

Supplementary Materials of:

**Hypergravity-induced accumulation: a new, efficient,
and simple strategy to improve the thermal conductivity
of boron nitride filled polymer composites**

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This file includes:

1. Supplementary text
2. Supplementary Figure s1–s6
3. Table s1
4. Supplementary References

1. Supplementary text:

1.1. Data collected from the literature of BN/polymer thermal conductive composites.

In order to have an overview in this field, we collected the data in the literature (Table s1) and draw statistic diagrams (Figure s1-6).

1.2 The concentration where the highest thermal conductivity was obtained

Some literatures used volume percentage (vol.%), while some used weight percentage (wt.%). In order to make parallel comparison, all the volume percentage was transferred into weight percentage according to Eq. s1:

$$\text{wt. \%} = \frac{\text{vol.\%} \cdot 2.2}{\text{vol.\%} \cdot 2.2 + (1 - \text{vol.\%}) \cdot \rho_{\text{-matrix}}} * 100\% \quad \text{s1}$$

where $\rho_{\text{-matrix}}$ is the matrix materials' relative density to water.

Supplementary Figures

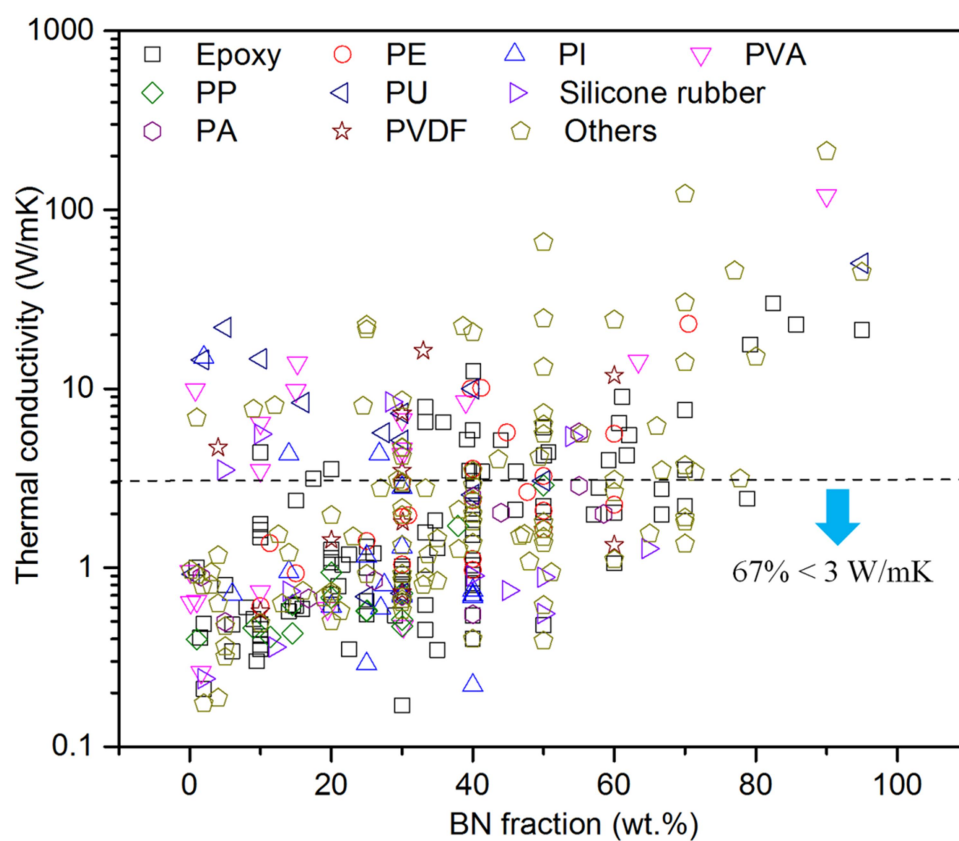


Figure s1. Parameter distribution diagrams colored according to polymer matrix.

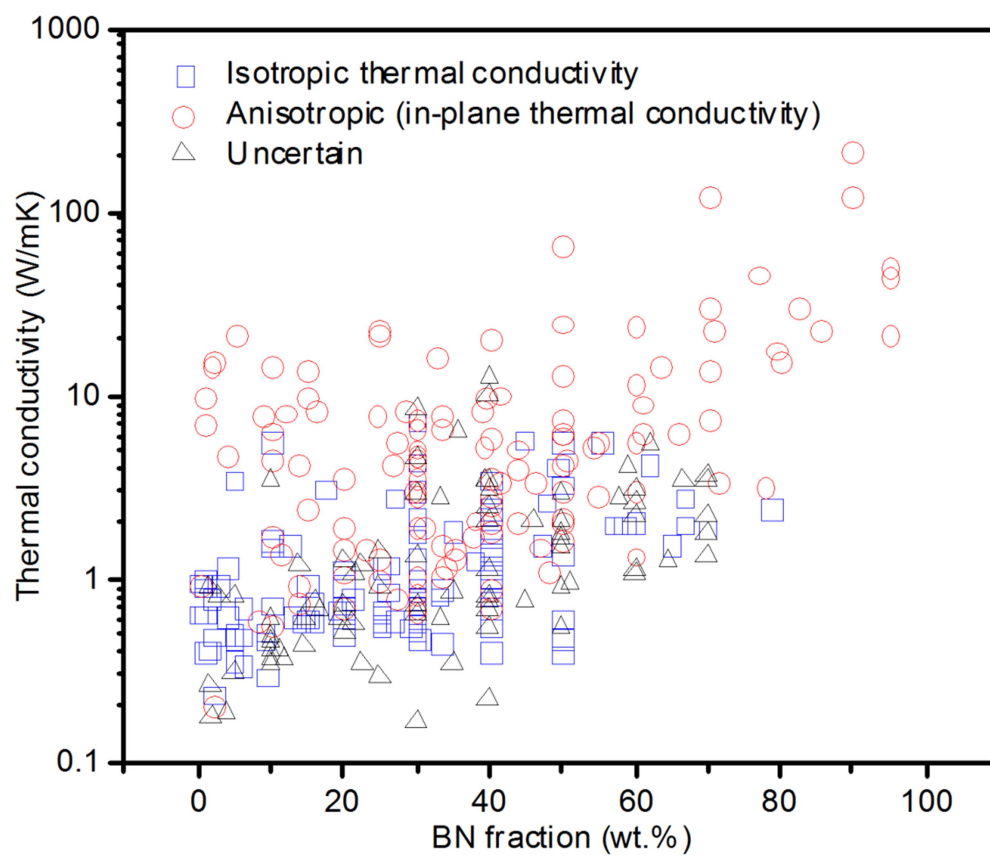


Figure s2. Parameter distribution diagrams colored according to the isotropy or anisotropy of thermal conductivity.

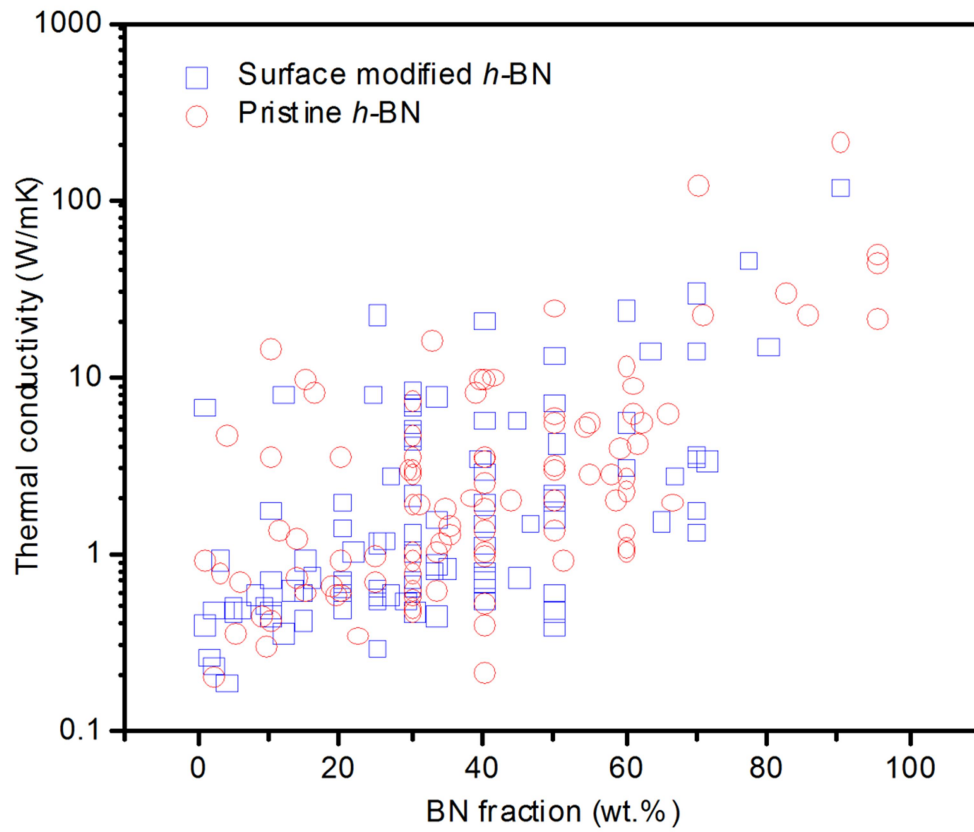


Figure s3. Parameter distribution diagrams colored according to the surface modification of *h*-BN. It implies that the surface modification of *h*-BN has little effect in improving the thermal conductivity of *h*-BN/polymer composites.

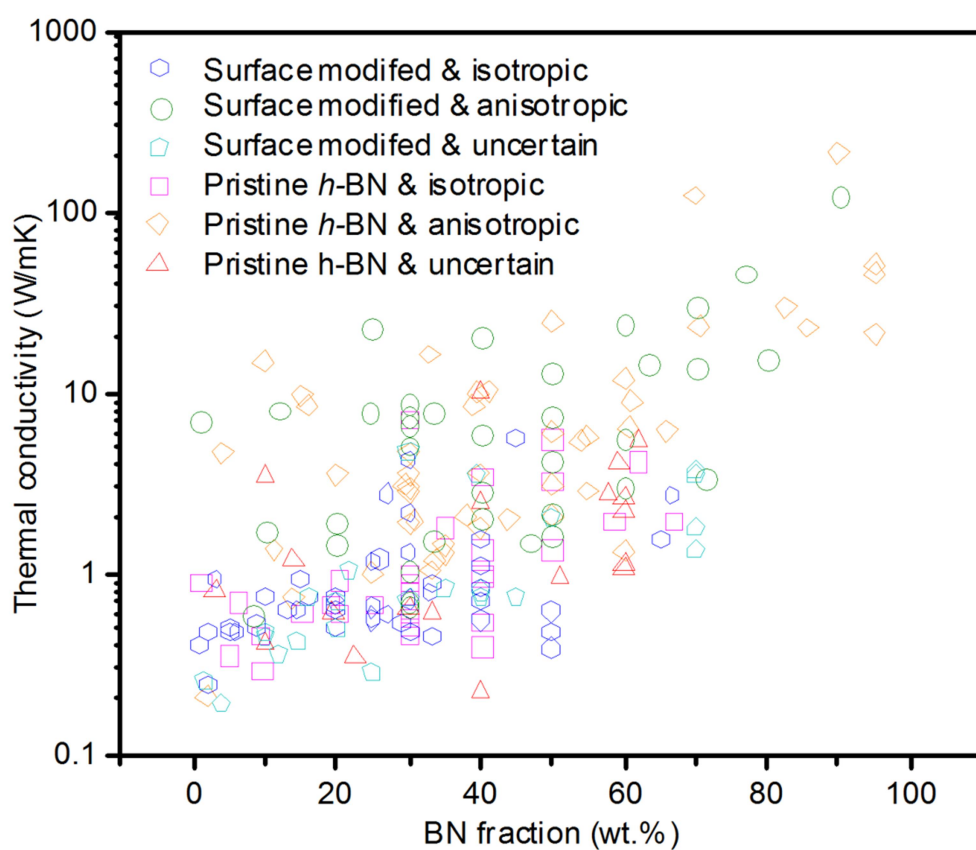


Figure s4. Parameter distribution diagrams colored according to both the surface modification of *h*-BN and the isotropy or anisotropy of thermal conductivity.

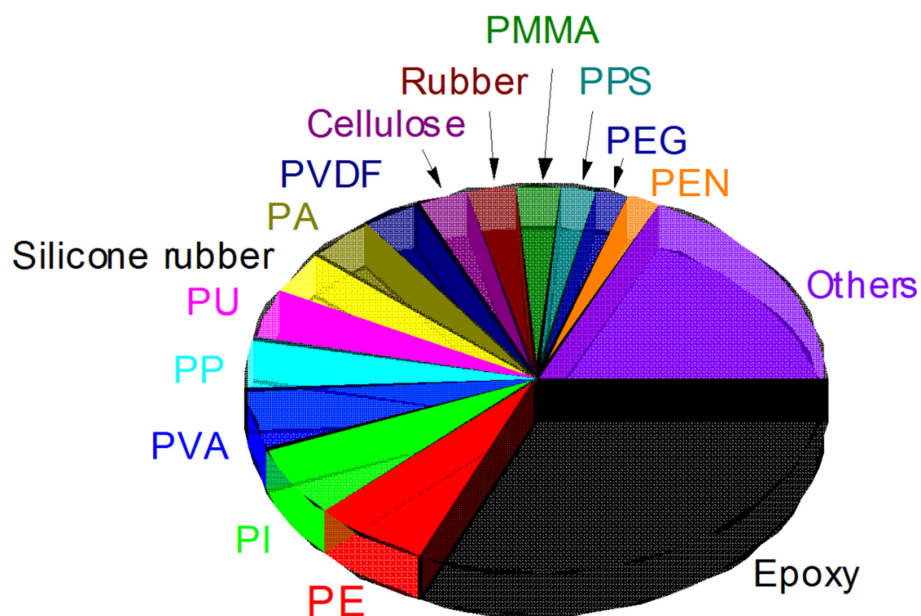


Figure s5. Pie chart of the most widely studied polymer matrix in BN/polymer thermal conductive composites. Abbreviations of polymers: polyethylene (PE), polyimide (PI), poly(vinyl alcohol) (PVA), polypropylene (PP), polyurethane (PU), polyamide (PA), poly (vinylidene fluoride) (PVDF), polymethyl methacrylate (PMMA), polyethylene glycol (PEG), polyphenylene sulfide (PPS), poly(arylene ether nitrile) (PEN).

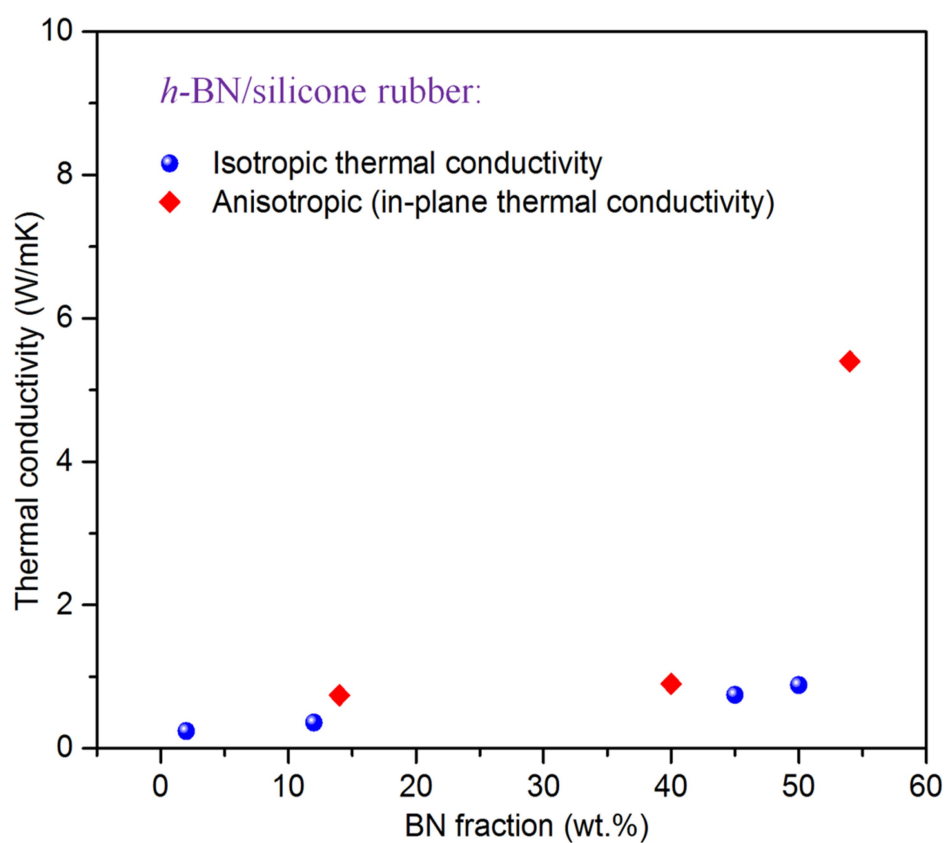


Figure s6. Parameter distribution diagrams colored according to isotropy or anisotropy of the thermal conductivity of *h*-BN/silicone rubber composites (without synergism fillers).

3. Table s1

Table s1 The data of BN/polymer thermal conductive composites reported in the literature

Citation	Matrix	Type of BN	Concentration of peak thermal conductivity	Highest thermal conductivity (W/mK)	Surface modified?	Anisotropic?
[1]	Epoxy	aluminum oxide and boron nitride	30 wt. %	0.17		
[2]	Epoxy	<i>h</i> -BN	2wt. %	0.21		yes
[3]	Epoxy	<i>h</i> -BN	5vol. %	0.3		
[4]	Epoxy	BN@PDA@Fe	6wt. %	0.34	yes	
[5]	Epoxy	BN	35 wt. %	0.3464		
[6]	Epoxy	<i>h</i> -BN	22.5 wt. %	0.35		not sure
[7]	Epoxy	surface-silanized BN	10 wt. %	0.35		
[8]	Epoxy	Functionalized Fe ₃ O ₄ /BNNs	10%	0.37		
[9]	Epoxy	<i>h</i> -BN	40%	0.4		
[10]	Epoxy	BNNT	1.5wt. %	0.407		
[11]	Epoxy	BN	10wt. %	0.415		
[12]	Epoxy	Functionalized <i>h</i> -BN	20vol. %	0.45	yes	
[13]	Epoxy	<i>h</i> -BN	10 wt. %	0.452	yes	
[14]	Epoxy resin -impregnated insulation paper	Na - <i>h</i> -BN	50wt. %	0.478	yes	
[15]	Epoxy	boron nitride (BN) modified by octadecyl trimethyl ammonium bromide	10%	0.48	yes	
[16]	Epoxy	<i>h</i> -BN	6%	0.48	yes	
[17]	Epoxy	<i>h</i> -BN	2%	0.484	yes	
[18]	Epoxy	<i>h</i> -BN	8.99%	0.517	yes	
[19]	Epoxy	<i>h</i> -BN	29 %	0.54	yes	
[20]	Ester/Epoxy	<i>h</i> -BN	40wt. %	0.54		
[21]	Epoxy	<i>h</i> -BN	25%	0.55	yes	
[22]	Epoxy	AlN/BN	42wt. % (2:1)	0.57		
[23]	Epoxy	BN-GS(graphene sponge)	15.9wt. %	0.588		
[24]	Epoxy	<i>h</i> -BN	8 wt. %	0.6	yes	yes
[25]	Epoxy	<i>h</i> -BN	15%	0.61		
[26]	Epoxy	<i>h</i> -BN	20 vol. %	0.618		
[27]	Epoxy	<i>h</i> -BN	20%	0.6188	yes	
[28]	Epoxy	<i>h</i> -BN	14.6%	0.62	yes	
[29]	Epoxy	<i>h</i> -BN	25wt. %	0.65	yes	
[30]	Epoxy	<i>h</i> -BN	20 wt. %	0.708	yes	
[31]	Epoxy	<i>h</i> -BN	20 wt. %	0.708	yes	

[32]	Epoxy	3D BN	25vol.%	0.72		yes
[33]	Epoxy	<i>h</i> -BN	30wt.%	0.78		
[34]	Epoxy	<i>h</i> -BN, <i>c</i> -BN	21%	0.788	yes	
[35]	Epoxy/polybutadiene	<i>h</i> -BN	40wt.%	0.8	yes	
[36]	Epoxy	SCF/Modified GNP-BN	3 wt.% SCF + 5 wt.% modified GNP-BN	0.8	yes	
[37]	Epoxy	<i>h</i> -BN	40%	0.82	yes	
[38]	Epoxy	BN	30%	0.92		
[39]	Epoxy	<i>h</i> -BN	40%	0.97		
[40]	Epoxy	<i>h</i> -BN	30wt.%	0.98		
[41]	Epoxy	<i>h</i> -BN	25wt.%	1		yes
[42]	Epoxy	MoS ₂ / <i>h</i> -BN	1%	1	yes	
[43]	Epoxy	<i>h</i> -BN	30 wt.%	1.02		
[44]	Epoxy	BN microsphere	40wt.%	1.03		
[45]	Epoxy	<i>h</i> -BN	12.1 vol.%	1.04	yes	not sure
[46]	Epoxy	<i>h</i> -BN	20 vol.%	1.04		yes
[47]	Thiol-Epoxy elastomers	micron boron nitride (mBN)	60 wt.%	1.058		not sure
[48]	Epoxy	<i>h</i> -BN	20 wt.%	1.07	yes	yes
[49]	Epoxy	BN and CNTs	40wt.%BN and 1wt.% of o-CNTs	1.1		not sure
[50]	Epoxy	<i>h</i> -BN@AgNPs	20wt.%	1.13		
[51]	Epoxy	dopamine modified micro-BN and KH550 modified na -Al ₂ O ₃	22.5wt.% BN and 7.5 wt.% Al ₂ O ₃	1.182	yes	not sure
[52]	Epoxy	<i>h</i> -BN	15vol.%	1.198	yes	
[53]	Epoxy	oCNTs@fBN	20 wt.%	1.26	yes	not sure
[54]	Epoxy	<i>h</i> -BN	35wt.%	1.29		yes
[55]	Epoxy	<i>h</i> -BN@PDA	25wt.%	1.31	yes	yes
[56]	Epoxy	<i>h</i> -BN	5.3vol.%	1.479		
[57]	Epoxy	Modified <i>h</i> -BN	40%	1.52	yes	
[58]	Epoxy	BN	20vol.%	1.577	yes	yes
[59]	Epoxy	BN na tube (BNNT)-	10wt.%	1.62	yes	
[60]	Epoxy	Boron Nitride Sphere (BNS)	40wt.%	1.66		
[61]	Epoxy	BNNP	10wt.%	1.75	yes	yes
[62]	Epoxy	<i>h</i> -BN	21vol.%	1.83		
[63]	Epoxy	BN/PS 3D skeletons	40vol.%	1.98	yes	
[64]	Epoxy	<i>h</i> -BN	50vol.%	1.98		
[65]	Epoxy	<i>h</i> -BN and graphite	60 wt.%	2.025		
[66]	Epoxy	<i>h</i> -BN	50%	2.05	yes	not sure
[67]	Epoxy	Benzyl alcohol modifiedBN (B-BN)	46 wt.%	2.11	yes	not sure
[68]	Epoxy	AgNPs and <i>h</i> -BNs	25 vol.%	2.14	yes	not sure
[69]	Epoxy	BN particles	70 wt.%	2.2		not sure
[70]	Epoxy	<i>h</i> -BN	50 wt.%	2.2	yes	yes

[71]	Epoxy	<i>h</i> -BN@GO	40wt.%	2.23	yes	
[72]	Epoxy	Spherical BN	15wt.%	2.37		yes
[73]	Epoxy	Al ₂ O ₃ @ <i>h</i> -BN	65vol.%	2.43	yes	
[74]	Epoxy	<i>h</i> -BN	50vol.%	2.75	yes	
[75]	Epoxy-thiol system	<i>h</i> -BN	40 vol %	2.8		not sure
[76]	Epoxy	BNNT	30wt.%	2.9		not sure
[77]	Epoxy	<i>h</i> -BN	25.1 vol %	3.06	yes	not sure
[78]	Epoxy	<i>h</i> -BN	9.6vol.%	3.13		
[79]	Epoxy	<i>h</i> -BN	30 vol.%	3.445	yes	yes
[80]	Epoxy	<i>h</i> -BN@RGO	40wt.%	3.45	yes	not sure
[81]	Epoxy	<i>h</i> -BN-RGO	26.04 vol.%	3.45	yes	yes
[82]	Epoxy	BN	39.5wt.%	3.49	yes	not sure
[83]	Epoxy	BN	70 wt.%	3.521	yes	not sure
[84]	Glass fibers cloth/ Epoxy	spherical BN	20 wt.%	3.55		yes
[85]	Epoxy-thiol system	<i>h</i> -BN/spherical BN	42 vol %	4.0		not sure
[86]	Epoxy	BN	34.2 vol.%	4.24	yes	yes
[87]	Epoxy	<i>h</i> -BN	44.7vol.%	4.25		
[88]	Epoxy	<i>h</i> -BN	5.3 vol %	4.4		yes
[89]	Epoxy	Network of BN	34vol.%	4.42	yes	yes
[90]	Epoxy	Cu/ <i>h</i> -BN	43.95wt.%	5.15		yes
[91]	Epoxy	hierarchical porous boron nitride (BN)	24.4 wt %	5.19		yes
[92]	Epoxy	<i>h</i> -BN	45vol.%	5.5		not sure
[93]	Epoxy	<i>h</i> -BN	40wt.%	5.86	yes	yes
[94]	Epoxy	oriented BN	50wt.%	6.09		yes
[95]	Epoxy	<i>h</i> -BN	43.6vol.%	6.418		yes
[96]	Epoxy	graphene and boron nitride	21.8/21.8 vol.%	6.5		not sure
[97]	Epoxy	<i>h</i> -BN	20vol.%	6.54		yes
[98]	Epoxy + PPS	spherical BN	70%	7.6	yes	yes
[99]	Mesophase pitch -based carbon fibers /Epoxy	<i>h</i> -BN	20vol.%	7.9	yes	yes
[100]	Epoxy	<i>h</i> -BN	44 vol.%	9		yes
[101]	liquid crystalline epoxy resin (LCER)	<i>h</i> -BN	25.1 vol.%	12.55	yes	not sure
[102]	Epoxy	hollow boron nitride microbeads (BNMB)	65.6 vol.%	17.61	可能	yes
[103]	Epoxy	<i>h</i> -BN	95wt.%	21.3		yes
[104]	Epoxy	<i>h</i> -BN	75vol.%	22.87		yes
[105]	Epoxy	<i>h</i> -BN	82.45wt.%	30.04		yes
[106]	polyethylene (PE)	<i>h</i> -BN	18.3vol.%	1.96		yes
[107]	PE	<i>h</i> -BN	50wt.%	3.25		
[108]	PE	<i>h</i> - <i>h</i> -BN	5.97 vol.%	1.37		yes
[109]	Low-density polyethylene (LDPE)	<i>h</i> -BN	25vol.%	1.12	yes	
[110]	LDPE	<i>h</i> -BN	27.63vol.%	2.65		
[111]	High-density polyethylene	SC(stearyl	10wt.%	0.61	yes	not sure

	(HDPE)	chloride)- <i>h</i> -BN				
[112]	HDPE	<i>h</i> -BN	15%	0.93	yes	
[113]	HDPE	<i>h</i> -BN	50wt. %	2.08		yes
[114]	Linear-ultrahigh molecular weight polyethylene (LUHMWPE)	<i>h</i> -BNs	50 vol. %	23.03		yes
[115]	Ultrahigh molecular weight polyethylene (UHMWPE)	<i>h</i> -BN	21.6 vol. %	9.99		yes
[116]	HDPE	<i>h</i> -BN	25vol. %/60wt. %	5.6	yes	yes
[117]	HDPE	<i>h</i> -BN	23.2vol. %	10.1		yes
[118]	Ultra high molecular weight polyethylene	BN	40wt. %	2.38		
[119]	HDPE	BN	40 wt. %	3.57		yes
[120]	Ultra high molecular weight polyethylene	BN	25.93 vol. %	5.7	yes	
[121]	ultra-high-molecular-weight polyethylene	BNs/MWCNT	50 wt. %	1.641		not sure
[122]	HDPE	BN	60 wt. %	2.25		not sure
[123]	PE	micro-boron nitride (BN) and micro/na hybrid-BN particles	40%	0.97		
[124]	PTFE	<i>h</i> -BN	30vol. %	3		yes
[125]	Polytetrafluoroethylene (PTFE)	<i>h</i> -BN	30 vol. %	1.04	yes	yes
[126]	PTFE	<i>h</i> -BN	30vol. %	1.92		yes
[127]	PTFE	BNNs-GNs	25 wt. %	1.41		not sure
[128]	Polyimide (PI)	Micrometer BN/PAA	30wt. %	0.696	yes	
[129]	PI	CNF/ <i>h</i> -BN	14.1vol. %	0.8	yes	yes
[130]	PI	BN	30wt. %	0.71	yes	yes
[131]	PI	<i>h</i> -BN	30wt. %	1.308	yes	
[132]	PI	BN-Fe-CNT	2wt. %	15	yes	yes
[133]	PI	<i>h</i> -BN	30wt. %	2.81		yes
[134]	PI	<i>h</i> -BNs	7 wt. %	2.95		yes
[135]	PI	AgNWs@BN	20 vol. %	4.33	yes	yes
[136]	PI	<i>h</i> -BN	40wt. %	0.22		
[137]	PI	Na ⁺ -sized BN	25wt. %	1.16	yes	
[138]	PI	BN	20%	0.61		
[139]	PI	<i>h</i> -BN	40 wt. %	0.748	yes	
[140]	PI	<i>h</i> -BN	0.25 wt. %	0.291	yes	
[141]	PI	(CuNPs-CuNWs)@BN	10 wt. %	4.32	yes	yes
[142]	PI	<i>h</i> -BN	40 wt. %	0.686		
[143]	PI	<i>h</i> -BN	40%	0.7032	yes	
[144]	PI	<i>h</i> -BN	27%	0.596	yes	
[145]	PI	<i>h</i> -BN	6%	0.711		
[146]	PI	BN/AlN	10 vol. %	0.95	yes	yes
[147]	Fluorinated PI	<i>h</i> -BN	14.2 vol. %	0.59		
[148]	poly(vinyl alcohol) (PVA)	<i>h</i> -BN	10wt. %	6.43		yes
[149]	PVA	OH- <i>h</i> -BN	0.12wt. %	0.64	yes	
[150]	PVA	BN@PEI	50vol. %	14.22	yes	yes

[151]	Polyacrylic acid (PAA) /PVA	BNNT	1wt. %	0.65	yes	
[152]	Polyethylhexylacrylate/Pol yvinyl Alcohol(PEHA/PVA)	<i>h</i> -BN	10wt. %	improved by approximately 20 times		not sure
[153]	PVA	<i>h</i> -BNs	30wt. %	6.71	yes	yes
[154]	PVA	<i>h</i> -BN/MFC	30wt. %	4.61	yes	yes
[155]	PVA	<i>h</i> -BN	1.6 wt. %	0.26	yes	
[156]	PVA	<i>h</i> -BN	27 vol. %	8.44		yes
[157]	PVA	SiO ₂ @exfoliated <i>h</i> -BN	15.2wt. %	13.88	yes	yes
[158]	PVA	BNNT	5%	0.95	yes	
[159]	PVA+polyacrylamide	<i>h</i> -BN	20vol. %	0.47	yes	
[160]	PVA	<i>h</i> -BN	10%	0.7328	yes	
[161]	PVA	<i>h</i> -BN	90 wt. %	120	yes	yes
[162]	PVA	<i>h</i> -BN	0.8 wt. %	9.90	yes	yes
[163]	PVA	<i>h</i> -BN	15wt. %	9.77		yes
[164]	PVA	<i>h</i> -BN	30wt. %	4.3	yes	
[165]	PP	<i>h</i> -BN	25%	0.57	yes	
[166]	PP	<i>h</i> -BN	50wt. %	2.882		not sure
[167]	PP	<i>h</i> -BN	30%	0.47		
[168]	PP	<i>h</i> -BN	30%	0.512		
[169]	PP	<i>h</i> -BN	20vol. %	1.71		yes
[170]	PP	BN particles	9wt. %	0.46		
[171]	PP/PS blends	<i>h</i> -BN	14.5 wt. %	0.43	yes	
[172]	PP	<i>h</i> -BN	30wt. %	0.72	yes	
[173]	PP	<i>h</i> -BN	1%	0.398	yes	
[174]	PP	<i>h</i> -BNs	5 vol. %	0.41		
[175]	PP/PS	BN CF	14.5 wt. % BN and 18 wt. % CF	0.62		
[176]	PP	<i>h</i> -BN	20%	0.9395		
[177]	PP	<i>h</i> -BN	20%	0.68	yes	
[178]	PP	<i>h</i> -BN	25%	0.576	yes	
[179]	polyurethane (PU)	spherical <i>h</i> -BN@PMMA (SBp)	30wt. %	7.3		
[180]	PU	MoS ₂ / <i>h</i> -BN	0.5wt. %	0.92		yes
[181]	Thermoplastic polyurethane (TPU)	<i>h</i> -BN	10 wt. %	14.7		yes
[182]	TPU	BNNT	1.0 wt %	14.5		yes
[183]	PU	<i>h</i> -BN	40wt. %	10		not sure
[184]	TPU	<i>h</i> -BN	95wt. %	50.3		yes
[185]	TPU	<i>h</i> -BN	40wt. %	2.56		yes
[186]	TPU	BNNT	27.4wt. %	5.67	may be	yes
[187]	PU	<i>h</i> -BN	5wt. %	22		yes
[188]	PU	<i>h</i> -BN	30 wt. %	0.72	yes	
[189]	TPU	<i>h</i> -BNs	30 wt. %	5.15	yes	yes
[190]	PLA/TPU	<i>h</i> -BN	25%	0.69		
[191]	TPU	BN powders	50 wt. %	3.06		yes
[163]	TPU	<i>h</i> -BN	16wt. %	8.35		yes

[192]	Silicone rubber	<i>h</i> -BN	14wt. %	0.74		yes
[193]	Silicone rubber	<i>h</i> -BN nanoflake	40wt. %	0.901	yes	yes
[194]	Silicon rubber	GNP+BN	17.88vol. %	8.45		yes
[195]	Silicone rubber	BN particles	45 wt. %	0.745	yes	
[196]	Silicone	<i>h</i> -BN	12wt. %	0.36	yes	
[197]	Silicone rubber	BN	39vol. %	5.4		yes
[198]	Silicone thermal pad (STP)	<i>h</i> -BNs+Al ₂ O ₃	10 wt. %	5.58		
[199]	Silicone rubber	boron nitride (BN) and aluminum nitride (AlN)	<i>h</i> -BN filler was 50 wt. %	0.554		
[200]	Silicone	BN	50 wt. %.	0.8837		
[201]	Silicone rubber	SiCw / <i>h</i> -BN	50 vol. %	1.28		not sure
[202]	Silicone rubber	<i>h</i> -BN	2%	0.24	yes	
[203]	Polyamide (PA)	<i>h</i> -BN	43.5vol. %	2		
[204]	Polyamide 6 (PA6)	<i>h</i> -BN	40vol. %	5.701		yes
[205]	PA 6	<i>h</i> -BN	30 vol. %	2.03		yes
[206]	PA 6	<i>h</i> -BN	40 vol. %	2.87		yes
[207]	PA 6	<i>h</i> -BN	40 wt. %	2.496		not sure
[208]	nylon 66	3D BN	15vol. %	0.85		
[209]	PA 12	BN	40 wt %	0.55		
[210]	PA6	BN@PDA@AgNPs	9.2 vol. %	0.673		
[211]	PA6	<i>h</i> -BN/graphene	1.6 wt. % <i>h</i> -BN/ 6.8 wt. % graphene	0.891		
[212]	PA	<i>h</i> -BN	30%	0.696	yes	yes
[213]	Nylon 12	BN	40%	0.55	yes	
[214]	PA 6	Modified <i>h</i> -BN	5%	0.498	yes	
[215]	poly (vinylidene fluoride) (PVDF)	<i>h</i> -BN	60wt. %	1.34		yes
[216]	PVDF	<i>h</i> -BN	30wt. %	7.29	yes	yes
[217]	PVDF	<i>h</i> -BN	60 wt. %	11.88		yes
[218]	PVDF	BN	30 wt. %	3.5		yes
[219]	PVDF	<i>h</i> -BN	33 wt %	16.3		yes
[220]	PVDF	<i>h</i> -BN/CNT	25 vol %	1.8	yes	
[221]	PVDF	<i>h</i> -BN	4 wt. %	4.69		yes
[222]	PVDF	<i>h</i> -BN	30wt. %	7.29	yes	yes
[223]	PVDF	<i>h</i> -BN	20wt. %	1.43	yes	yes
[224]	PVDF	Oriented boron nitride	10%	0.57		yes
[225]	PVDF	CNTs/BN	30 wt. %	0.73		
[226]	Cellulose nanofiber	<i>h</i> -BN	9.51vol. % /23.08wt. %	1.49		yes
[227]	Cellulose nanofiber	<i>h</i> -BN	1.0 wt. %	6.88	yes	yes
[228]	Cellulose nanofiber	BNNT	25wt. %	21.39		yes
[229]	Cellulose nanofiber	<i>h</i> -BN	25wt. %	22.67	yes	yes
[230]	Cellulose nanofiber	<i>h</i> -BNs	60wt. % EOH- <i>h</i> -BN	24.27	yes	yes
[231]	Cellulose nanofiber	<i>h</i> -BN	50 wt. %	24.66		yes
[232]	Cellulose nanofiber	<i>h</i> -BN	70wt. %	30.25	yes	yes
[233]	Cellulose nanofiber /na diamond	<i>h</i> -BN	44.3vol. %	6.17		yes
[234]	Nanofibrillated cellulose	BNNP	40wt. %	20.64	yes	yes

[235]	Nano fibrillated cellulose	<i>h</i> -BN	50 wt. %	65.7	可能	yes
[236]	Polymethyl methacrylate (PMMA)	VGs- <i>h</i> -BNs-VGs	29.3vol. %	4.03		yes
[237]	PMMA	<i>h</i> -BN powder	70 wt. %	3.73	yes	not sure
[238]	PMMA	<i>h</i> -BN	50 wt. %	7.3	yes	yes
[239]	PMMA	<i>h</i> -BN FOAM	0.07 vol. %	0.97		
[240]	PMMA	<i>h</i> -BN	14wt. %	1.21		not sure
[241]	PMMA	<i>h</i> -BN	10 wt. %	0.49		
[242]	PMMA	AgNP/ <i>h</i> -BNs	35vol %	1.48	yes	not sure
[243]	PMMA	SiO ₂ @BN	40 vol. %	5.583	yes	
[244]	Rubber	polyrhodanine@ <i>h</i> -BNs (PR <i>h</i> - <i>h</i> -BNs)	27.5vol. %	1.5	yes	yes
[245]	Rubber	Graphite/BN	40wt. %	0.4		
[246]	Rubber	BN	40wt. %	1.37		
[247]	Rubber	<i>h</i> -BNs/polyrhodanine	77wt. %	45.7	yes	yes
[248]	Rubber	<i>h</i> -BN	40 vol. %,	1.110		not sure
[249]	Rubber	modification of boron nitride	30vol. %	0.39	yes	
[250]	Rubber	<i>h</i> -BN	40wt. %	1.8		yes
[251]	Rubber	boron nitride (BN)	18vol. %	1.179		yes
[252]	Rubber	boron nitride nanosheets (<i>h</i> -BNs)	10.5 vol. %	0.57		
[253]	Polyethylene glycol (PEG)	rGO/BN	18mg/ml	0.79		
[254]	PEG	<i>h</i> -BN	27 wt. %	2.77	yes	
[255]	PEG	boron nitride (BN)	30wt. %	3		
[256]	PEG	BN	30 wt %	3	yes	
[257]	PEG	Boron nitride	30wt. %	1.33		not sure
[258]	PEG	BN	30wt. %	2.15	yes	
[259]	Polyphenylene sulfide (PPS)	<i>h</i> -BN	40vol. %	4.15	yes	
[260]	PPS	carbon nanotube (CNT)@BN	40wt. %	2.39	yes	
[261]	PPS	<i>h</i> -BN	38wt. %	2.1		yes
[262]	PPS	<i>h</i> -BN	30vol. %	3.2		
[263]	PPS	<i>h</i> -BNs-MWCNT	50wt. %	6.3	yes	yes
[264]	PPS	surface-modified BN-Si	60 wt. %	3.09	yes	可能 yes
[265]	PPS	micrometer boron nitride/nanometer boron nitride	60 wt. %	2.638		not sure
[266]	Poly(arylene ether nitrile) (PEN)	<i>h</i> -BN/AgNPs	30wt. %	0.921	yes	
[267]	PEN	<i>h</i> -BN	16%	0.74	yes	
[268]	PEN	<i>h</i> -BN	30wt. %	0.662	yes	yes
[269]	PEN	<i>h</i> -BN	16wt. %	0.74	yes	not sure
[270]	PEN	<i>h</i> -BN	5%	0.47	yes	
[271]	PEN	BN	50 wt. %	1.63	yes	yes

[272]	Polystyrene (PS)/ CNT	<i>h</i> -BN	10vol.%	0.68		
[273]	PS	<i>h</i> -BN	50 wt.%	5.57		
[274]	PS	BN particles	33.3 wt %	0.94		
[275]	PS	<i>h</i> -BN	13.4 vol %	8	yes	yes
[276]	PS	<i>h</i> -BN	40wt.%	2.0	yes	yes
[277]	Aramid	<i>h</i> -BN	50%	0.6156	yes	
[278]	Aramid	<i>h</i> -BN@PDA	70wt.%	1.36	yes	not sure
[279]	Aramid	<i>h</i> -BN	70wt.%%	122.5		yes
[280]	Acrylonitrile Butadiene Styrene (ABS)	BN	35 wt.%	1.45		yes
[281]	ABS	boron nitride	20 wt.%	0.501	yes	
[282]	ABS	<i>h</i> -BN	20%	0.501	yes	
[283]	Polycarbonate (PC)	BN plates	18.5vol.%	3.09		yes
[284]	PC	cBN	20%	0.7341	yes	
[285]	PC	<i>h</i> -BN	20%	0.73413	yes	
[286]	Paraffin	<i>h</i> -BN	40wt.%	3.47		
[287]	Poly(lactide (PLA)	<i>h</i> -BN/LCP fiber	66.6vol.%	3.14		yes
[288]	PLA	<i>h</i> -BN/GNP	33.3 wt.%	2.77	yes	not sure
[289]	Polyamide-imide (PAI)	<i>h</i> -BN	9wt.%	7.69	yes	yes
[290]	PAI	<i>h</i> -BN	4%	1.17	yes	
[291]	Poly(3-hydroxybutyrate) (PHB)	<i>h</i> -BN	50wt.%	1.37		
[292]	PHB	<i>h</i> -BN/Al ₂ O ₃	50wt.%	1.79		not sure
[293]	hybrid polymer	BN particles (3 μm)	20vol.%	0.58		
[294]	Hybrid polymer	<i>h</i> -BN	50vol.%	1.55	yes	
[295]	Perfluoroalkoxy	<i>h</i> -BN	30wt.%	4.65		yes
[296]	Poly(diallyl dimethyl ammonium chloride)	<i>h</i> -BN	90wt.%	212.8		yes
[297]	Poly(caprolactone)	<i>h</i> -BNs	20wt.%	1.96	yes	yes
[298]	Bismaleimide-triazine resin	<i>h</i> -BN	15wt.%%	0.63	yes	
[299]	Cyanate ester	BN-HBP	38wt.%	1.27	yes	
[300]	Slide-ring	BN particle	70wt.%	1.9	yes	
[301]	Polyether ether ketone	<i>h</i> -BN	5wt.%	0.363		
[302]	Polyphenylene ether resin	<i>h</i> -BN@SiO ₂	48wt.%	1.08	yes	yes
[303]	Poly(fluorovinylidene-cohexafluoropropylene)	<i>h</i> -BN	1 wt.%	0.91		
[304]	Benzoxazine	<i>h</i> -BN@PDA	20wt.%	0.71	yes	yes
[305]	Poly (2- ethylhexyl acrylate)	<i>h</i> -BN	30wt.%	4.2		yes
[306]	Polyvinylpyrrolidone nanofibers	BNNT	30wt.%	0.85	yes	yes
[307]	Ethylene-vinyl acetate copolymer	<i>h</i> -BN	50 wt.%	13.2	yes	yes
[308]	Epoxy polybutadien	<i>h</i> -BN	4 wt.%	0.187	yes	
[309]	Phosphorus-free bismaleimide resin	<i>h</i> -BN Skeleton	12.53 wt.%	1.53		
[310]	Polyphthalamide	<i>h</i> -BN	40wt.%	2.89	yes	yes
[311]	Poly(ε-caprolactone)/Poly(	<i>h</i> -BN	3 wt.%	0.8		

	lactic acid)					
[312]	Poly(ethylene oxide)	<i>h</i> -BN	71.4wt. %	3.4	yes	yes
[313]	Hybrid cyanate ester composites	BN	30wt. %	0.64		
[314]	Polybenzimidazole (OPBI)	<i>h</i> -BN	30 wt. %	8.58	yes	not sure
[315]	PAA	<i>h-h</i> -BN	50 wt %	3.5		not sure
[316]	Photopolymerizable	<i>h</i> -BN	35 wt. %	0.84	yes	
[317]	Phthalonitrile	na -BN	30 wt. %	4.69	yes	not sure
[318]	Polybutylene terephthalate	<i>h</i> -BN	80wt. %	15.1	yes	yes
[79]	polyurethane acrylate	BN-TiO ₂	30vol. %	1.54	yes	
[319]	Styrene-ethylene-butylene-styrene	<i>h</i> -BN	95wt. %	45		yes
[320]	Bisphenol acyanate ester	<i>h</i> -BN	4%	0.63	yes	
[321]	poly(m-phenylene isophthalamide)	modified <i>h</i> -BN	30%	0.94 0.86	yes	
[322]	Polyphthalonitrile	functionalized <i>h</i> -BN	1:0.5	0.8	yes	
[323]	poly(2-ethylhexyl acrylate)	functionalized graphene (f-G) /BN	30wt. %	1.96	yes	yes
[324]	poly(m-phenyleneisophthalamide)	<i>h</i> -BN	12wt. %	8.06	yes	yes
[325]	n-octadecane (ODE) and stearic acid (SA) eutectics	<i>h</i> -BN	5wt. %	0.317		
[326]	Poly(hexahydrotriazine)	<i>h</i> -BN	55 vol %	14	yes	yes
[327]	Polyhydroxyalkates	<i>h</i> -BN	2 wt. %	0.174		
[328]	Polybenzoxazine	micrometer boron nitride/nanometer boron nitride	25wt. %	0.9196		
[329]	Poly(styrene-acrylic acid)	<i>h</i> -BN	33.3%	0.877	yes	
[330]	Polycaprolactonegrafted polyrotaxane	<i>h</i> -BN	70wt. %	1.8	yes	not sure

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