

Supplementary Materials

Selective Deoxygenation of Sludge Palm Oil into Diesel Range Fuel over Mn-Mo Supported on Activated Carbon Catalyst

Abdulkareem Ghassan Alsultan^{1,*}, Nurul Asikin-Mijan^{2,*}, Laith K. Obeas³, Aminul Islam⁴, Nasar Mansir⁵, Siow Hwa Teo⁶, Siti Zulaika Razali⁷, Maadh F. Nassar⁸, Surahim Mohamad⁸ and Yun Hin Taufiq-Yap^{1,9,*}

- ¹ Chemistry Department Faculty of Science and Natural Resources, Universiti Malaysia Sabah, Kota Kinabalu 88400, Sabah, Malaysia
- ² Department Of Chemical Sciences, Faculty of Science and Technology, Universiti Kebangsaan Malaysia Bangi, Bandar Baru Bangi 43600, Selangor Darul Ehsan, Malaysia
- ³ Department Chemical Engineering, Technical Institute of Babylon, Al-Furat Al-Awsat Technical University (ATU)51001, Iraq; laith1978@atu.edu.iq
- ⁴ Department Of Petroleum and Mining Engineering (PME), Jashore University of Science and Technology, Jashore 7408, Bangladesh; aminul03211@yahoo.com
- ⁵ Department Of Chemistry, Faculty of Science, Federal University Dutse, Dutse 7156, Jigawa, Nigeria; nmansir09@yahoo.com
- ⁶ Industrial Chemistry Program, Faculty Science and Natural Resources, Universiti Malaysia Sabah, Kota Kinabalu 88400, Sabah, Malaysia; tony@ums.edu.my
- ⁷ Nanomaterials Processing and Technology Laboratory, Institute of Nanoscience and Nanotechnology, Universiti Putra Malaysia Serdang, Seri Kembangan 43400, Selangor, Malaysia; zulaika@upm.edu.my
- ⁸ Department Of Chemistry, Faculty of Science, Universiti Putra Malaysia Serdang, Seri Kembangan 43400, Selangor, Malaysia; zulaika@upm.edu.my (S.Z.R.); nassarmaadh@gmail.com (M.F.N.); surahim88@gmail.com (S.M.)
- ⁹ Vice Chancellor Office, Universiti Malaysia Sabah, Kota Kinabalu 88400, Sabah, Malaysia
- * Correspondence: kreem.alsultan@yahoo.com (A.G.A.); ckin_mijan@yahoo.com (N.A.-M.); taufiq@upm.edu.my (Y.H.T.-Y.); Tel.: +60-182534058 (A.G.A.); +60-176545305 (N.A.-M.); +60-3-89466809 (Y.H.T.-Y.); Fax: +60-3-89466758(Y.H.T.-Y.).

List off Supplementary data

- 1- The biproduct gas analysis using Thermal Conductivity Detector-gas chromatography (GC-TCD) at the optimum condition using Mn (0.5%)- Mo (0.5%)/AC
- 2- Catalyst evaluation using different feedstocks (Sludge palm oil and fresh palm oil).
- 3- Deoxygenation reaction mechanism of unsaturated and saturated free fatty acids.

Table S1. The biproduct gas analysis using Thermal Conductivity Detector-gas chromatography (GC-TCD) at the optimum condition using Mn_(0.5%)-Mo_(0.5%)/AC.

Name	Ret Time(min)	Area (%)	
		Run #1	Run #5
CO ₂	2.947	31.98	29.93
H ₂	6.341	0.00	0.00
CH ₄	10.689	1.82	1.71
CO	14.873	66.2	68.36

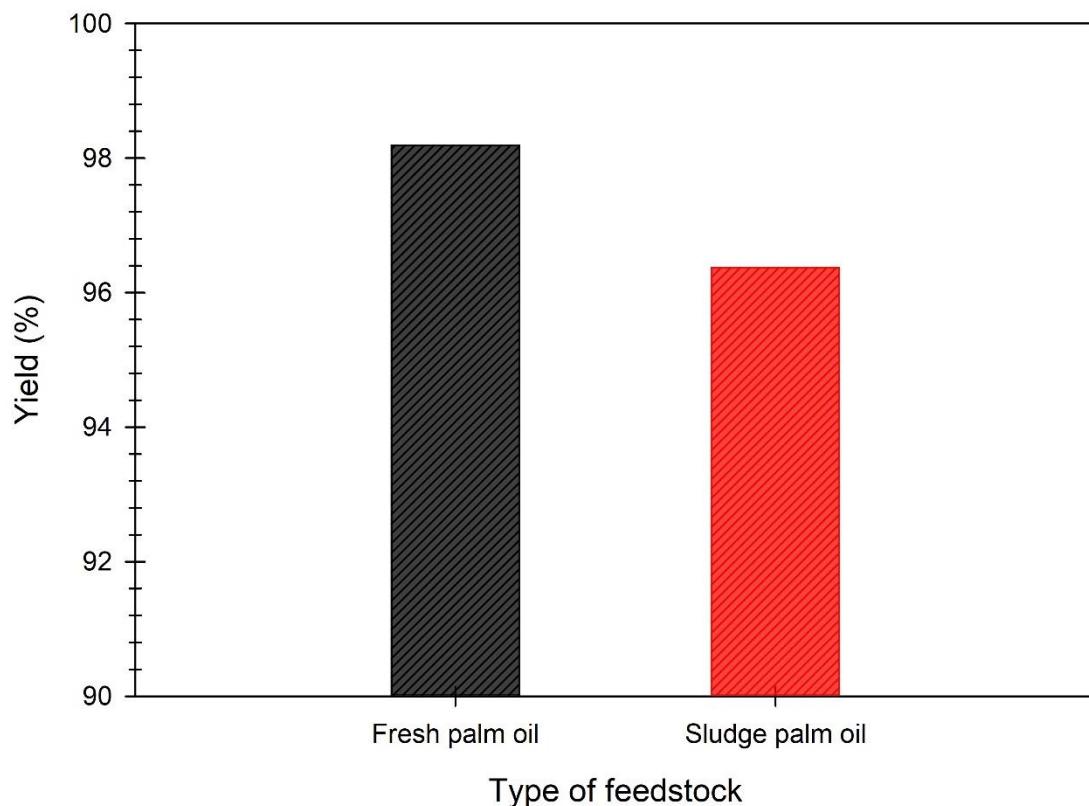


Figure S1. Catalyst evaluation using different feedstocks: (Sludge palm oil and fresh palm oil).

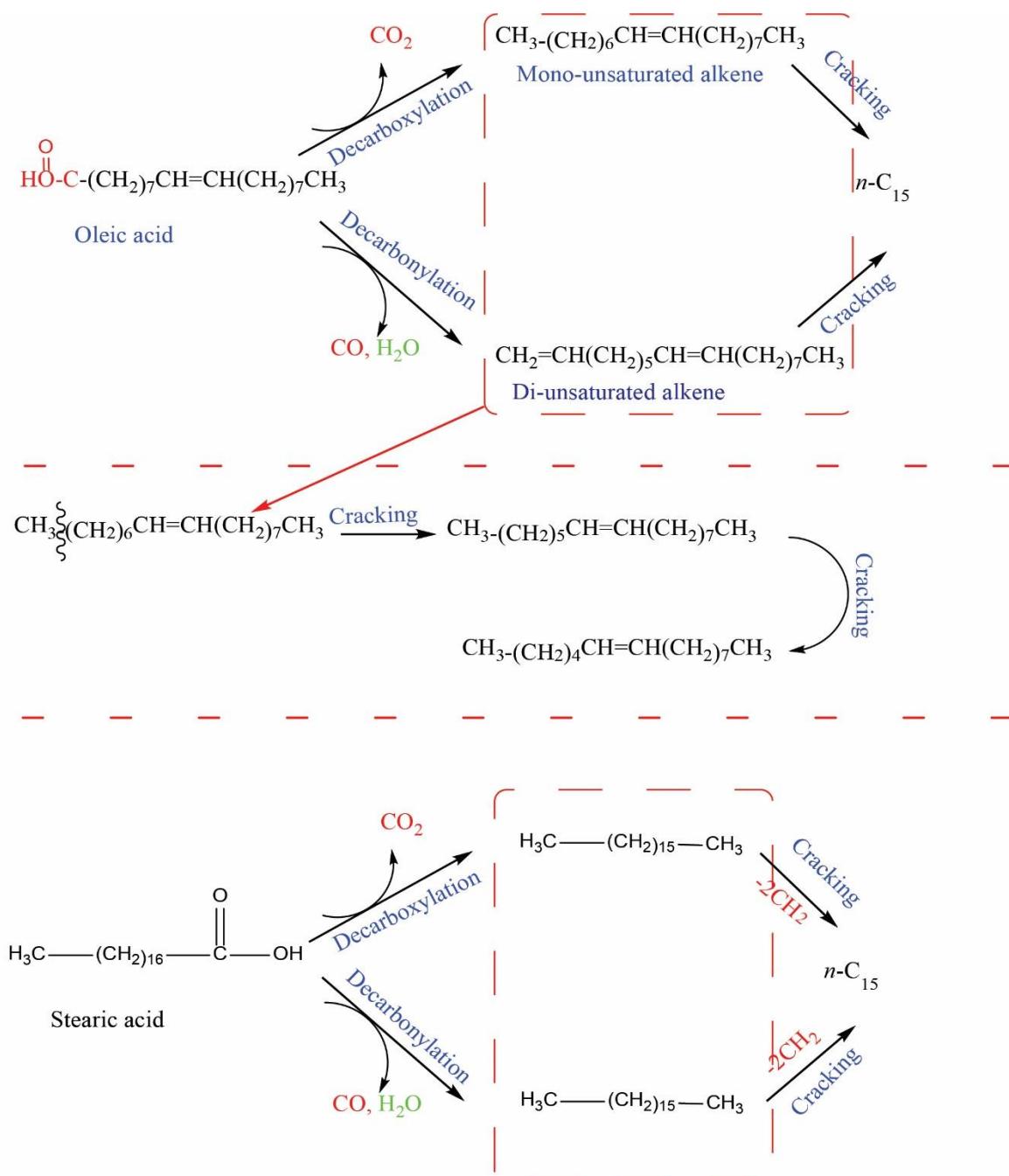


Figure S2. Deoxygenation reaction mechanism of unsaturated and saturated free fatty acids.