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Supplementary Materials

Comprehensive Evaluation of Odor-Causing VOCs from the Painting Process of the Automobile Manufacturing Industry and Its Sustainable Management

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Table S1. VOCs emissions from each unit of the wastewater treatment system.

No.	Unit name	Methyl Ethyl Ketone			Methyl Isobutyl Ketone		
		Air emission rate (g/s)	Total emission (Mg/year)	Percent	Air emission rate (g/s)	Total emission (Mg/year)	Percent
0	Drop from pipe	5.69×10^{-4}	1.79×10^{-2}	2.3	2.79×10^{-3}	8.80×10^{-2}	9.2
1	RW	7.75×10^{-3}	2.44×10^{-1}	30.7	1.03×10^{-2}	3.25×10^{-1}	34.1
2	PA_1	4.26×10^{-3}	1.34×10^{-1}	16.9	8.08×10^{-3}	2.55×10^{-1}	26.8
3	RA	3.64×10^{-3}	1.15×10^{-1}	14.4	3.64×10^{-3}	1.15×10^{-1}	12.1
4	FC	3.10×10^{-3}	9.78×10^{-2}	12.3	1.64×10^{-3}	5.18×10^{-2}	5.4
5	SD_1	1.28×10^{-3}	4.02×10^{-2}	5.1	1.42×10^{-4}	4.47×10^{-3}	0.5
6	HD_1	1.50×10^{-3}	4.73×10^{-2}	5.9	1.10×10^{-3}	3.15×10^{-2}	3.6
7	PA_2	1.60×10^{-3}	5.04×10^{-2}	5.0	1.10×10^{-3}	3.45×10^{-2}	3.5
8	AR	1.05×10^{-3}	3.32×10^{-2}	4.2	2.85×10^{-4}	8.99×10^{-3}	0.9
9	SD_2	3.40×10^{-5}	1.07×10^{-3}	0.1	5.44×10^{-6}	1.72×10^{-4}	0.1
10	HD_2	3.24×10^{-5}	1.02×10^{-3}	0.1	4.98×10^{-6}	1.57×10^{-4}	0.1
11	FN	6.50×10^{-4}	2.05×10^{-2}	2.6	5.30×10^{-5}	1.67×10^{-3}	0.2
12	ST	1.00×10^{-4}	3.15×10^{-3}	0.4	8.95×10^{-6}	2.82×10^{-4}	0.1

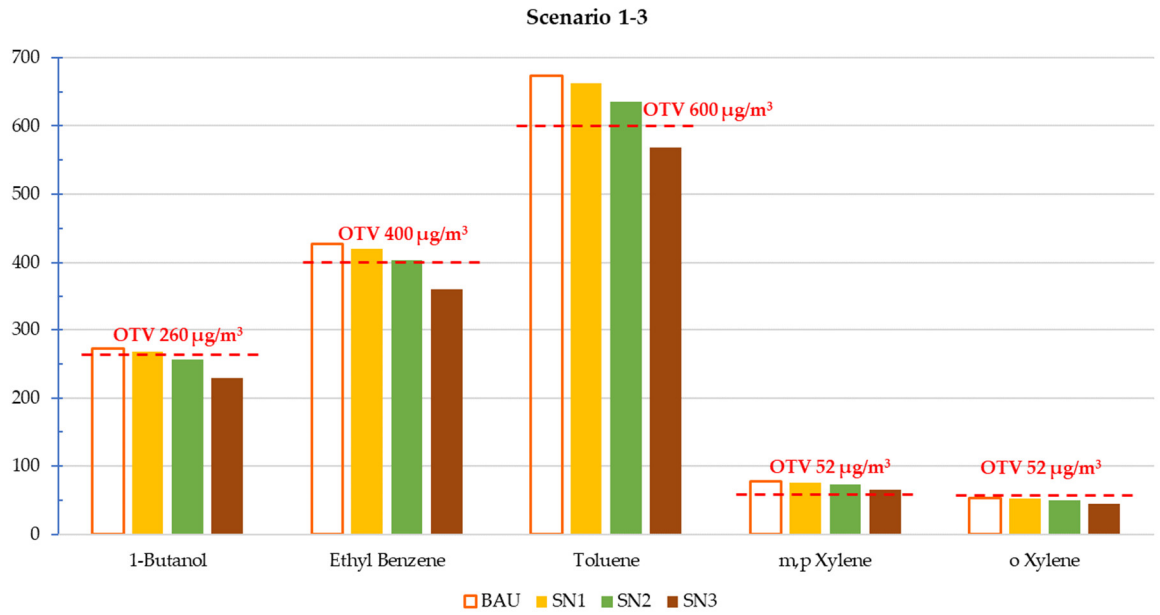

Figure S1. Peak concentration of target chemicals at the maximum ground level concentration (MGLC) after modification for Scenario 1 – 3.

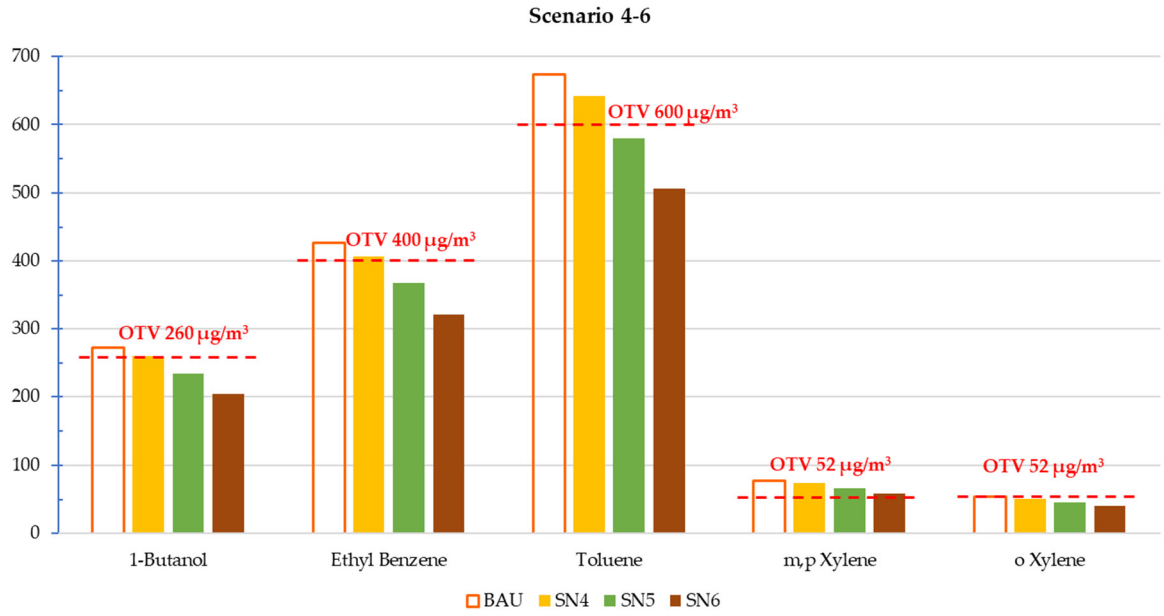

Figure S2. Peak concentration of target chemicals at the maximum ground level concentration (MGLC) after modification for Scenario 4 – 6.

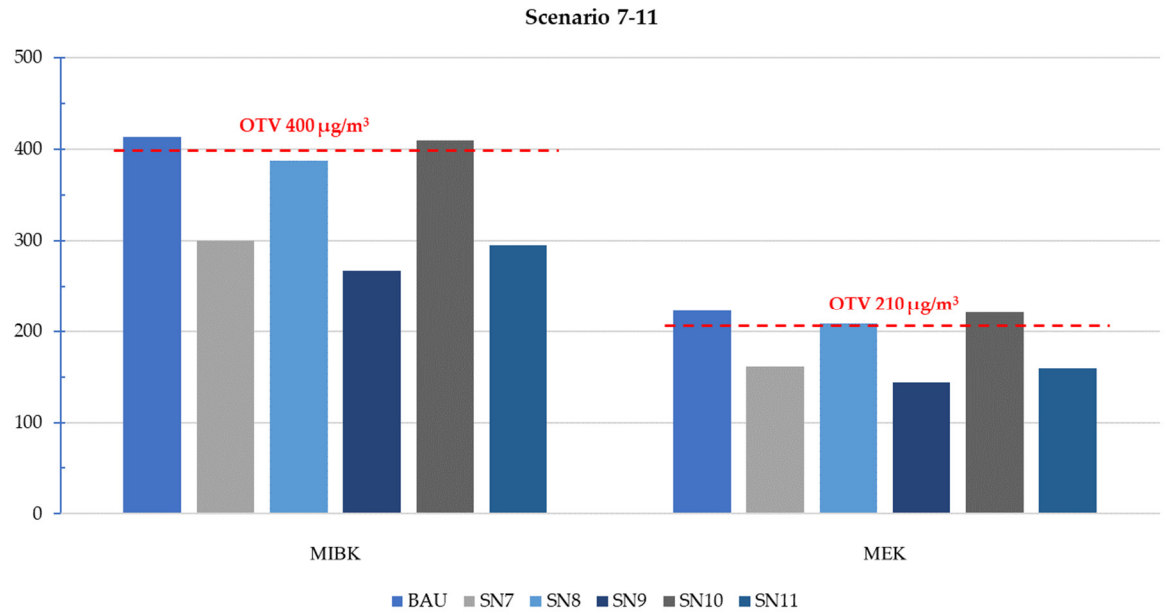

Figure S3. Peak concentration of target chemicals at the maximum ground level concentration (MGLC) after modification for Scenario 7 – 11.

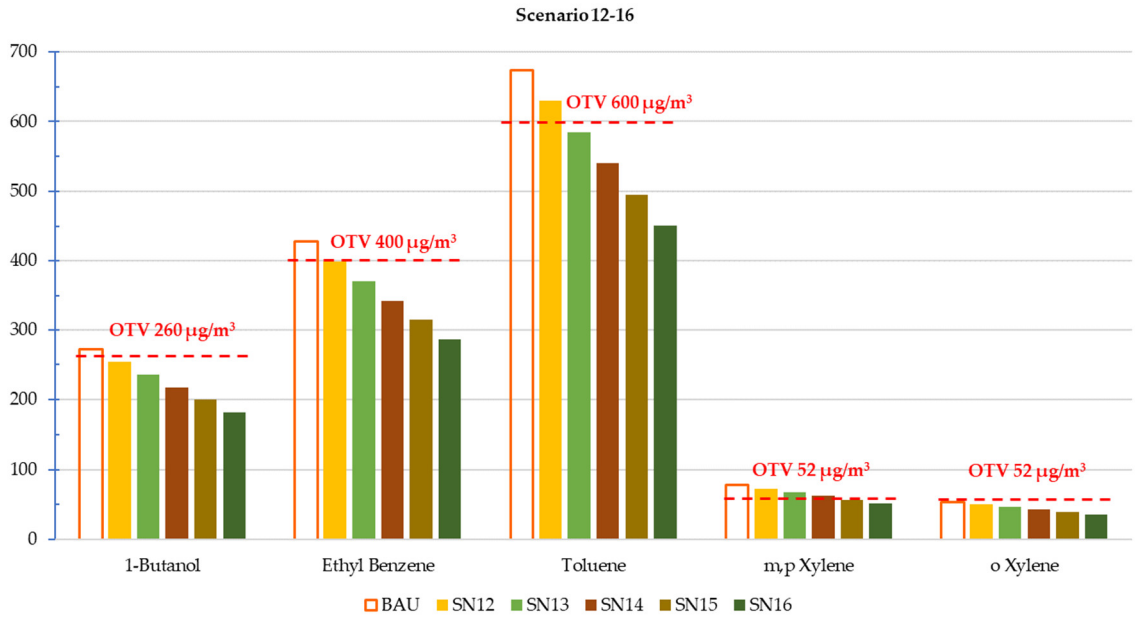

Figure S4. Peak concentration of target chemicals at the maximum ground level concentration (MGLC) after modification for Scenario 12 – 16.

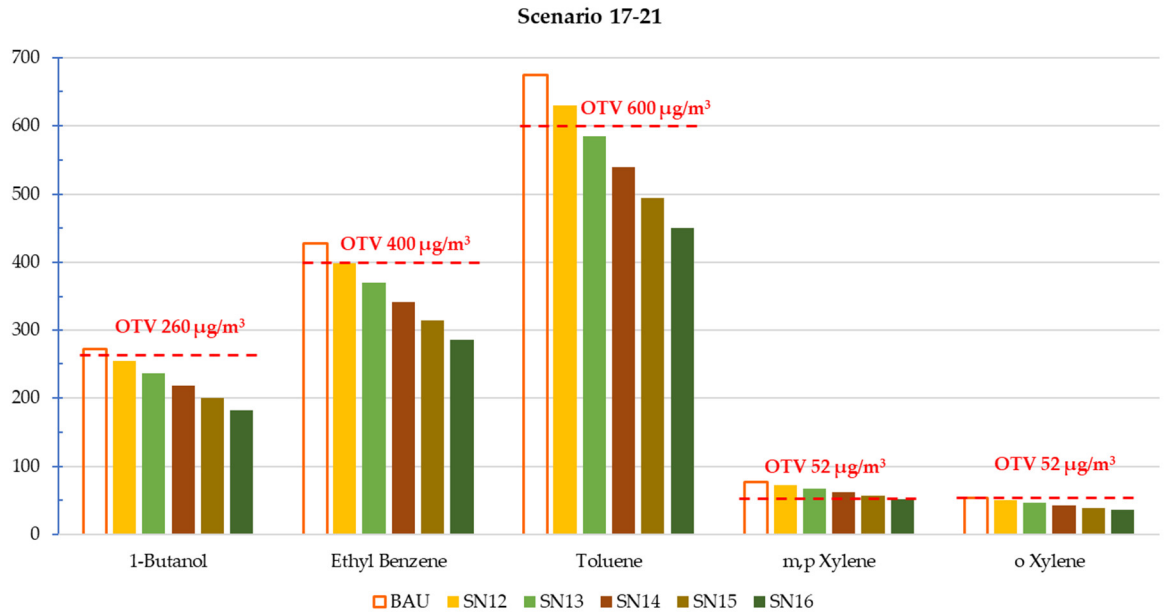

Figure S5. Peak concentration of target chemicals at the maximum ground level concentration (MGLC) after modification for Scenario 17 – 21.