

Figure S1. Plot between equilibrium pH and metal recovery using Cyanex® 272 and LIX® 84-I (extractant concentration 10% v/v in kerosene, A/O 1)

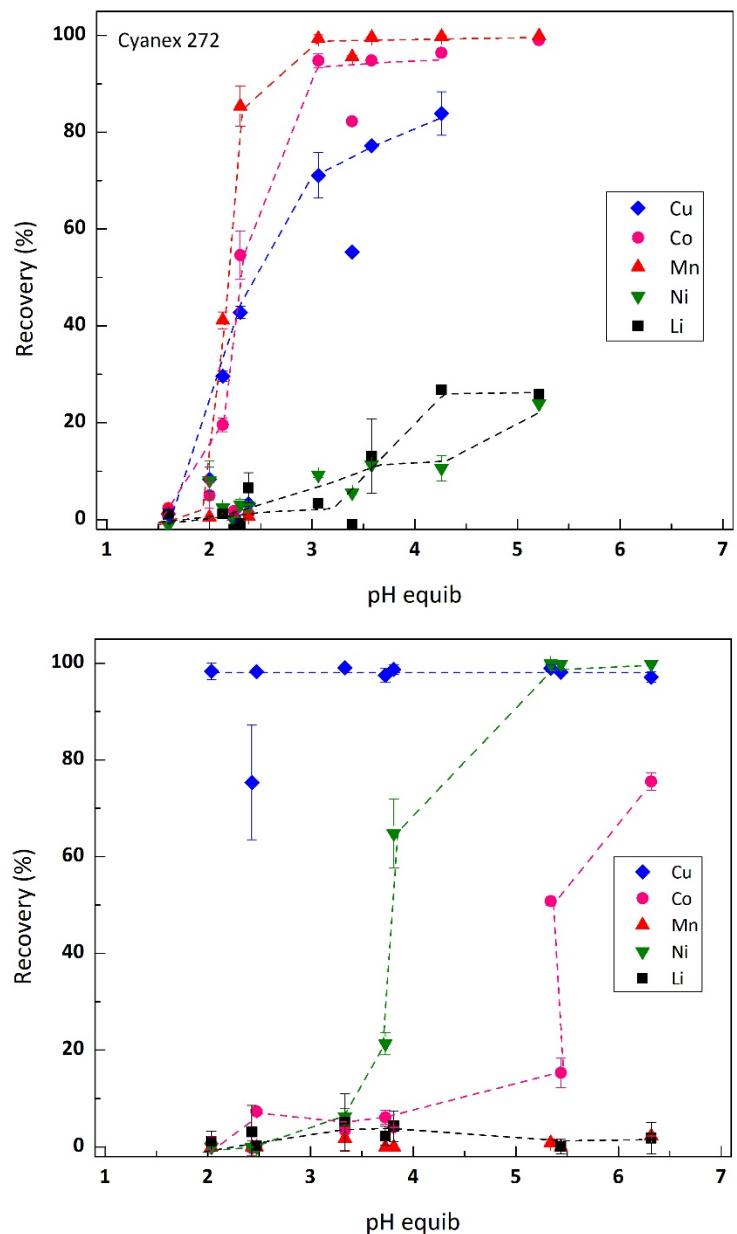
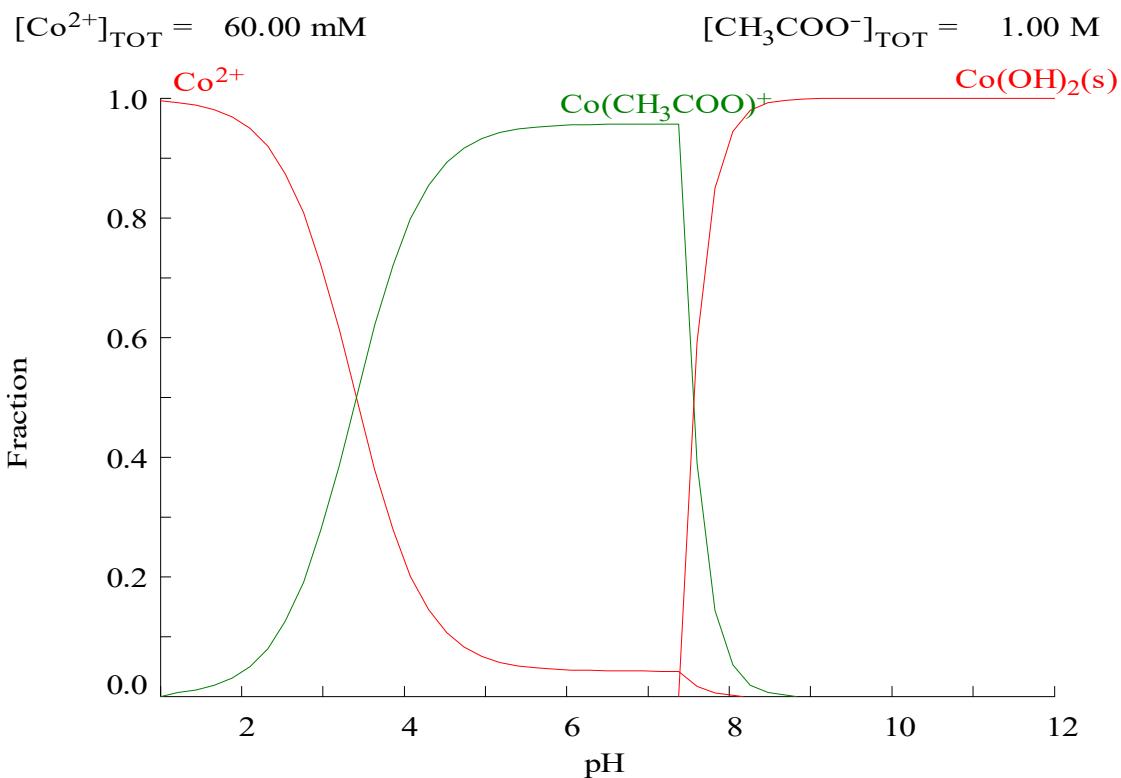
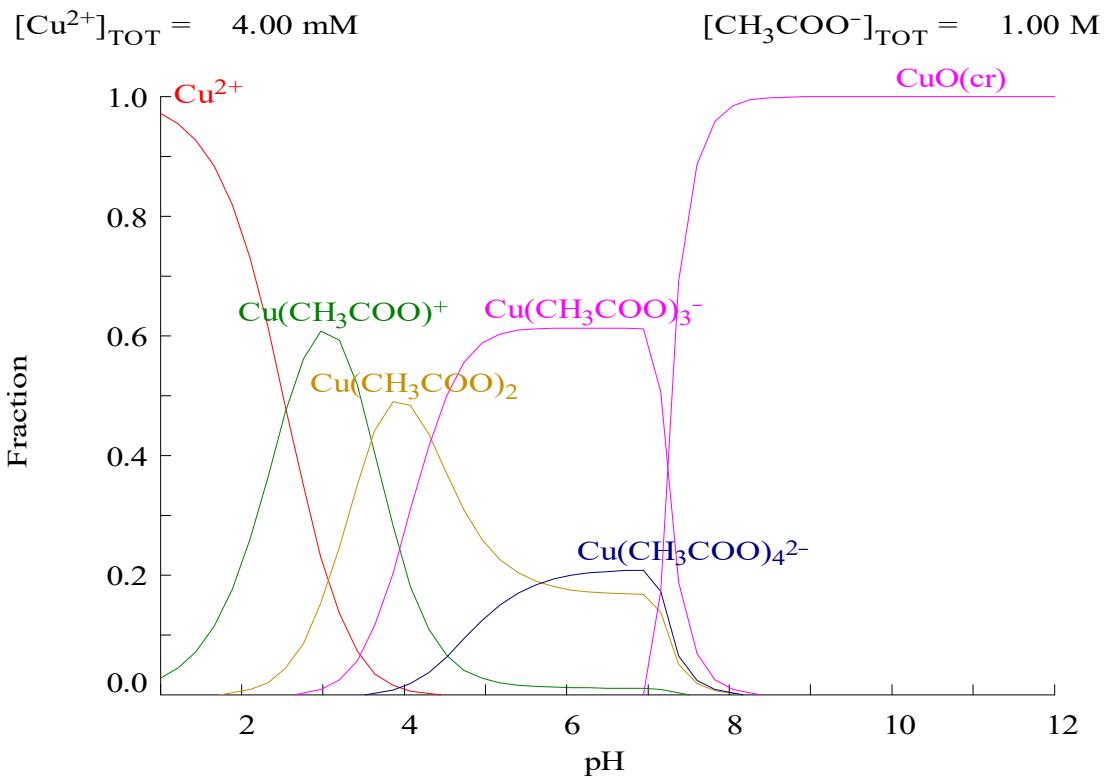
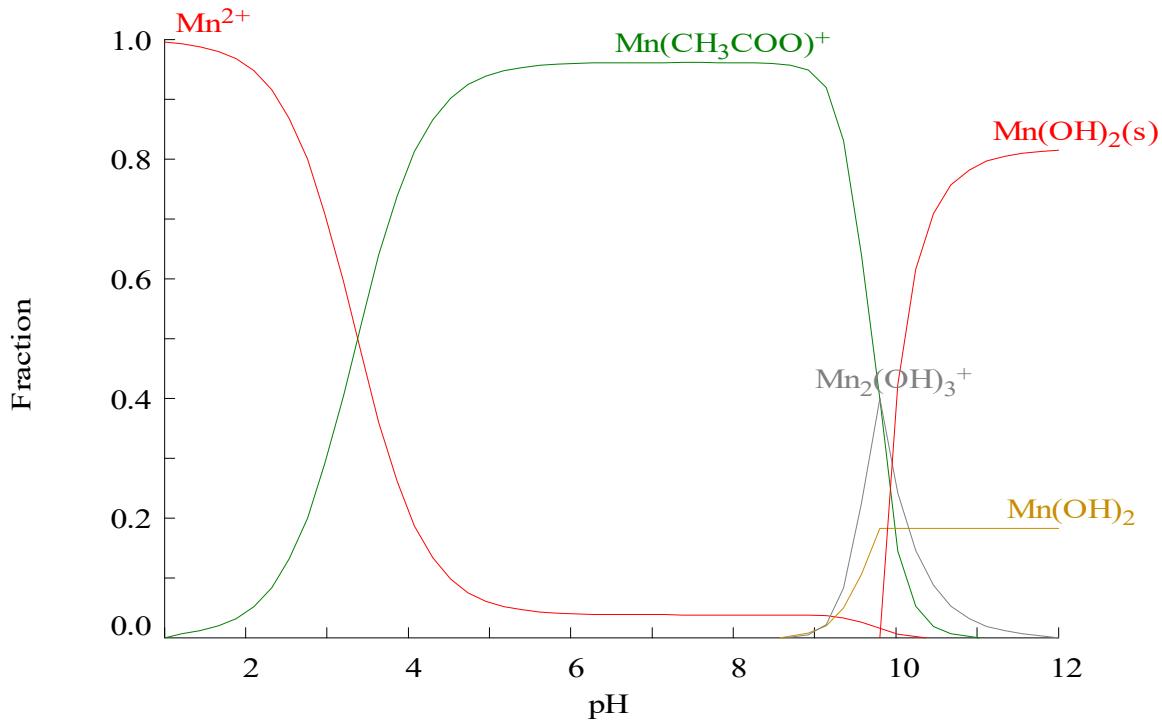


Figure S2. Cu, Co, Mn, Ni speciation in acetate media



$$[\text{Mn}^{2+}]_{\text{TOT}} = 2.50 \text{ mM}$$

$$[\text{CH}_3\text{COO}^-]_{\text{TOT}} = 1.00 \text{ M}$$



$$[\text{Ni}^{2+}]_{\text{TOT}} = 2.20 \text{ mM}$$

$$[\text{CH}_3\text{COO}^-]_{\text{TOT}} = 1.00 \text{ M}$$

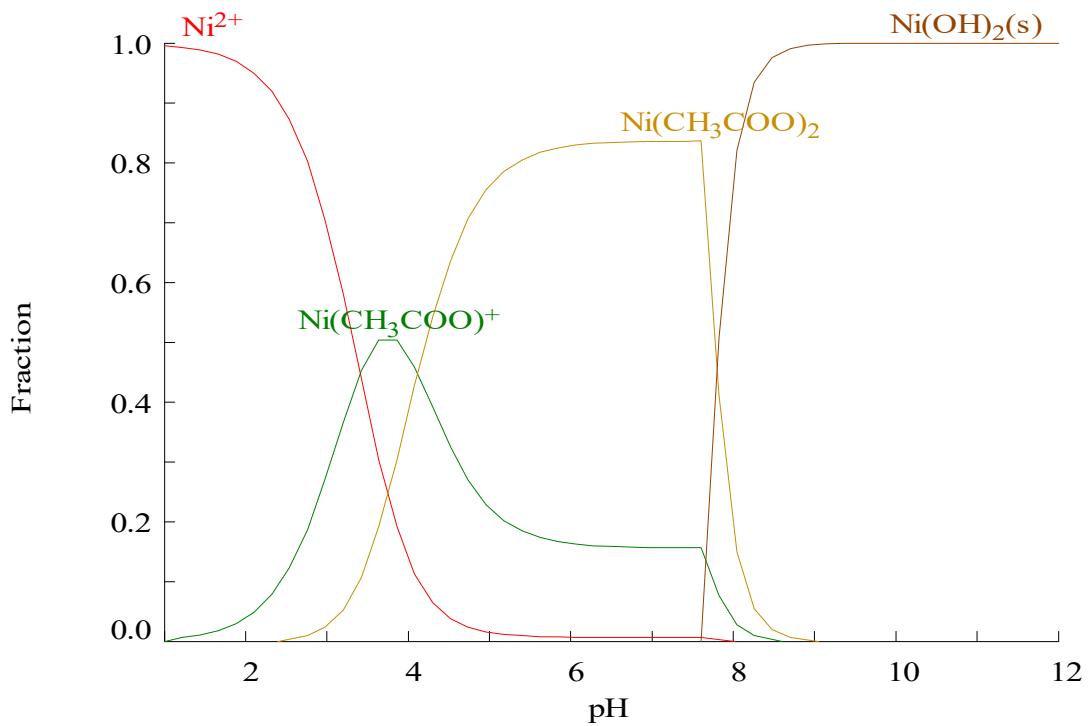
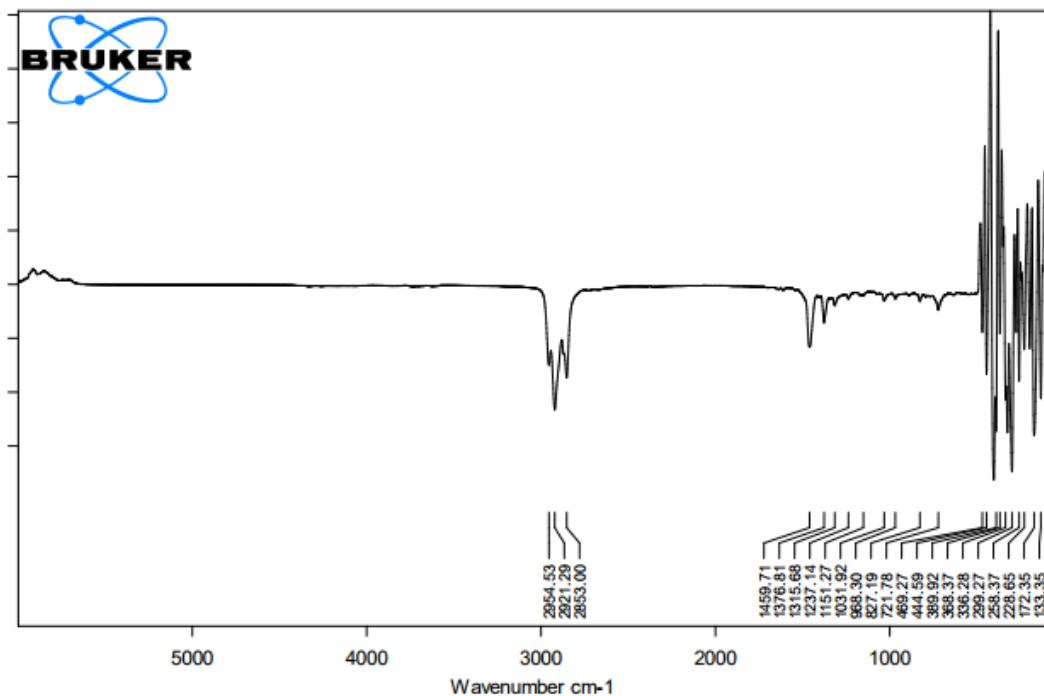
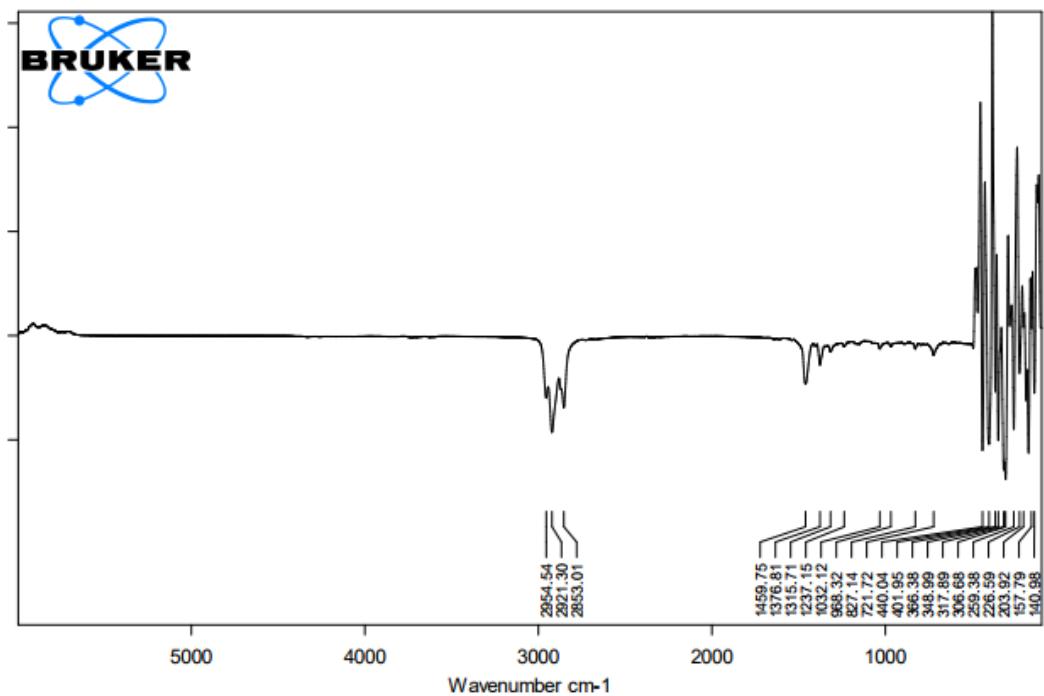


Figure S3. FT-IR

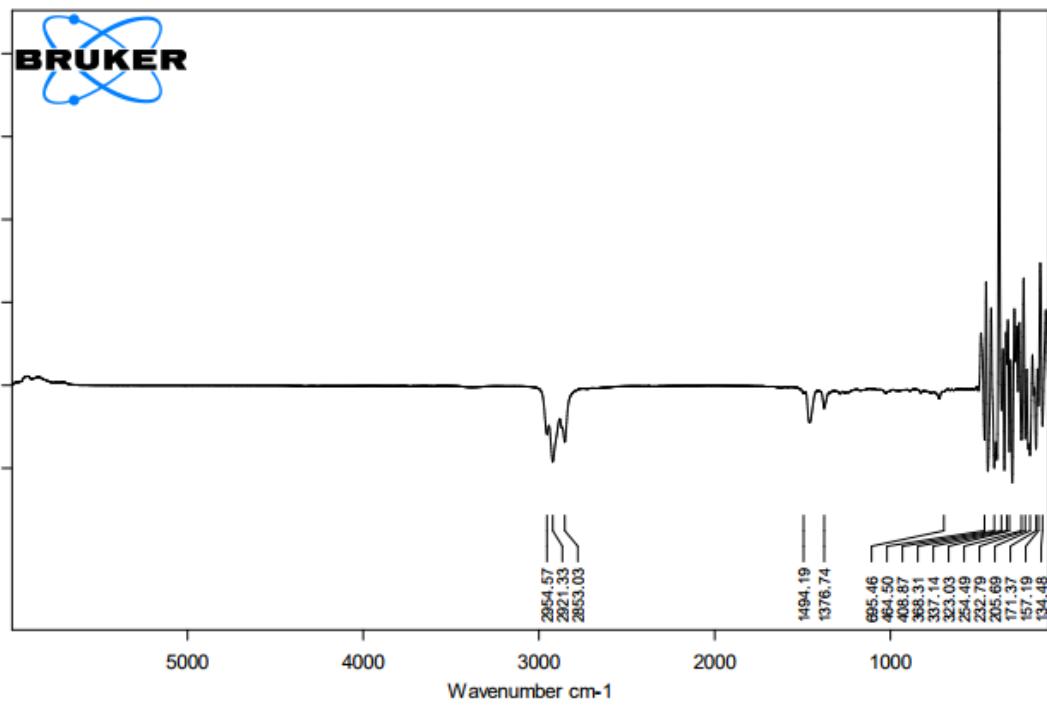
Cu extraction by oxime from non-acetate media



Cu extraction from acetate media



Ni extraction by oxime from non-acetate media



Ni extraction from acetate media

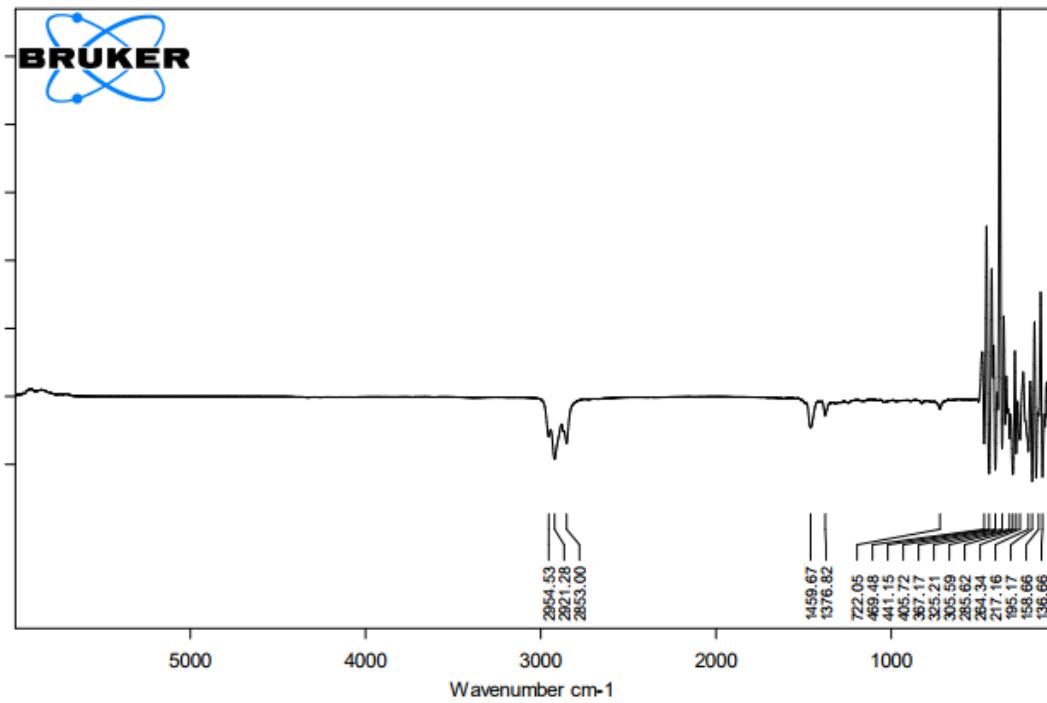


Figure S4. Hydra and Medusa modelling for species distribution of Co and Mn in oxalate media.

