

Supporting Information

for

Expanding Access to Optically Active Non-steroidal Anti-inflammatory Drugs *via* Lipase-catalyzed KR of Racemic Acids Using Trialkyl Orthoesters as Irreversible Alkoxy Group Donors

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Table S1. List of commercial enzyme preparations employed in these studies.

Enzyme and its origin (microorganism/tissue)	Enzyme preparation ^[a] (brand name)	Usage form of enzyme preparation	Enzyme specified activity	Commercial supplier (Cat. No.)
Lipase from <i>Candida antarctica</i> B (CAL-B)	Novozyme 435	immobilized on the macroporous acrylic resin [poly (methyl methacrylate-co-butyl methacrylate)]	>10000 U/g or 10 PLU/mg, water content 1.4%	Novozymes A/S (Bagsvaerd, Denmark)
	Lipozyme 435	immobilized on Lewatit VP OC 1600	unspecified	Novozymes A/S (Bagsvaerd, Denmark)
	Chirazyme L-2, c.-f., C2, Lyo.	immobilized on the carrier-fixed (carrier 2)	150 kU	Roche
	Chirazyme L-2, c.-f., C3, Lyo.	immobilized on the carrier-fixed (carrier 3)	150 kU	Roche
	CAL-B Sigma L4777	immobilized on the macroporous acrylic resin	≥5,000 U/g	Sigma Aldrich (cat. nr.: L4777)
	Novozym 435-STREM	immobilized on the macroporous acrylic resin	10000 PLU/g	STREM Chemicals, INC. (cat. nr.: 06-3123)
	CAL-B-Immobead 150	immobilized on Immobead 150	≥1800 U/g	Sigma Aldrich (cat. nr.: 54326)
Lipase from <i>Candida antarctica</i> A (CAL-A)	Chirazyme L-5	native	unspecified	Boehringer Mannheim ^[b]
Lipase from <i>Burkholderia (formerly Pseudomonas) cepacia</i>	PS-Immobead 150	immobilized on Immobead 150	≥900 U/g	Sigma Aldrich (cat. nr.: 54327)
	Amano PS	native	>23.000 U/g	Amano Pharmaceutical Co., Ltd.
	Amano PS-IM	immobilized on diatomite	500 U/g	Amano Pharmaceutical Co., Ltd.
	Amano PS-C II	immobilized on ceramic	≥30.000 U/g	Amano Pharmaceutical Co., Ltd.
Lipase from <i>Pseudomonas fluorescens</i>	Amano AK	native	>20.000 U/g	Amano Pharmaceutical Co., Ltd.
Lipase from <i>Thermomyces lanuginosus</i>	TL-Immobead 150	immobilized on Immobead 150	≥3000 U/g	Sigma Aldrich (cat. nr.: 76546)
	Lipozyme TL IM	immobilized on a non-compressible silica gel carrier into an immobilized granulate (a silica granulated)	170 IUN/g	Novozymes A/S (Bagsvaerd, Denmark)
Lipase from <i>Rhizomucor miehei</i>	Lipozyme RM IM	immobilized (unspecified carrier)	150 IU/g	Novozymes A/S (Bagsvaerds, Denmark)
Lipase from <i>Alcaligenes</i> sp.	Chirazyme L-10	native	unspecified	Boehringer Mannheim ^[b]
Lipase from <i>Mucor javanicus</i>	Amano Lipase M	native	>10.000 U/g	Sigma Aldrich (cat. nr.: 534803)
Lipase from <i>Rhizopus oryzae</i>	Amano Lipase F-AP15	native	≥150.000 U/g	Sigma Aldrich (cat. nr.: 534811)
Lipase from <i>Penicillium camemberti</i>	Lipase G50 Amano	native	≥50 U/mg	Sigma Aldrich (cat. nr.: 96888)
Lipase from <i>Candida rugosa</i>	Lipase AY Amano 30	native	>30.000 U/g	Amano Pharmaceutical Co., Ltd.
	Lipase Type VII	native	≥700 unit/mg	Sigma Aldrich (cat. nr.: L1754)
	Chirazyme L-3	native	unspecified	Boehringer Mannheim ^[b]
Lipase from <i>Geotrichum candidum</i>	Chirazyme L-8	native	unspecified	Boehringer Mannheim ^[b]
Lipase A from <i>Aspergillus niger</i>	Amano A	native	≥120,000 U/g	Sigma Aldrich (cat. nr.: 534781)
Esterase from porcine liver	PLE	native	≥50 U/mg	Sigma Aldrich (cat. nr.: 46058)

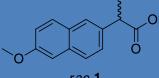
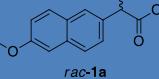
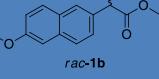
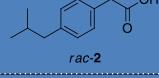
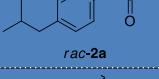
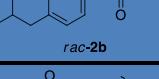
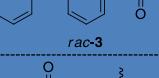
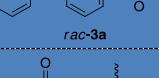
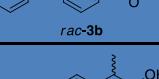
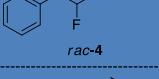
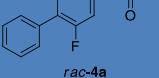
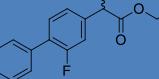
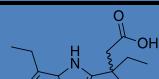
[a] All commercial formulations of enzymes studied herein were used without pre-treatment.

[b] Currently: Roche Diagnostics.

Table S2. The results of specific rotation values for the EKR products.

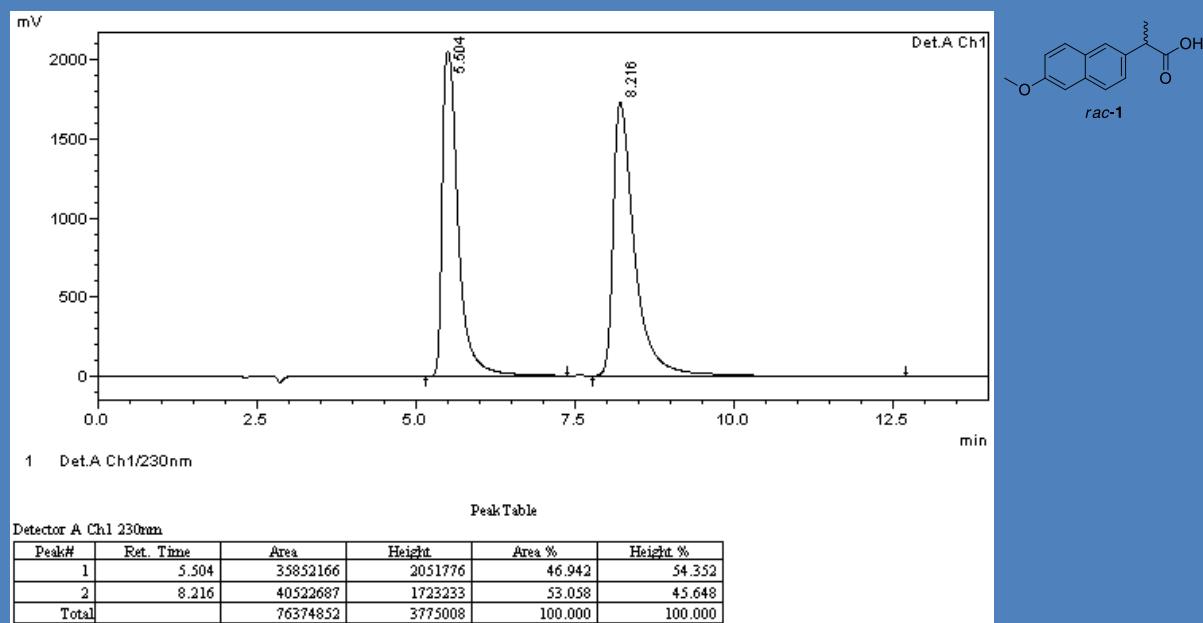
Product of EKR	ee [%]	Measured specific rotation [α]D	Literature specific rotation [α]D ^{lit.}	Ref.
	57	$[\alpha]_D^{29} = +16.0$ (<i>c</i> 0.50, CHCl ₃)	$[\alpha]_D^{20} = +65.5$ (<i>c</i> 1.00, CHCl ₃ , 99% ee)	[1]
	29	$[\alpha]_D^{29} = -45.0$ (<i>c</i> 1.00, CHCl ₃)	$[\alpha]_D^{20} = -76.0$ (<i>c</i> 1.00, CHCl ₃ , >95% ee)	[2]
	56	$[\alpha]_D^{24} = +28.5$ (<i>c</i> 1.00, EtOH)	$[\alpha]_D^{25} = +58.2$ (<i>c</i> 1.00, EtOH, 99% ee)	[1]
	67	$[\alpha]_D^{25} = -30.0$ (<i>c</i> 0.95, CHCl ₃)	Lack of data	-
	53	$[\alpha]_D^{23} = +7.4$ (<i>c</i> 0.61, MeOH)	$[\alpha]_D^{25} = +46.3$ (<i>c</i> 1.00, MeOH, 99.4% ee)	[3]
	21	$[\alpha]_D^{26} = -11.5$ (<i>c</i> 1.44, CHCl ₃)	Lack of data	-
	23	$[\alpha]_D^{25} = +8.9$ (<i>c</i> 1.02, CHCl ₃)	$[\alpha]_D^{20} = +37.2$ (<i>c</i> 1.00, CHCl ₃ , 98% ee)	[4]
	70	$[\alpha]_D^{25} = -17.7$ (<i>c</i> 1.44, CHCl ₃)	Lack of data	-

Table S3. HPLC analytical separation conditions of NSAIDs and their esters by chiral columns – (S,S)-Whelk-O 1 or Chiralcel OJ-H or Chiralpak AD-H.

Compound	HPLC Column	Mobile Phase		Flow Rate [mL/min]	Detection [nm]	Retention Time [min]
		<i>n</i> -Hexane/IPA [v/v]	Acidic Additive			
	(S,S)-Whelk-O 1	70:30	0.1% AcOH	1.5	230	5.504 (<i>R</i>) and 8.216 (<i>S</i>)
	(S,S)-Whelk-O 1	70:30	-	1.5	230	9.797 (<i>R</i>) and 12.541 (<i>S</i>)
	(S,S)-Whelk-O 1	70:30	-	1.5	230	8.975 (<i>R</i>) and 11.542 (<i>S</i>)
	Chiralcel OJ-H	98:2	0.05% TFA	1.0	216	8.616 (<i>R</i>) and 9.415 (<i>S</i>)
	Chiralcel OJ-H	99:1	-	0.7	217	10.393 (<i>S</i>) and 13.210 (<i>R</i>)
	Chiralcel OJ-H	99:1	-	0.7	217	8.465 (<i>S</i>) and 10.159 (<i>R</i>)
	Chiralcel OJ-H	96:4	0.1% TFA	0.8	250	34.018 (<i>S</i>) and 44.343 (<i>R</i>)
	Chiralpak AD-H	99:1	-	0.7	249	29.146 (<i>S</i>) and 30.214 (<i>R</i>)
	Chiralcel OJ-H	99:1	-	0.7	249	30.411 (<i>S</i>) and 31.951 (<i>R</i>)
	Chiralcel OJ-H	96.5:3.5	0.2% TFA	0.5	246	40.346 (<i>S</i>) and 43.773 (<i>R</i>)
	Chiralcel OJ-H	99:1	-	0.7	246	29.847 (<i>S</i>) and 35.927 (<i>R</i>)
	Chiralcel OJ-H	99:1	-	0.7	246	19.916 (<i>S</i>) and 26.663 (<i>R</i>)
	Chiralcel OJ-H	95:5	0.05% TFA	1.0	230	10.252 and 11.657

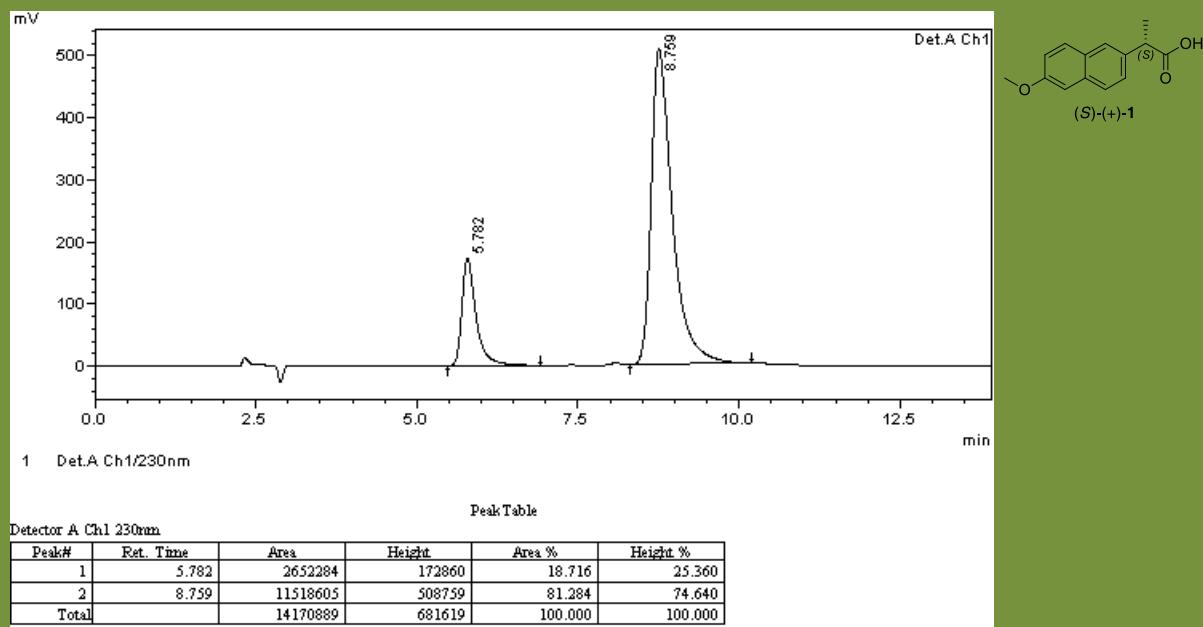
HPLC analytical separation for both enantiomers of naproxen (*rac*-1) using (S,S)-Whelk-O1

HPLC conditions: *n*-hexane-2-PrOH-AcOH (70:30:0.1, v/v/v); f=1.5 mL/min; λ =230 nm; T=30 °C.



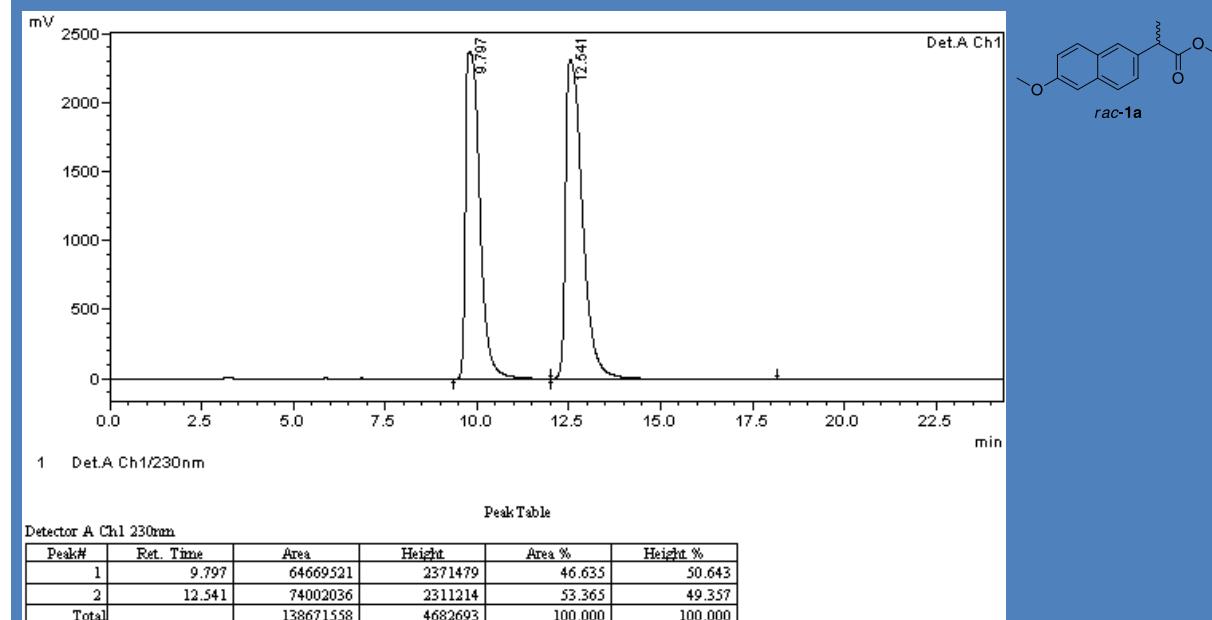
HPLC analytical separation for (*S*)-(+)1 (63% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH-AcOH (70:30:0.1, v/v/v); f=1.5 mL/min; λ =230 nm; T=30 °C.



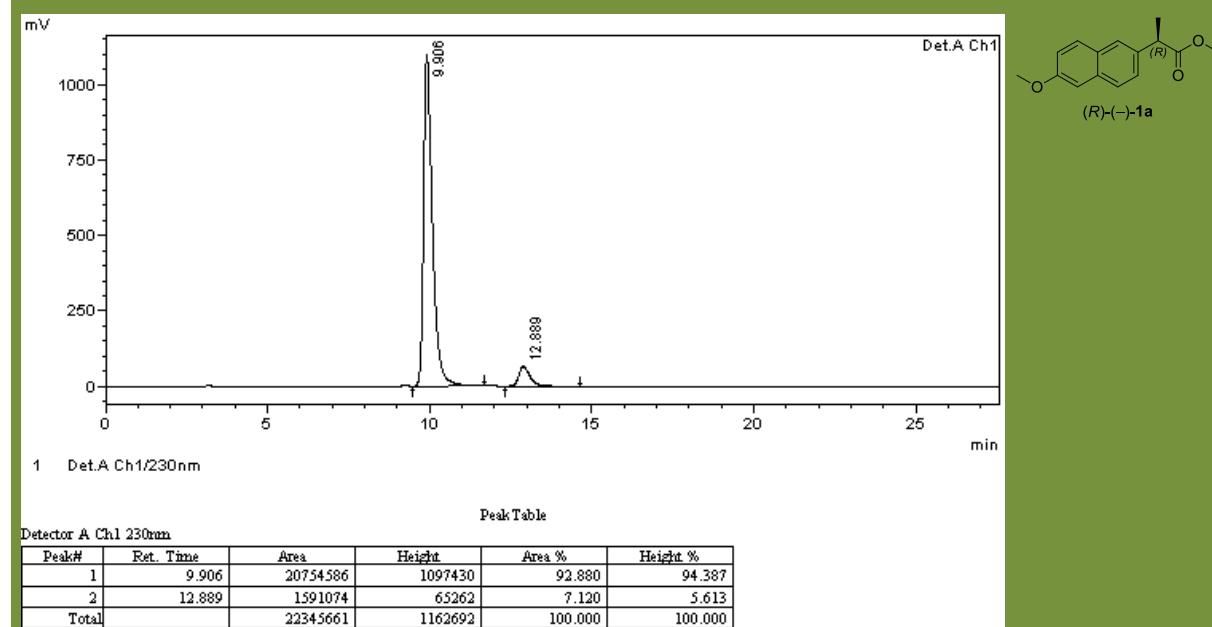
HPLC separation for both enantiomers of naproxen methyl ester (*rac*-1a) using (S,S)-Whelk-O1

HPLC conditions: *n*-hexane-2-PrOH (70:30, v/v); f=1.5 mL/min; λ=230 nm; T=30 °C.



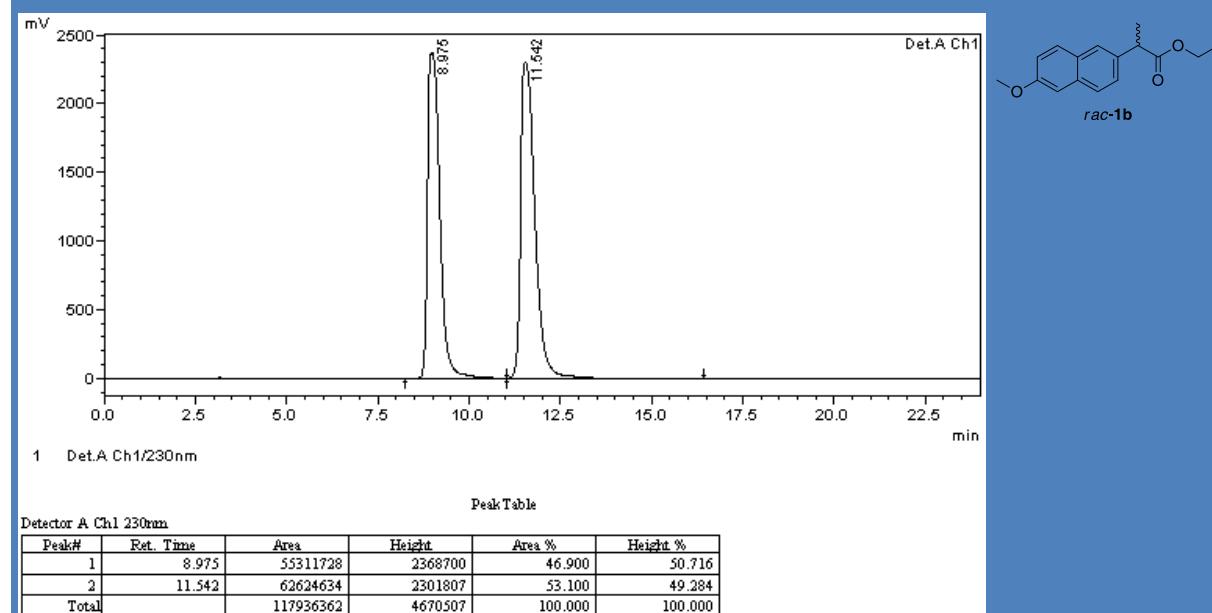
HPLC analytical separation for (*R*)-(−)-1a (86% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH (70:30, v/v); f=1.5 mL/min; λ=230 nm; T=30 °C.



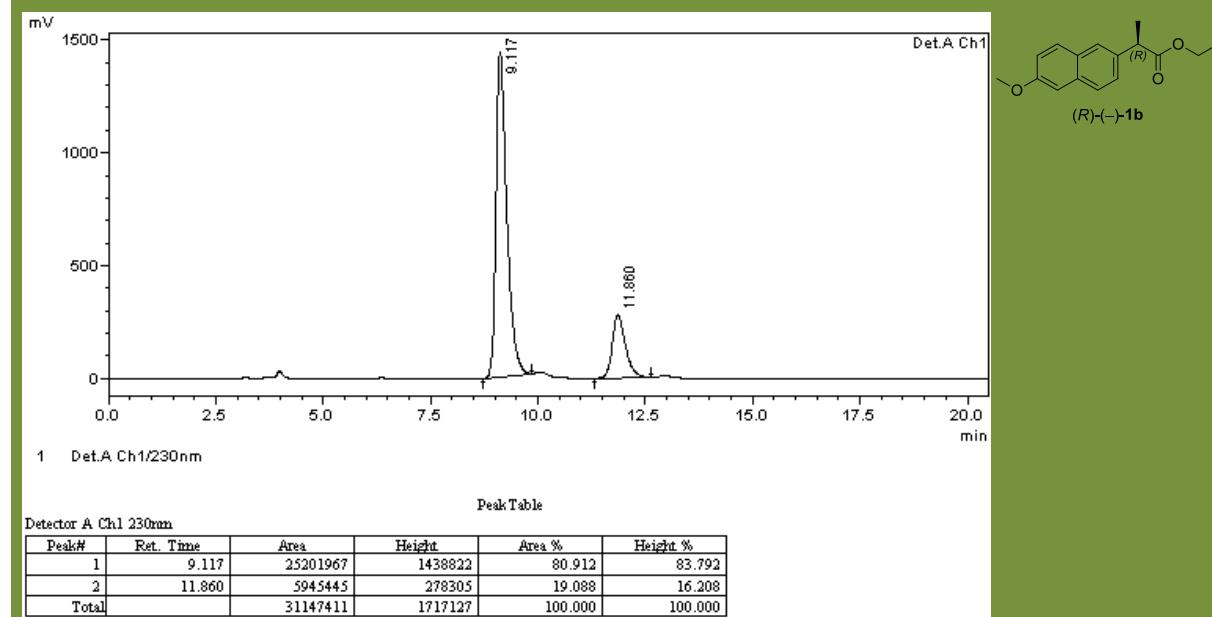
HPLC analytical separation for both enantiomers of naproxen ethyl ester (*rac*-1b**) using (*S,S*)-Whelk-O1**

HPLC conditions: *n*-hexane-2-PrOH (70:30, v/v); f=1.5 mL/min; λ=230 nm; T=30 °C.



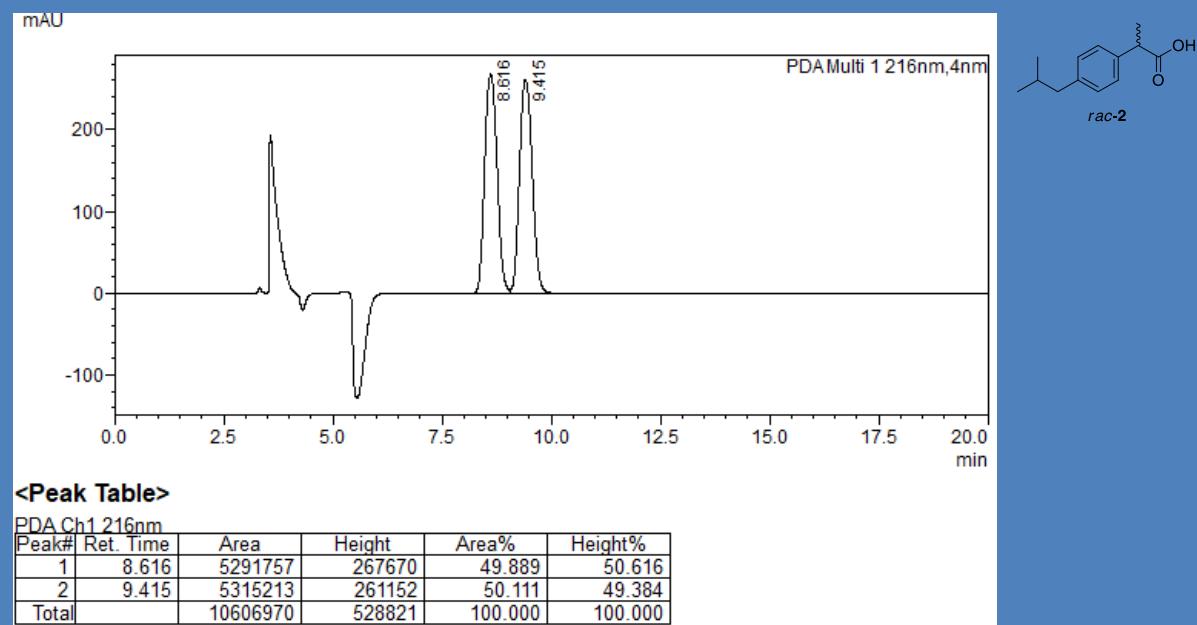
HPLC analytical separation for (*R*)-(−)-1b** (62% ee) obtained from EKR.**

HPLC conditions: *n*-hexane-2-PrOH (70:30, v/v); f=1.5 mL/min; λ=230 nm; T=30 °C.



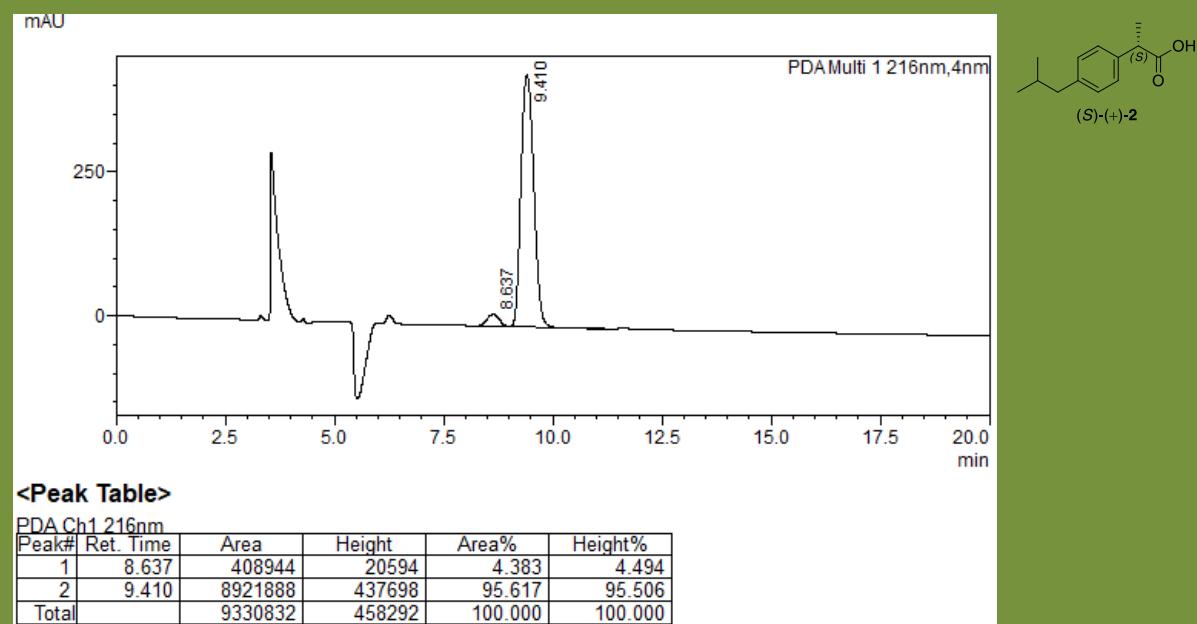
HPLC analytical separation for both enantiomers of ibuprofen (*rac*-2) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH-TFA (98:2:0.05, v/v/v); f=1.0 mL/min; λ =216 nm; T=30 °C.



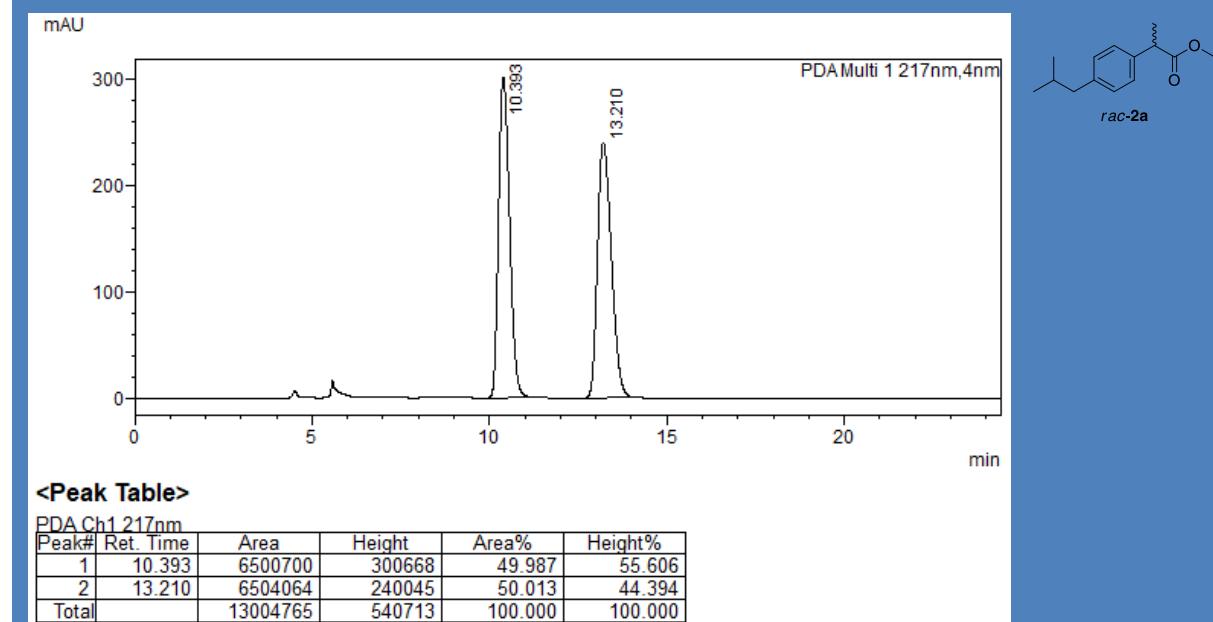
HPLC analytical separation for (*S*)-(+)-2 (91% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH-TFA (98:2:0.05, v/v/v); f=1.0 mL/min; λ =216 nm; T=30 °C.



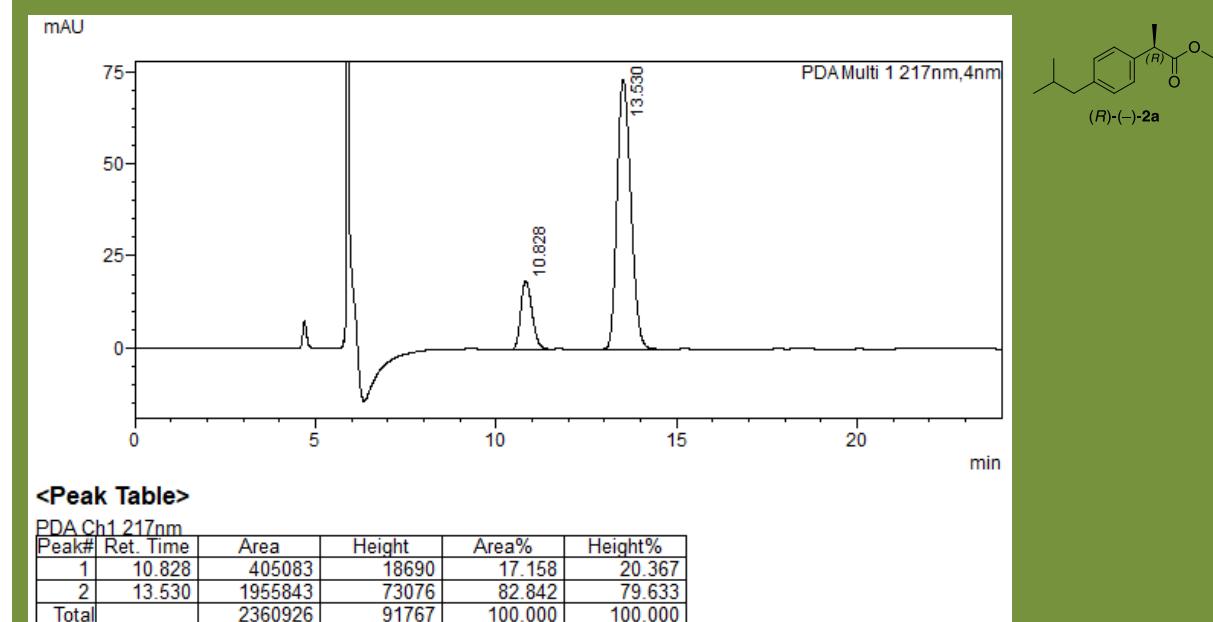
HPLC separation for both enantiomers of ibuprofen methyl ester (*rac*-2a) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =217 nm; T=30 °C.



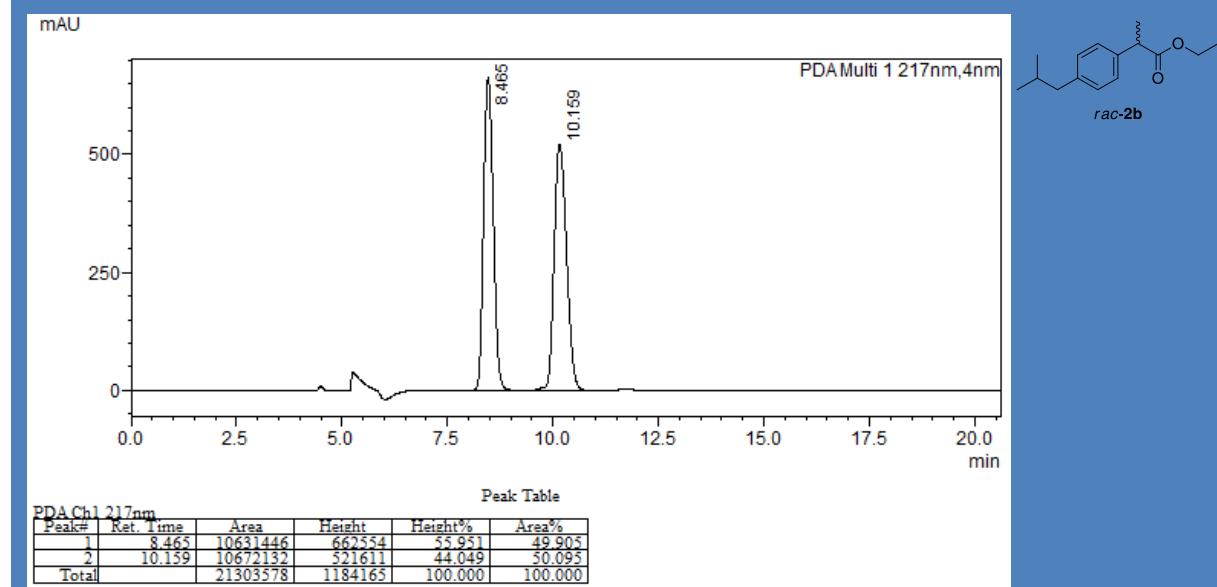
HPLC analytical separation for (*R*)-(−)-2a (66% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =217 nm; T=30 °C.



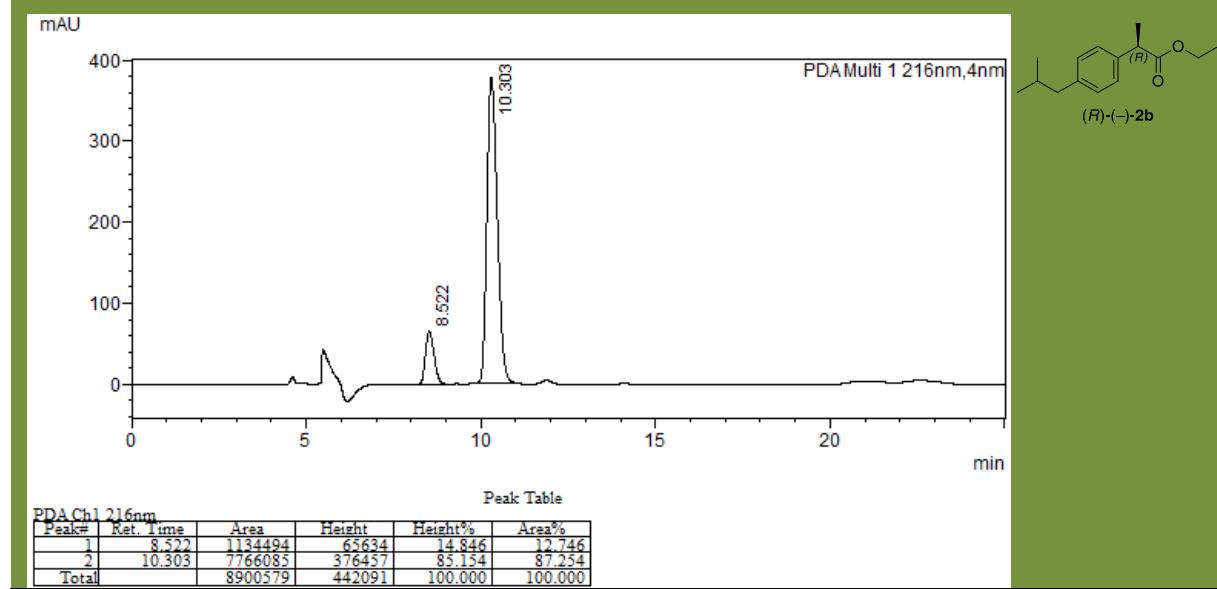
HPLC analytical separation for both enantiomers of ibuprofen ethyl ester (*rac*-2b) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =217 nm; T=30 °C.



HPLC analytical separation for (*R*)-(-)-2b (75% ee) obtained from EKR.

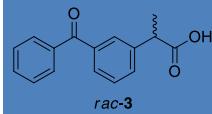
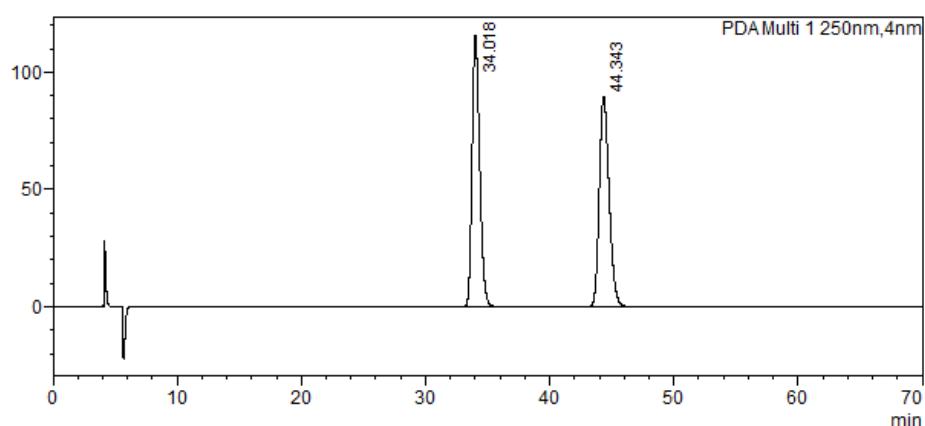
HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =217 nm; T=30 °C.



HPLC analytical separation for both enantiomers of ketoprofen (*rac*-3) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH-TFA (96:4:0.1, v/v/v); f=0.8 mL/min; λ =250 nm; T=30 °C.

mAU



<Peak Table>

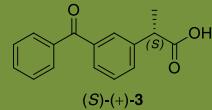
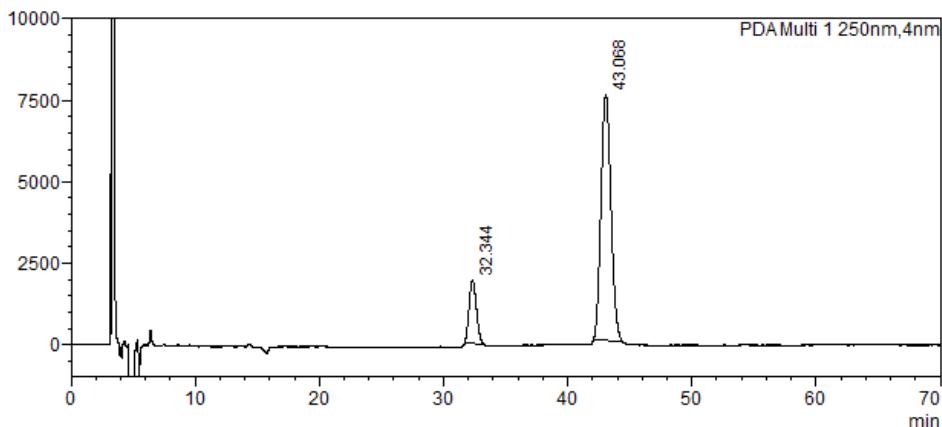
PDA Ch1 250nm

Peak#	Ret. Time	Area	Height	Area%	Height%
1	34.018	4909515	115394	49.993	56.307
2	44.343	4910983	89544	50.007	43.693
Total		9820498	204938	100.000	100.000

HPLC analytical separation for (*S*)-(+)-3 (69% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH-TFA (96:4: 0.1, v/v/v); f=0.8 mL/min; λ =250 nm; T=30 °C.

mAU



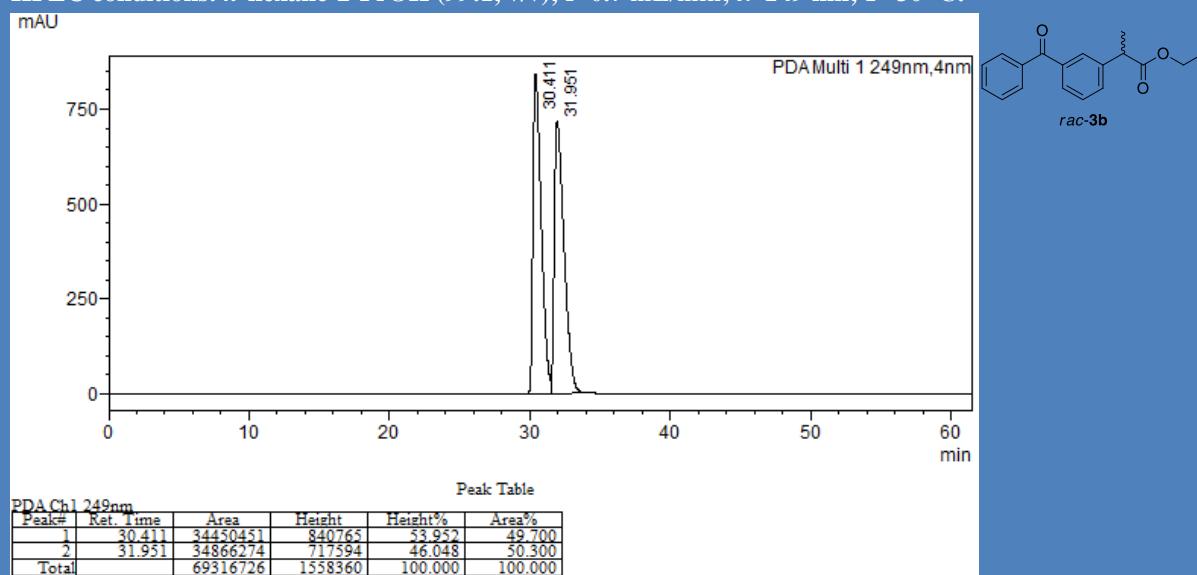
Peak Table

PDA Ch1 250nm

Peak#	Ret. Time	Area	Height	Height%	Area%
1	32.344	78033	1927	20.282	15.582
2	43.068	422754	7573	79.718	84.418
Total		500786	9500	100.000	100.000

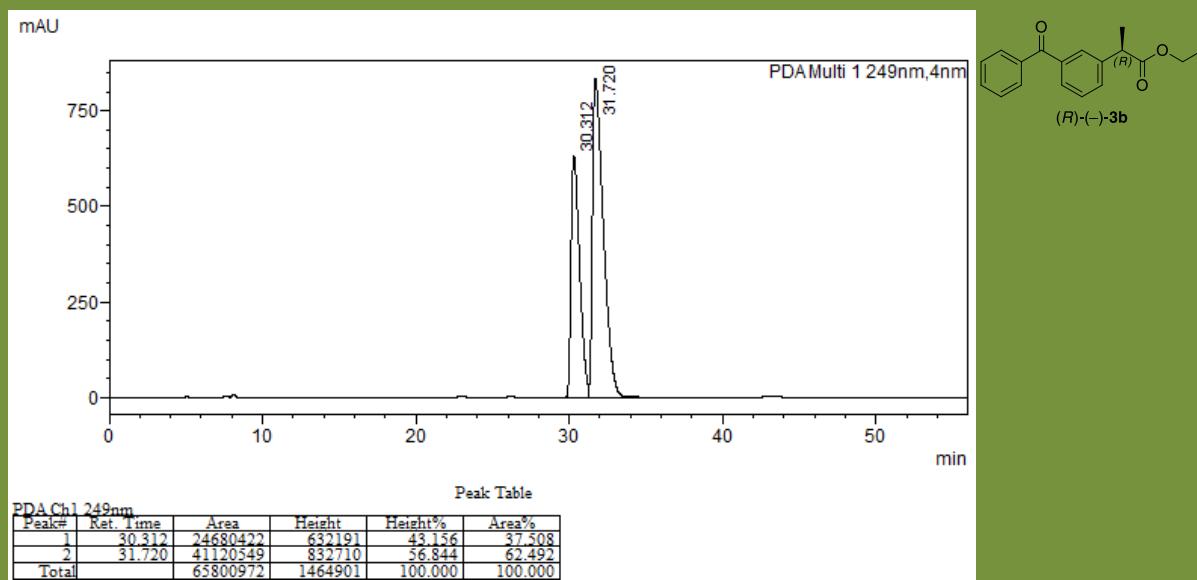
HPLC separation for both enantiomers of ketoprofen ethyl ester (*rac*-3b) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =249 nm; T=30 °C.



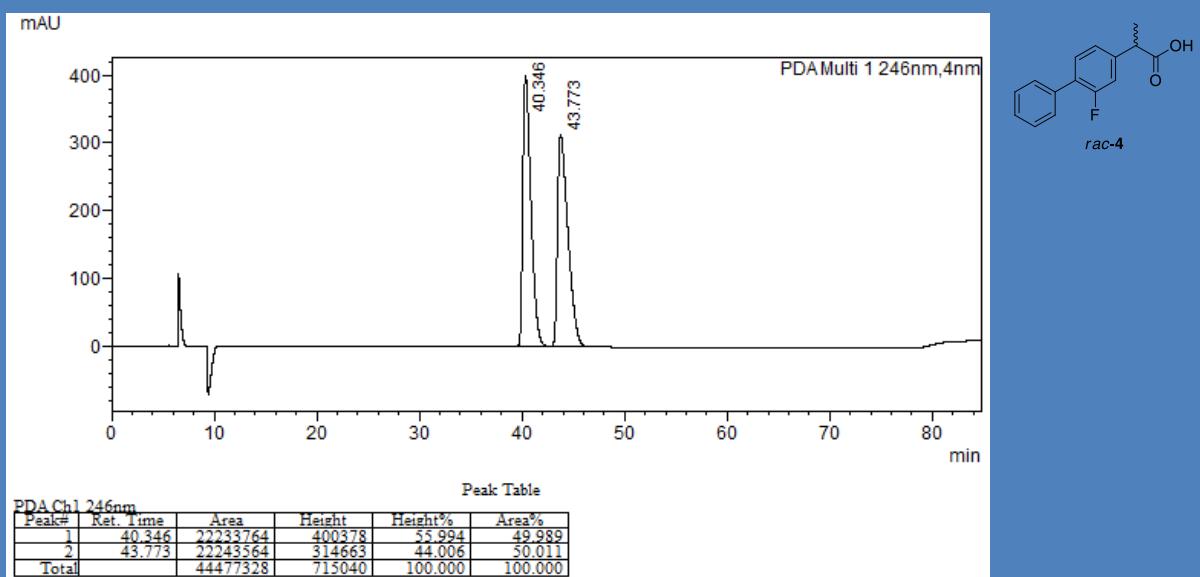
HPLC analytical separation for (*R*)-(−)-3b (25% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =249 nm; T=30 °C.



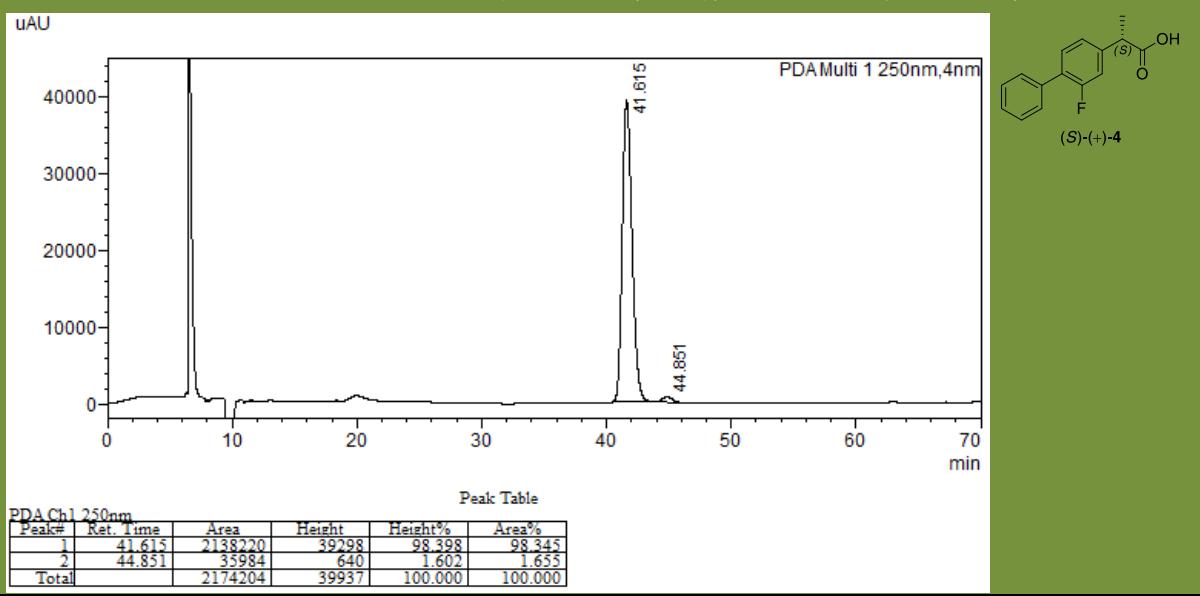
HPLC analytical separation for both enantiomers of flurbiprofen (*rac*-4) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH-TFA (96.5:3.5:0.2, v/v/v); f=0.5 mL/min; λ =246 nm; T=30 °C.



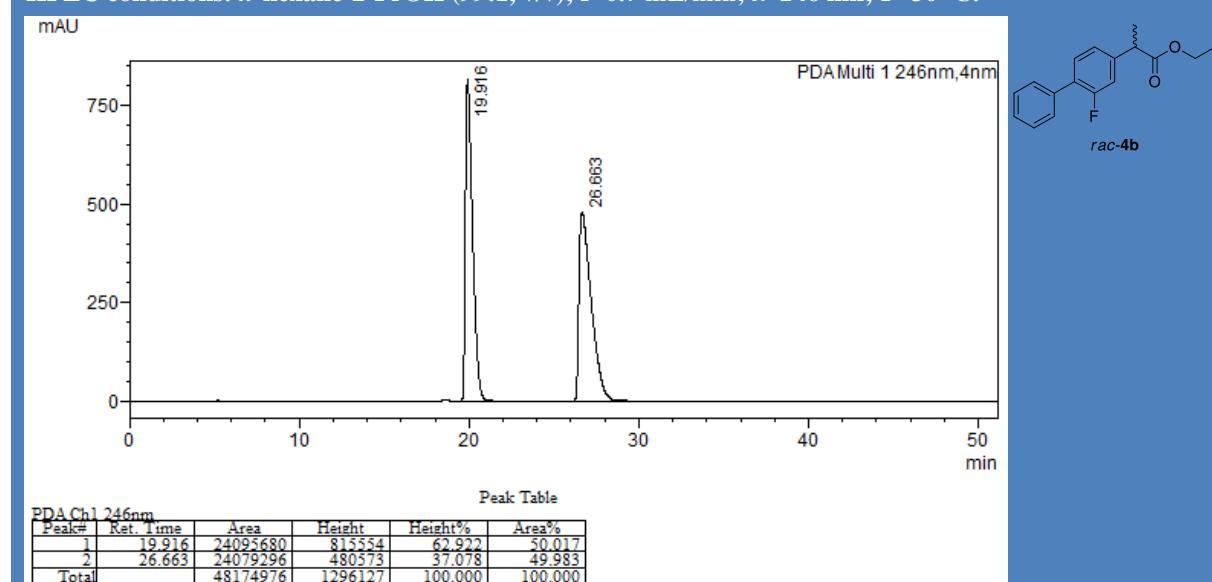
HPLC analytical separation for (S)-(+)-4 (97% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH-TFA (96.5:3.5:0.2, v/v/v); f=0.5 mL/min; λ =246 nm; T=30 °C.



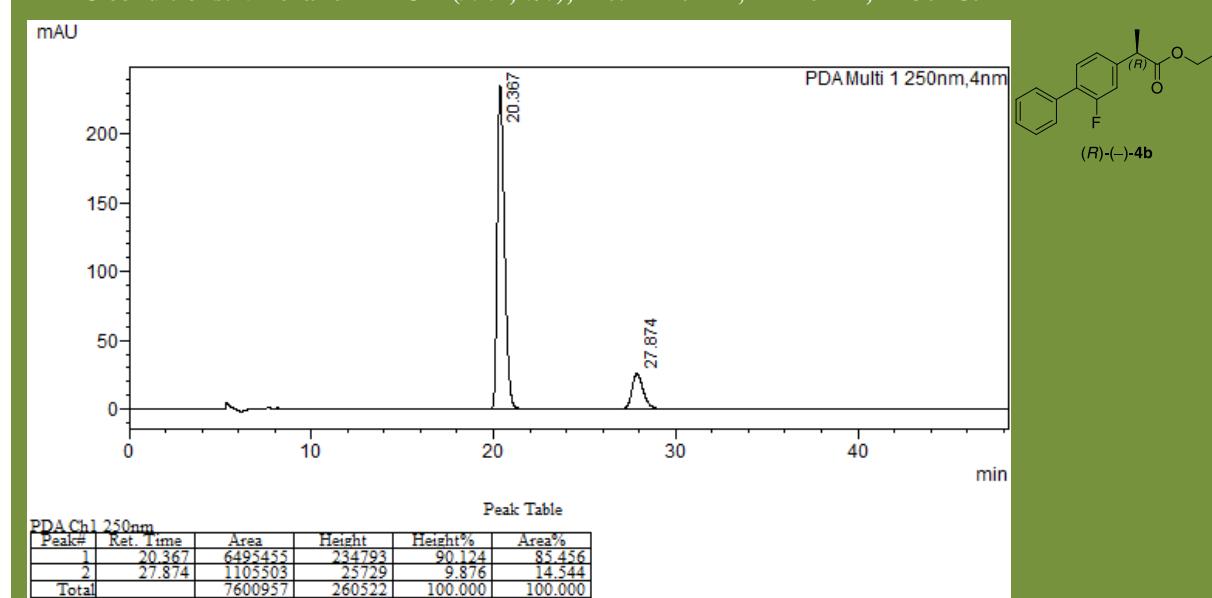
HPLC separation for both enantiomers of flurbiprofen ethyl ester (*rac*-4b) using Chiralcel OJ-H

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =246 nm; T=30 °C.



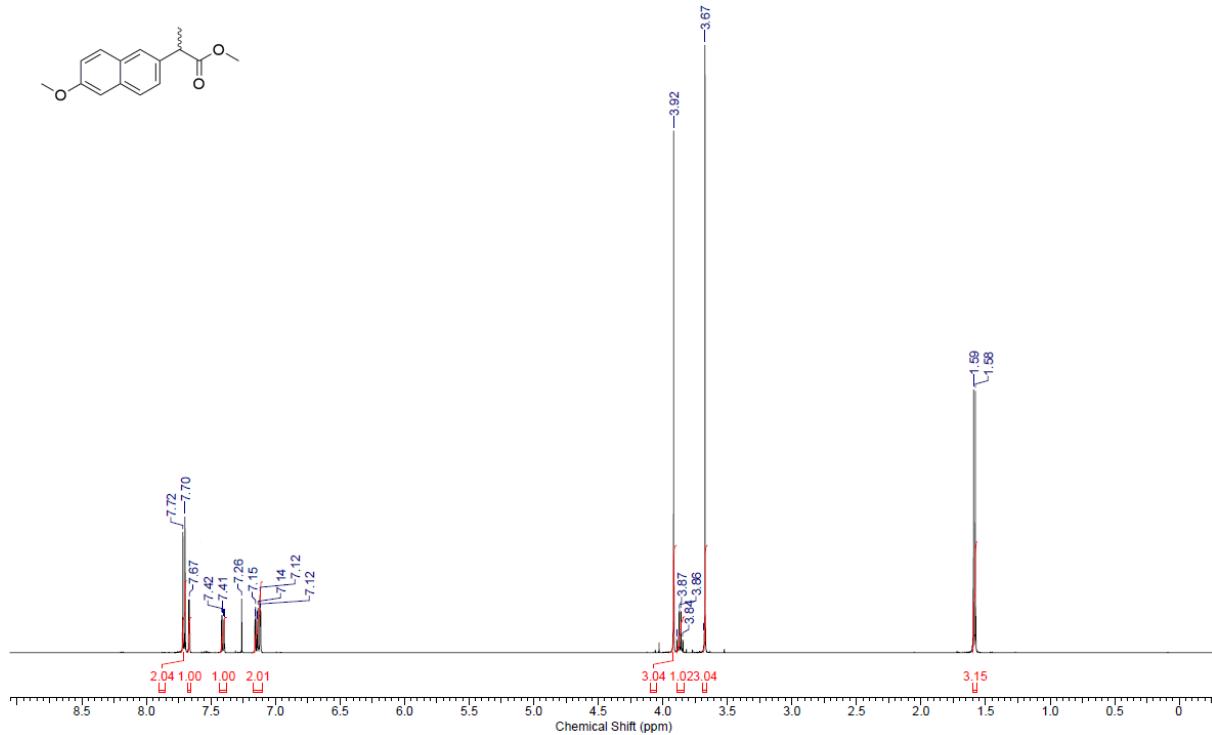
HPLC analytical separation for (*R*)-(-)-4b (71% ee) obtained from EKR.

HPLC conditions: *n*-hexane-2-PrOH (99:1, v/v); f=0.7 mL/min; λ =246 nm; T=30 °C.

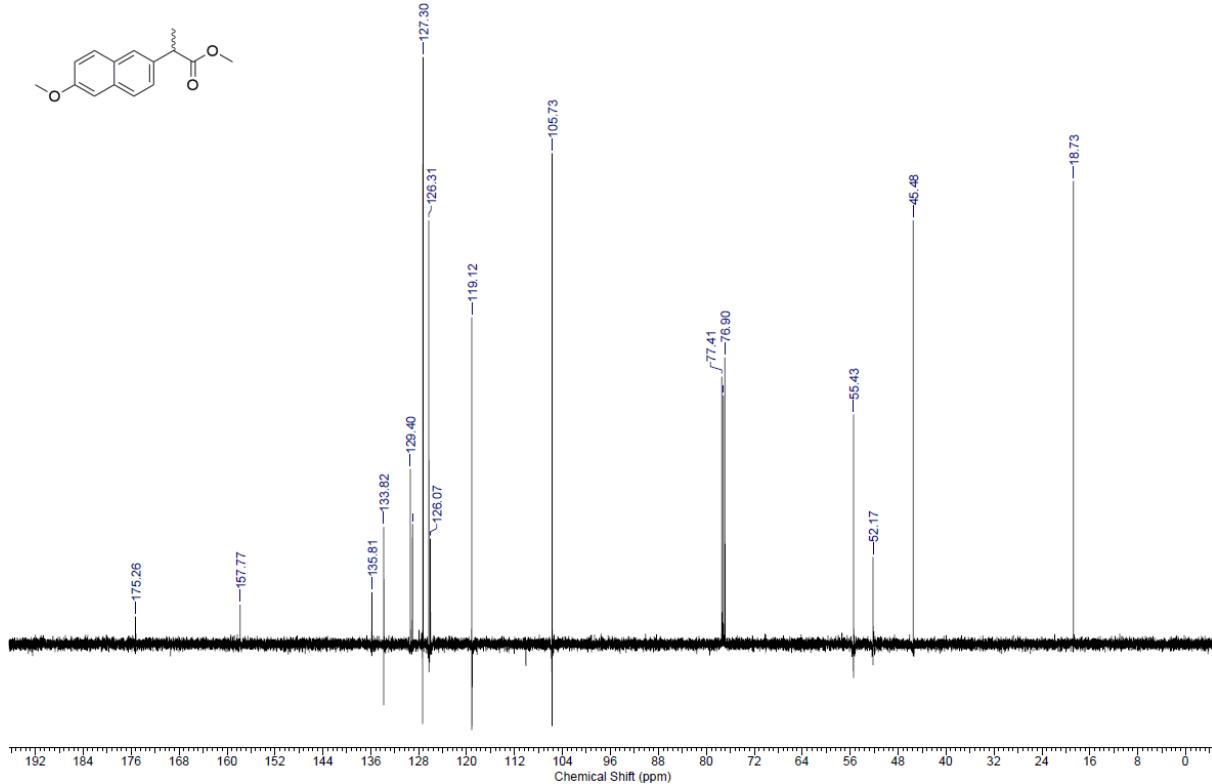


Methyl 2-(6-methoxynaphthalen-2-yl)propanoate (Naproxen methyl ester, rac-1a)

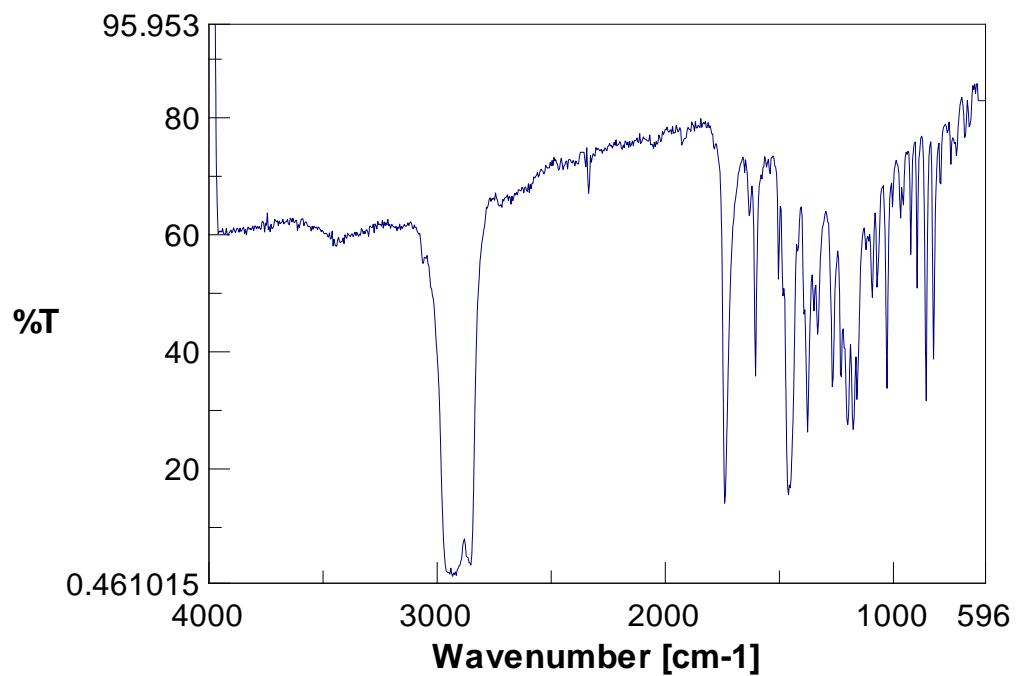
¹H NMR spectrum of **rac-1a** (500 MHz, CDCl₃)



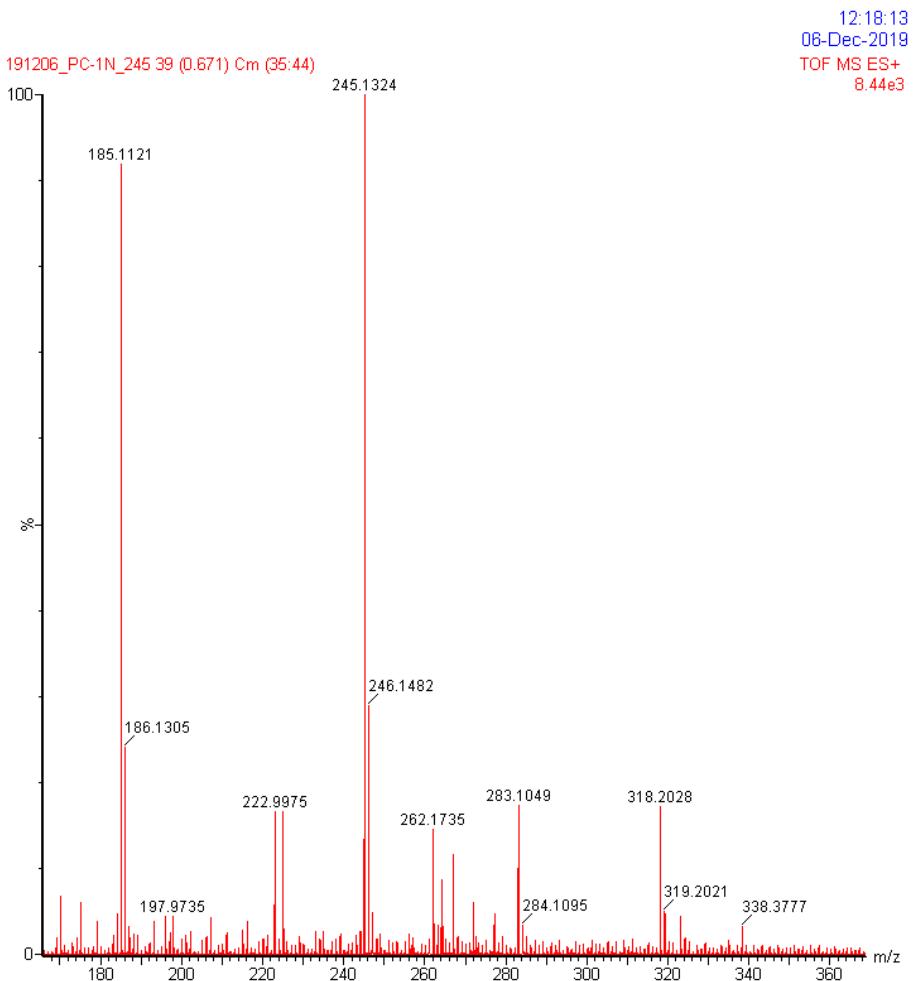
¹³C NMR spectrum of **rac-1a** (126 MHz, CDCl₃)



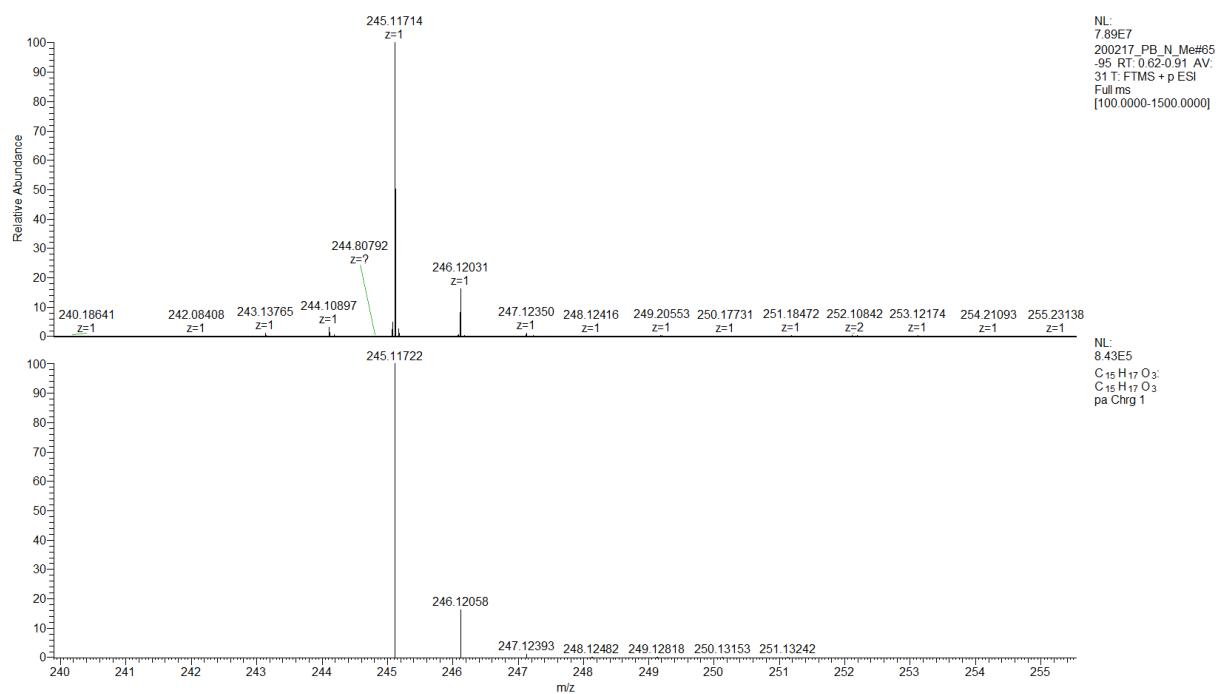
FTIR spectrum of ***rac*-1a** (Mineral oil, Nujol)



MS spectrum of ***rac*-1a** (ESI-TOF)

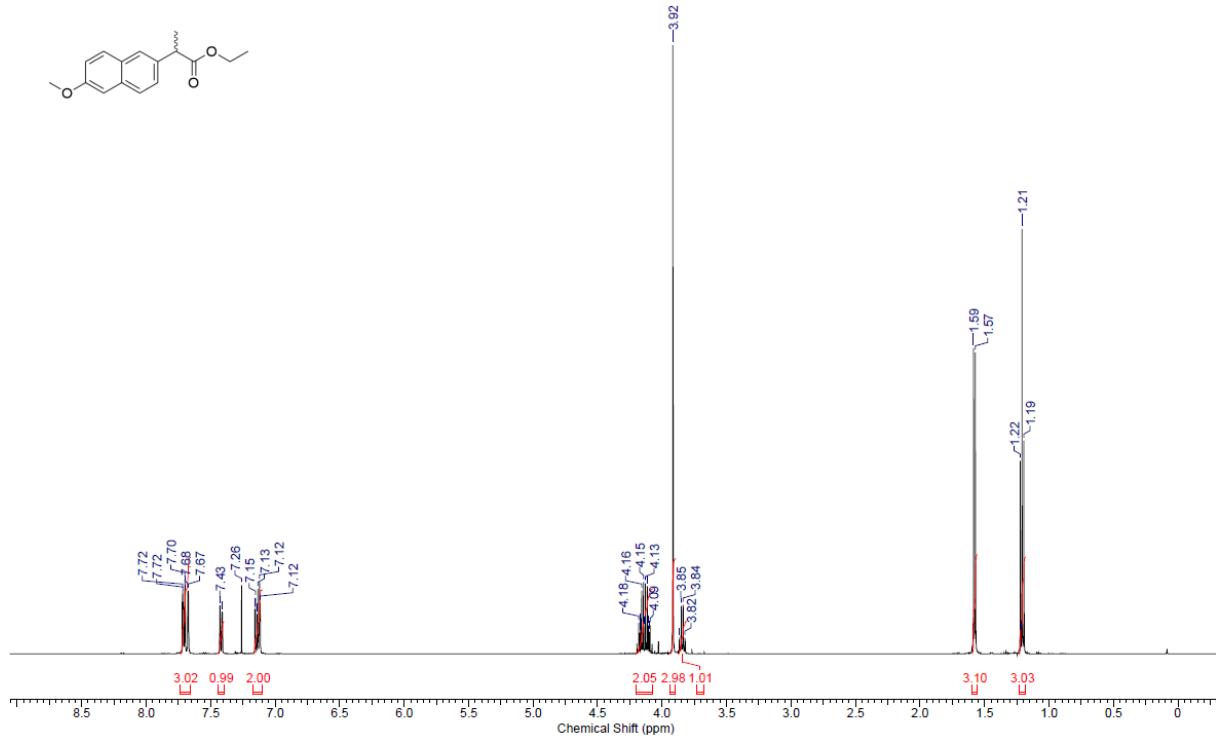


FTMS spectrum of *rac*-**1a** (ESI-TOF)

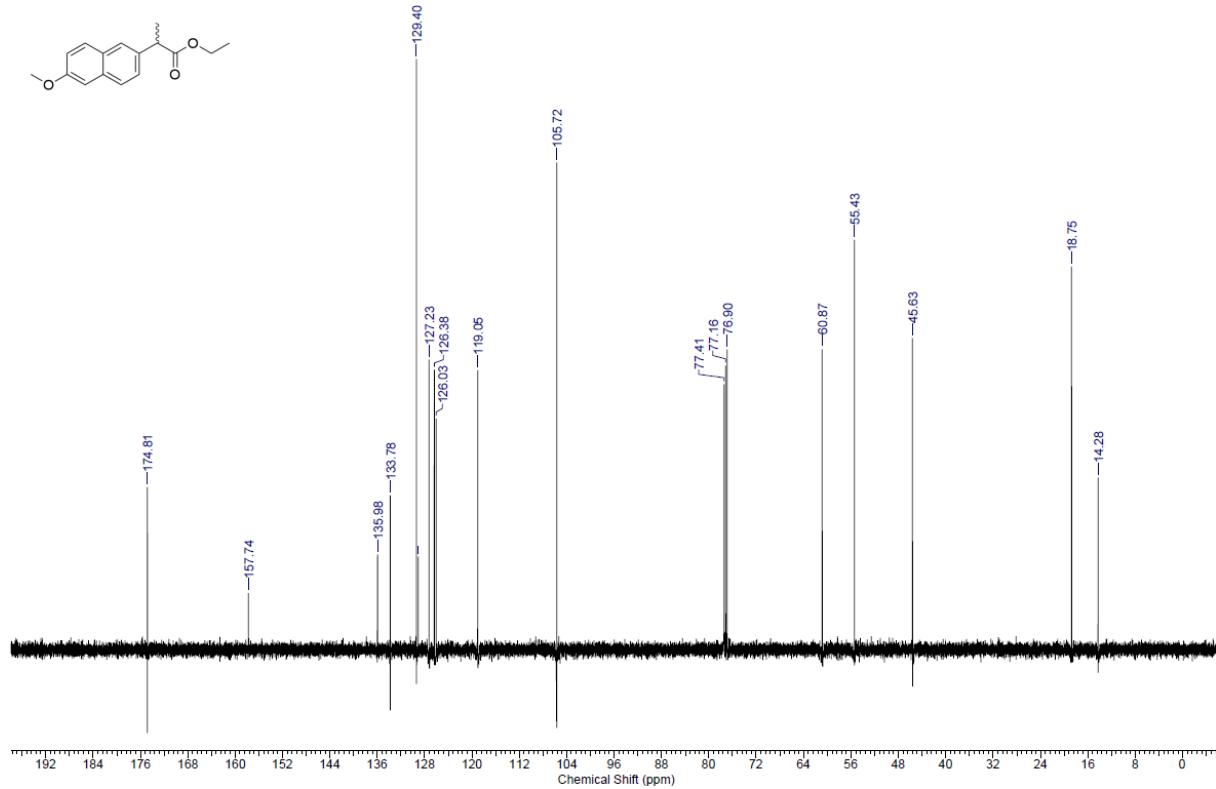


Ethyl 2-(6-methoxynaphthalen-2-yl)propanoate (Naproxen ethyl ester, rac-1b)

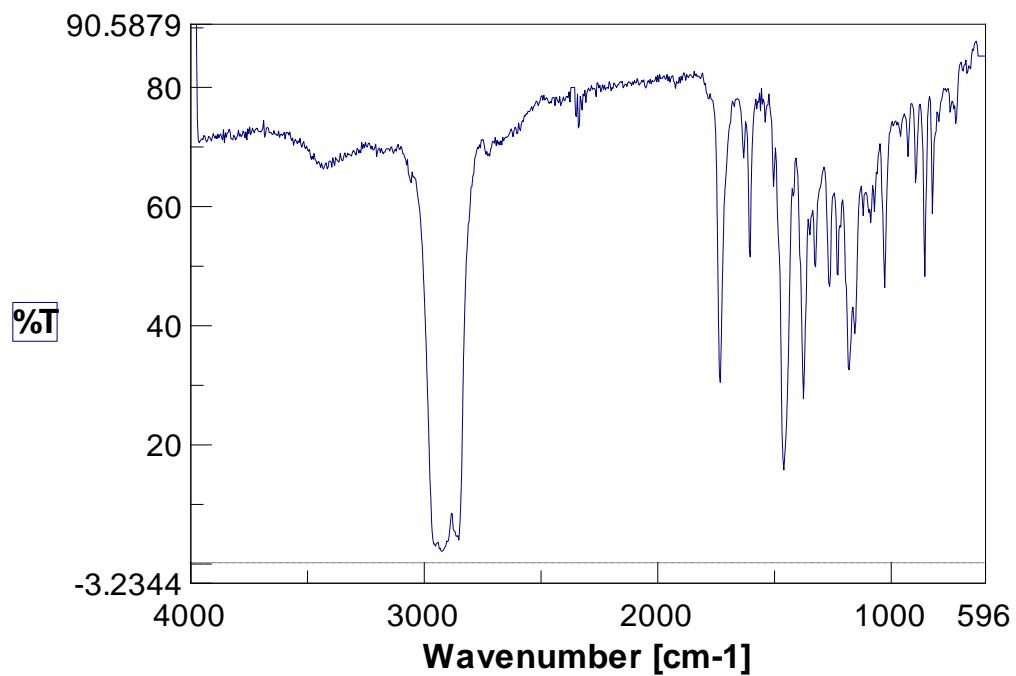
¹H NMR spectrum of *rac-1b* (500 MHz, CDCl₃)



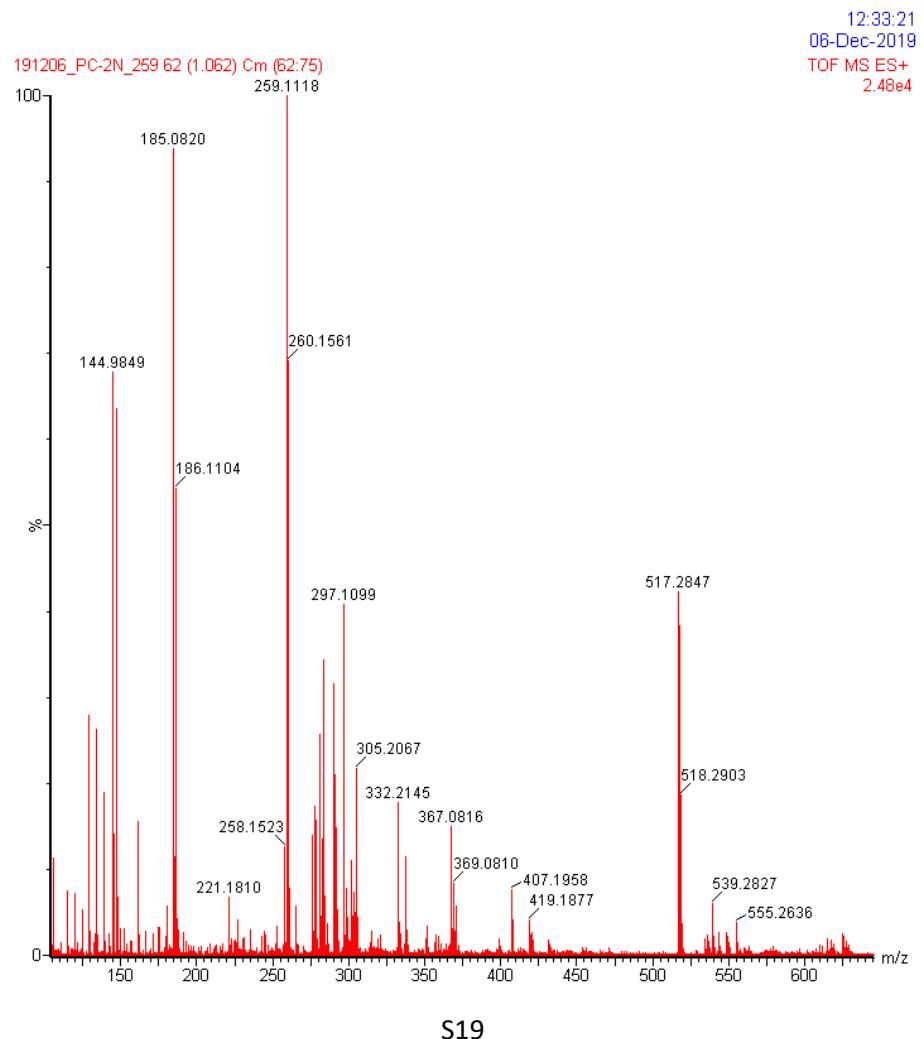
¹³C NMR spectrum of *rac-1b* (126 MHz, CDCl₃)



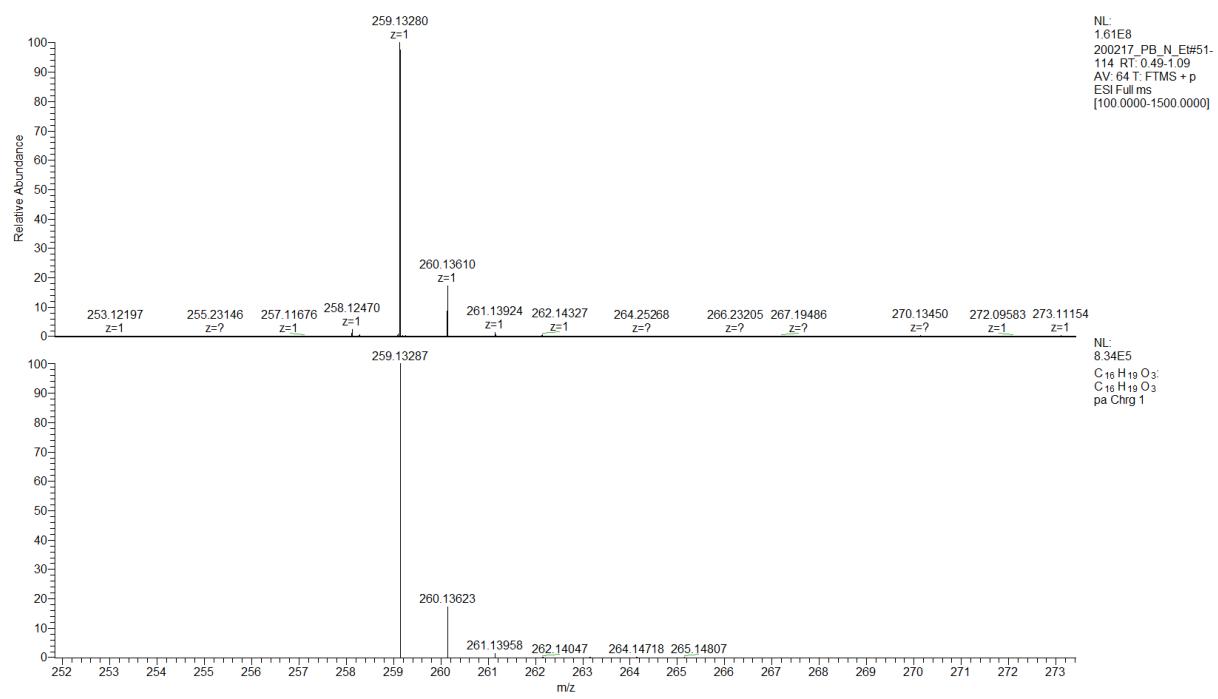
FTIR spectrum of **rac-1b** (Mineral oil, Nujol)



MS spectrum of **rac-1b** (ESI-TOF)

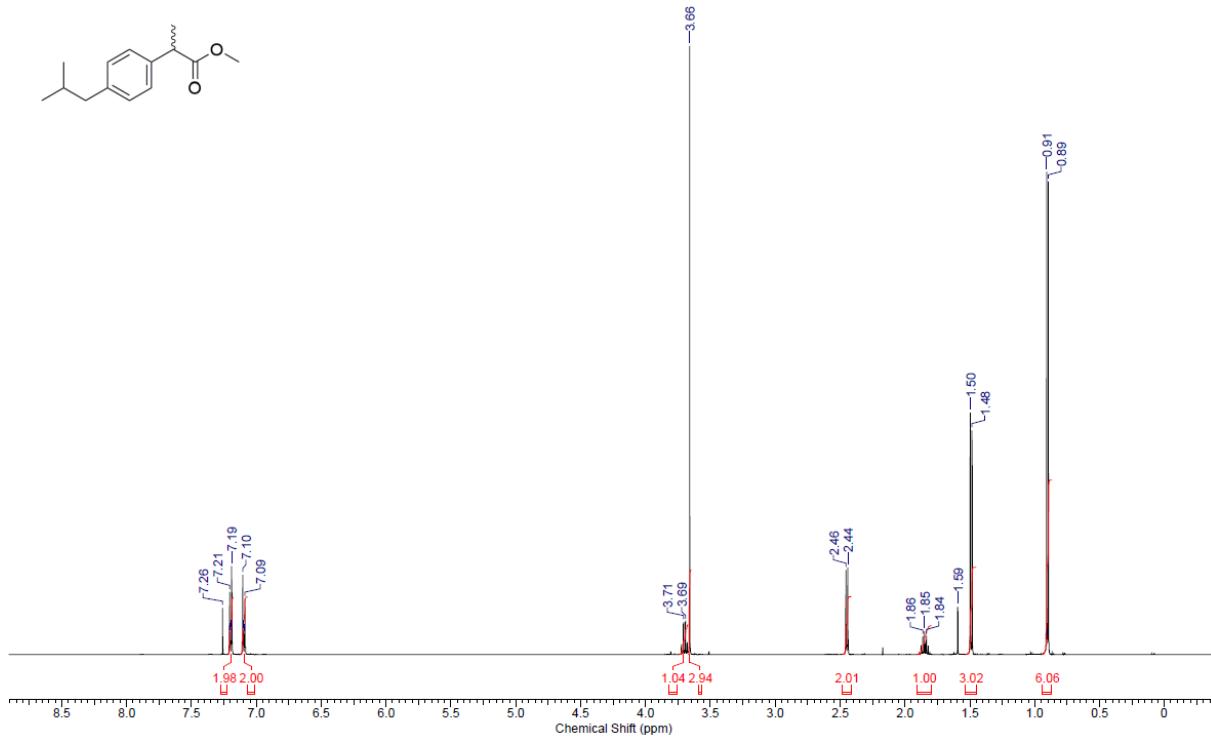


FTMS spectrum of **rac-1b** (ESI-TOF)

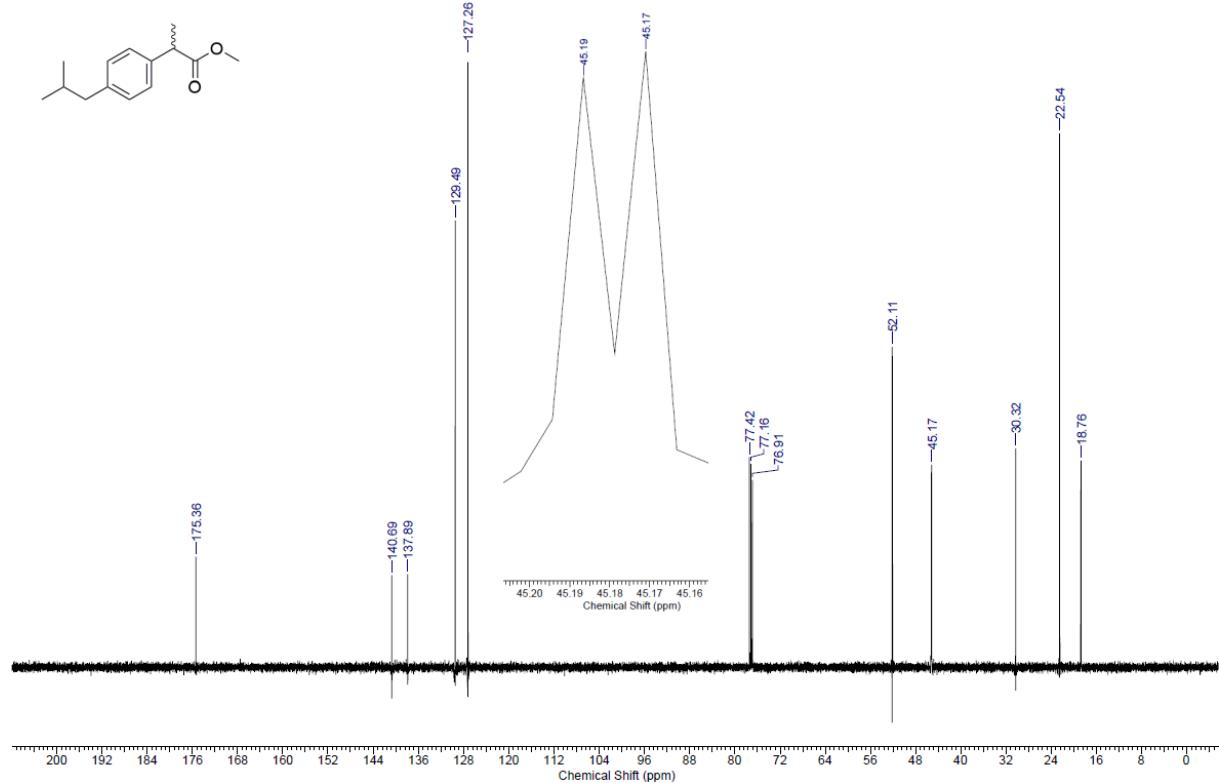


Methyl 2-[4-(2-methylpropyl)phenyl]propanoate (Ibuprofen methyl ester, rac-2a)

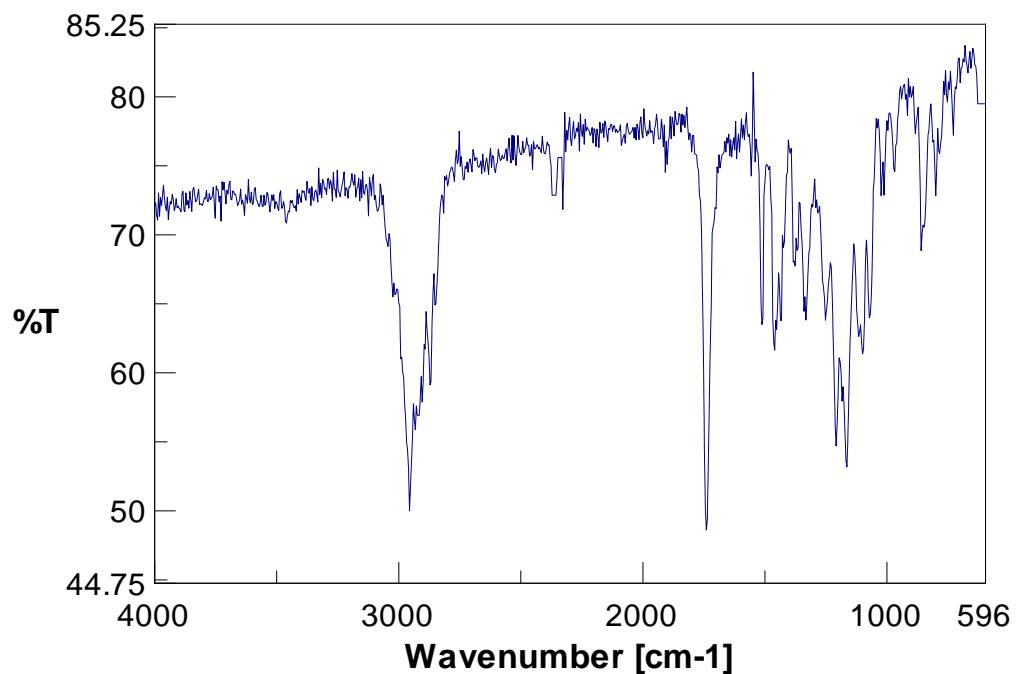
¹H NMR spectrum of *rac*-**2a** (500 MHz, CDCl₃)



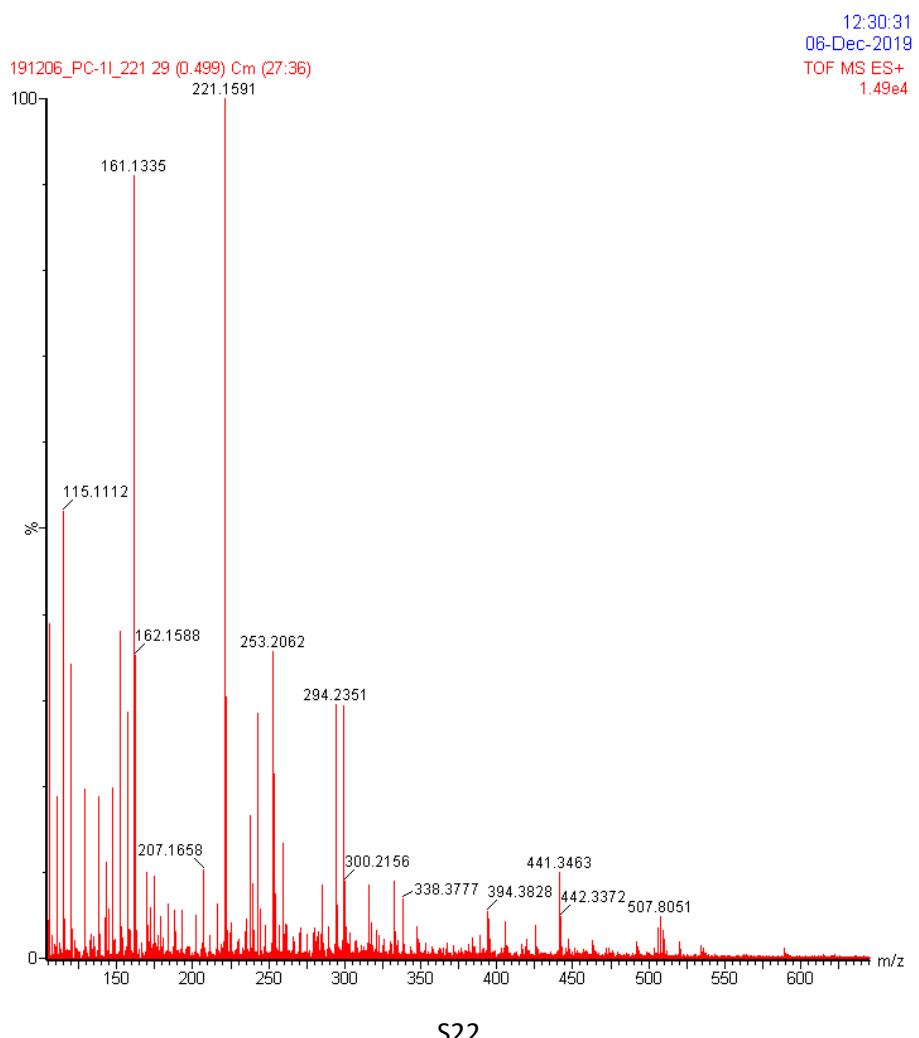
¹³C NMR spectrum of *rac*-**2a** (126 MHz, CDCl₃)



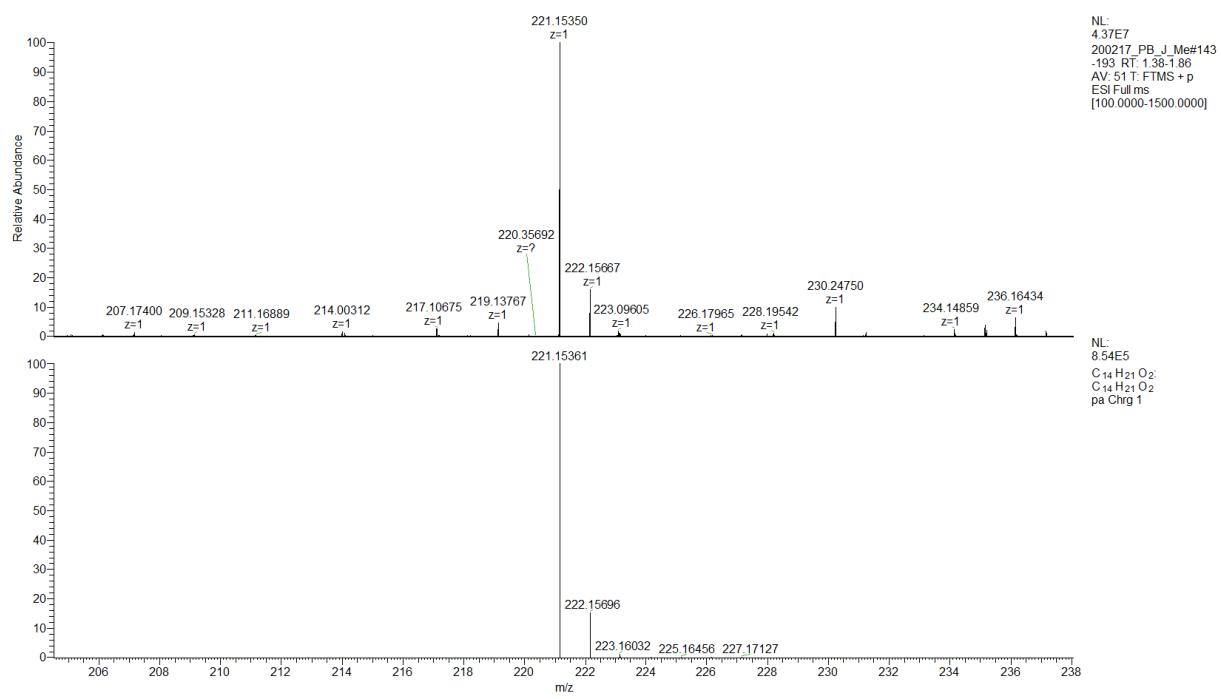
FTIR spectrum of *rac*-**2a** (Mineral oil, Nujol)



MS spectrum of *rac*-**2a** (ESI-TOF)

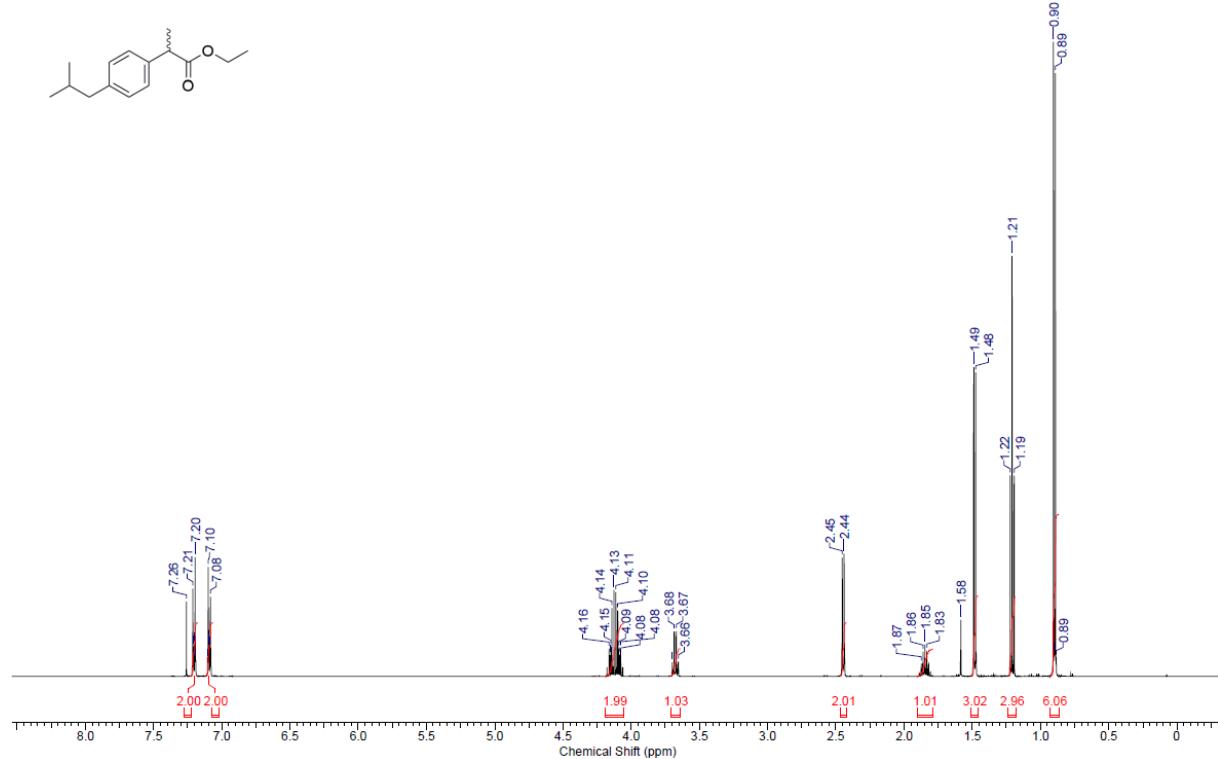


FTMS spectrum of *rac*-**2a** (ESI-TOF)

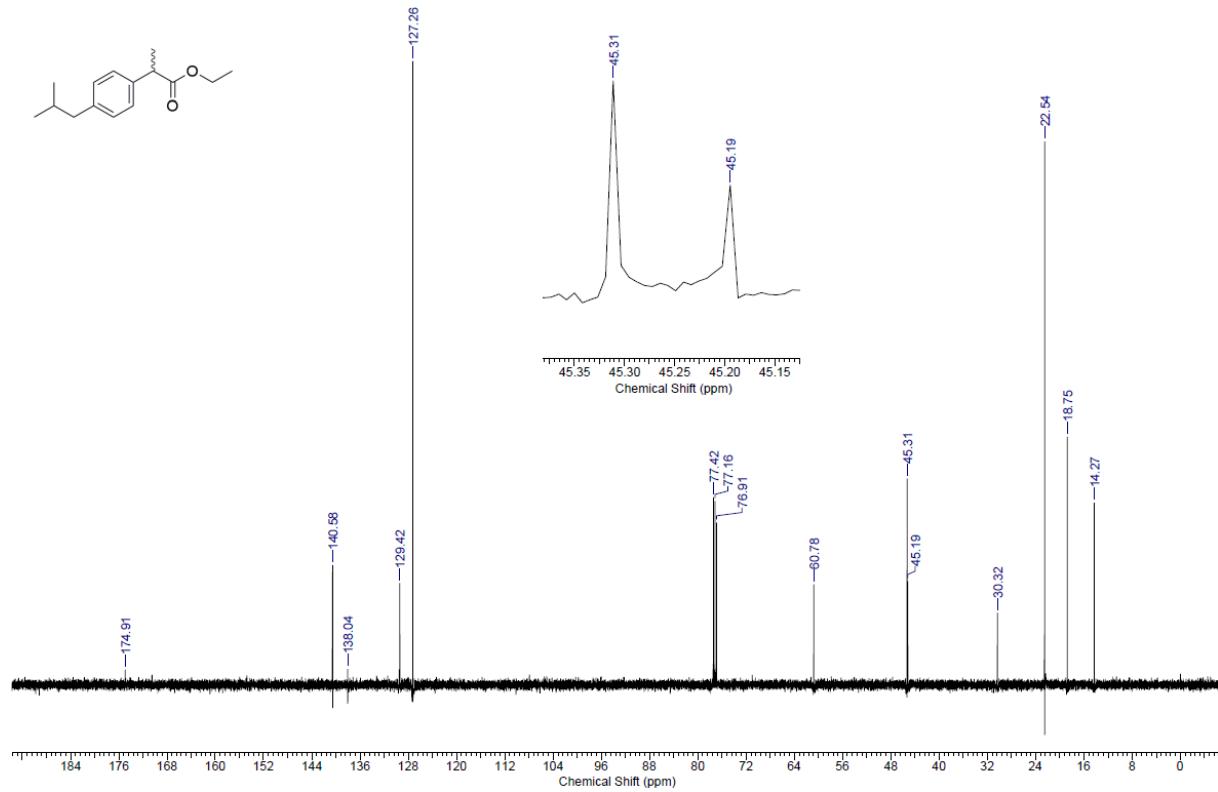


Ethyl 2-[4-(2-methylpropyl)phenyl]propanoate (Ibuprofen ethyl ester, rac-2b)

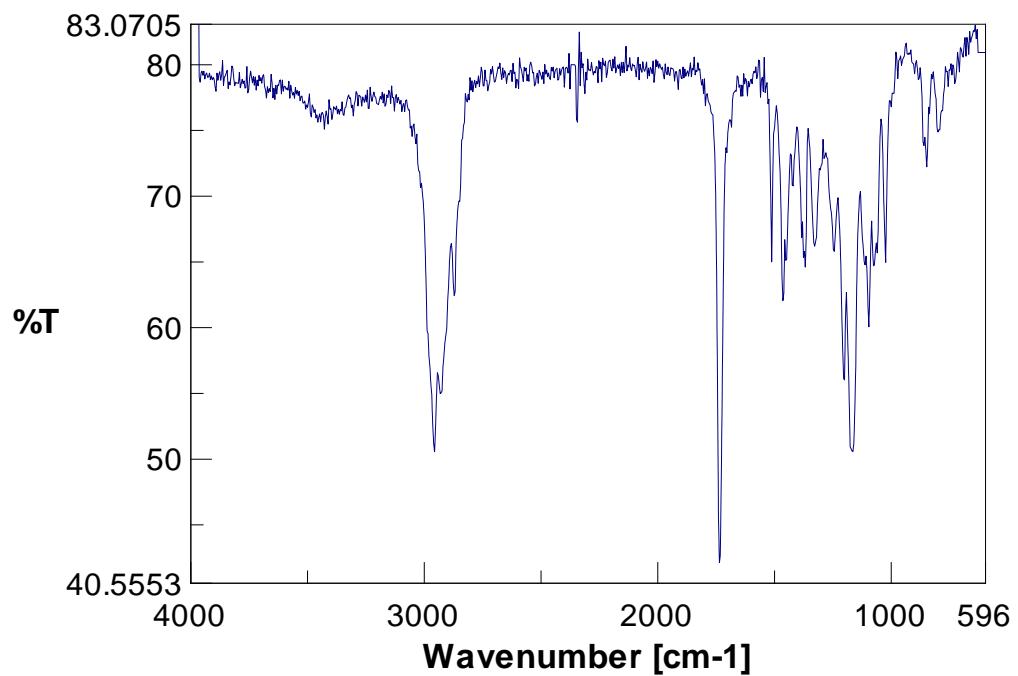
¹H NMR spectrum of *rac*-**2b** (500 MHz, CDCl₃)



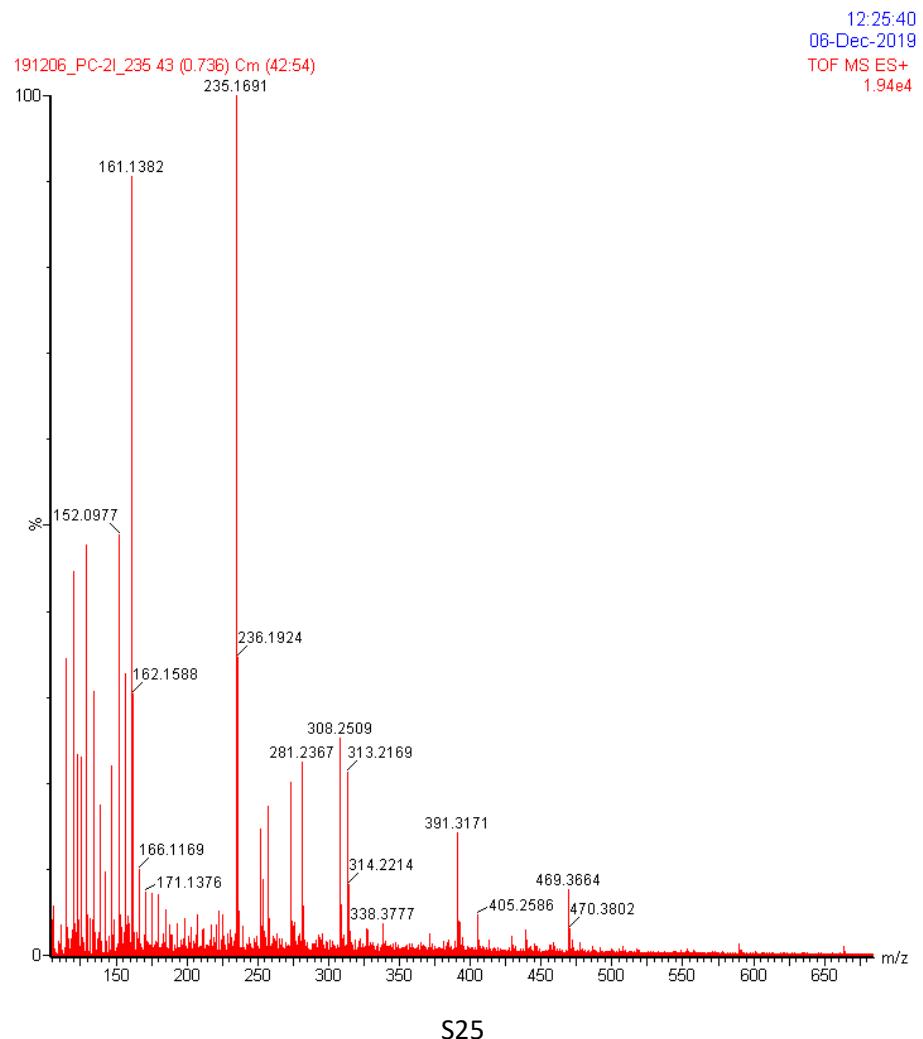
¹³C NMR spectrum of *rac*-**2b** (126 MHz, CDCl₃)



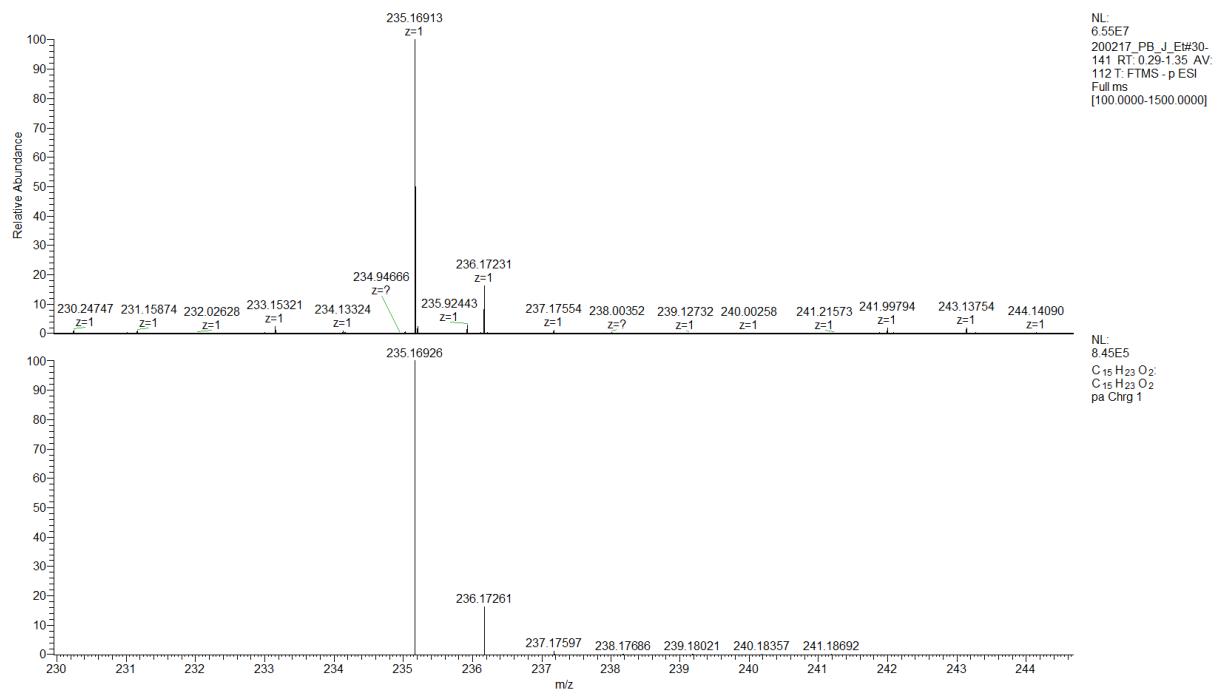
FTIR spectrum of *rac*-**2b** (Mineral oil, Nujol)



MS spectrum of *rac*-**2b** (ESI-TOF)

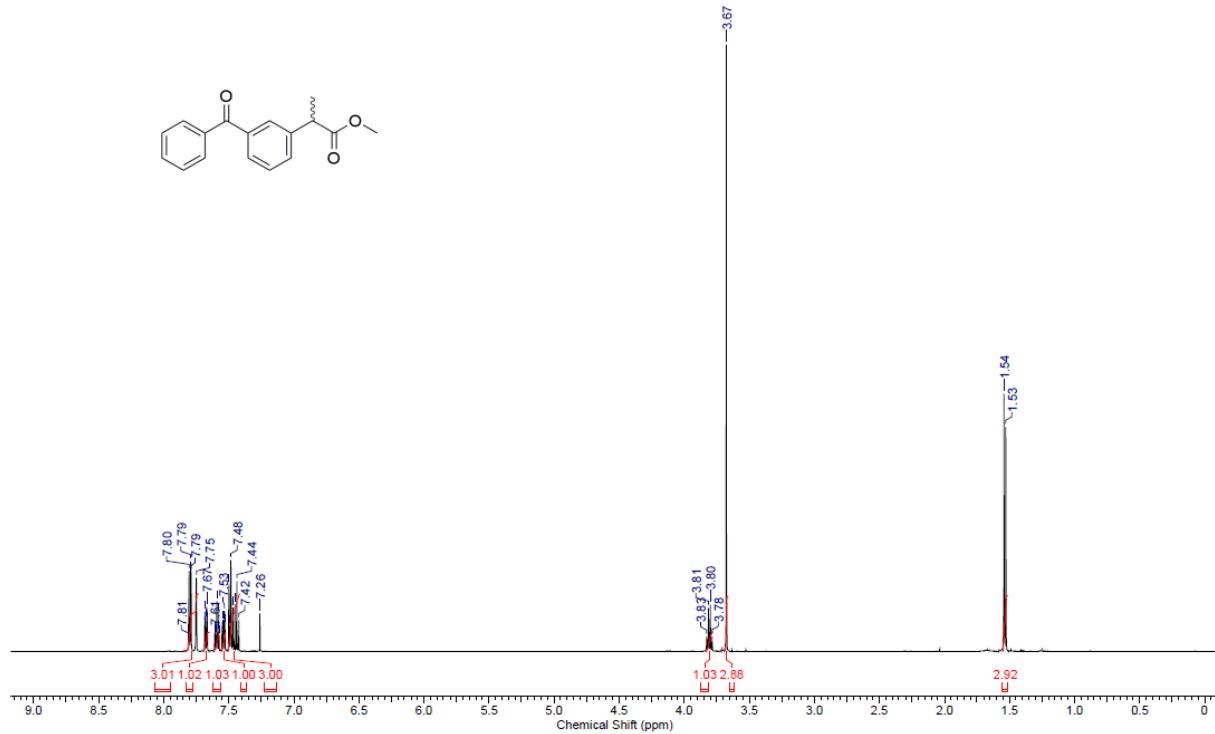


FTMS spectrum of *rac*-**2b** (ESI-TOF)

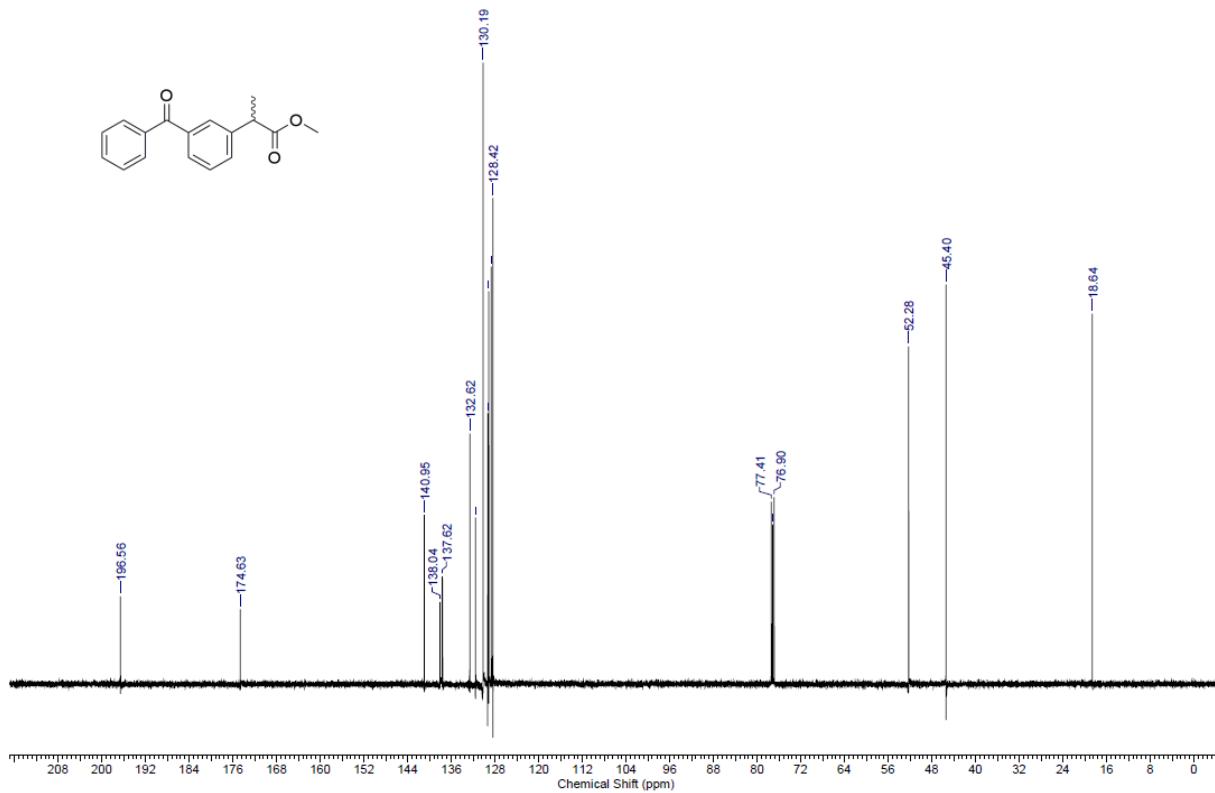


Methyl 2-(3-benzoylphenyl)propanoate (Ketoprofen methyl ester, rac-3a)

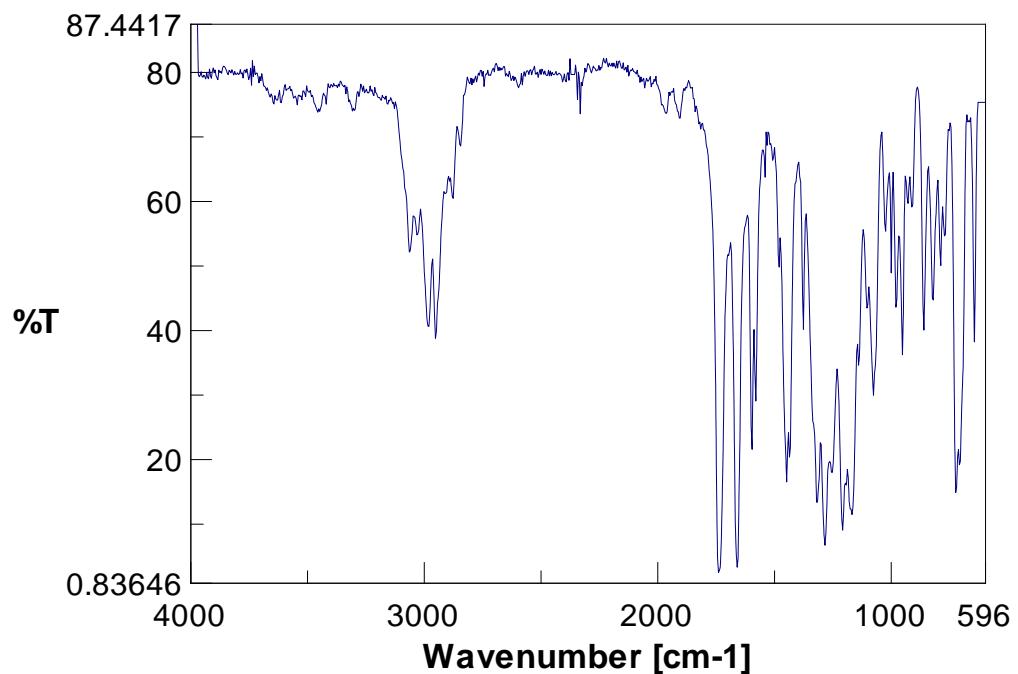
¹H NMR spectrum of *rac*-3a (500 MHz, CDCl₃)



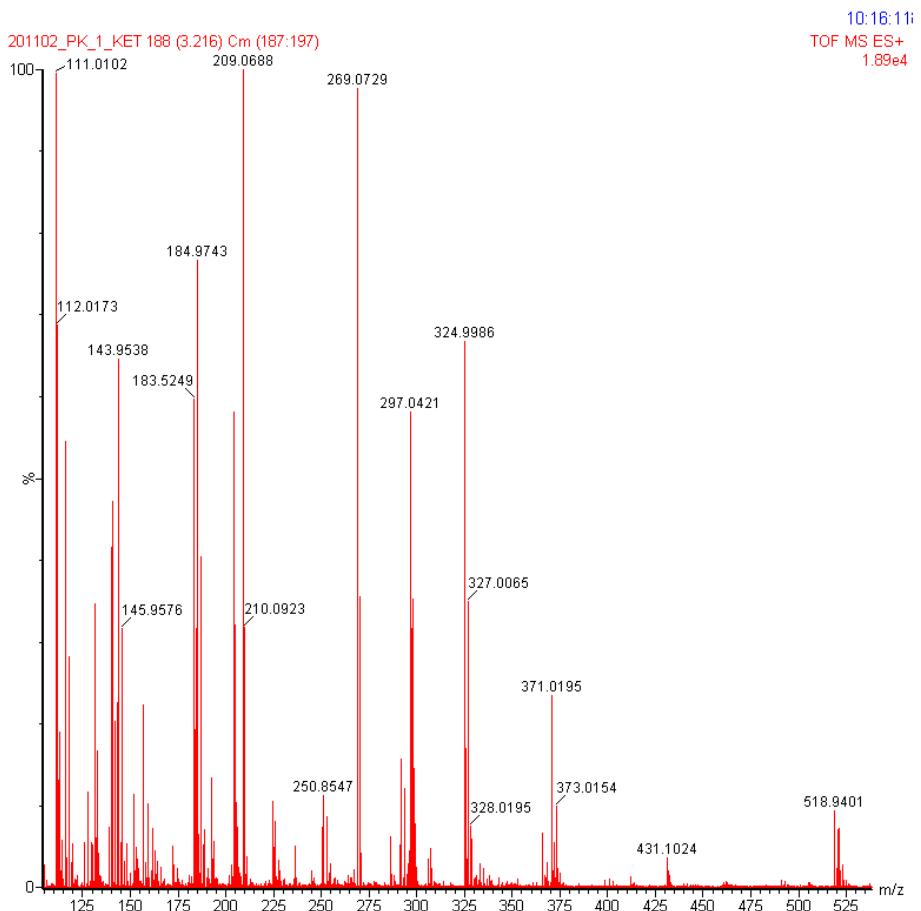
¹³C NMR spectrum of *rac*-3a (126 MHz, CDCl₃)



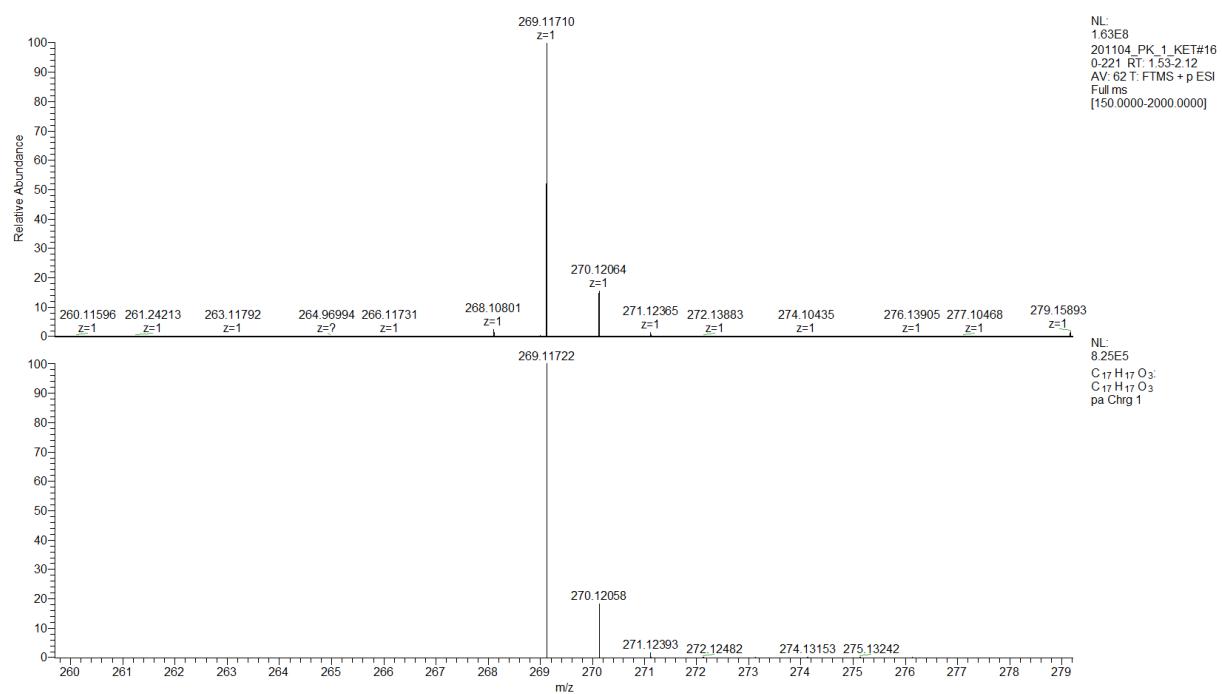
FTIR spectrum of *rac*-**3a** (Mineral oil, Nujol)



MS spectrum of *rac*-**3a** (ESI-TOF)

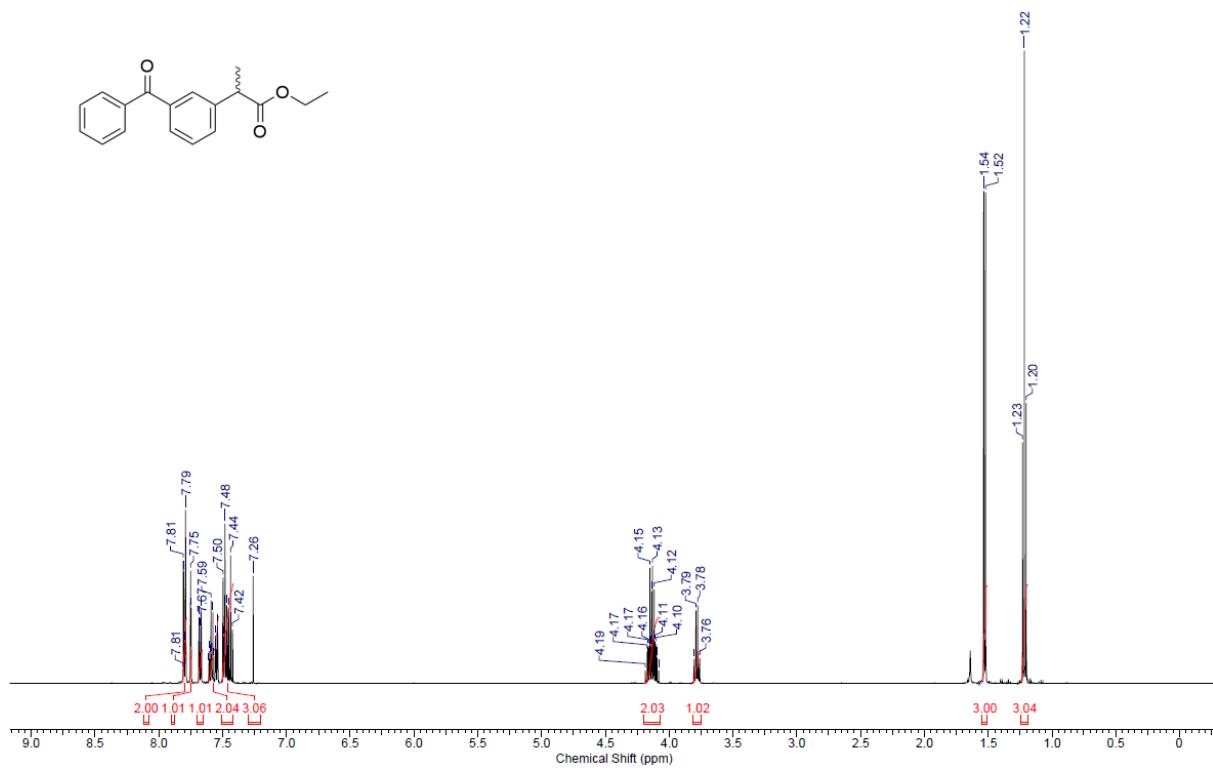


FTMS spectrum of *rac*-**3a** (ESI-TOF)

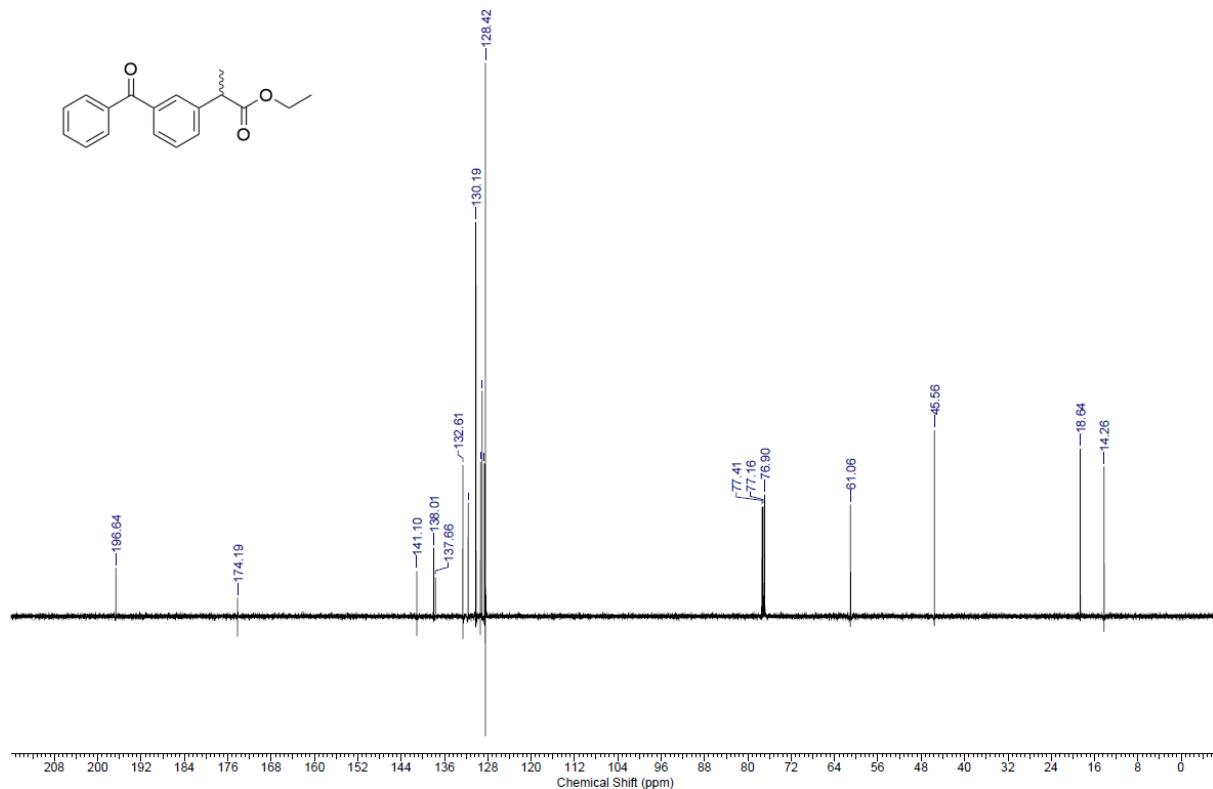


Ethyl 2-(3-benzoylphenyl)propanoate (Ketoprofen ethyl ester, rac-3b)

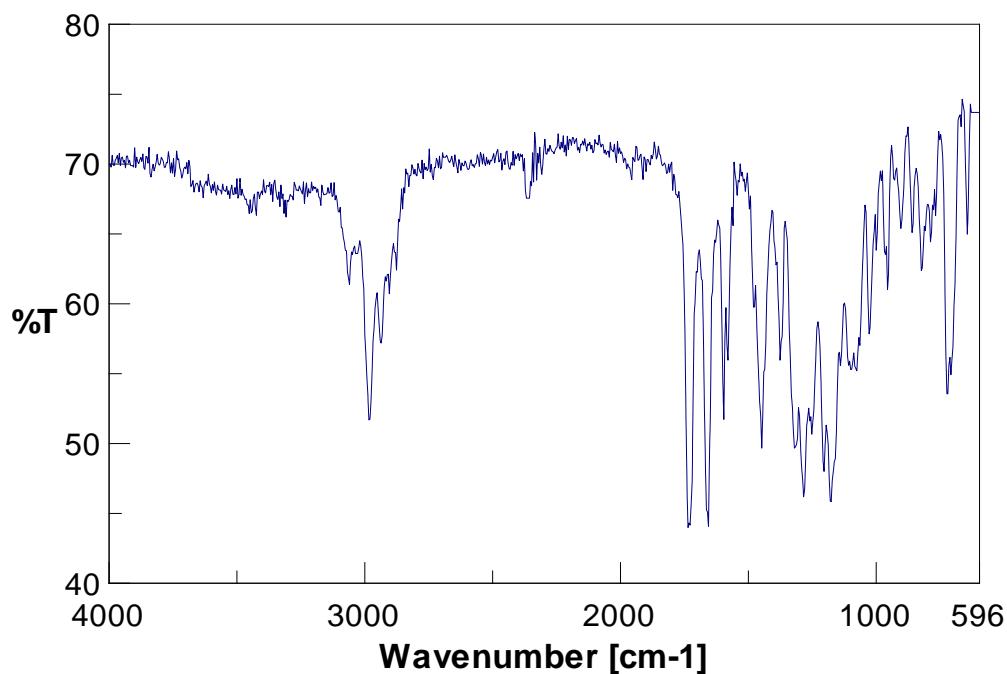
^1H NMR spectrum of *rac*-**3b** (500 MHz, CDCl_3)



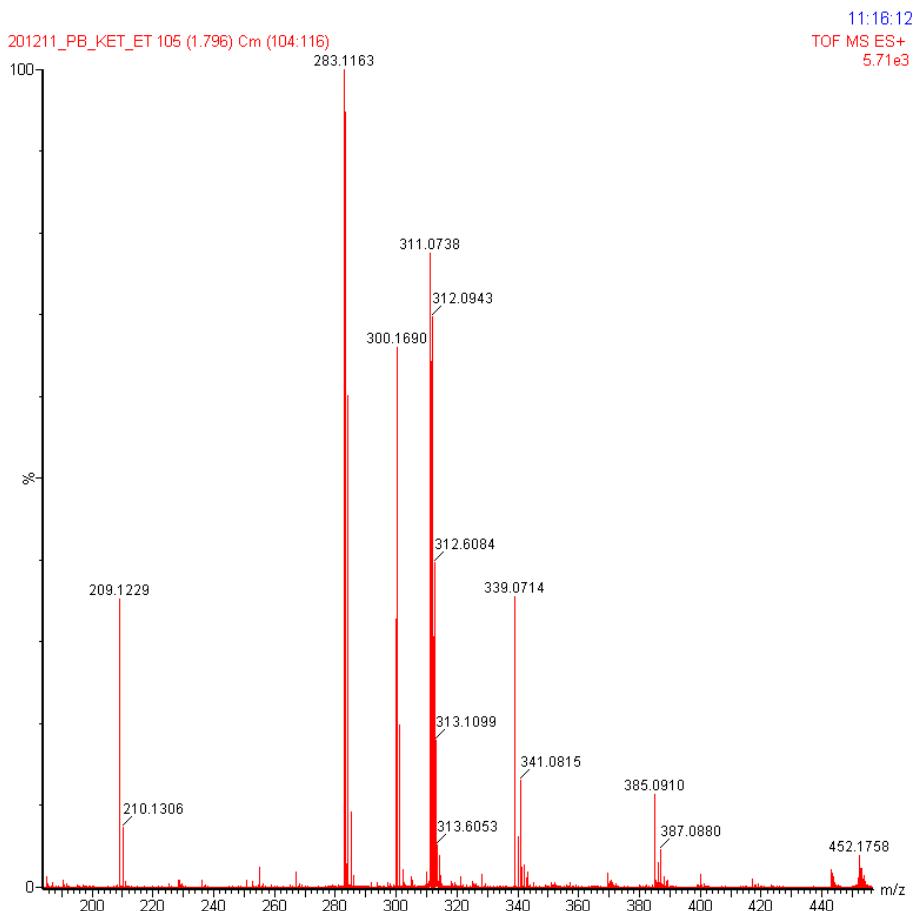
^{13}C NMR spectrum of *rac*-**3b** (126 MHz, CDCl_3)



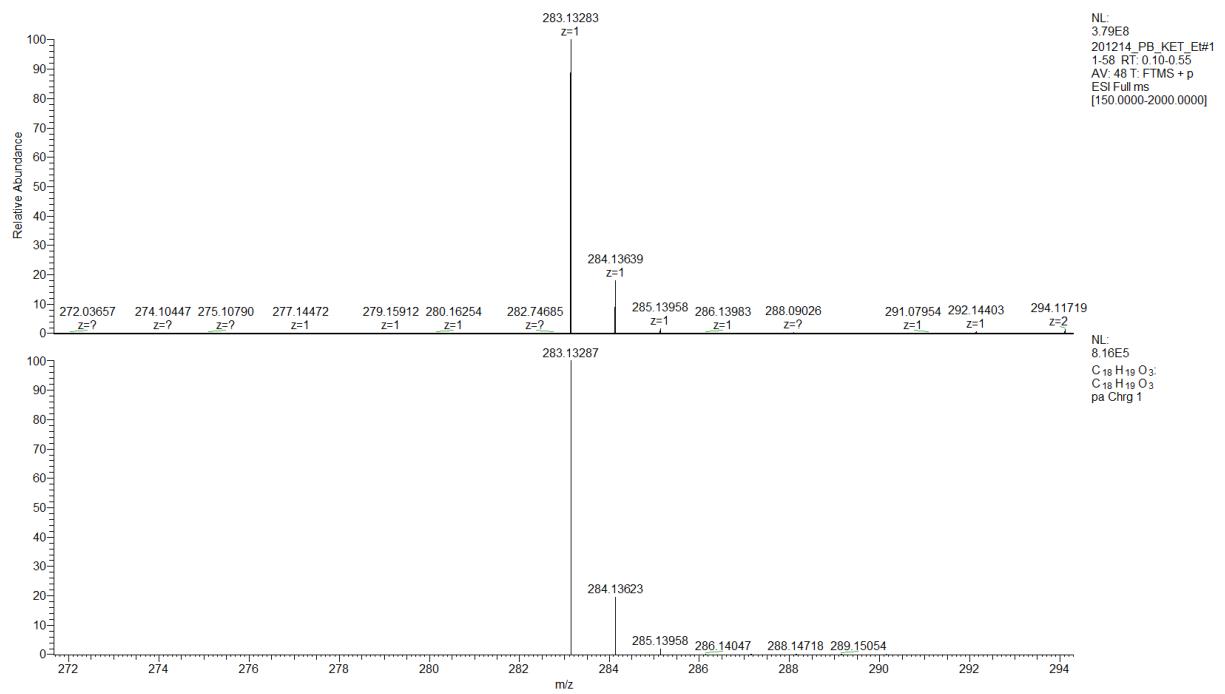
FTIR spectrum of *rac*-**3b** (Mineral oil, Nujol)



MS spectrum of *rac*-**3b** (ESI-TOF)

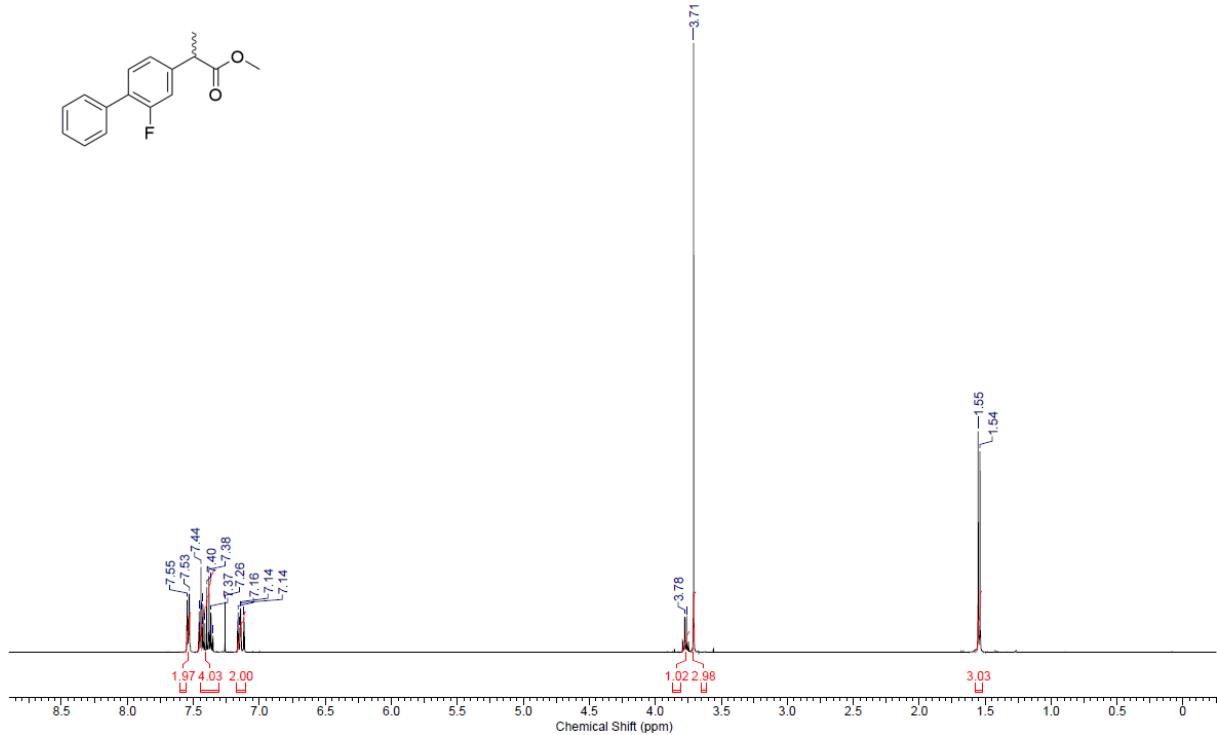


FTMS spectrum of *rac*-**3b** (ESI-TOF)

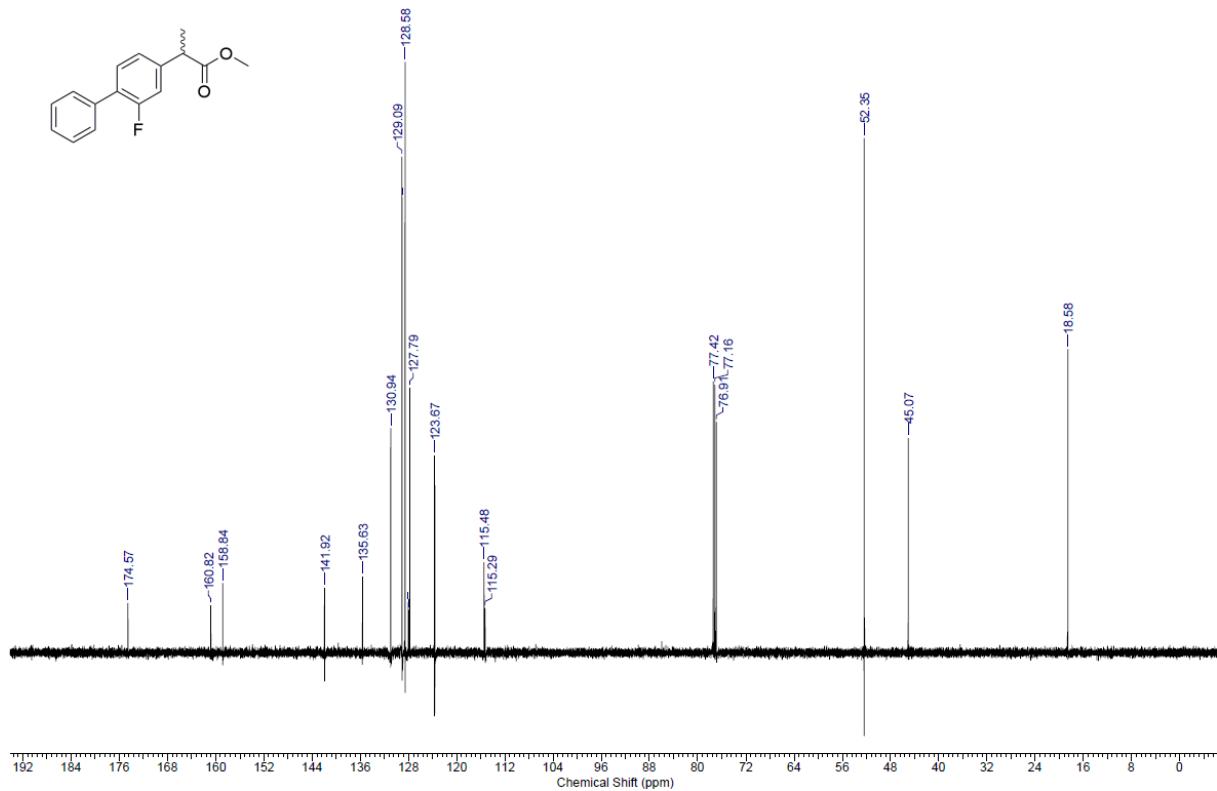


Methyl 2-(2-fluoro[1,1'-biphenyl]-4-yl)propanoate (Flurbiprofen methyl ester, rac-4a)

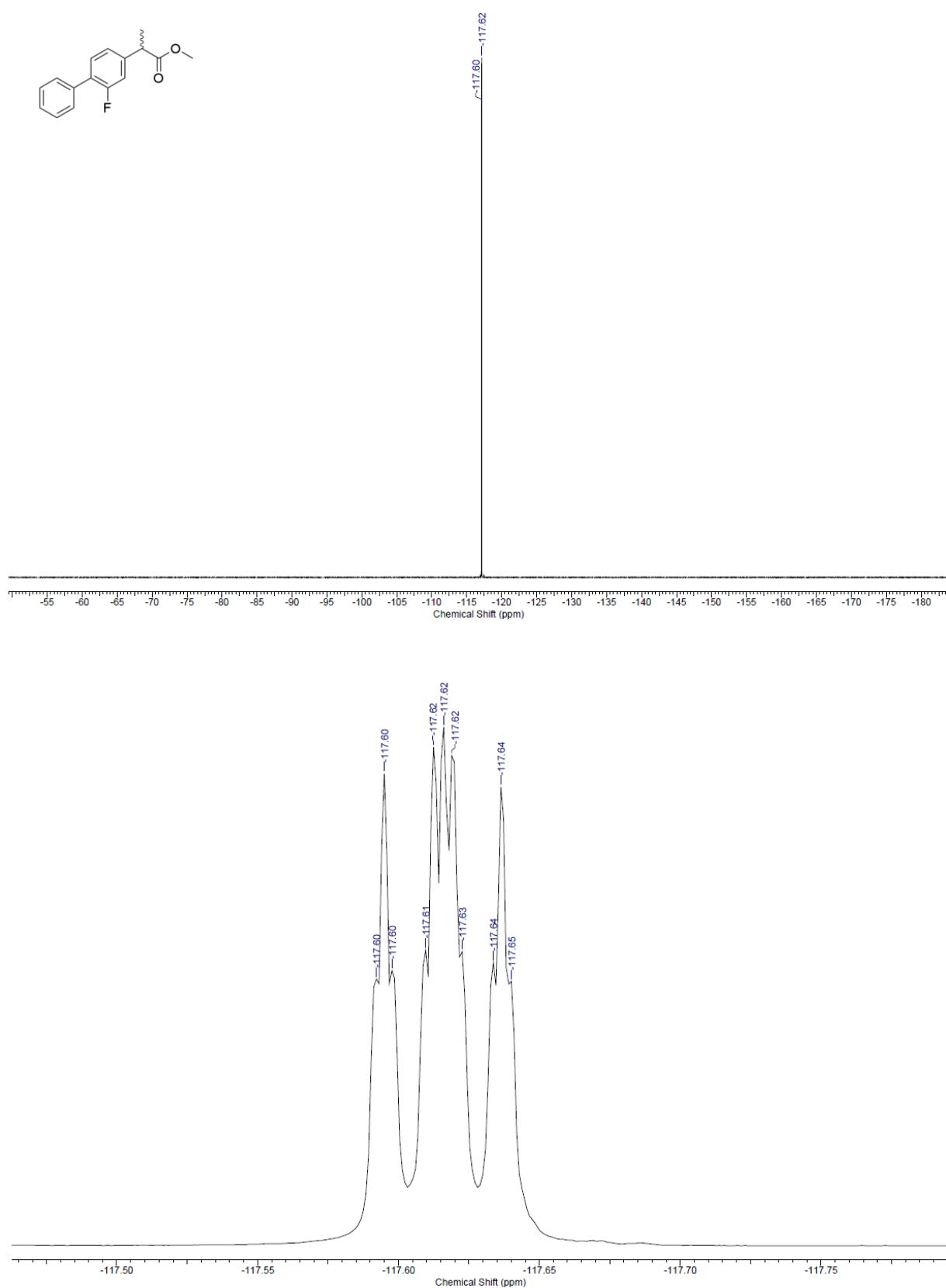
¹H NMR spectrum of **rac-4a** (500 MHz, CDCl₃)



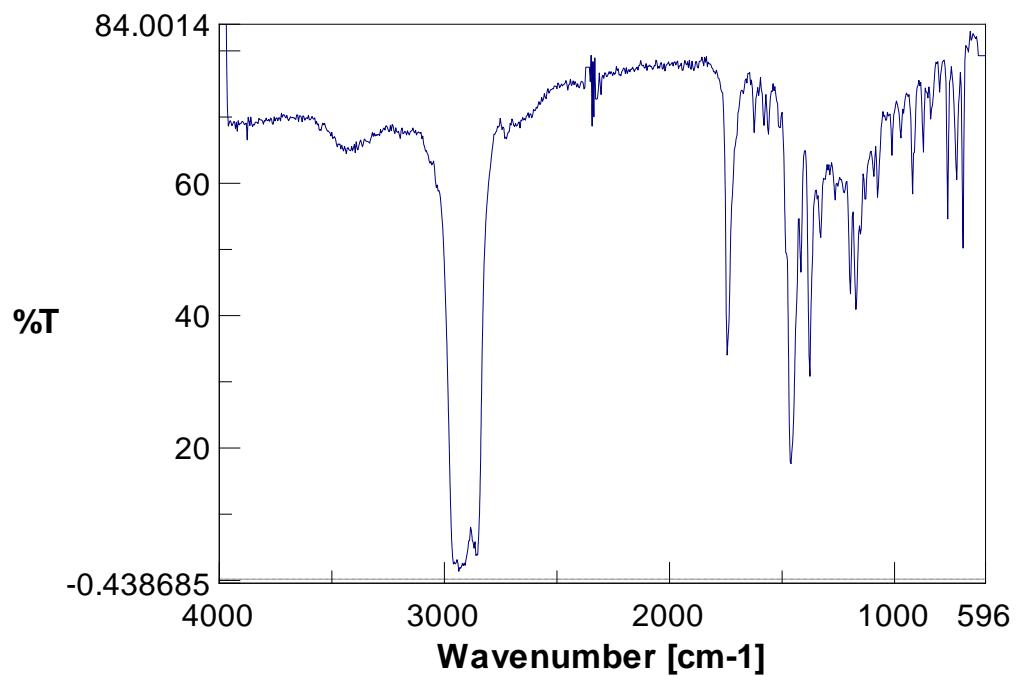
¹³C NMR spectrum of **rac-4a** (126 MHz, CDCl₃)



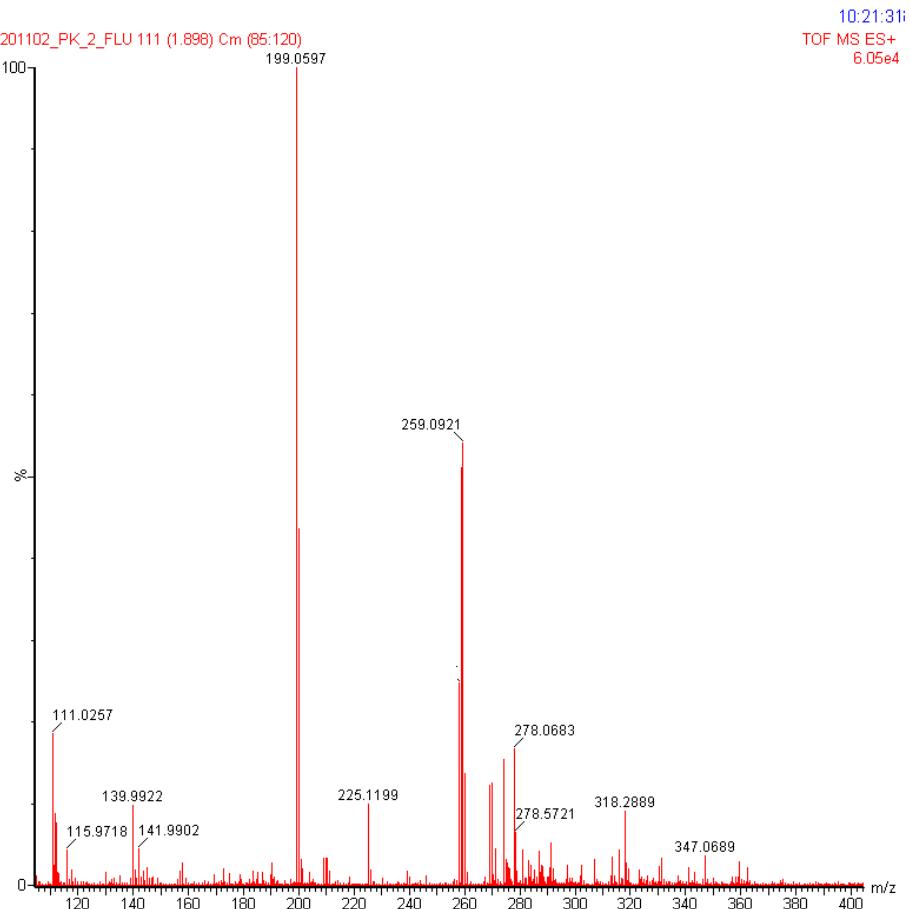
¹⁹F NMR spectrum of *rac*-**4a** (470 MHz, CDCl₃)



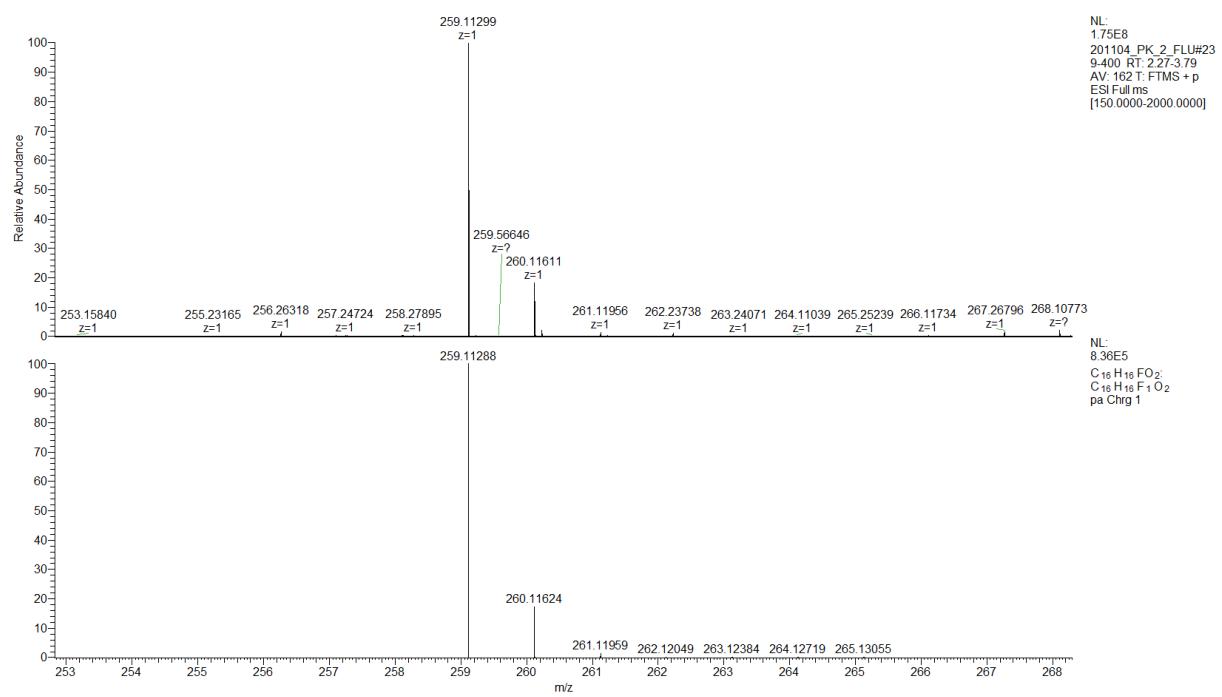
FTIR spectrum of *rac*-**4a** (Mineral oil, Nujol)



MS spectrum of *rac*-**4a** (ESI-TOF)

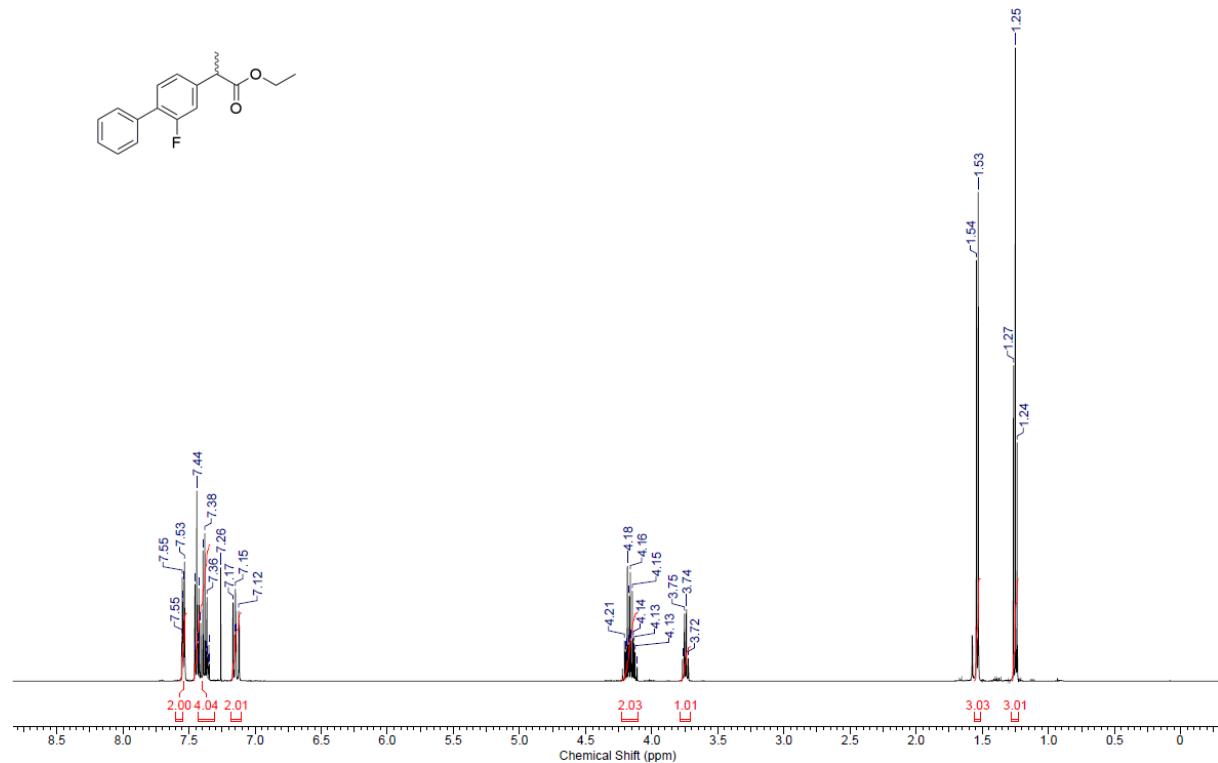


FTMS spectrum of *rac*-**4a** (ESI-TOF)

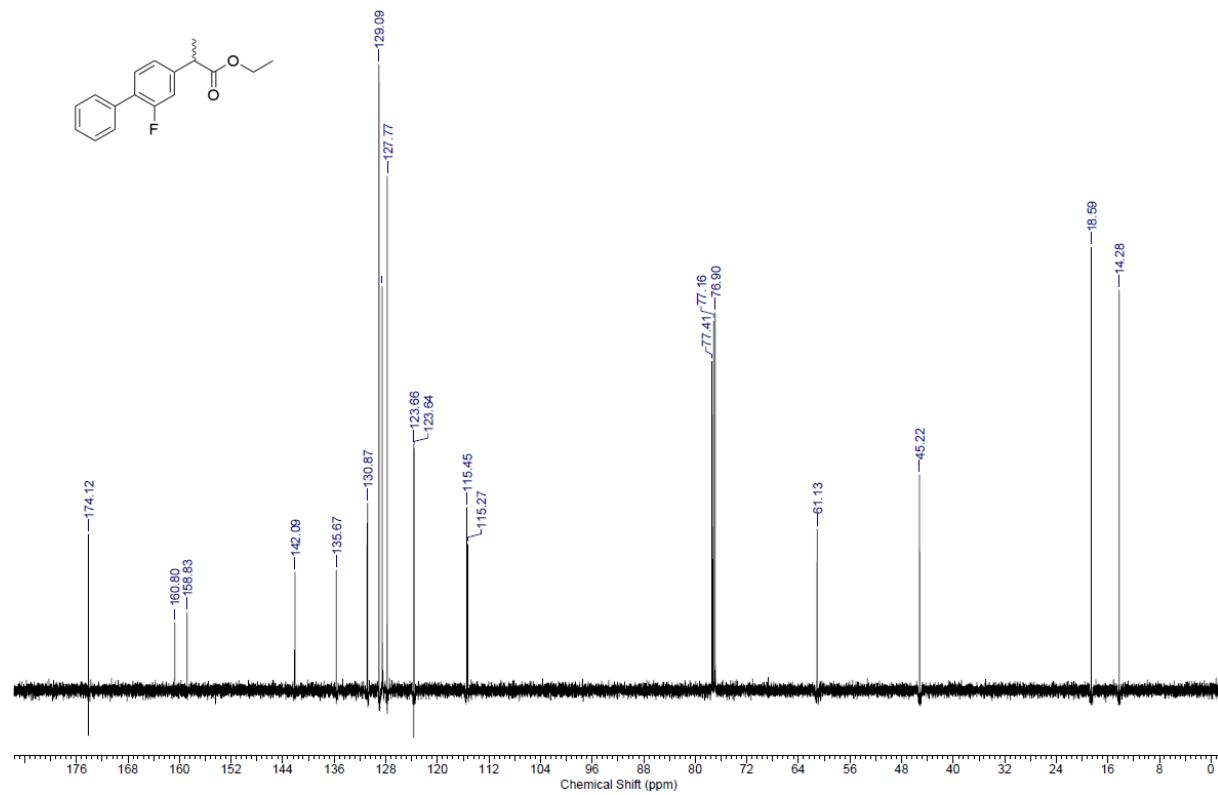


Ethyl 2-(2-fluoro[1,1'-biphenyl]-4-yl)propanoate (Flurbiprofen ethyl ester, rac-4b)

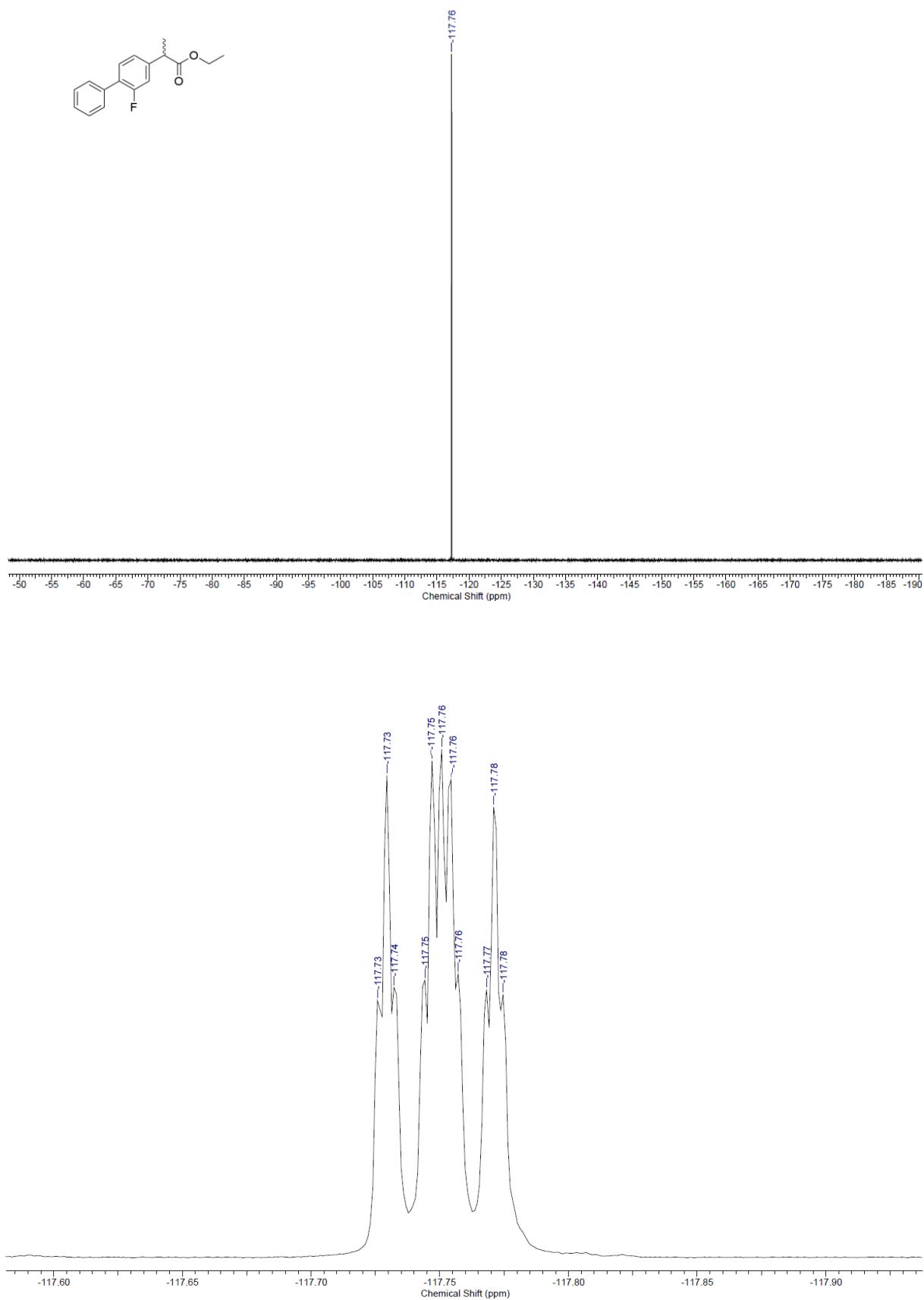
¹H NMR spectrum of *rac*-**4b** (500 MHz, CDCl₃)



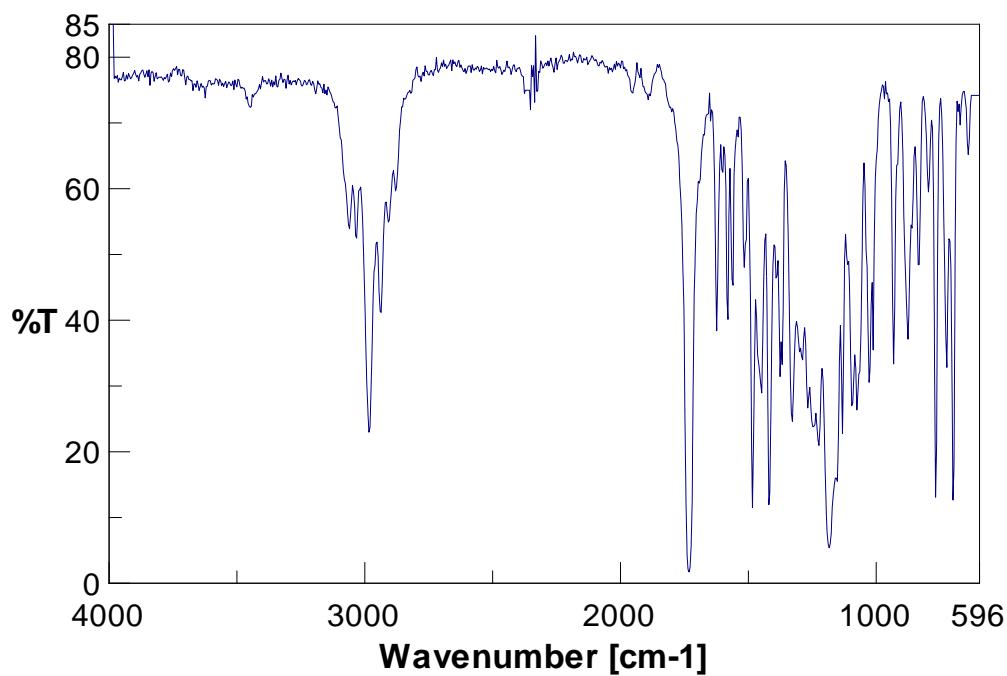
¹³C NMR spectrum of *rac*-**4b** (126 MHz, CDCl₃)



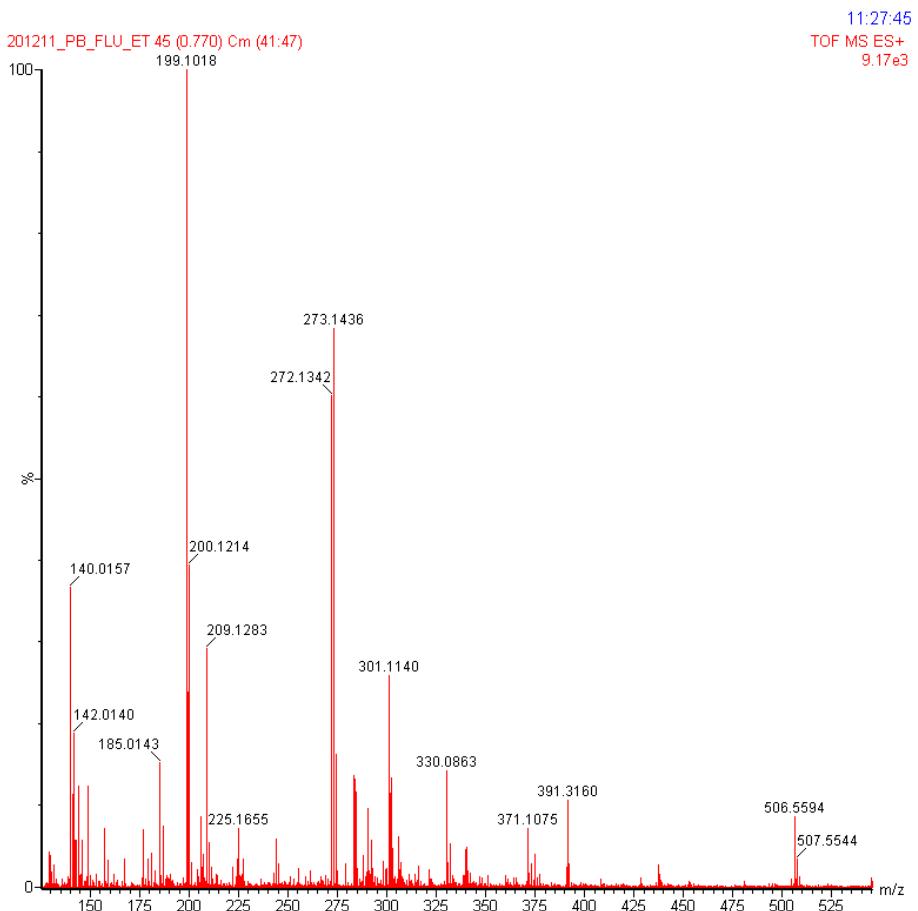
¹⁹F NMR spectrum of *rac*-**4b** (470 MHz, CDCl₃)



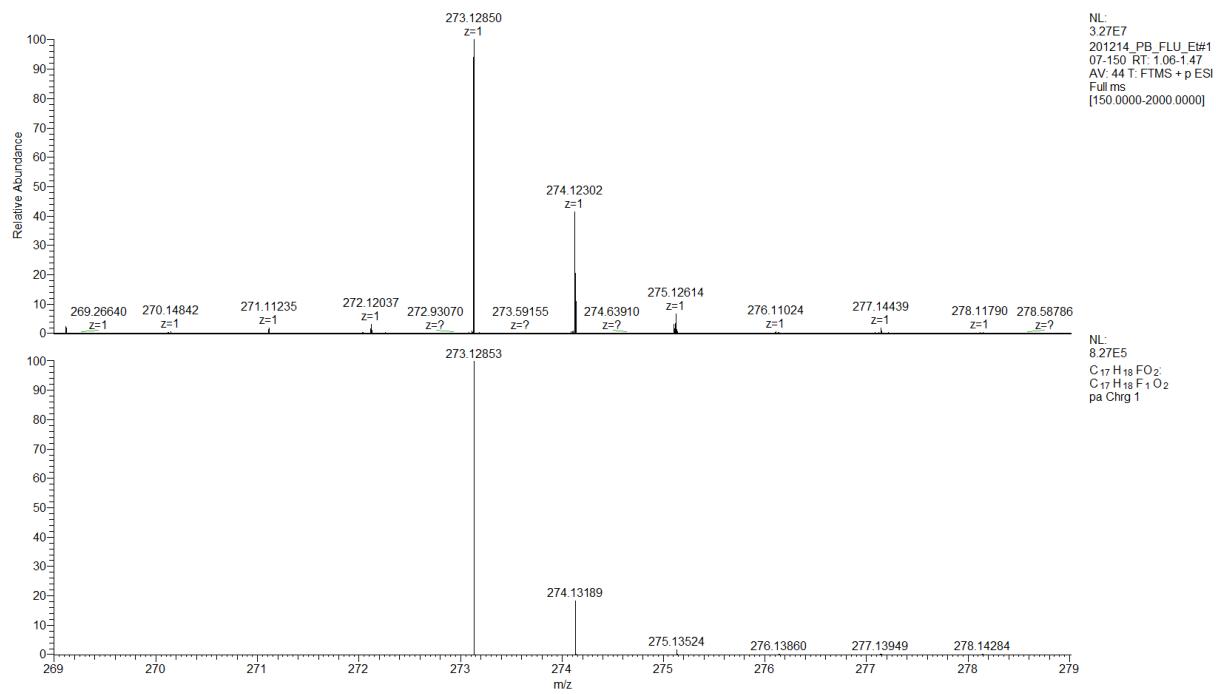
FTIR spectrum of *rac*-**4b** (Mineral oil, Nujol)



MS spectrum of *rac*-**4b** (ESI-TOF)

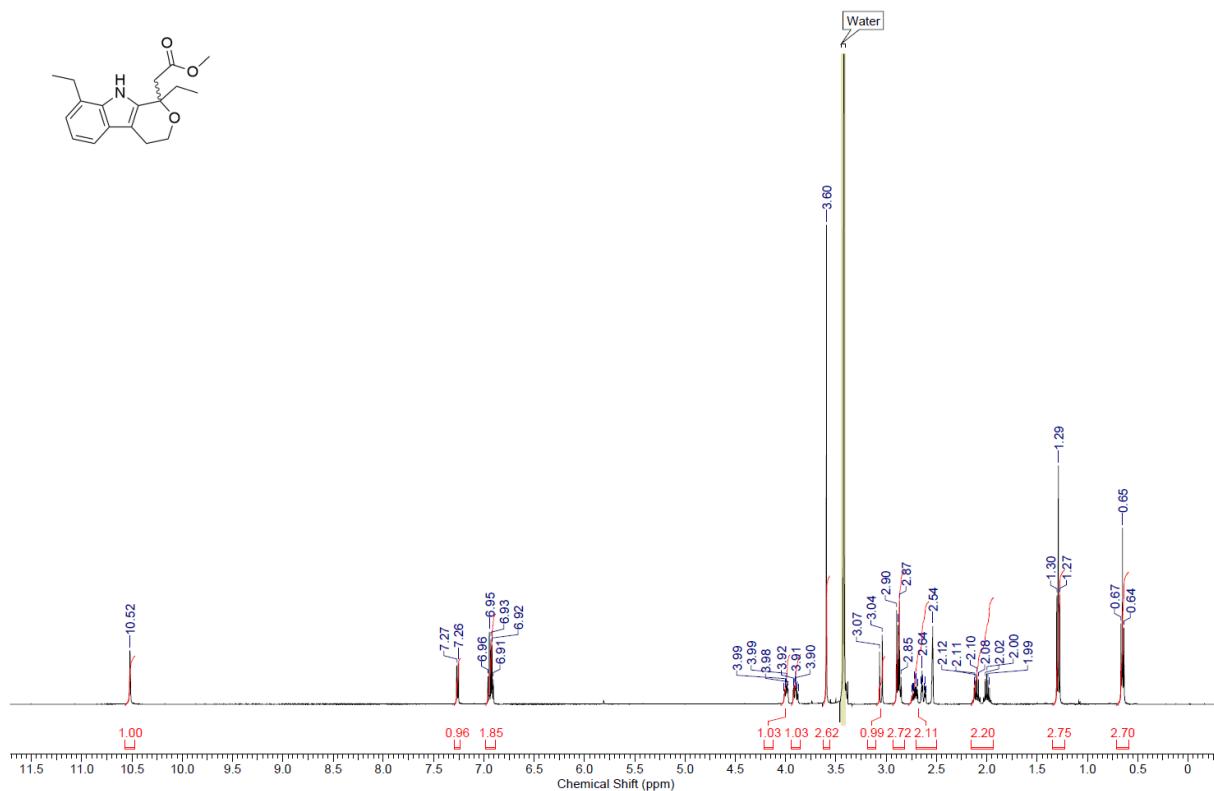


FTMS spectrum of *rac*-**4b** (ESI-TOF)

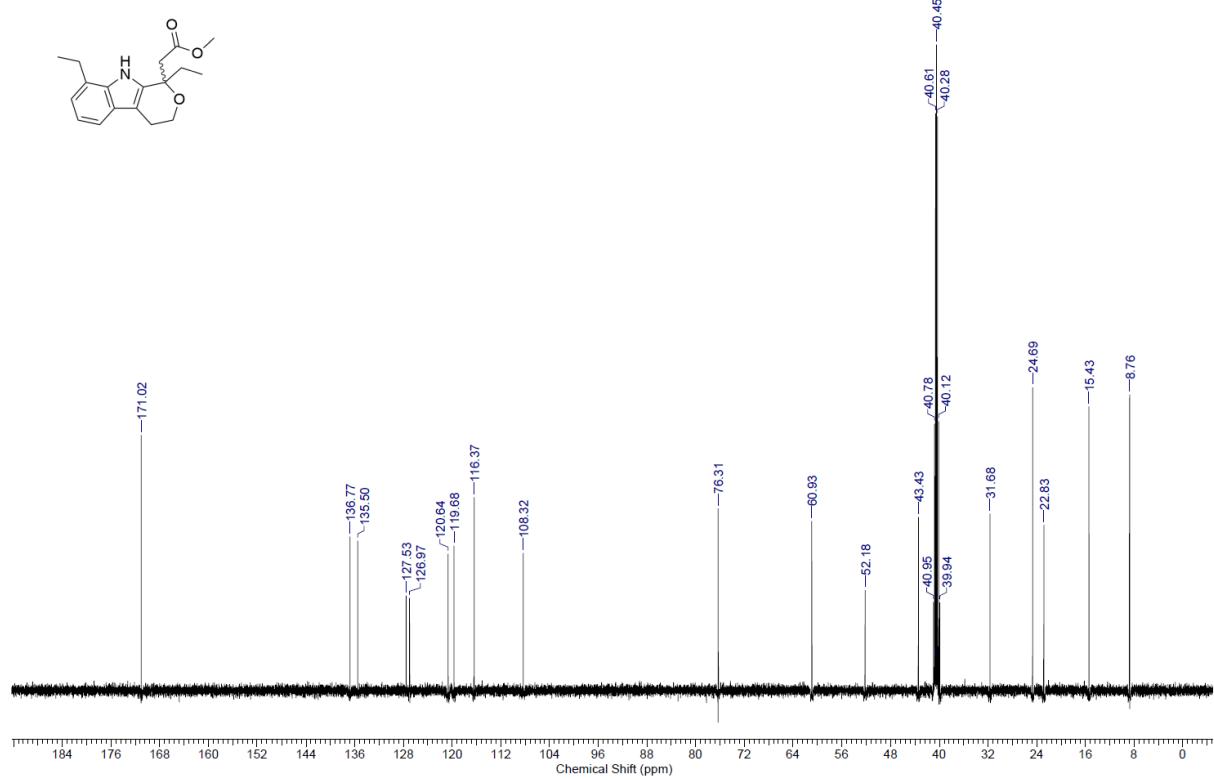


*Methyl (1,8-diethyl-1,3,4,9-tetrahydropyrano[3,4-*b*]indol-1-yl)acetate (Etodolac methyl ester, rac-5a)*

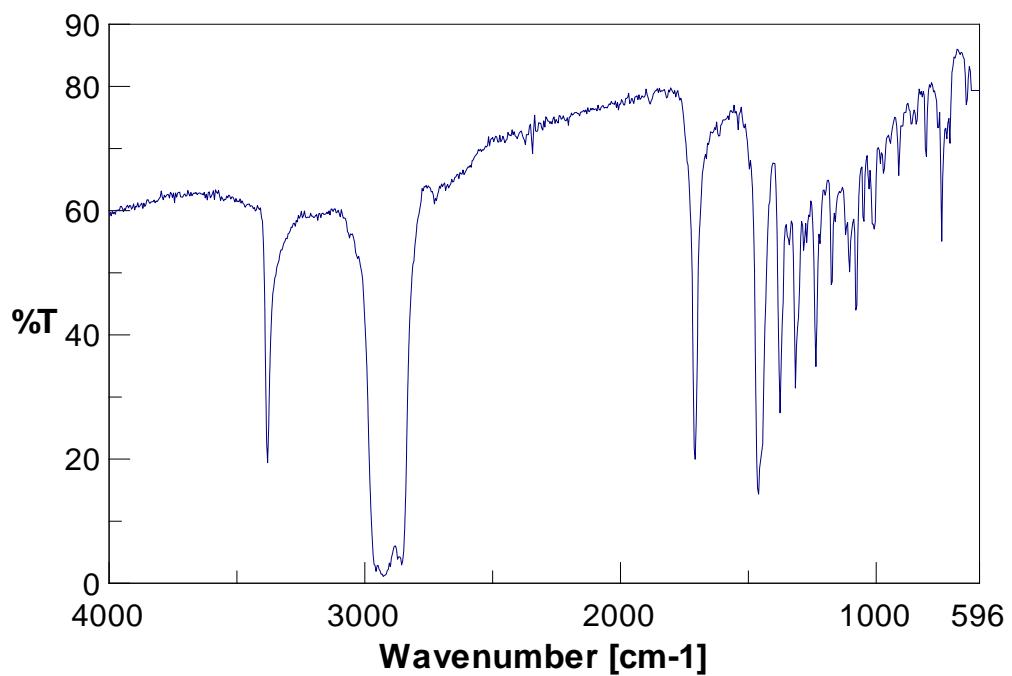
¹H NMR spectrum of *rac*-**5a** (500 MHz, DMSO-*d*₆)



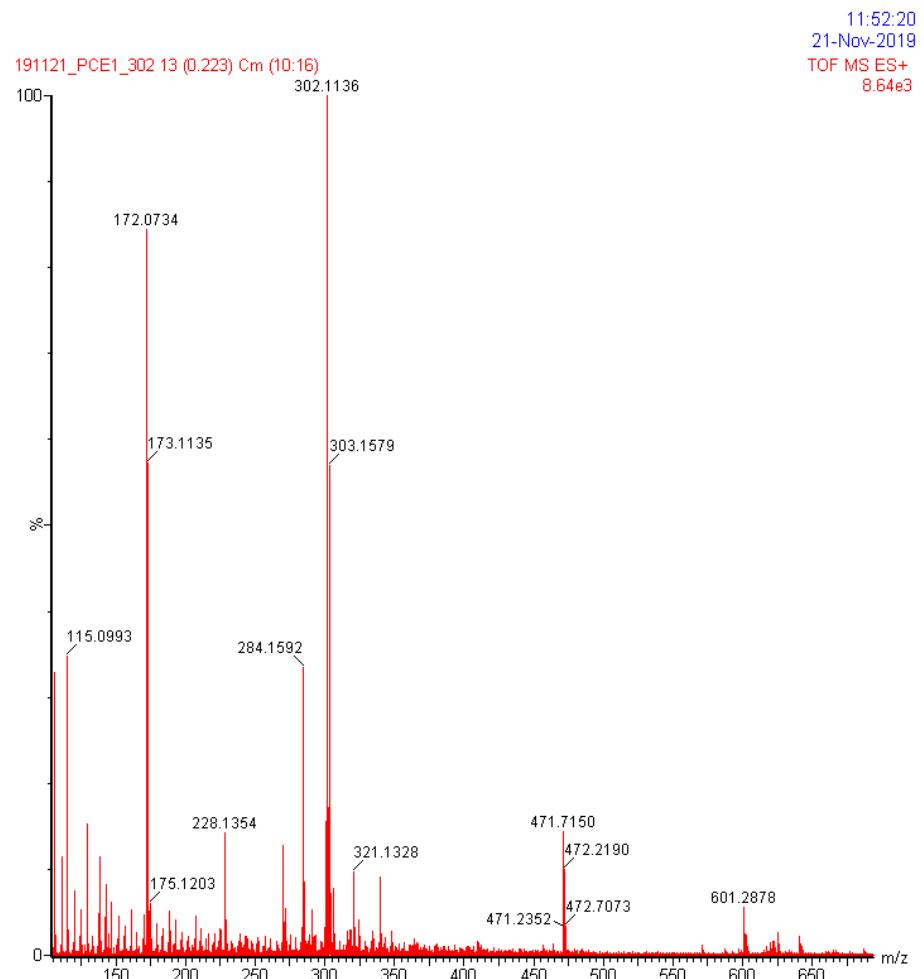
¹³C NMR spectrum of *rac*-**5a** (126 MHz, DMSO-*d*₆)



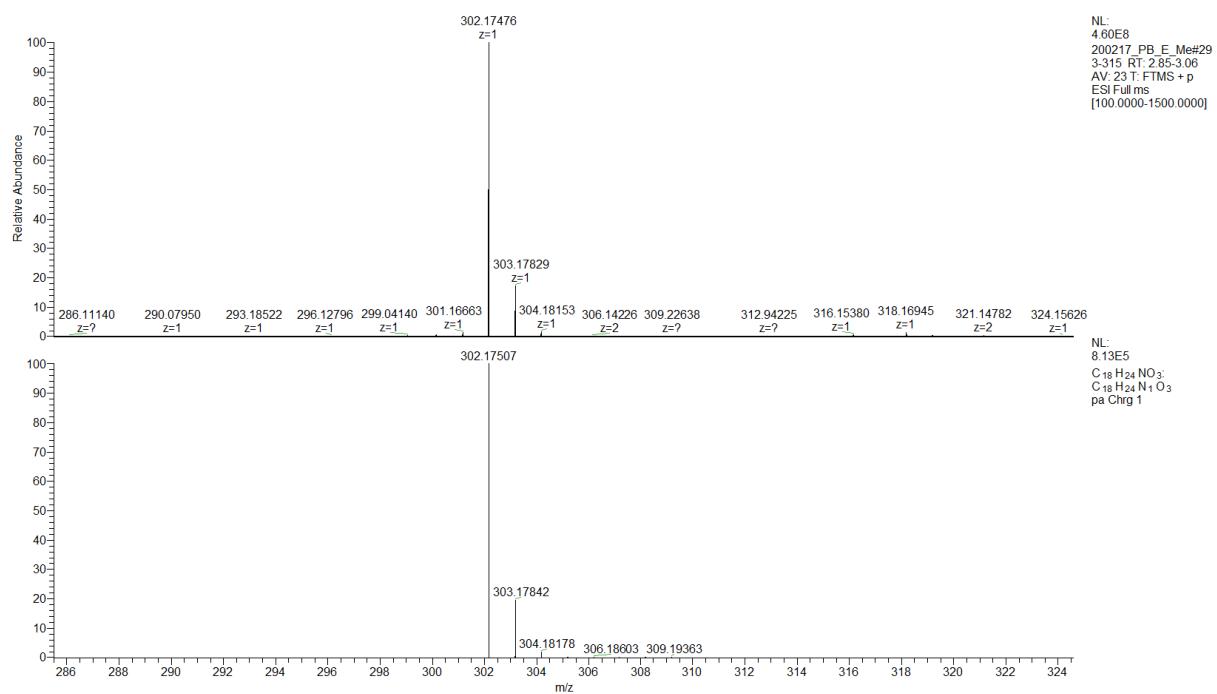
FTIR spectrum of *rac*-**5a** (Mineral oil, Nujol)



MS spectrum of *rac*-**5a** (ESI-TOF)

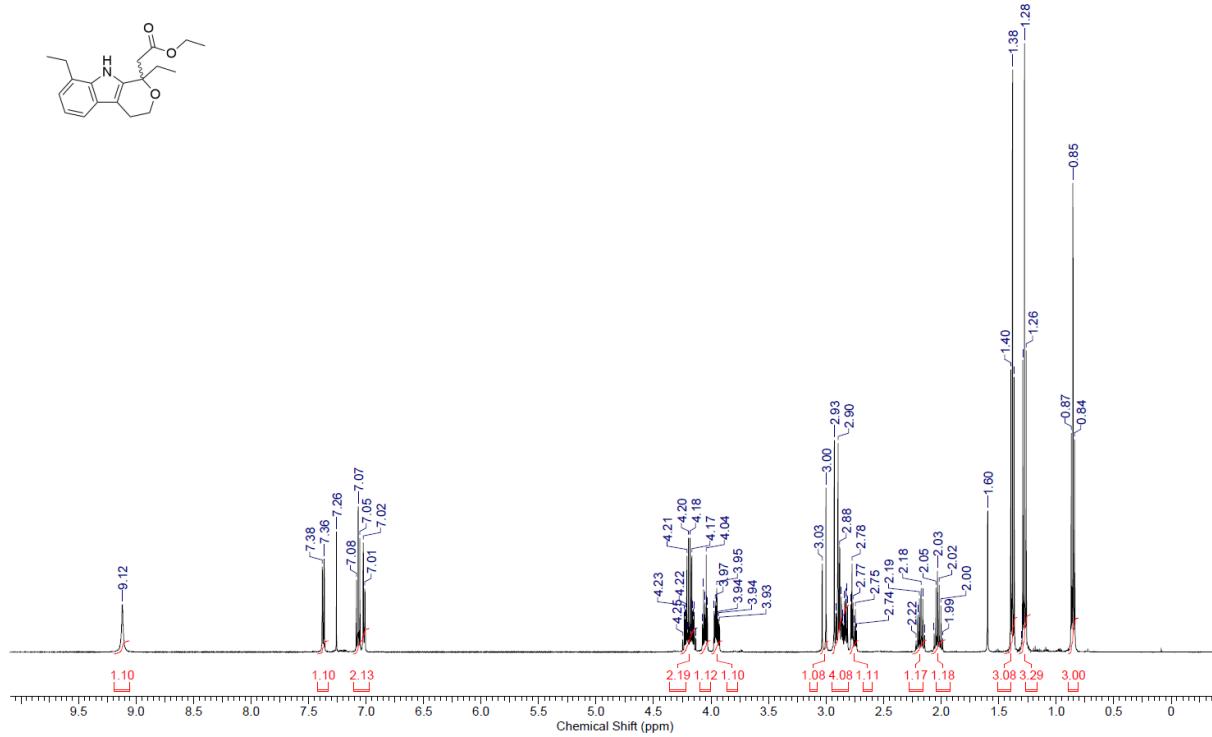


FTMS spectrum of *rac*-**5a** (ESI-TOF)

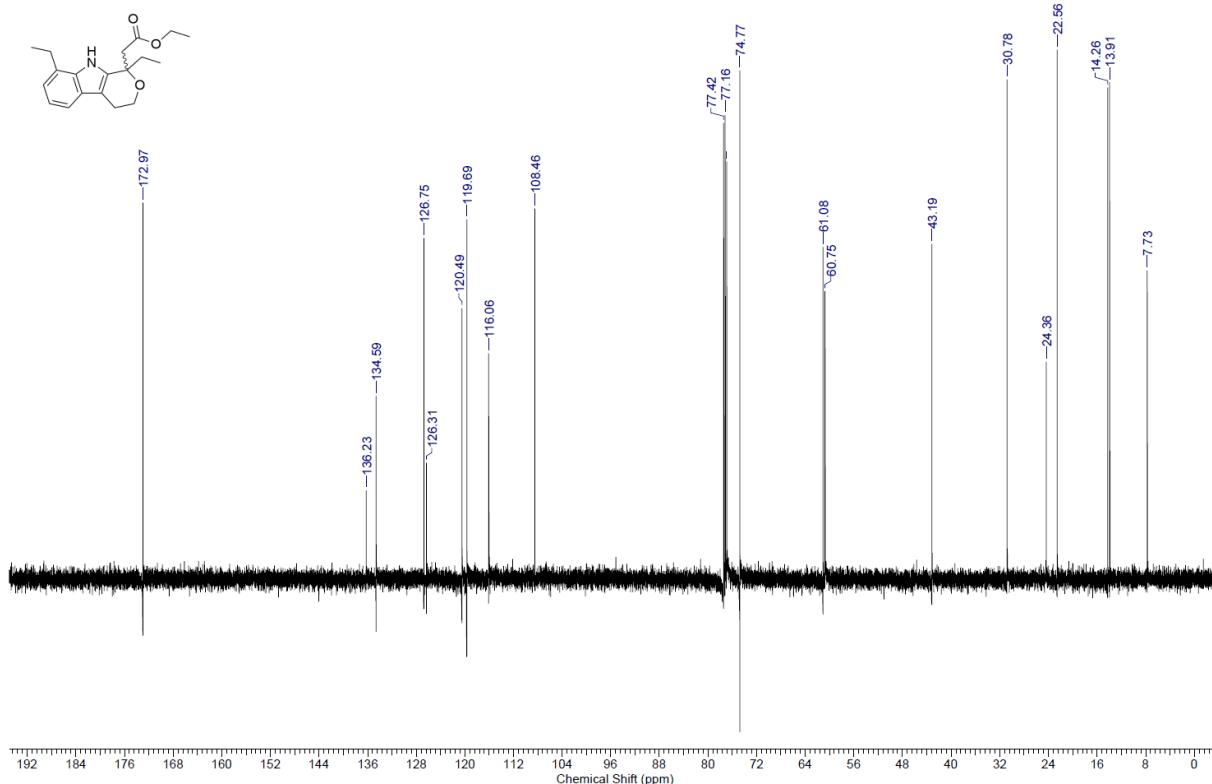


*Ethyl (1,8-diethyl-1,3,4,9-tetrahydropyrano[3,4-*b*]indol-1-yl)acetate (Etodolac ethyl ester, rac-5b)*

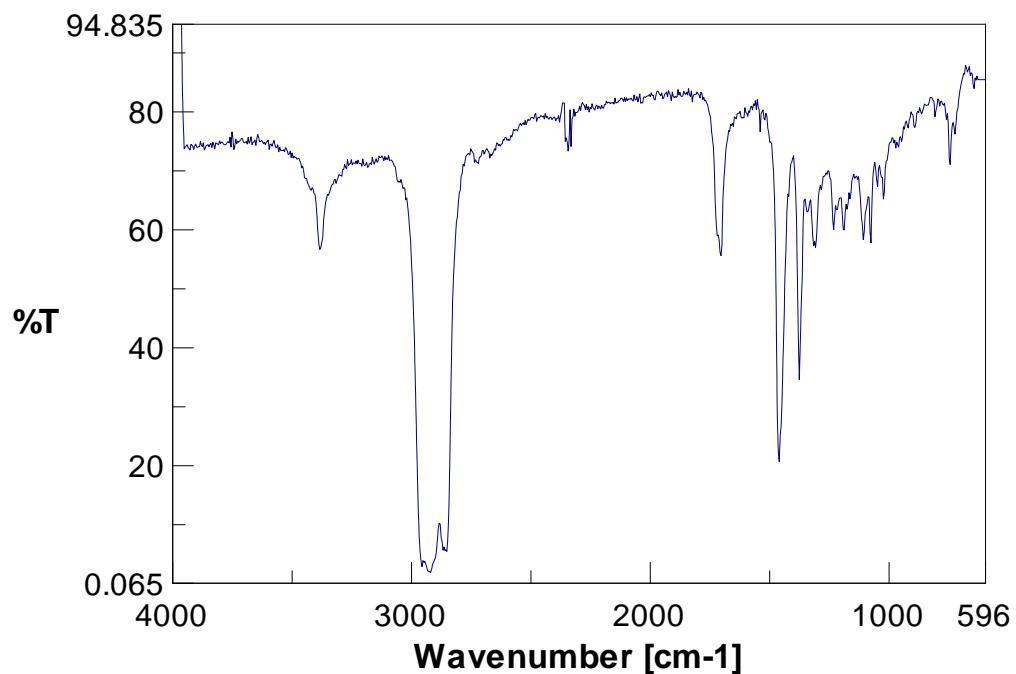
^1H NMR spectrum of *rac*-5b (500 MHz, CDCl_3)



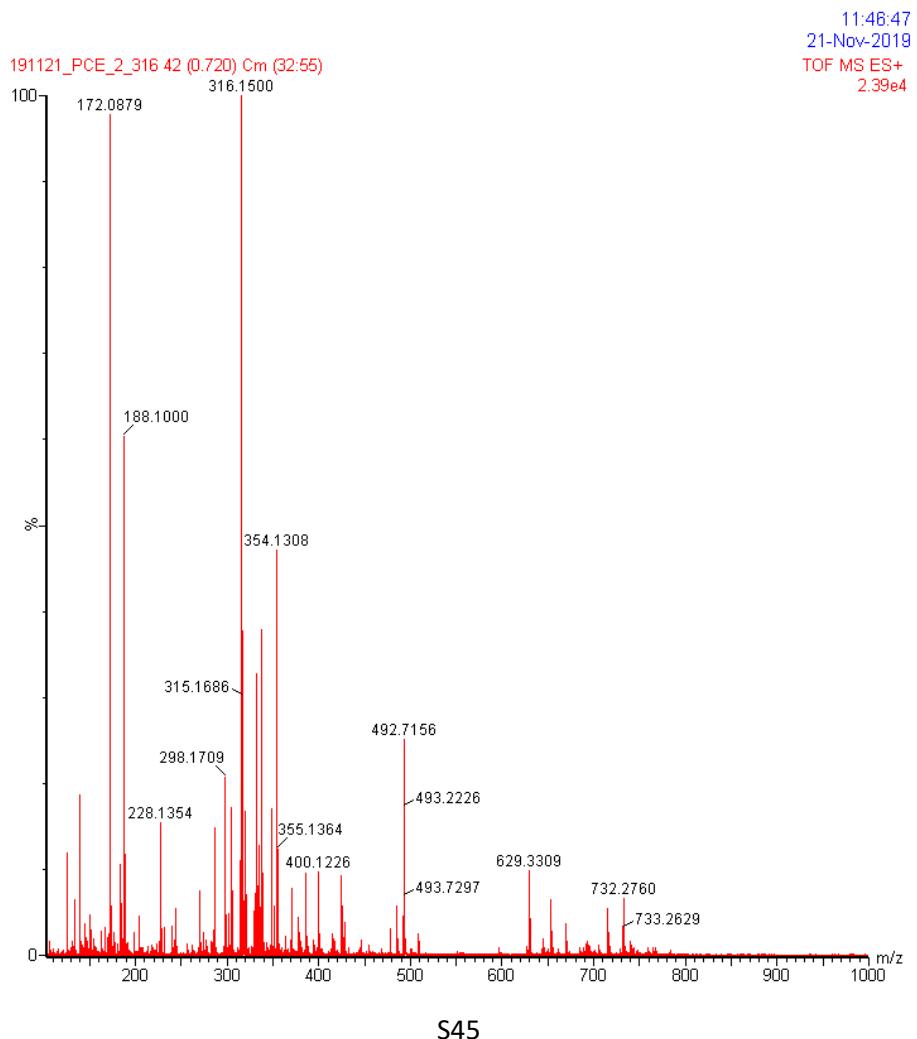
^{13}C NMR spectrum of *rac*-5b (126 MHz, CDCl_3)



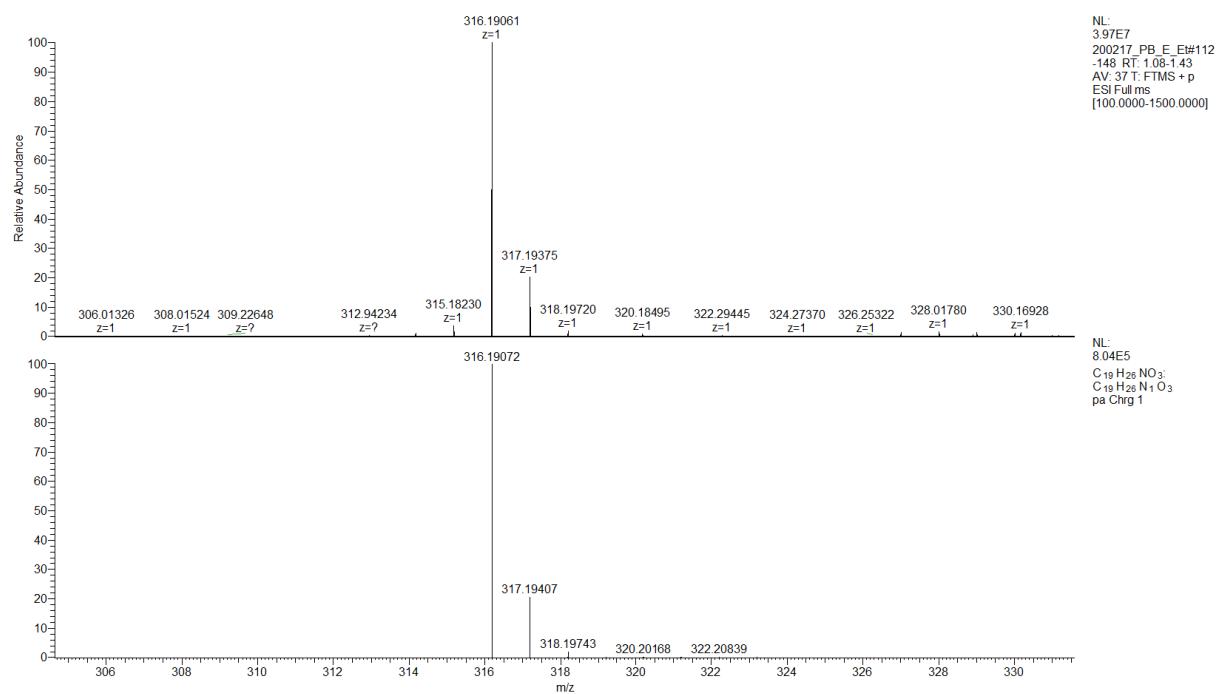
FTIR spectrum of *rac*-**5b** (Mineral oil, Nujol)



MS spectrum of *rac*-**5b** (ESI-TOF)



FTMS spectrum of *rac*-**5b** (ESI-TOF)



References

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- [2] Miyamoto, K.; Ohta, H., Enzyme-mediated asymmetric decarboxylation of disubstituted malonic acids. *J. Am. Chem. Soc.* **2002**, *112*, 4077–4078. [10.1021/ja00166a076]
- [3] Chikusa, Y.; Fujimoto, T.; Ikunaka, M.; Inoue, T.; Kamiyama, S.; Maruo, K.; Matsumoto, J.; Matsuyama, K.; Moriwaki, M.; Nohira, H., *et al.*, (s)-3-methyl-2-phenylbutylamine, a versatile agent to resolve chiral, racemic carboxylic acids1. *Org. Proc. Res. Dev.* **2002**, *6*, 291–296. [10.1021/op010081z]
- [4] Galletti, P.; Emer, E.; Gucciardo, G.; Quintavalla, A.; Pori, M.; Giacomini, D., Chemoenzymatic synthesis of (2s)-2-arylpropanols through a dynamic kinetic resolution of 2-arylpropanals with alcohol dehydrogenases. *Org. Biomol. Chem.* **2010**, *8*, 4117–4123. [10.1039/C005098A]