



Article A Scenario-Based Analysis of Forest Product Transportation Using a Hybrid Fuzzy Multi-Criteria Decision-Making Method

Anil Orhan Akay * D and Murat Demir

Department of Forest Construction and Transportation, Faculty of Forestry, Istanbul University-Cerrahpaşa, Bahcekoy, Sariyer, 34473 Istanbul, Turkey; mdemir@iuc.edu.tr

* Correspondence: aoakay@iuc.edu.tr

Abstract: The aim of this study is to reveal the weight values of the criteria that are effective in selecting the most suitable vehicle types in forest products transportation by using hybrid fuzzy multi-criteria decision-making method. According to different scenarios, the goal is to determine which vehicle alternative is the most suitable in given conditions. In the results obtained from the study, it is determined that the most important main criterion in determining the eligibility of vehicle alternatives in forest products transport is the environmental damage criterion, while the other main criteria are cost and operational performance, in order of importance. In the scope of the study, transportation scenarios including different operational conditions were created and the suitability of vehicle alternatives was evaluated according to the scenarios, taking into account CO_2 emission and road surface damage risk criteria. Transportation of coniferous and broadleaved tree species makes a difference in vehicle suitability rankings according to transportation scenarios. In addition, it was observed that the variability in the amount of roundwoods to be transported affects the vehicle suitability rankings. It will be beneficial to consider the total weight of the forest product to be transported and the tree species in the selection vehicle type.

Keywords: long distance transport; traffic infrastructure network; timber harvesting; CO₂ emission; TOPSIS; AHP

1. Introduction

Harvesting operations represent an important forestry activity and consist of various work phases. These phases consist of tree felling and processing, primary transport usually to the roadside landing site and followed by a secondary transport, i.e., long-distance transport commonly by trucks, railway or in some cases by water bodies. Depending on the transportation distance of the secondary transport, it generally accounts for 30–50% of the total cost compared to the logging [1,2]. Long-distance transportation of wood raw material constitutes an important part of the supply chain [3,4]. There may be many different variables that can affect the long-distance transportation of forest products, including existing road characteristics (road type, road pavement condition, etc.), transportation distance, characteristics of the transported wood raw material (forest product type, length, diameter, etc.), operator's experience, and seasonal conditions. In addition, the moisture content of the wood raw material, dry matter, solid and unit weight, and truck maximum load weight limitations should be taken into account in order to transport the forest product cheaply and effectively [5]. These operational conditions not only affect the efficiency and cost of the long-distance transportation, but also affect the environmental damage. In addition, these conditions can affect the types of vehicles that can be used in the transportation of forest products. Weintraub et al. [6] stated that the transportation of wood raw materials by truck is the most common method of transportation, either directly to customers or indirectly to warehouse areas, train stations, or ports. Devlin et al. [7] also stated that different types of trucks can be used in the transportation of wood raw material depending on the type of material



Citation: Akay, A.O.; Demir, M. A Scenario-Based Analysis of Forest Product Transportation Using a Hybrid Fuzzy Multi-Criteria Decision-Making Method. *Forests* 2022, *13*, 730. https://doi.org/ 10.3390/f13050730

Academic Editor: Rodolfo Picchio

Received: 28 March 2022 Accepted: 5 May 2022 Published: 7 May 2022

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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). transported and its operational conditions. In addition, determination of truck configurations and weight contributes to the efficient transportation of forest products [4,8]. There are many different criteria in determining the types of vehicles and weight distribution that can adapt to the current operating conditions. Related to this, it has been noted in various studies that different types of trucks can be used depending on the type of raw material transported and different operational conditions [2,9,10]. According to Sosa et al. [4], this difference is due to the number of axles, axle spacings, tare weights, and the situation related to the engine on the front axle. Lautala et al. [11] stated that proper selection of vehicle dimensions, correct axle ratio, and a desired maximum vehicle speed are necessary to increase fuel consumption performance. When the relevant literature is reviewed, it is seen that the studies carried out generally focus on how certain factors affect the vehicles in the transport of wood raw materials. In the study carried out by Svenson and Fjeld [12], it was stated that the increase in road slope and roughness increased the fuel consumption of trucks. Han and Murphy [13] emphasized that the type of forest product transported affects the transportation speed and transportation cost. In a study conducted by Mousavi and Naghdi [14] to determine the time consumption and productivity of two types of dump trucks and chassis trucks, it was found that chassis trucks are more efficient than dump trucks in terms of productivity. Manzone and Balsari [15] compared tractor-trailer combinations and different types of trucks in woodchip transportation in terms of energy consumption and cost. According to the results obtained, it is stated that the unit costs per km of vehicle types used especially at distances below 20 km are high and are about EUR 5. Manzone and Calvo [16] compared truck and tractor vehicles in their study to examine the effects of seasonal and traffic conditions on efficiency, energy consumption and CO_2 emissions in woodchip transportation. As a result of the analysis, it was found that the truck was more effective than the tractor, especially in dry road conditions. Trzciński et al. [17], found that trucks differed significantly in terms of total weights and axle loads in different seasons during long distance transport.

Considering the many different conditions mentioned above, it is a complex issue to determine which vehicle types will be more suitable in appropriate transportation planning. In this context, since many criteria are involved in the selection of the most suitable vehicle type, it is appropriate to use multi-criteria decision-making methods in solving the problem [18,19]. It has been stated that multi-criteria decision-making methods can solve complex problems encountered in business, engineering, and other human activities. Therefore, the decision process should ensure that a model can be established based on uncertain and imprecise information [20]. However, in classical multi-criteria decision methods, it is assumed that the weights and importance levels of the criteria are known precisely. Accordingly, precise data are insufficient to model the problems encountered in reality. Fuzzy multi-criteria decision methods, on the other hand, provide the opportunity to use verbal variables in evaluating criteria and alternatives, as well as providing effective results by digitizing inconclusive data [21].

The aim of this study is to reveal the weight values of the criteria that are effective in selecting the most suitable vehicle types in forest product transportation by using a hybrid fuzzy multi-criteria decision-making method. In addition, according to different transportation scenarios, the study determines the suitability rankings of the vehicle alternatives by using prediction model support. Thus, it attempts to ensure that vehicle alternatives are determined effectively with operational planning in forest products transportation. The methods to be used in the study are the support of an adaptive network-based fuzzy inference system (ANFIS) prediction model with hybrid fuzzy multi-criteria decision-making using the fuzzy analytical hierarchy process (AHP) and technique for order preference by similarity to ideal solution (TOPSIS) method.

2. Materials and Methods

2.1. Study Area

The study area includes the forest areas within the borders of forest management directorates, affiliated with the Istanbul Regional Directorate of Forestry and the forest

products factory in Izmit-Kartepe in Turkey. The geographical locations of the forest areas of the Istanbul Regional Directorate of Forestry and the forest products factory are shown in Figure 1. The forest product factory has a daily production capacity of 4.200 m³ daily, producing MDF (medium density fibreload), MDFlam, laminated parquet painted plate, cover panel, lacquer panel, MDF door, door panels, and impregnated paper. In the study area, broadleaved trees are noted to produce more than coniferous trees in terms of timber harvesting amount. The total amount of timber harvested was approximately 1.3 million m³ in 2019 (Table 1).



Figure 1. Study area location.

Table 1. Timber harvesting values in study area [22].

Coniferous Tree Group	Timber Harvesting (m ³)	Broadleaved Tree Group	Timber Harvesting (m ³)
Cedrus sp. (Cedar)	0	Quercus sp. (Oak)	578,931
Juniperus (Juniper)	0	Carpinus sp. (Hornbeam)	12,600
Pinus brutia Ten. (Red pine)	30,572	Fagus sp. (Beech)	318,674
Pinus sylvestris L. (Scotch pine)	109	Populus sp.(Poplar)	10,296
Pinus nigra L. (Black pine)	81,181	Alnus sp. (Alder)	1453
Picea sp. (Spruce)	0	Other broadleaved	81,926
Abies sp. (Fir)	0	Total (broadleaved)	1,003,880
Other coniferous	161,975		
Total (coniferous)	273,837		
General total (m ³) (coniferous + broadleaved)		1,277,717	

2.2. Time Consumption Studies

Time consumption studies were carried out to estimate the transportation vehicles' fuel consumption values that are formed due to different conditions in the transportation of forest products. In the relevant time studies, road alignments are from the forest areas of the forest management directorates affiliated with the Istanbul Regional Directorate of Forestry to the forest products factory in Kartepe, Izmit. There are different road alignments in the study area; on average, 3 percent of each road alignment is forest road (unpaved road), and the remaining parts are asphalt and gravel roads. Sosa et al. [23] stated that classical time consumption studies are time-consuming and expensive, while fleet management systems allow automatic recording of transport activities over the long term, and there is minimal need for the driver to record. A review of relevant literature showed that geographic information system (GIS)-based vehicle tracking systems use different studies in forest products transportation [23–29]. Due to the disadvantages of the classical time consumption methods mentioned above, in this study, data collection regarding forest product transportation activities were carried out by means of a vehicle tracking system (Figure 2). Relevant vehicle tracking system accuracy is 2.5 m.

Five different vehicles of the five-axle semi-trailer vehicle type (legal permissible maximum load weight of 40 t) were used in the time studies related to forest products transportation. Related time studies include March, April, May, June, July and August of 2019. The transport-related data such as transport distance (km), fuel consumption (l), arrival time (minute), and maximum speed (km/h) were obtained from the vehicle tracking system website [30]. Additionally, when the relevant transport vehicles arrived at the forest products factory, they were weighed by the truck scale, and the tare weight (kg) of the transport vehicles and their total weight (kg) together with the forest product were measured. In addition, the forest product information (roundwood amount, etc.) transported by the transport vehicle and the location information where the forest product came from are also recorded by the truck scale in the forest products factory. Truck scale and forest product information were obtained from the forest products factory. After collecting the data obtained from the vehicle tracking system, the longitudinal gradient values of the road alignments where forest products are transported were calculated. Road longitudinal gradient calculations were performed as mean uphill gradient (%) and mean downhill gradient (%). Global Mapper 20 software was used to calculate the relevant road gradients. Coordinate values for road alignments were obtained from the GPS-based vehicle tracking system, which is included in the vehicles transporting forest products, using Microsoft Office Excel. The total distance of the relevant road alignments varies between 85 km and 571.2 km, with an average of 290.08 km.

In this stage, in order to calculate gradient of road alignments Shuttle Radar Topography Mission (SRTM)-based digital elevation model (DEM) data with 30 m resolution was used. At present, several DEM sources are available for users. Some of those are open source, while some of others are not free. SRTM data, which is used in the study, is one of the most commonly used open source DEM sources [31–33]. In addition, Mondal et al. [34] reported that SRTM (30 m) has better accuracy than other open source DEM sources SRTM (90 m), Cartosat (30 m), GTOPO (30 m), and ASTER (30 m). Then, the road alignment was obtained by combining the relevant points along the road route by the GPS in the vehicle tracking system with the "create new line feature selected points" command. In the next step, gradient analyses were made with the help of the "path profile" command. In total, the longitudinal gradients of 276 road alignments in different operational conditions (transportation distance, weight of the transport vehicle, weight of forest products, etc.) were calculated.



Figure 2. Vehicle tracking system general view (**a**) and vehicle tracking system web-based report view (**b**).

2.3. Fuzzy AHP Method

The analytic hierarchy process (AHP) method used in determining the weights of the criteria based on pairwise comparisons of different criteria was first proposed by Saaty [35]. The difference between the fuzzy AHP method and the AHP method is that the comparison rates are given in a range of values in the fuzzy AHP method [36]. Additionally, Zhu et al. [37] stated that the fuzzy AHP method allows the problem to be evaluated more accurately by using intermediate values instead of definite and clear values. When the relevant literature is examined, it is seen that there are different fuzzy AHP methods [38–40]. Van Laarhoven and Pedrycz [38] compared fuzzy ratios using triangular fuzzy numbers. Buckley [39] determined the fuzzy priorities of comparison rates by the trapezoidal membership function. In another method, Chang [40] provided a different approach by using the extent analysis method in determining triangular fuzzy numbers for pairwise comparisons. In this study, the Chang [40] extent analysis method was used. The steps for fuzzy AHP according to the extent analysis method proposed by Chang [40] are given below.

Let $X = \{x_1, x_2, ..., x_n\}$ be an object test and $U = \{u_1, u_2, ..., u_m\}$ be a goal set. For this reason, m order analysis values are obtained for each object.

$$M_{gi}^{1}, M_{gi}^{2}, \dots, M_{gi}^{m}$$
 $i = 1, 2, \dots, n$

where all M_{gi}^{j} (j = 1, 2, ..., m), whereby all are triangular fuzzy numbers. Step 1: The fuzzy artificial size value is defined by Equation (1) with respect to the *i*th object.

$$S_{i} = \sum_{j=1}^{m} M_{gi}^{j} \otimes \left[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{gi}^{j} \right]^{-1}$$
(1)

To obtain $\sum_{i=1}^{m} M_{gi}^{j}$, the fuzzy addition operation of m extent analysis values for a particular matrix is performed by using Equation (2).

$$\sum_{j=1}^{m} M_{gi}^{j} = \left(\sum_{j=1}^{n} l_{j}, \sum_{j=1}^{n} m_{j}, \sum_{j=1}^{n} u_{j}\right)$$
(2)

Additionally, to obtain $[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{gi}^{j}]^{-1}$, the fuzzy additional operational of M_{gi}^{j} (*j* = $1, 2, \ldots, m$) values are performed as:

$$\left[\sum_{i=1}^{n}\sum_{j=1}^{m}M_{gi}^{j}\right] = \left(\sum_{i=1}^{n}l_{i},\sum_{i=1}^{n}m_{i},\sum_{i=1}^{n}u_{i}\right)$$
(3)

The inverse of the vector in Equation (3) is calculated by using Equation (4)

$$\left[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{g_i}^{j}\right]^{-1} = \left(\frac{1}{\sum_{i=1}^{n} u_i}, \frac{1}{\sum_{i=1}^{n} m_i}, \frac{1}{\sum_{i=1}^{n} l_i}\right)$$
(4)

Step 2: The degree of possibility of $M_2 = (l_2, u_2, m_2) \ge (l_1, m_1, u_1)$ is defined as follows: [Equations (5) and (6)].

$$V(M_2 \ge M_1) = \sup \left[\min \left(\mu_{M_1}^{(X)}, \mu_{M_2}^{(y)} \right) \quad \text{or} \quad y \ge x$$
 (5)

$$V(M_2 \ge M_1) = hgt (M_2 \cap M_1) = \mu M_2 (d) = \begin{cases} 1 & \text{if } m_2 \ge m_1 \\ 0 & \text{if } l_1 \ge u_2 \\ \frac{l_1 - u_2}{(m_2 - u_2) - (m_1 - l_1)} & \text{otherwise} \end{cases}$$
(6)

where d is the ordinate of the highest intersection point D between μM_1 and μM_2 .

Step 3: The degree possibility for a convex fuzzy number to be greater than k convex fuzzy numbers M_i (I = 1,2, ... k) can be defined by Equation (7).

$$V (M \ge M_1 \ge M_2, \dots, M_i) = V [(M \ge M_1) \text{ and } (M \ge M_2) \text{ and, } \dots, \text{ and } (M \ge M_i)] = \min V (M \ge M_i)$$

i = 1, 2, ..., k (7)

$$d'(A_i) = \min V(S_i \ge S_k)$$

Weight vector with $k \neq i$ for k = 1, 2, ..., n is given as Equation (8)

$$W' = (d'(A_1), d'(A_2), \dots, d'(A_n))^{T}$$
(8)

where A_i (i = 1, 2, ..., n) Ai are n elements.

Step 4: The weight vector normalized by the normalization process is obtained by using Equation (9)

$$W = (d(A_1), d(A_2), \dots, d(A_n))^{T}$$
(9)

2.4. TOPSIS Method

The TOPSIS method was proposed by Hwang and Yoon [41]. In the TOPSIS method, the distances to the negative ideal solution and the positive ideal solution are calculated and defined as the alternative decision option that is the furthest from the negative ideal solution and the closest to the positive ideal solution [41,42]. In the related method, a distinction between benefit and cost criteria is made [43]. The TOPSIS method consists of six stages, and the respective application steps are given below [44].

Step 1: Establish a performance matrix.

	a ₁₁	a_{12}	•••	a_{1n}
	a ₂₁	a ₂₂	• • •	<i>a</i> _{2<i>n</i>}
$A_{ii} =$.	•	•	•
1)	.	•	•	•
	.	•	•	•
	a_{m1}	a_{m2}	•••	a _{mn}

m is the number of decision points and *n* is the number of evaluation factors. Step 2: Normalize the decision-matrix.

The normalized decision matrix is created by Equation (10).

$$r_{ij} = \frac{a_{ij}}{\sqrt{\sum_{k=1}^{m} a_{kj}^2}} (i = 1, \dots, m \text{ and } j = 1, \dots, n)$$
 (10)

The *r* normalized matrix is obtained as follows.

$$R_{ij} = \begin{bmatrix} r_{11} & r_{12} & \dots & r_{1n} \\ r_{21} & r_{22} & \dots & r_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ \vdots & \vdots & \ddots & \vdots \\ r_{m1} & r_{m2} & \dots & r_{mn} \end{bmatrix}$$

i = 1, 2, 3, m; j = 1, 2, 3, ..., n

Step 3: Calculate the weighted normalized decision matrix.

By multiplying the elements in each column of the *r* matrix with the weights of the criteria, the *V* matrix is obtained.

The *V* matrix is shown below.

$$V_{ij} = \begin{bmatrix} w_1 r_{11} & w_2 r_{12} & \dots & w_n r_{1n} \\ w_1 r_{21} & w_2 r_{22} & \dots & w_n r_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ \vdots & \vdots & \ddots & \vdots \\ w_1 r_{m1} & w_2 r_{m2} & \dots & w_n r_{mn} \end{bmatrix}$$
$$\sum_{i=1}^n w_i = 1$$

Step 4: Determine the positive ideal and negative ideal solutions.

In this step, the maximum (A^*) and minimum (A^-) values in each column in the weighted matrix are obtained by using Equations (11) and (12):

$$A^{*} = \left\{ \begin{array}{c} v_{1}^{*}, v_{2}^{*}, \dots, v_{n}^{*} \right\} \text{ (maximum values)} \\ A^{-} = \left\{ v_{1}^{-}, v_{2}^{-}, \dots, v_{n}^{-} \right\} \text{ (minimum values)} \\ A^{*} = \left\{ \left(\begin{array}{c} maxV_{ij} \\ i \end{array} \middle| j \in J \right), \left(\begin{array}{c} minV_{ij} \\ i \end{array} \middle| j \in J' \right\} \right\}$$
(11)

$$A^{-} = \left\{ \left(\begin{array}{c} \min V_{ij} \\ i \end{array} \middle| j \in J \right), \left(\begin{array}{c} \max V_{ij} \\ i \end{array} \middle| j \in J' \right\} \right.$$
(12)

While *j* indicates the benefit function, J' indicates the cost function.

Step 5: Calculate the separation measures. Using the Euclidean distance approach, the evaluation criteria value for each decision point has deviations from the positive ideal and negative ideal solution set. Separation measures can be obtained by using Equations (13) and (14):

$$S_i^+ = \sqrt{\sum_{j=1}^n \left(v_{ij} - v_j^+\right)^2} \quad i = 1, 2, \dots, n$$
 (13)

$$S_i^- = \sqrt{\sum_{j=1}^n \left(v_{ij} - v_j^-\right)^2} \quad i = 1, 2, \dots, n$$
(14)

Step 6: Calculate the relative closeness to ideal solution. The relative closeness is calculated by using Equation (15):

$$C_i^* = \frac{S_i^-}{S_i^- + S_i^+} \qquad i = 1, 2, \dots, m$$
(15)

The C_i^* value obtained here is between $0 \le C_i^* \le 1$. $C_i = 1$ indicates that the relevant decision point is close to the positive ideal solution and $C_i = 0$ indicates that it is close to the negative ideal solution. The general flowchart to be used in the study is given in Figure 3.



Figure 3. The flowchart of proposed for hybrid fuzzy multi criteria decision system.

3. Results and Discussion

3.1. Determination of Weights of Criteria by Fuzzy AHP Method

The hierarchical structure regarding the effect of criteria in determining suitable vehicle types is given in Figure 4. Cost, environmental damage, and operational performance are considered the main criteria in the determined hierarchical structure. The sub-criteria for the main cost criterion were determined to be fixed cost (depreciation, interest, insurance, and tax), variable cost (fuel, wheels, repair, and maintenance costs) and unit cost (cost per m³ of forest product transported). The sub-criteria under environmental damage were CO₂ emission and risk of road surface damage (ruts, cracks, deformations, potholes, and damage to the road depending on vehicle weight). The sub-criteria under the operational performance, which is another main criterion, are arrival time (load and unload), fuel consumption (load and unload), and payload. In order to determine the weights of the criteria, a Microsoft Office Excel-based questionnaire was prepared. The relevant questionnaire form was shared with the people concerned, and their opinions were collected. In total, the opinions of 33 people (23 experts in academics, 8 in forest engineering, 2 in authorized forest products transport (person involved in logistics)) were gathered. Demographic characteristics of those who responded to the questionnaire are given in Table 2. Relevant scales used to evaluate criteria by expert persons are given in Table 3. Expert opinions are combined using the geometric mean method. After expert opinions were combined, pairwise comparison matrices were created. Calculation of the consistency ratio for the matrix for the comparison of the main criteria is given in Table 4. Before calculating the consistency



ratios, the pairwise comparison matrices were defuzzification using Equation (16) [45] and the values obtained are given in Table 5.

Figure 4. Hierarchical structure of main criteria and sub-criteria for vehicle type selection.

 Table 2. Demographic characteristics of the persons participating in the questionnaire.

Demographic Characteristics	Occupational Status of the Surveyor Evaluators					
	Expert academicians (22 male; 1 female)		Forest (6 male,	engineer ; 2 female)	Forest produc auth (Persons invo (2 :	ts transportation norized lved in logistics) male)
	20-40	11 persons	30-40	2 persons		
Age	40-60	11 persons	40-50	6 persons	30–40	2 persons
_	>60	1 person	40 50	operiorito		
Occupational	3–10	6 persons	0–10	2 persons		
experience	10–20	10 persons	10–30	5 persons	10–15	2 persons
(year)	20–40	7 persons	>30	1 person	_	

Linguistic Variables	Triangular Fuzzy Numbers	Reciprocal Triangular Fuzzy Numbers
Just equal	1, 1, 1	1, 1, 1
Equally important	1/2, 1, 3/2	2/3, 1, 2
Weakly more important	1, 3/2, 2	1/2, 2/3, 1
Strongly more important	3/2, 2, 5/2	2/5, 1/2, 2/3
Very strongly more important	2, 5/2, 3	1/3, 2/5, 1/2
Absolutely more important	5/2, 3, 7/2	2/7, 1/3, 2/5

Table 3. Linguistic variables.

Table 4. Pairwise comparison matrix for main criteria (CR= 0.019).

Main Criteria		Cost			Environmental Damage			Operationa Performanc	l e
Cost	1	1	1	0.74	0.96	1.25	0.83	1.07	1.33
Environmental damage	0.8	1.04	1.35	1	1	1	1.05	1.32	1.64
Operational performance	0.75	0.93	1.20	0.60	0.75	0.95	1	1	1

Then, the consistency ratio was obtained by using the values of Equations (17) and (18). According to the result obtained (0.019), it can be seen that the consistency ratio of the comparison matrix is less than 0.10. The consistency rates of other pairwise comparison matrices were found to be similar. In the study, a total of four paired comparison matrices were created, one for the main criteria and three for the sub criteria. The matrix created for the main criteria, which is one of the pairwise comparison matrices, is shown in Table 4.

$$M = (l + 4m + u)/6$$
(16)

$$CR = \frac{CI}{RI}$$
(17)

$$CI = \frac{\lambda_{max} - 1}{n - 1} \tag{18}$$

Table 5. Defuzzification pairwise comparison matrix for main criteria.

Cost	Environmental Damage	Operational Performance
1	0.97	1.07
1.05	1	1.32
0.94	0.76	1
	Cost 1 1.05 0.94	Environmental Damage 1 0.97 1.05 1 0.94 0.76

The random value index values required in the calculation of the consistency ratio is given in Table 6.

CR = Consistency ratio CI = Consistency index

RI = Random value index n = Matrix dimension λ_{max} = Maximum eigenvalue

Table 6. Values of random index. [35].

Decision Alternatives	1	2	3	4	5	6	7	8	9	10
Random value index	0.00	0.00	0.58	0.90	1.12	1.24	1.32	1.41	1.45	1.49

According to the results obtained, it was seen that the most important criterion among the main criteria was environmental damage, while the others, in order of importance, were cost and operational performance. When the sub-criteria were evaluated, it was concluded that unit cost was the most important sub-criterion of cost; of environmental damage, the most important was CO_2 emission; of operational performance, it was the load capacity. Finally, the weights of the sub-criteria were multiplied by the weights of the main criteria and the general weight values were obtained (Table 7).

Main Criteria	Weight	Sub-Criteria	Weight	Global Weight
Cost	0.3371	Fixed cost Variable cost Unit cost	0.1671 0.3571 0.4757	0.0563 0.1203 0.1603
Environmental damage	0.4004	CO ₂ emission Road surface damage risk	0.5050 0.4950	0.2022 0.1981
Operational performance	0.2624	Arrival time Fuel consumption Payload	0.2331 0.3543 0.4125	0.0611 0.0929 0.1082

Table 7. Main criteria and sub-criteria weight and global weight values.

3.2. Prediction of Vehicle Fuel Consumption

An adaptive network-based fuzzy inference system (ANFIS) prediction model was created to calculate CO₂ emissions depending on fuel consumption in different transportation scenarios. The ANFIS method was first proposed by Jang [46]. In the ANFIS method, fuzzy logic and artificial neural network methods are used together. The ANFIS method can be used in different areas because the superiority of one method overcomes the weakness of the other [47,48]. ANFIS is a method that effectively handles uncertainties encountered in any system [49]. In the fuel consumption prediction model, five inputs and one output variable were created. These variables are given in Table 8 and the description statistics are given in Table 9.

Table 8. Input and output variables for fuel consumption model.

Training Data: 193 Test Data: 83				
Input Variables	Output Variable			
Transportation distance (km)				
Vehicle tare weight (kg) + forest product weight (kg)	_			
Mean road uphill longitudinal gradient (%)	Fuel consumption (L)			
Mean road downhill longitudinal gradient (%)	_			
Maximum vehicle speed (km/h)	-			

Table 9. Input variables description statistics.

Input Variables	Minimum	Maximum	Mean
Transportation distance (km)	85	571.2	290.08
Vehicle tare weight (kg) + forest product weight (kg)	35,850	68,100	47,883.04
Mean road uphill longitudinal gradient (%)	3.58	6.98	4.81
Mean road downhill longitudinal gradient (%)	3.47	6.92	4.71
Maximum vehicle speed (km/h)	71	116	95.89

The total number of data used in the fuel consumption prediction model is 276. A randomly selected 70% of the total number of data was used in the study as training data and the remaining 30% as test data. Before analyzing the relevant data, they were

transformed into (0–1) intervals by means of the minimum–maximum normalization method given in Equation (19).

$$X_{n} = \frac{x_{0} - x_{\min}}{x_{\max} - x_{\min}}$$
(19)

 x_0 = Original value; X_n = Normalized value; x_{min} = Minimum value; x_{max} = Maximum value

Then, normalization values were converted to their real values with the help of Equation (20), and the values estimated by the ANFIS method were compared with the real values

$$X_{\text{reel}} = (X_{\text{max}} - X_{\text{min}}) \times X_{\text{n}} + X_{\text{min}}$$
(20)

In the ANFIS method, the number of iterations (epoch numbers) applied is 50 for the fuel consumption prediction model. A hybrid approach was used as the optimization method. Different membership function types and numbers have been tested for the fuel consumption prediction model. Membership function type and numbers are given in Table 10. The trapezoid membership function with the least test error was used for the fuel prediction model.

Table 10. The characteristics of the best structure ANFIS.

Fuel Consumption Prediction Mo	odel (2 2 2 2 2)		
Membership Function Type (mf)		Training Data Error Value (RMSE)	Test Data Error Value (RMSE)
Triangle membership function	trimf	0.037588	0.053792
Trapezoid membership function	trapmf	0.038039	0.048372
Bell shaped membership function	gbellmf	0.035936	0.049264
Gauss membership function (fully symmetrical)	gaussmf	0.036189	0.051989
Gauss membership function	gauss2mf	0.036281	0.050497
Pi membership function	pimf	0.038436	0.055337
Sigmoid membership function (fully symmetrical)	dsigmf	0.037497	0.058358
Sigmoid membership function	psigmf	0.037497	0.058358

For fuel consumption prediction model, performance indicators used were "*mean* square error (MSE)", "root mean squared error (RMSE)", "mean absolute percentage error (MAPE)" and "coefficient of determination" (\mathbb{R}^2). The indicator equations are shown in Equations (21)–(24), respectively.

MSE =
$$\frac{\sum (y_1 - y_2)^2}{n}$$
 (21)

$$\text{RMSE} = \sqrt{\frac{\sum (y_1 - y_2)^2}{n}}$$
(22)

MAPE =
$$\frac{\sum \left| \frac{(y_1 - y_2)}{y_1} \right|}{n} \times 100 \ (\%)$$
 (23)

R2 =
$$\left[\frac{\sum(x-\overline{x})(y-\overline{y})}{\sqrt{\sum(x-\overline{x})^2 \sum(y-\overline{y})^2}}\right]^2$$
(24)

 y_1 : actual output; y_2 : predicted output

Fuel consumption prediction model performance indicators and values are given in Table 11.

Fuel Consumption	Training	Test
Prediction Model	Data	Data
MSE	105.66	174.33
RMSE	10.27	13.20
MAPE	6.4%	8.3%
R ²	0.95	0.91

Table 11. Statistical parameters of the developed model.

 R^2 values of actual and predicted fuel consumption for training data and test data are given in Figures 5 and 6. According to the results obtained, R^2 values are 0.95 and 0.91 for training data and test data, respectively.



Figure 5. R² values of actual and predicted fuel consumption for training data using ANFIS.



Figure 6. R² values of actual and predicted fuel consumption for test data using ANFIS.

3.3. Creating Forest Product Transportation Scenarios and Determining the Most Suitable Vehicle Types in Terms of Environmental Damage

As a result of the application of the fuzzy AHP method, it was determined that the environmental damage criterion has the highest weight in terms of main criteria weight. For this reason, in the study, the most suitable vehicle types for forest product transportation under different scenarios were determined in terms of environmental damage main criteria. In the forest products transportation scenarios, the amount of forest products to be transported is divided into two groups, coniferous and broadleaved, in terms of tree group. The forest product to be transported is assumed to be logs. In determining the coniferous and broadleaved tree species, the species in the study area and the amount of wood raw material harvested were taken into account (Table 1). Accordingly, in the coniferous tree group, "*Pinus nigra* L." (Black pine) and "*Pinus brutia* Ten." (Red pine) were selected as tree species, while in the broadleaved tree group, "*Quercus robur* L./*Quercus petraea* L." (Pedunculate oak/Sessile oak) and "*Fagus orientalis* Lipsky" (Oriental beech) were selected. Then, by using the "oven dry density" value of each tree species, the density values were obtained by using Equation (25).

$$R = \frac{D_0}{1 + 0.28D_0} \tag{25}$$

where R = Density value (g/cm^3) , and D_0 = Oven dry density (g/cm^3) .

Density values obtained are shown in Table 12. According to the related results, a mean of 457 kg/m³ for coniferous species and 527.5 kg/m³ for broadleaved species was calculated. Considering the moisture rates in coniferous and broadleaved tree species, density values including moisture are given in Table 13 for coniferous and broadleaved tree species. Equation (26) was used to calculate the density weights including moisture. The moisture content was noted as 35% for the coniferous tree group and 87.5% for the broadleaved tree group [50]. According to the results obtained, the broadleaved species were heavier than the coniferous ones on average (Tables 12 and 13).

Included moisture density value = volume \times density value \times (1+ percent of moisture content/100) (26)

Coniferous Tree Species	Oven Dry Density (g/cm ³)	Density Value (g/cm ³)	Density Value (kg/m³)	Broadleaved Tree Species	Oven Dry Density (g/cm ³)	Density Value (g/cm³)	Density Value (kg/m ³)
Red pine	0.53	0.461	461	Oriental beech	0.59	0.506	506
Black pine	0.52	0.453	453	Pedunculate oak /Sessile oak	0.65	0.549	549
Mean			457	Mean			527.5

Table 12. Density values for tree species.

Table 13. Included moisture density values for tree species.

Tree Group	Density Value (kg/m ³)	Included Moisture Density Value (kg/m ³)	Tree Group	Density Value (kg/m³)	Included Moisture Density Value (kg/m ³)
Coniferous species (Mean)	457	616.95	Broadleaved species (Mean)	527.5	986.42

The transportation scenarios created are given in Table 14 in terms of coniferous and broadleaved species. Forest product volumes of 50 m³, 150 m³, 200 m³, and 250 m³ were determined. Transport distances were defined as 150 km, 200 km, 250 km, and 300 km, and

road longitudinal grade is determined as an uphill grade of 4% and a downhill grade of 4%. Maximum vehicle speed was defined as 90 km/h.

Table 14. Transportation scenarios for coniferous and broadleaved tree species.

SCENARIO NO (CONIFEROUS SPECIES)	Forest Product Tree Group	Forest Product Amount (m ³ -kg)	Transportation Distance (km)	Mean Road Uphill-Downhill Longitudinal Grade (%)	Maximum Vehicle Speed (km/h)
1			150	4-4	90
2	-	50 m^3	200	4-4	90
3	-	(50,847.50 Kg)	250	4-4	90
4	-		300	4-4	90
5			150	4-4	90
6	-	100 m^3	200	4-4	90
7	CONIFEROSUS	(01,095 Kg)	250	4-4	90
8	SPECIES		300	4-4	90
9	 (Moisture included - density- 		150	4-4	90
10	616.95 kg/m^3)	150 m^3	200	4-4	90
11	-	(92,042.00 Kg)	250	4-4	90
12	-		300	4-4	90
13			150	4-4	90
14	-	200 m^3 (123 390 kg)	200	4-4	90
15	-	(120,000 kg)	250	4-4	90
16	-		300	4-4	90
SCENARIO NO (BROADLEAVED SPECIES)	Forest Product Tree Group	Forest Product Amount (m ³ -kg)	Transportation Distance (km)	Mean Road Uphill-Downhill Longitudinal Grade (%)	Maximum Vehicle Speed (km/h)
SCENARIO NO (BROADLEAVED SPECIES) 1	Forest Product Tree Group	Forest Product Amount (m ³ -kg)	Transportation Distance (km) 150	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES)	Forest Product Tree Group	Forest Product Amount (m ³ -kg)	Transportation Distance (km) 150 200	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4	Maximum Vehicle Speed (km/h) 90 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg)	Transportation Distance (km) 150 200 250	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4	Maximum Vehicle Speed (km/h) 90 90 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg)	Transportation Distance (km) 150 200 250 300	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4	Maximum Vehicle Speed (km/h) 90 90 90 90 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg)	Transportation Distance (km) 150 200 250 300 150	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4	Maximum Vehicle Speed (km/h) 90 90 90 90 90 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98.642 5 kg)	Transportation Distance (km) 150 200 250 300 150 200	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4	Maximum Vehicle Speed (km/h) 90 90 90 90 90 90 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 3 4 5 6 7	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg)	Transportation Distance (km) 150 200 250 300 150 200 250	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 6 7 8	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg)	Transportation Distance (km) 150 200 250 300 150 200 300 300 300 300 300 250 300	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 6 7 8 8 9	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg)	Transportation Distance (km) 150 200 250 300 150 200 300 150 200 250 300 150 200 250 300 150 250 300 150	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 4 5 6 6 7 8 8 9 10	Forest Product Tree Group BROADLEAVED SPECIES (Moisture included - density- 986.42 kg/m ³)	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-4 4-	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 7 8 9 10 11	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 200 250 300 150 200 250 300 150 200 250	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 7 8 9 10 11 12	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 7 8 9 10 11 12 13	Forest Product Tree Group BROADLEAVED SPECIES (Moisture included - density- 986.42 kg/m ³)	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 300 250 300 150 200 250 300 150 200 250 300 150 250 300 150	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 7 8 9 10 11 11 12 13 14	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg) 200 m ³ (197,285 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90
SCENARIO NO (BROADLEAVED SPECIES) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	Forest Product Tree Group	Forest Product Amount (m ³ -kg) 50 m ³ (49,321.25 kg) 100 m ³ (98,642.5 kg) 150 m ³ (147,963.75 kg) 200 m ³ (197,285 kg)	Transportation Distance (km) 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250 300 150 200 250	Mean Road Uphill-Downhill Longitudinal Grade (%) 4-4	Maximum Vehicle Speed (km/h) 90

Vehicle alternatives were a 2-axle truck, 3-axle truck, 4-axle truck, and 5-axle semitrailer vehicle, taking into account vehicle brands and vehicles commonly used in forest product transportation in Turkey. Maximum load weight, payload, and tare weight of these vehicles are given as mean values in Table 15 for the 2-axle truck, 3-axle truck, and 4-axle truck, while 5-axle semi-trailer vehicle maximum load weight, payload, and tare weight values are given as mean values in Table 16.

2-Axle Trucks (Maximum Legal Load Weight: 18 ton)	Payload (kg)	Tare Weight (kg)
BMC truck Tgr 1829	11,302	6698
FORD truck1842	10,380	7620
FORD truck1833 Dc	10,950	7050
Mean	10,877	7122.66
3-axle trucks	Payload	Tare weight
(Maximum legal load weight: 25 ton)	(kg)	(kg)
BMC truck Tgr 2532	16,850	8150
FORD truck 2542 Hr	15,775	9225
FORD truck 2533 Hr	17,056	7944
FORD truck 2642 Hr	16,870	9130
MERCEDES truck 26232	16,650	8350
Mean	16,640.2	8559.8
4-axle trucks	Payload	Tare weight
(Maximum legal load weight: 32 ton)	(kg)	(kg)
BMC truck Tgr 3232	22,445	9555
FORD truck 3233S Hr	22,195	9805
MERCEDES truck Actros 3232 L	22,500	9500
MERCEDES truck Actros 3242 L	21,950	10,050
Mean	22,272.5	9727.5

Table 15. The 2-axle truck, 3-axle truck and 4-axle truck mean payload and tare weight values.

Table 16. The 5-axle semi-trailer vehicle mean payload and tare weight values.

2-Axle Trucks	Payload (kg)	Tare Weight (kg)
BMC truck 1846 4 \times 2	-	7678
FORD truck FMAX 4 $ imes$ 2	-	7553
FORD truck 1848T 4 $ imes$ 2	-	7666
MERCEDES Actros truck 1842 4 × 2	-	7635
MERCEDES Actros truck 1845 LS 4 $ imes$ 2	-	8050
Mean	-	7716.4
3-axle trailer	Payload (kg)	Tare weight (kg)
Mean 3-axle semi-trailer	26,433.6	5850
Total 5-axle semi-trailer vehicle (Maximum legal load weight: 40 ton)	26,433.6	13,566.4

Fuel consumption values of vehicle alternatives were calculated using an ANFIS-based prediction model. CO_2 emission values based on fuel consumption values of transport vehicles were calculated based on the TIER I approach proposed by the Intergovernmental Panel on Climate Change (IPCC). The TIER I approach was developed to predict CO_2 emission and other greenhouse gas emissions to a certain extent in cases where detailed data on issues such as vehicle parking, operating conditions, fuel consumption, emission factors, and technology level of vehicles are not available. It is a method applied according to the principle of calculating the emission that will arise in proportion to how much fuel is used in a country [51] The TIER I approach to the CO_2 emission calculation method is given in Equation (27). Diesel fuel was used in the calculation of CO_2 emission.

$$E = \sum_{a} Fuel_a \times EF_a$$
(27)

 $E = Emission of CO_2$ (kg); Fuel_a = Fuel sold (TJ)

 EF_a = Emission factor (kg/TJ)—carbon content of the fuel multiplied by 44/12 a = Type of fuel

The estimated fuel consumption values for the transportation scenarios created for coniferous species and broadleaved species and the CO_2 emission values formed depending on the fuel consumption values are given in Tables 17 and 18 and in Figures 7 and 8. In

the transportation scenarios created for coniferous species, it has been observed that the vehicle type with the highest CO_2 emission is the 2-axle truck. When all transportation scenarios are evaluated, the vehicle type with the lowest CO_2 emission is generally a 5-axle semi-trailer vehicle. In the first four transport scenarios created for broadleaved species, the CO_2 emission of the 5-axle semi-trailer vehicle is generally lower than the other vehicle types, followed by the 3-axle truck and 4-axle truck with similar values, and the highest CO_2 emission is from the 2-axle truck. In other transportation scenarios, emissions values in descending order are for 2-axle trucks, 3-axle trucks, 4-axle trucks, and 5-axle semi-trailers.



CO2 Emission Values (Broadleaved Species) 14,000 12,000 CO, emission (kg) 10,000 8000 6000 4000 2000 0 3 9 10 12 13 14 15 16 2 5 6 8 11 Transportation scenarios (Broadleaved species) -4 axle truck 2 axle truck 3 axle truck

Figure 7. CO₂ emission values for coniferous species in terms of transportation scenarios.

Figure 8. CO₂ emission values for broadleaved species in terms of transportation scenarios.

On the other hand, the risk of damage to the road surface (ruts, cracks, deformations, potholes, etc.) depends on the transportation vehicles tare weight and gross weight. Road surface damage risk is obtained as a ratio. For example, in the transportation scenarios created for coniferous tree species, obtaining the road surface damage risk of a 2-axle vehicle for the first transportation scenario is given in Equation (28).

Road surface damage risk =
$$\frac{2 \text{ axle truck gross + tare weight}}{\text{All alternatives vehicles total gross + tare weights}}$$
 (28)
= $\frac{73,584.14}{293,540.6} = 0.25$

						VEHICLE ALT	TERNATIVES					
ES)	2-Axle Truck Payload (10,877 kg)				3-Axle Truck Payload (16,440.2 kg)			4-Axle Truck Payload (22,272.5 kg)		5-Axle Semi-Trailer Vehicle Payload (26,433.6 kg)		
SCENARIO NO (CONIFEROUS SPECII	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)
		(gro ta:	oss+ re)		(gro ta	oss + re)		(gro ta	oss + re)		(gro ta	oss + re)
1	3	254.92	696.54	2	177.03	483.74	2	179.18	489.61	2	184.59	504.38
2	3	333.15	910.31	2	228.36	623.97	2	230.25	629.15	2	235.03	642.20
3	3	502.93	1374.22	2	339.75	928.350	2	341.10	932.04	2	344.51	941.36
4	3	678.56	1854.11	2	454.98	1243.21	2	455.77	1245.37	2	457.77	1250.81
5	6	510.50	1394.89	4	354.84	969.593	3	278.01	759.659	3	286.72	783.44
6	6	666.86	1822.15	4	457.40	1249.80	3	353.54	966.036	3	361.23	987.05
7	6	1006.27	2749.54	4	679.998	1858.03	3	517.48	1413.98	3	522.97	1428.98
8	6	1357.36	3708.87	4	910.260	2487.20	3	687.07	1877.36	3	690.28	1886.13
9	9	766.06	2093.20	6	532.10	1453.93	5	459.71	1256.11	4	388.65	1061.95
10	9	1000.58	2733.99	6	685.955	1874.30	5	586.01	1601.24	4	487.26	1331.40
11	9	1509.60	4124.86	6	1019.89	2786.75	5	860.17	2350.35	4	701.30	1916.25
12	9	2036.16	5563.62	6	1365.32	3730.63	5	1143.77	3125.26	4	922.71	2521.24
13	12	1021.63	2791.51	8	709.386	1938.33	6	556.47	1520.52	5	490.94	1341.44
14	12	1334.29	3043.83 5500.19	8	914.528 1250 70	2490.00 2715 52	6	1025.25	1933.13	5	013.00 870.86	10/0.02
15	12	2012.94	7418.38	8	1820.40	4974 08	6	1374 31	3755 17	5	1155 28	3156 71

Table 17. Fuel consumption and CO₂ emission values in terms of coniferous species according to transportation scenarios.

						VEHICLE ALT	ERNATIVES					
CIES)		2-Axle Truck Payload (10,877 kg)		3-Axle Truck Payload (16,440.2 kg)				4-Axle Truck Payload (22,272.5 kg)		5-Axle Semi-Trailer Vehicle Payload (26,433.6 kg)		
SCENARIO NO (BROADLEAVED SPE	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)	Required Vehicle Number (Fleet)	Fuel Consumption (L)	CO ₂ Emission (kg)
		(gr ta	oss + are)		(gro tai	oss + re)		(gro tai	ess + re)		(gross + tare)	
1	5	425.3	1162.09	3	267.78	731.69	3	272.13	743.58	2	196.27	536.30
2	5	555.63	1518.20	3	344.50	941.33	3	348.34	951.83	2	245.35	670.41
3	5	838.49	2291.10	3	511.03	1396.35	3	513.77	1403.85	2	351.88	961.48
4	5	1131.09	3090.62	3	683.30	1867.05	3	684.90	1871.44	2	462.07	1262.58
5	9	766.69	2094.93	6	535.56	1463.38	5	461.20	1260.19	4	392.65	1072.89
6	9	1001.14	2735.52	6	689.01	1882.66	5	587.33	1604.84	4	490.80	1341.06
7	9	1510.00	4125.94	6	1022.07	2792.71	5	861.11	2352.92	4	703.83	1923.15
8	9	2036.39	5564.26	6	1366.60	3734.11	5	1144.3	3126.76	4	924.19	2525.27
9	14	1192.01	3257.06	9	803.35	2195.08	7	651.47	1780.10	6	589.13	1609.74
10	14	1556.77	4253.73	9	1033.51	2823.99	7	827.39	2260.76	6	736.33	2011.95
11	14	2348.50	6417.05	9	1533.11	4189.07	7	1209.2	3304.07	6	1055.8	2884.97
				<u> </u>	2040.00	E(01 17	7	160/11	4383 31	6	1386.3	3788.06
12	14	3167.49	8654.88	9	2049.90	5601.17	/	1004.1	4505.51	0	1560.5	5788.00
12 13	14 19	3167.49 1617.95	8654.88 4420.90	9 12	2049.90	2926.77	9	842.00	2300.69	8	785.69	2146.84
12 13 14	14 19 19	3167.49 1617.95 2112.96	8654.88 4420.90 5773.47	9 12 12	2049.90 1071.13 1378.02	2926.77 3765.32	9 9	842.00 1067.66	2300.69 2917.29	8 8	785.69 981.94	2146.84 2683.06
12 13 14 15	14 19 19 19	3167.49 1617.95 2112.96 3187.39	8654.88 4420.90 5773.47 8709.26	9 12 12 12	2049.90 1071.13 1378.02 2044.14	2926.77 3765.32 5585.43	9 9 9	842.00 1067.66 1557.47	2300.69 2917.29 4255.65	8 8 8	785.69 981.94 1407.90	2146.84 2683.06 3846.96

Table 18. Fuel consumption and CO₂ emission values in terms of broadleaved species according to transportation scenarios.

Road surface damage risk values are given in Tables 19 and 20 and in Figures 9 and 10 for coniferous species and broadleaved species. When the transportation scenarios for road surface damage risks for coniferous species are evaluated, the risk values of vehicle types differ according to the transportation scenario. When the road surface damage risk values are analyzed for broadleaved, the highest risk of damage in all transportation scenarios is the 2-axle truck. When other vehicle types are evaluated, it is determined that the vehicle with the lowest risk of road surface damage in the first four scenarios is a 3-axle truck, whereas in other transportation scenarios it is a 4-axle truck.



Figure 9. Road surface risk values for coniferous species.



Figure 10. Road surface risk values for broadleaved species.

						VEHICLE AL	TERNATIVES					
ES)	2. T Pa (10.	-Axle Fruck tyload 877 kg)		3- T Pa (16.4	Axle ruck yload 40,2 kg)			4-A: Tru Payle (22.272	5-A Semi-Trail Payl (26.433	5-Axle Semi-Trailer Vehicle Payload (26.433,6 kg)		
SCENARIO NO (CONIFEROUS SPECI	Required Vehicle Number (Fleet)	Gross+tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)
1	3	73,584.14	0.250	2	65,086.7	0.221	2	69,757.5	0.237	2	85,112.3	0.289
2	3	73,584.14	0.250	2	65,086.7	0.221	2	69,757.5	0.237	2	85,112.3	0.289
3	3	73,584.14	0.250	2	65,086.7	0.221	2	69,757.5	0.237	2	85,112.3	0.289
4	3	73,584.14	0.250	2	65,086.7	0.221	2	69,757.5	0.237	2	85,112.3	0.289
5	6	147,168.62	0.272	4	130,173.4	0.240	3	120,060	0.222	3	143,092.2	0.264
6	6	147,168.62	0.272	4	130,173.4	0.240	3	120,060	0.222	3	143,092.2	0.264
7	6	147,108.02	0.272	4	130,173.4	0.240	3	120,060	0.222	3	143,092.2	0.264
0	0	147,100.02	0.272	4	150,175.4	0.240	5	120,000	0.222	5	145,092.2 201 072 1	0.264
9 10	9	220,755.10	0.273	0	195,200.1	0.241	5	189,817.5	0.235	4	201,072,1	0.249
10	9	220,753.10	0.273	6	195,200.1	0.241	5	189 817 5	0.235	4 4	201,072,1	0.249
12	9	220,753.10	0.273	6	195 260 1	0.241	5	189 817 5	0.235	4	201,072,1	0.249
13	12	294.337.58	0.279	8	260.346.8	0.247	6	240.120	0.227	5	259.052	0.245
14	12	294,337.58	0.279	8	260,346.8	0.247	6	240.120	0.227	5	259.052	0.245
15	12	294,337.58	0.279	8	260,346.8	0.247	6	240,120	0.227	5	259,052	0.245
16	12	294,337.58	0.279	8	260,346.8	0.247	6	240,120	0.227	5	259,052	0.245

Table 19. Road surface risk values in terms of coniferous species for vehicle alternatives.

						VEHICLE AL	TERNATIVES						
- ES		2-Axle Truck Payload (10,877 kg)			3-Axle Truck Payload (16,440.2 kg)			4-Axle Truck Payload (22,272.5 kg)			5-Axle Semi-Trailer Vehicle Payload (26,433.6 kg)		
SCENARIO NO (BROADLEAVED SPECI	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required Vehicle Number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	Required vehicle number (Fleet)	Gross+Tare Weight (kg)	Road Surface Damage Risk (Ratio)	
1	5	120,549.21	0.278	3	100,679.4	0.232	2	107,686.25	0.248	2	103,586.05	0.239	
2	5	120,549.21	0.278	3	100,679.4	0.232	2	107,686.25	0.248	2	103,586.05	0.239	
3	5	120,549.21	0.278	3	100,679.4	0.232	2	107,686.25	0.248	2	103,586.05	0.239	
4	5	120,549.21	0.278	3	100,679.4	0.232	2	107,686.25	0.248	2	103,586.05	0.239	
5	9	226,103.94	0.272	6	201,358.8	0.242	5	195,917.5	0.235	4	207,172.1	0.249	
6	9	226,103.94	0.272	6	201,358.8	0.242	5	195,917.5	0.235	4	207,172.1	0.249	
7	9	226,103.94	0.272	6	201,358.8	0.242	5	195,917.5	0.235	4	207,172.1	0.249	
8	9	226,103.94	0.272	6	201,358.8	0.242	5	195,917.5	0.235	4	207,172.1	0.249	
9	14	347,402.65	0.279	9	302,038.2	0.242	7	284,148.75	0.228	6	310,758.15	0.249	
10	14	347,402.65	0.279	9	302,038.2	0.242	7	284,148.75	0.228	6	310,758.15	0.249	
11	14	347,402.65	0.279	9	302,038.2	0.242	7	284,148.75	0.228	6	310,758,15	0.249	
12	14	347,402.65	0.279	9	302,038.2	0.242	7	284,148.75	0.228	6	310,758.15	0.249	
13	19	467,952.20	0.282	12	402,717.6	0.242	9	372,380	0.224	8	414,344.2	0.249	
14	19	467,952.20	0.282	12	402,717.6	0.242	9	372,380	0.224	8	414,344.2	0.249	
15	19	467,952.20	0.282	12	402,717.6	0.242	9	372,380	0.224	8	414,344,2	0.249	
16	19	467,952.20	0.282	12	402,717.6	0.242	9	372,380	0.224	8	414,344.2	0.249	

 Table 20. Road surface risk values in terms of broadleaved species for vehicle alternatives.

3.4. Results for Determining the Most Suitable Vehicle Types in Transportation Scenarios

In order to determine the rank of suitable vehicle alternatives in terms of environmental damage, a hybrid fuzzy multi-criteria decision-making method was used in the transportation scenarios. First, relevant criteria weight values were calculated using the fuzzy AHP method. Next, the rank of suitable vehicle alternatives was determined using the TOPSIS method. In this context, for the TOPSIS method application, relevant criteria were taken into consideration, such as cost.

For example, in terms of coniferous tree species, the vehicle type suitability rankings for the first transport scenario are shown below. First, a standard decision matrix was created for the application of the TOPSIS method; this is given in Table 21. Next, the decision matrix was normalized and weighted using the weight values of the related to subcriteria for the fuzzy AHP method (Table 21). Then, the positive ideal solution (PIS) and the negative ideal solution (NIS) were found, and the alternatives are listed (Tables 21 and 22).

Table 21. Input matrix for TOPSIS method, normalized decision matrix, weighted normalized decision matrix and PIS, NIS.

Inp	ut Matrix for TOPSIS Metho	od.
Vehicle Alternatives	CO ₂ Emission (kg)	Road Surface Damage Risk (Ratio)
2-axle truck	696.54	0.25
3-axle truck	483.74	0.221
4-axle truck	489,61	0.237
5-axle semi-trailer	504.38	0.289
1	Normalized decision matrix	
Vehicle Alternatives		
2-axle truck	0.6323	0.4989
3-axle truck	0.4391	0.4410
4-axle truck	0.4444	0.4730
5-axle semi-trailer	0.4579	0.5768
Weig	nted normalized decision ma	atrix
Vehicle Alternatives		
2-axle truck	0.3193	0.2469
3-axle truck	0.2217	0.2183
4-axle truck	0.2244	0.2341
5-axle semi-trailer	0.2312	0.2855
	PIS and NIS	
PIS	0.2217	0.2183
NIS	0.3193	0.2855

Table 22. Final ranking of the vehicle alternatives.

			Separatio	on Measures		
Vehicle Alternatives	S_i^+ *	Vehicle Alternatives	$S_{i}^{-} **$	Vehicle Alternatives	<i>C_i</i> ***	Rank
2-axle truck	0.1016	2-axle truck	0.0385	2-axle truck	0.2748	4
3-axle truck	0	3-axle truck	0.1184	3-axle truck	1	1
4-axle truck	0.0160	4-axle truck	0.1078	4-axle truck	0.8706	2
5-axle semi-trailer	0.0678	5-axle semi-trailer	0.0880	5-axle semi-trailer	0.5649	3

* S_i^+ : positive ideal separation measure; ** S_i^- : negative ideal separation measure; *** C_i : relative closeness.

Considering the transportation scenarios for coniferous tree species, it is seen that in the scenario created for 50 m³ forest product to be transported, a 3-axle truck is the most suitable vehicle type for all transportation distances, followed by a 4-axle truck, 5-axle semi-trailer vehicle, and 2-axle truck. In the transportation scenario for 100 m³ of forest product to be transported, the most suitable vehicle type is a 4-axle truck at all transport distances, followed by 5-axle semi-trailer vehicle, 3-axle truck, and a 2-axle truck. For all transportation scenarios of 150 m³ and 200 m³, the most suitable vehicle type is a 5-axle semi-trailer vehicle, while other suitable vehicle types are 4-axle trucks, 3-axle trucks, and 2-axle trucks (Table 23).

When the transportation of broadleaved tree species is evaluated in terms of environmental damage, it is seen that the most suitable vehicle type for all transportation distances of the scenario created for 50 m³ of forest product is a 5-axle semi-trailer vehicle, 3-axle truck, 4-axle truck, and 2-axle truck. For 100 m³ of forest product, the ranking of suitable vehicle types at all transport distances is the 5-axle semi-trailer vehicle, 4-axle truck, 3-axle truck, and 2-axle truck. For 150 m³ of forest product, the ranking of suitable vehicle types at 150 km transport distance is the 4-axle truck, 5-axle semi-trailer vehicle, 3-axle truck, and 2-axle truck. In other transportation distances, the order was a 5-axle semi-trailer vehicle, 4-axle truck, 3-axle truck, and 2-axle truck. Finally, when the amount of forest products to be transported was evaluated at 200 m³, it was concluded that the ranking of suitable vehicle types is the 4-axle truck, 5-axle semi-trailer vehicle, and 2-axle truck at all transportation distances (Table 24).

In the vehicle type suitability rankings, which take into account the CO_2 emission and road surface damage risk, some differences were determined in terms of coniferous and broadleaved tree groups. In terms of coniferous tree species, it was concluded that the most suitable vehicle type for transporting 50 m³ and 100 m³ of forest products is a 3-axle truck and a 4-axle truck, and in other transportation scenarios, the most suitable vehicle type is a 5-axle semi-trailer vehicle. The coniferous species are less dense compared to broadleaved species, so especially in cases where less product is transported, a vehicle with less load capacity compared to a 5-axle semi-trailer vehicle creates a lower total truck weight (gross and tare). As a result, it is possible to achieve less road surface damage and less CO_2 emission due to fuel consumption. Sosa et al. [4] reported that there is a strong function between axle load and pavement, and small increases in load increase major pavement damage. In a similar study, Palander [52] compared trucks with a maximum loaded weight of 64 t, 68 t, 76 t and 92 t in terms of environmental and energy efficiency in wood transport, and stated that the energy efficiency of 64 t and 68 t trucks with small loads is better than other vehicles.

In the transportation scenarios regarding the broadleaved tree species, in general, it is seen that the most suitable vehicle type is a 5-axle semi-trailer vehicle. Tymendorf and Trzciński [53] stated that the density and moisture content of wood significantly affect the weight of the load. Sosa et al. [54], on the other hand, stated that the moisture content affects the efficiency of the truck and reduces the total amount of transported product. Murphy et al. [55] stated that the decrease in the amount of water in the wood results in less water per load. In this context, it is thought that this may be due to the increase in the number of vehicles required, as the broadleaved tree group is heavier in volume (density) than the coniferous tree group and contains more moisture. Klvač et al. [56] stated that fuel consumption by trucks increases greenhouse gas emissions that cause environmental pollution. Consistent with these results, Liimatainen et al. [57] and Palender [58] stated that increasing the maximum allowable truck load weights leads to a decrease in CO_2 emissions. Busenius et al. [59] stated that if the maximum permissible weight for vehicles were increased from 40 tons to 44 tons, greenhouse gas emissions would decrease by 13%. Kanzian et al. [60] concluded that a decrease in moisture content from 40% to 30% reduces greenhouse gas emissions into the atmosphere.

				al (%)					VEHİCLE AI	TERNATIVES			
NARIO NO	est Product ee Group	tt Production Amount m ³)-(kg)	nsportation stance (km)	ad Longitudin wnhill Grade	imum Speed (km/h)	2-Ax Truc	le k	3-A) True	de ck	4-Ax Truc	le k	5-Ax Semi-T Vehi	de railer cle
SCE	For	Fores	Tra Di	Mean Ro Uphill -Dc	Maxi	Value	Rank	Value	Rank	Value	Rank	Value	Rank
1			150	4-4	90	0.2748	4	1	1	0.8706	2	0.5649	3
2	_	50 m ³	200	4-4	90	0.2674	4	1	1	0.8757	2	0.5849	3
3	=	(30,847.5 kg)	250	4-4	90	0.2596	4	1	1	0.8808	2	0.6049	3
4	=	-	300	4-4	90	0.2557	4	1	1	0.8832	2	0.6143	3
5	=		150	4-4	90	0	4	0.6668	3	1	1	0.7847	2
6	_	100 m ³	200	4-4	90	0	4	0.6661	3	1	1	0.7952	2
7	CONIFEROUS	(61,695 kg)	250	4-4	90	0	4	0.6654	3	1	1	0.8053	2
8	SPECIES	_	300	4-4	90	0	4	0.6650	3	1	1	0.8101	2
9	density-		150	4-4	90	0	4	0.6288	3	0.8170	2	0.9259	1
10	616.95 kg/m ³)	150 m ³	200	4-4	90	0	4	0.6213	3	0.8125	2	0.9293	1
11	_	(92,542.5 kg)	250	4-4	90	0	4	0.6136	3	0.8080	2	0.9329	1
12	_	-	300	4-4	90	0	4	0.6100	3	0.8058	2	0.9346	1
13	_		150	4-4	90	0	4	0.5902	3	0.8815	2	0.9135	1
14	_	200 m ³	200	4-4	90	0	4	0.5845	3	0.8746	2	0.9173	1
15	_	(123,390 kg) –	250	4-4	90	0	4	0.5787	3	0.8675	2	0.9212	1
16	-	_	300	4-4	90	0	4	0.5758	3	0.8641	2	0.9231	1

Table 23. The ranking of the vehicle alternatives according to the transportation scenarios for coniferous tree species.

SCENARIO NO	Forest ProductTree Group	Forest Production Amount (m³)-(kg)	Transportation Distance (km)	Mean road Longitudinal Uphill-Downhill Grade (%)	Maximum Speed(km/h)	VEHICLE ALTERNATIVES							
						2-Axle Truck		3-Axle Truck		4-Axle Truck		5-Axle Semi-Trailer Vehicle	
						Value	Rank	Value	Rank	Value	Rank	Value	Rank
1	BROADLEAVED SPECIES (Moisture included density- 986.42 kg/m ³)	50 m ³ (49,321.25 kg)	150	4-4	90	0	4	0.6997	2	0.6678	3	0.9657	1
2			200	4-4	90	0	4	0.6917	2	0.6672	3	0.9672	1
3			250	4-4	90	0	4	0.6835	2	0.6666	3	0.9687	1
4			300	4-4	90	0	4	0.6796	3	0.6663	2	0.9694	1
5		100 m ³ - (98,642.5 kg) -	150	4-4	90	0	4	0.6256	3	0.8217	2	0.9250	1
6			200	4-4	90	0	4	0.6188	3	0.8155	2	0.9287	1
7			250	4-4	90	0	4	0.6118	3	0.8092	2	0.9326	1
8			300	4-4	90	0	4	0.6085	3	0.8062	2	0.9344	1
9		150 m ³ - (147,963.75 kg) -	150	4-4	90	0	4	0.6502	3	0.9007	1	0.8981	2
10			200	4-4	90	0	4	0.6432	3	0.8931	2	0.9028	1
11			250	4-4	90	0	4	0.6360	3	0.8853	2	0.9076	1
12			300	4-4	90	0	4	0.6326	3	0.8815	2	0.9099	1
13		200 m ³ (197,285 kg)	150	4-4	90	0	4	0.6598	3	0.9355	1	0.8843	2
14			200	4-4	90	0	4	0.6528	3	0.9274	1	0.8894	2
15			250	4-4	90	0	4	0.6457	3	0.9192	1	0.8946	2
16			300	4-4	90	0	4	0.6422	3	0.9152	1	0.8971	2

Table 24. The ranking of the vehicle alternatives according to the transportation scenarios for broadleaved tree species.

4. Conclusions

In this study, the suitability of vehicle alternatives in forest product transportation was determined effectively by the weight values of the criteria. In addition, taking into account the weight values of the sub-criteria in the environmental damage main criteria, a scenario-based analysis was carried out, and the vehicle type suitability ranks were revealed in terms of coniferous and broadleaved tree species. According to the results obtained, there is a difference in vehicle type suitability rankings in forest products transportation scenarios in terms of coniferous and broadleaved tree species. Consequently, it is thought that considering the amount of forest products to be transported and the tree species will be beneficial for transportation planning. In relation to this, the tree species in the study area should be evaluated in terms of density values and the amount of moisture content that may vary depending on seasonal conditions, and planning should be performed accordingly. This is important in terms of preventing exceeding the maximum legally allowed vehicle load weights. In addition, considering environmental damage, less CO₂ emission and less road surface damage risk will be achieved. The results obtained in future studies by considering different evaluation criteria and using different multi-criteria decision-making methods can be compared with the results of this study. In this study, vehicle type alternatives were determined in terms of those vehicle brands and types commonly used in forest product transportation. For this reason, vehicle alternatives can be diversified by considering the objectives of the forest management directorate, the operational possibilities at hand, the dimensions of the forest products to be transported (forest product diameter-length values, etc.), the existing road conditions, and the timber harvesting methods used. In addition, different transportation scenarios can be created by considering seasonal conditions and different road alignments. In this way, vehicle alternatives in terms of environmental damage risk can be revealed in more detail, and the conformity of vehicle alternatives can be obtained more effectively according to the relevant transportation scenarios to be created.

Author Contributions: Conceptualization, methodology, investigation, A.O.A. and M.D.; data collection and analysis, A.O.A. and M.D.; writing and editing, A.O.A. and M.D. All authors have read and agreed to the published version of the manuscript.

Funding: This research received no external funding.

Data Availability Statement: The data presented in this study are available on request from the corresponding author.

Acknowledgments: This study partly contains some results presented in the thesis of Anil Orhan Akay in Advisory of Murat Demir completed in 2021 at Istanbul University-Cerrahpaşa Institute of Graduate Studies. We would like to thank the expert academicians, forest engineers and forest products transportation authorities for contributing to this study by responding to the questionnaire prepared to assess the relevant criteria.

Conflicts of Interest: The authors declare no conflict of interest.

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