

Article

Heterogeneous Catalytic Ozonation of Aniline-Contaminated Waters: A Three-Phase Modelling Approach Using TiO₂/GAC

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Supplementary Materials

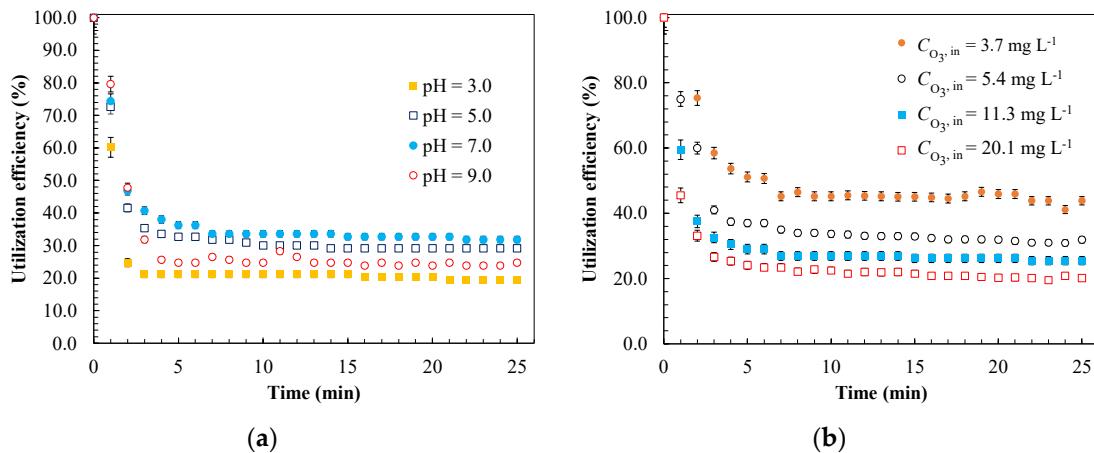


Figure S1. Utilization efficiencies of ozone in a TiO₂/GAC catalytic system at different pHs (a)¹ and inlet ozone concentrations (b)² in the experimental ozonation system. Experimental conditions: $Q_G = 4 \text{ L min}^{-1}$; $M_{CAT} = 3.3 \text{ g L}^{-1}$; $T = 18.0 \text{ }^\circ\text{C}$; $P = 1 \text{ atm}$; $V_{\text{reac}} = 1.5 \text{ L}$; (Agitation) = 60 rpm. ¹ $C_{O_3, in} = 11.3 \text{ mg L}^{-1}$. ² pH = 7.0.

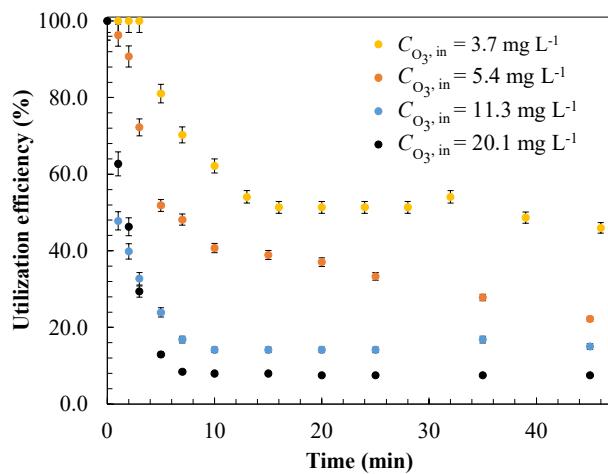


Figure S2. Effect of the ozone dose on the control stage during catalytic ozonation of aniline with the TiO₂/GAC catalyst. Experimental conditions: $Q_G = 4 \text{ L min}^{-1}$; pH = 7.0; $M_{CAT} = 3.3 \text{ g L}^{-1}$; $T = 18.0 \text{ }^\circ\text{C}$; $P = 1 \text{ atm}$; $V_{\text{reac}} = 1.5 \text{ L}$; (Agitation) = 60 rpm.

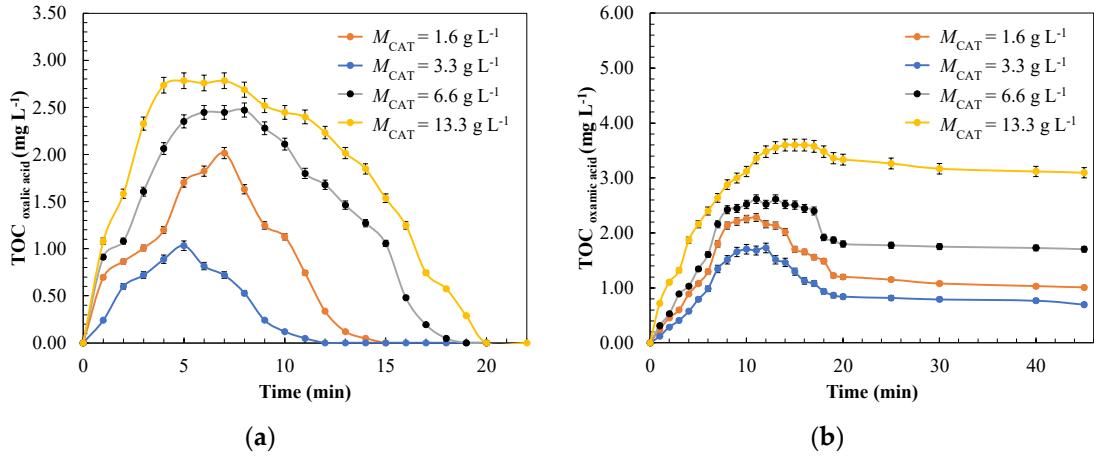


Figure S3. Analysis of some by-products formed during the TiO_2/GAC ozonation of aniline in terms of TOC. Effect of catalyst dosage on the evolution of: (a) oxalic and (b) oxamic acid during ozonation. Experimental conditions: $Q_G = 4 \text{ L min}^{-1}$; $\text{Co}_3^{\text{in}} = 5.4 \text{ mg L}^{-1}$; $\text{pH} = 7.0$; $T = 18.0 \text{ }^\circ\text{C}$; $P = 1 \text{ atm}$; $V_{\text{reac}} = 1.5 \text{ L}$; (Agitation) = 60 rpm.

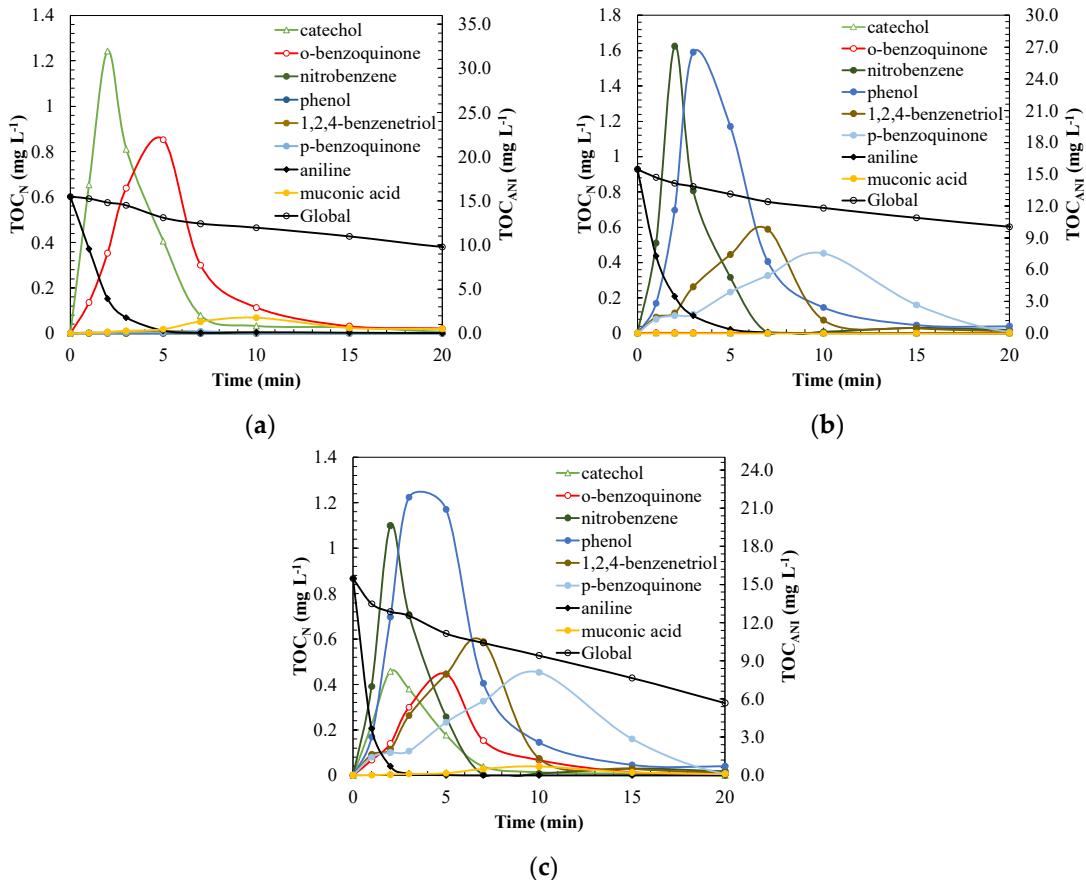


Figure S4. Analysis of the main intermediates in the aniline catalytic ozonation with TiO_2/GAC in terms of TOC, excluding oxalic and oxamic acid in different cases: (a) molecular attack of ozone at $\text{pH} = 3.0$; (b) ozone in excess and dominance of radical attack ($\text{pH} = 7.0$ and ozone dose of 20.1 mg L^{-1}); and (c) most favourable conditions ($\text{pH} = 7.0$, 5.4 mg L^{-1} ozone concentration) or combined molecular radical attack. Experimental conditions: $Q_G = 4 \text{ L min}^{-1}$; $M_{\text{CAT}} = 3.3 \text{ g L}^{-1}$; $T = 18.0 \text{ }^\circ\text{C}$; $P = 1 \text{ atm}$; $V_{\text{reac}} = 1.5 \text{ L}$; (Agitation) = 60 rpm.