

Supplementary Materials: Tungsten-Based Mesoporous Silicates W-MMM-E as Heterogeneous Catalysts for Liquid-Phase Oxidations with Aqueous H₂O₂

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Table S1. Physicochemical properties of W-MMM-E catalysts after treatment with 0.11 M H₂O₂ or boiled water.

Catalyst	Treatment	W, ^a ppm	S _{BET} , m ² /g	V _p , ^b cm ³ /g	D _p , ^c nm
A-1	H ₂ O ₂ ^d	14	n.d.	n.d.	n.d.
	H ₂ O ^e	43	930	0.40	2.35
A-2	H ₂ O ₂ ^d	21	n.d.	n.d.	n.d.
	H ₂ O ^e	107	1120	0.44	2.36
B-1	H ₂ O ₂ ^d	5	920	0.38	2.54
	H ₂ O ^e	39	910	0.40	2.54
B-1.4	H ₂ O ₂ ^d	19	1170	0.52	2.62
	H ₂ O ^e	19	890	0.39	2.53
C-1	H ₂ O ₂ ^d	5	1170	0.46	2.35
	H ₂ O ^e	30	980	0.38	2.32

^a Amount of leached tungsten (in the reaction mixture after filtration of the catalyst) after catalysis treatment with 0.11 M H₂O₂ and boiled water, respectively.

^b Mesopore volume.

^c Mean pore diameter.

^d Catalyst treatment with aqueous H₂O₂ in CH₃CN at 25 °C for 1 h.

^e Catalyst treatment with boiled water for 6 h.

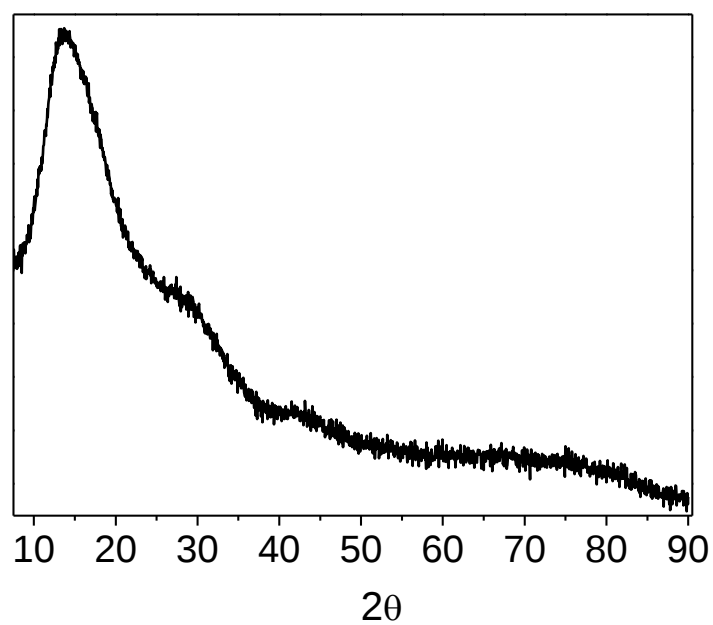


Figure S1. XRD pattern of calcined A-1 catalyst.

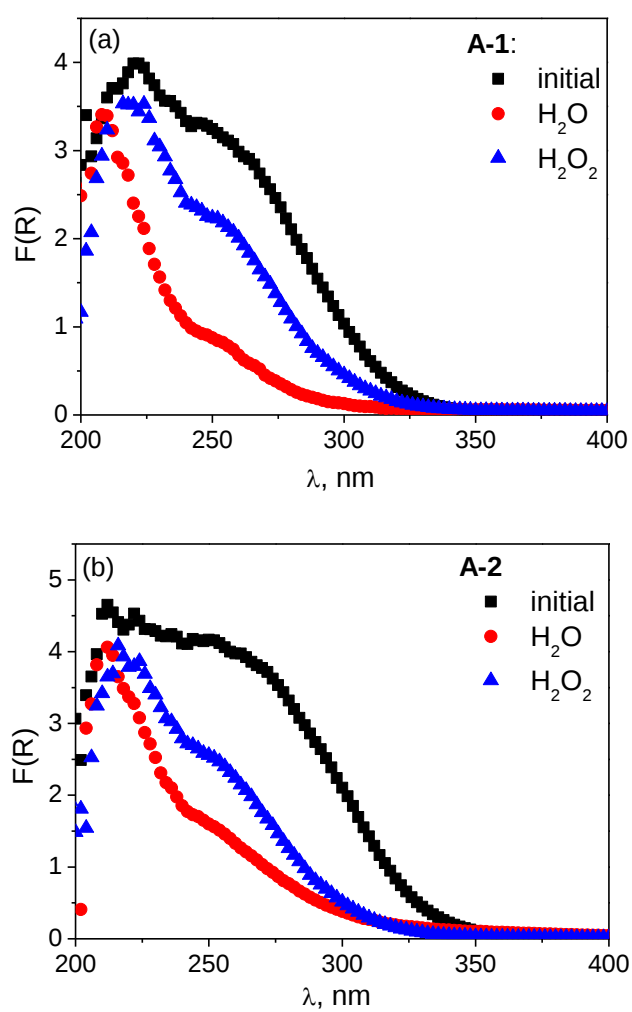


Figure S2. DR UV–vis spectra of calcined (a) A-1 and (b) A-2: (■) initial, (●) after treatment with boiled water for 6 h, and (▲) after treatment with aqueous H₂O₂ in CH₃CN (25 °C, 1 h).

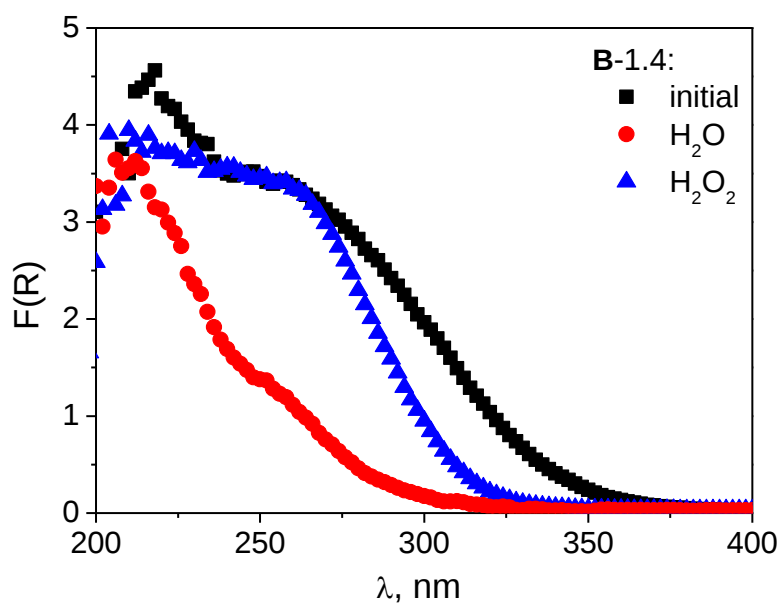
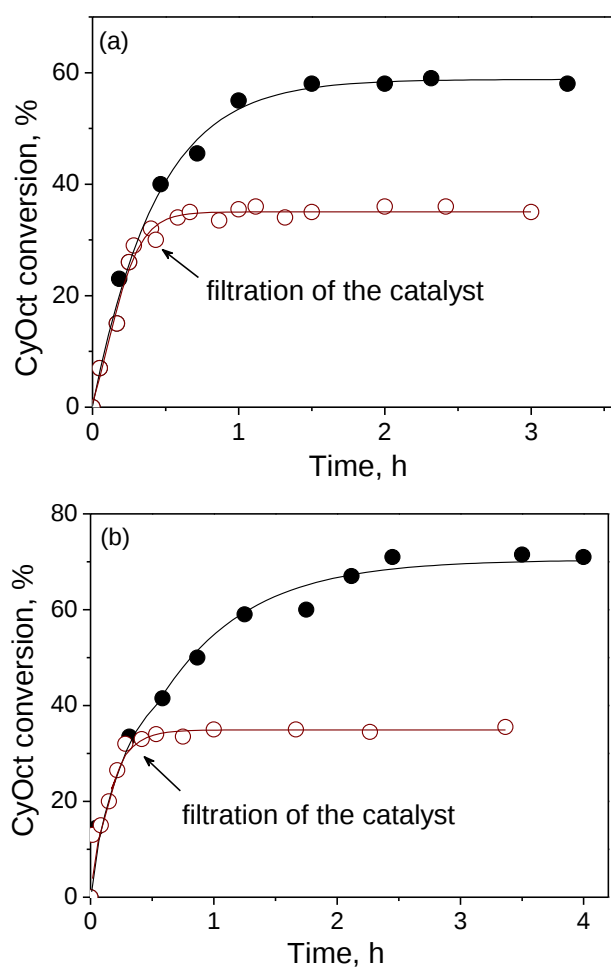


Figure S3. DR UV–vis spectra of calcined B-1.4: (■) initial, (●) after treatment with boiled water for 6 h, and (▲) after treatment with aqueous H₂O₂ in CH₃CN (25 °C, 1 h).



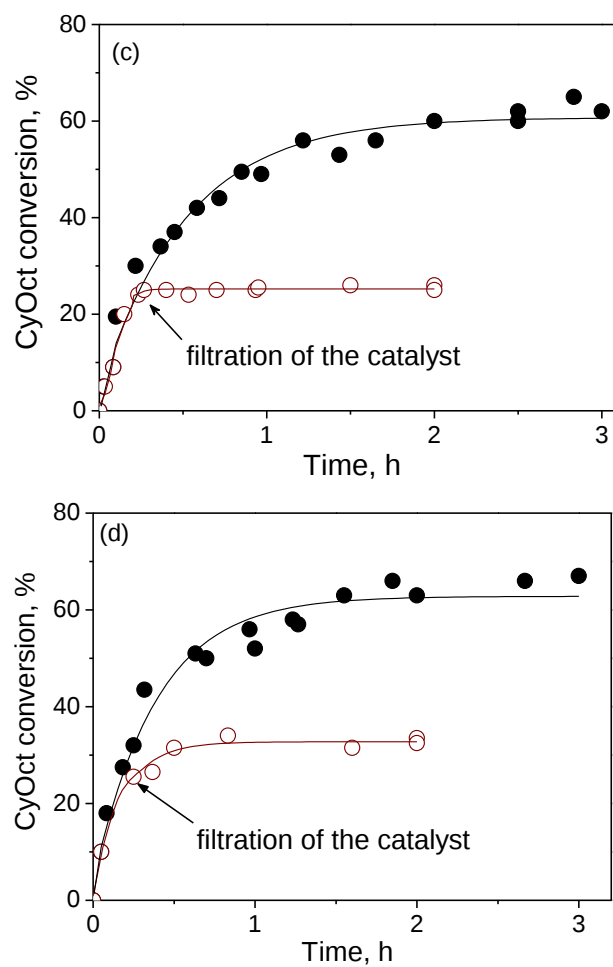
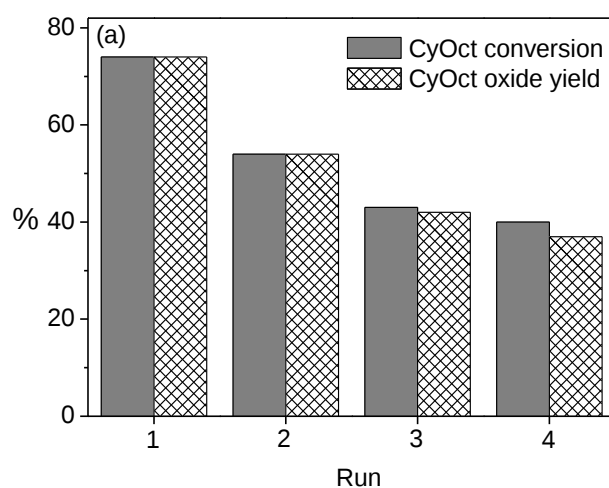


Figure S4. Hot catalyst filtration test for CyOct oxidation over (a) A-2, (b) A-1, (c) B-1.4, and (d) B-1. Reaction conditions: CyOct 0.1 mmol, H₂O₂ (30% aqueous solution) 0.1 mmol, catalyst 0.001 mmol of W; CH₃CN 1 mL, 50 °C. (○) CyOct conversion after hot catalyst filtration.



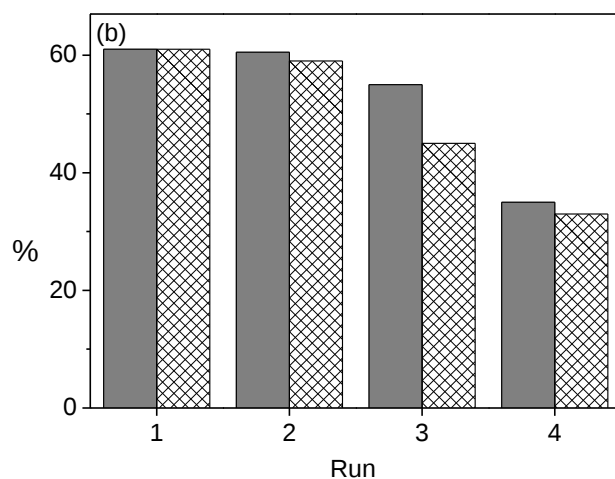


Figure S5. Reuse of A-2 in CyOct oxidation with (a) 30% H₂O₂ and (b) 50% H₂O₂. Reaction conditions: CyOct 0.1 M, H₂O₂ 0.1 M, catalyst 30 mg, CH₃CN 2 mL, 50 °C.

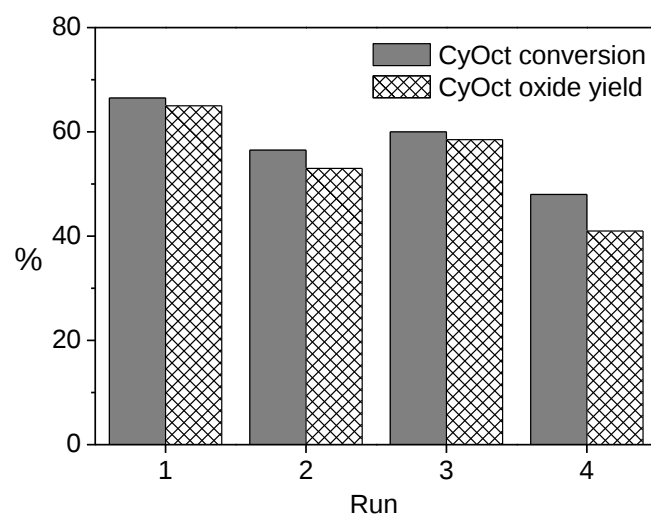


Figure S6. Reuse of A-1 in CyOct oxidation with 30% H₂O₂. Reaction conditions: CyOct 0.1 M, H₂O₂ 0.1 M, catalyst 60 mg, CH₃CN 2 mL, 50 °C.

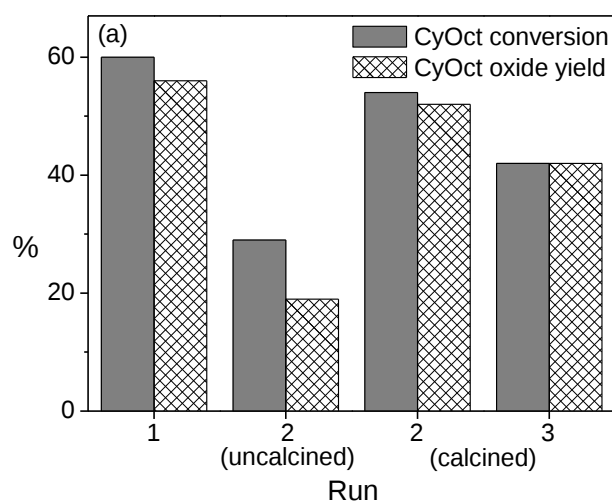


Figure S7. Reuse of B-1.4 in CyOct oxidation with 50% H₂O₂. Reaction conditions: CyOct 0.1 M, H₂O₂ 0.1 M, catalyst 40 mg, CH₃CN 2 mL, 50 °C.

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