



Disposable over Reusable Face Masks: Public Safety or Environmental Disaster?

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Abstract: Many governments have imposed the public use of face masks and they are now moving towards enforcing disposable masks to abate COVID-19 transmission. While disposable masks consistently provide higher protection, they also carry multiple environmental burdens, from greenhouse gases released during production to the landfilling and littering. Conversely, reusable masks' protection can vary from >90% certified industrial masks, similar to disposable masks, to dubious homemade or artisanal masks. This work discusses the protection provided by different masks, their impact on the environment, and new proposals combining concerns about public health and sustainability.

Keywords: SARS-CoV-2; personal protective equipment (PPE), cloth masks; fabric masks; surgical masks; medical masks; respirators

1. Introduction

The COVID-19 pandemic, transmitted by respiratory droplets [1], increased the global demand for face masks (herein masks) used by healthcare professional and the general population as a measure to reduce viral transmission, in pair with social distancing and hygiene. Depending on cultural and economic factors, disposable or reusable masks have been voluntarily or compulsory adopted by the public [2]. Disposable masks refer to loose-fitting surgical masks and well-fitted respirators (e.g., N95) with filtration efficiencies characterized as FFP1 (80%), to FFP2 (94%), and FFP3 (99%) in Europe and N95 (95%), to N99 (99%), and N100 (100%) in the US [3]. Disposable masks are made of polypropylene (PP) and high-density polyethylene (HDPE) used in the production of nonwoven fabrics using a melt-blown process [4,5]. Some of these FFP devices are classified as reusable (marked with "R") [6]. Conversely, reusable textile masks are highly available at lowcost, varying in quality from homemade or artisanal, to industrial productions subjected to certification. However, the rise in virus variants with increased transmissibility [7] raised concerns over the public use of reusable masks, considering the wide variation in protection efficiency. For instance, only 20% of over 3000 certified reusable masks in Portugal had filtration efficiencies >90% [8]. Facing these new strains while attempting to avoid economic disruption caused by lockdowns and the overloading of public health systems, many countries (e.g., France, Austria, and Germany) are enforcing the use of disposable masks in numerous public spaces [9]. Restrictions on the use of reusable masks in public spaces have not considered their diversity and variable protection. Considering the estimated global use of 129 billion disposable masks per month [10], it is urgent to understand the scientific foundations supporting the use of disposable over reusable masks, the repercussions of these measures, and potential workarounds which can favor sustainability without compromising public health. This manuscript provides an overview on protection efficiency, environmental impacts, and recommendations on disposable and reusable masks for public use.



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2. Protection Efficiency of Disposable and Reusable Masks

Transmission of SARS-CoV-2 mainly occurs through airborne droplets (5–10 μ m) and aerosols ($\leq 5 \mu$ m), including from asymptomatic individuals or before the onset of disease [11]. Masks can reduce the release of particles and protect the wearer [11]. After a first stage of global personal protective equipment (PPE) shortage, public use of masks has been recommended or enforced in several countries to prevent community transmission of SARS-CoV-2 virus [12]. Indeed, no coronavirus could be detected in respiratory droplets and aerosols of patients wearing surgical masks compared to 30–40% of samples of patients without masks [13]. Community mask use to reduce COVID-19 transmission is supported by a study following over 300,000 individuals in the US [14] and reduced household transmission in Beijing, China [15]. While mask use became the norm, the protection provided by different solutions has only recently attracted governmental attention.

Studies on the efficiency and protection conferred by masks are conducted in three major types: reusable (or cloth) masks, surgical masks, and respirators. For Influenza virus, also transmitted by respiratory droplets and aerosols, both respirators (N95) and surgical masks were effective in preventing the spread of the virus from infected patients [16] and in preventing infection of healthcare workers working in outpatient settings [17]. While all masks are protective for Influenza, homemade masks produced from tea clothes provided two times less protection than surgical masks and 50 times less than FFP2 respirators [18]. Similarly, surgical masks presented better filtration efficiency and generally reduced the total amount of microorganisms expelled by coughing, compared to homemade masks of different materials [19]. For COVID-19, a surgical mask barrier significantly reduced transmission or produced fewer clinical manifestations in Golden Syrian Hamster [20]. The Centers for Disease Control and Prevention (CDC) recommends general use of cloth masks, ideally of multiple layers of high-thread-count textiles, which can block up to 50-70% of fine droplets and particles and are reported to reduce transmission in multiple settings [21]. However, a metanalysis of betacoronavirus (including SARS-CoV-2) concludes that, while all masks are effective at preventing transmission, respirators (e.g., N95) are more protective than disposable medical masks or reusable cotton masks (12–16 layers) [22]. In summary, all masks can contribute to the reduction of COVID-19 transmission, but higher protection can be achieved by using respirators, followed by surgical masks, and finally reusable or cloth masks.

Compared to no mask, a modeling study showed that even moderately effective masks (50%) worn by 80% of the population could prevent 17–45% of deaths over 2 months in New York, US [23]. Thus, reusable masks, even if moderately effective, can be a useful tool to control the pandemic, especially when coupled with social distancing and hand hygiene. Moreover, most works have not considered the diversity of reusable masks available in regard to their quality. Recommendations regarding homemade mask making include selection of proper fabrics, using multiple layers (>2–3), choosing a design with a proper seal around the face, and using fitting ear loops [24]. A review on cloth masks found that, generally, textiles >300 TPI (threads per inch) had filtration efficiencies above 80% and recommends the use of cotton or flannel of at least 100 TPI in at least two layers [25]. Well-fitted multilayer masks combining a layer of 600 TPI cotton with two layers of silk, two layers of chiffon, or one layer of flannel, by providing physical and electrostatic filtering, produced efficiencies of >90%, comparable to those achieved by N95 respirators [26]. Additionally, humidity released by breathing (i.e., 99% relative humidity) increases particle capture in 100% cotton fabrics, increasing filtration efficiency by 63% for 825 nm particles [27]. These characteristics should also be tested in terms of wearability, such comfort, breathing effort, and thermal conductivity, to ensure extended use without removal [28]. Thus, reusable masks can provide effective and reliable protection comparable to disposable masks if produced following rigid quality standards. Testing standards for disposable masks can be applied to reusable masks (e.g., EN 14683:2019+AC:2019; see Reference [29]). Moreover, certified reusable masks generally have efficiencies of filtration of 3 μ m particles >70% or >90%—in the last case, similar to surgical masks [30].

The efficiency of masks also depends on their correct use. Reusable masks may be subjected to longer periods of use, multiple reuses without cleaning, ineffective cleaning procedures, or decreased protection by exceeding the recommended number of washings. Similarly, disposable masks, which should be used for 3–4 h, can be used for longer periods, improperly stored (e.g., in pockets), and reused. For both, incorrect use and manipulation can increase the risk of transmission. Besides filtration efficiency and use, the design of both disposable and reusable masks should reduce face-seal leakage (i.e., by proper sealing around the face), preventing the inward leakage of ambient aerosols and thus exposure to infectious agents. For instance, N95 respirators present lower inward leakage compared to generally loose-fitting surgical masks [31]. Face-seal leakage highly influences mask performance, which is not often accounted for when assessing the efficiency of facemask materials, with increased ventilation resistance and mask gap dimensions hindering protection (e.g., gaps of 1.5% of mask area can result in a 20% bypass of unfiltered air) [32]. Therefore, both disposable and reusable masks should be designed to reduce face-seal leakage. Reusable masks have the additional problem of including homemade or artisanal masks with varying efficiencies and not complying with quality standards. When it comes to selecting face masks, design and fashion of reusable masks often outweigh functionally in the consumer's eyes. Additionally, reusable masks may be preferred by lower income families due to their low-cost, as they can be 3.7 times cheaper than disposable masks [33]. In Portugal, the monthly cost of wearing two FFP2 masks per day (0.7–1.9€, [34]) is 42–114€ per person. Therefore, the obligatory use of FFP2 masks increases social injustices in the access to public and workspaces, while further straining the budget of low-income families.

3. Environmental Impact of Disposable and Reusable Masks

Reusable masks have been recommended as safe and ecofriendly alternatives [35], with the implementation of the obligatory use of disposable masks worsening environmental problems, from production to disposal. However, the environmental impact of reusable masks relies on their type and the use behavior and mask choice by common citizens (i.e., reusability, times of reuse, type of washing, and use of filters or not). For instance, in an estimation based on UK yearly use of masks, Allison et al. [33] reported similar environmental footprint between of reusable masks to the surgical masks, when considering the use of filters and manual washing of reusable masks ($\approx 1.50 \times 10^9$ kg CO₂ eq), but lower in reusable masks without filters and machine washed $(1.7 \times 10^8 \text{ kg CO}_2 \text{ eq})$. Conversely, reusable masks without filters and machine-washed have a greater water use than disposable masks, due to the washing process (7.5×10^8 vs. 1.4×10^8 m³). Greenhouse gas (GHG) emissions of producing cotton cloth masks are similar to surgical masks (~0.06 kg CO₂ eq/pcs), but increases to 6.92 kg CO₂ eq/pcs considering washing (as reviewed by Reference [36]). However, the estimation of cotton cloth masks has not considered the transportation emission that is accounted for surgical masks. However, if a reusable mask could be used for 183 times (without the use of disposable filters and considering cleaning in the washing machine with regular clothes), the environmental footprint would go down to 0.04 kg CO₂ eq [36]. However, the cumulative effects of washing can contribute to the degradation of the mask material and reduced protection. Reusable masks can be made of synthetic materials (e.g., polyester), which can reduce emissions and improve the number of reuses. In addition, an adequate use and cleaning of reusable masks seems to reduce waste by 85% and have a lower impact on climate change by 3.5 times, while also being 3.7 times cheaper [33]. However, information regarding fiber release during washing and their final disposal is still lacking [37]. After use, both disposable or reusable masks should be disposed of as municipal solid waste, ideally double-bagged, to be preferably incinerated or landfilled [38]. Alternatively, a new waste stream can be created to collect and treat PPE, reducing the amount of litter requiring treatment [39]. While incineration (800–1000 °C) decontaminates waste, with potential for energy production, these infrastructures may already be overburdened by the growing medical waste [40]. Most COVID-19 household waste is being landfilled [41] or, worse, discarded in open landfills in countries with limited

resources for proper waste management (e.g., Thailand, Philippines, and India), creating both an environmental and public health problems [42]. In addition to the release of greenhouse gases, landfilling of wastes may generate microplastics which are present in landfill leachates and may be released to the surrounding environment [43]. In landfills' anaerobic environments, plastics from masks degrade forming microplastics due to variations in temperature and pH, physical stress, and competitions, as well as action of microbiological activity, which contributes to a progressive degradation and formation of microplastics [43], while degradation in open dumps occurs from sunlight exposure and methanotrophic microorganisms' activity at a faster rate than in soil [44,45]. Recycling of PPE is challenging because it may require previous decontamination (e.g., by UV light; see Reference [46]) and because items are composed of multiple polymer types which cannot be easily separated by routine grinding and remelting. Other recycling solutions can be applied to masks, such as in the production of thermoset composites, using a crosslinking compatibilizer agent to overcome the presence of multiple polymer types [47] or by thermal-recycling producing feedstock containing useful chemicals or liquid fuels, which then can be used in the production of other materials or as energy [48,49]. These solutions could pair public health measures with the progression towards a circular economy less reliant on landfilling.

In addition to challenges posed by waste management, many masks are littered and released directly to the environment (Figure 1). In Morocco, 9% of survey respondents admitted to disposing of masks in public spaces [50], while littered PPE dominated by masks has been found in urban areas with densities of 0.001 item m^{-2} in Canada [51] and <0.3 item m⁻² in Kenya [52]. While densities are dependent on sampling areas (e.g., higher concentrations can be found near hospitals, [51]), littered items can vary with culture, with disposable masks being a less relevant category of COVID-related litter in South Africa, due to the widespread use of reusable cotton masks [2]. Beaches, which improved in quality at the beginning of the pandemic [53], are now tainted with PPE, with this category comprising up to 55.1% of anthropogenic beach litter in urban beaches in Kenya [52]. Conversely, this litter is not found in coastal surface trawls, suggesting preferential accumulation on beaches or the seabed after sinking [52]. PPE is also transported by rivers, comprising 16.0% of items in Jakarta rivers from March to April of 2020, with a high predominance of facemasks (9.8%) [54]. Moreover, urban infrastructures are being burdened by PPE, with littering and incorrect disposal into wastewater systems increasing maintenance costs by \$250 million a year in Canada [55]. The fate of littered PPE depends on their characteristics in the environment, varying with brands and products, such as polymer density [56]. Degradation of nonwoven materials is likely to generate synthetic micro- and nanofibers when exposed to environmental conditions [56], as fibers are released during mask use and even potentially inhaled [57]. In the environment, weathering of plastics mainly occurs by photo-oxidation by exposure to solar UV radiation, and at a slower rate by biodegradation and hydrolysis, while posterior mechanical forces can lead to the formation of cracks and fragmentation or delamination of smaller pieces, originating microplastics which accumulate in the environment [58]. While larger plastics can lead to entanglement and starvation after ingestion, microplastics can cause oxidative stress originating mortality, reproductive failure, and decrease growth and feeding, in addition to being vectors to other contaminants and microorganisms, having a negative impact on ecosystems [59].



Figure 1. Incorrect disposal of masks observed in Portugal: (**a**) disposable masks on a beach and (**b**) reusable mask on an urban street.

4. Recommendations on the Use of Disposable and Reusable Masks

As previously discussed, surgical masks and respirators consistently performed better than tested reusable masks. While this supports the phasing of reusable masks, performance and reliability also varies within categories (i.e., from artisanal to certified industrial reusable masks), and many misuses are shared with disposable masks (e.g., multiple reuses). Disposable masks present environmental challenges, from the release of greenhouse gases during production, to the amount of waste generated or littering of public spaces. Reusable masks are also not devoid of environmental impacts, depending on their type and consumption patterns. Considering that both choices have different consequences, favoring disposable or reusable masks falls over the priorities determined by governments. More information on day-to-day protection provided by disposable and reusable masks, conditioned by their correct use (e.g., correct face seal and proper washing), as well as the specific environmental impacts for each type and scenario (e.g., depending on waste treatment; microplastic release during use, washing, and disposal) can clarify the pros and cons of each mask type. Nonetheless, various strategies can be adopted to couple public health with long-term environmental sustainability:

Reusable masks can be produced to achieve protection efficiencies >90%, similar to disposable masks (e.g., by using specific fabric combinations to enhance electrostatic and physical filtering [26]). In Portugal, 20% of certified reusable masks already provide protection >90% [8], proving that it is possible to achieve high protection efficiencies. Additionally, face-seal leakage should be reduced in any mask by including metal nose and face pinches [60], applying a thermoplastic rings or braces over the mask [61,62], simply by knotting the ear loops [62], or improving design. Moreover, color-changing sensors can be used to reduce the misuse of reusable masks. For instance, photochromic systems can monitor the length of use of the masks by reversibly developing color when exposed to light, while thermochromic systems can be used to monitor proper decontamination under high temperatures, by fading color [63]. Additionally, antiviral materials (e.g., with non-adhesive surfaces or nanostructures), capable of eliminating the virus on their surfaces while being safe for the wearer, can also be developed and applied to improve the protection provided by reusable masks [64]. Masks capable of inactivating SARS-CoV-2 and which retain their efficiencies after 50 washes are already being commercialized in Portugal [65]. Reusable masks following these manufacturing recommendations can be considered equivalent to disposable masks, but they are still dependent on correct use and cleaning. However, the implementation of novel technologies on reusable masks should be accompanied by the evaluation of environmental footprint. To reduce the environmental footprint of cotton reusable masks, its major component should be cotton that is rain-fed (therefore lowering the water footprint) or organically grown cotton (lowering the carbon footprint in the absence of pesticides and fossil fertilizers). Another solution could be the use of recycled cotton, or other types of materials, such as polyester. An increase in lifespan, a decrease in weight, and machine-washing procedures for cleaning (rather than handwashing) can also reduce the environmental footprint of reusable masks. Furthermore, the environmental impact of reusable masks (and general PPE) could be reduced by increasing local manufacture (rather than importing/shipping supplies) and by rationalizing their use and cleaning processes. Moreover, safe reusable masks design must appeal to consumers to discourage the use of artisanal masks.

- Production of disposable masks may follow more sustainable practices to offset their environmental impacts. These include the use of plastics produced from renewable resources, the use of renewable energy in the manufacturing and transportation, and proper disposal. As an example, a successful filtering media has been of wheat gluten biopolymer, a by-product of the food industry [66]. However, cost and scaling of biore-fineries may limit these novel applications in the short-term [67]. Specific life-cycle assessments can be created to assess and mitigate environmental impacts. Disposable masks can also be reused after proper decontamination treatments while maintaining protection efficiency, further reducing environmental impacts. For instance, decontamination of N95 masks can be achieved by steaming without loss of protection [68]. Reuse of disposable masks could help decrease their environmental footprint and cost.
- Reusable masks should be subjected to standardization similar to disposable masks. For instance, they could follow the same ASTM Standards [69] or require full certification regarding their efficacy over a known number of washings, which may be found in a national list (e.g., see Reference [70]). Standardization should also include face-seal leakage requirements for both disposable and reusable masks. The use of non-approved masks must be discouraged, which may vary from public awareness to banning this practice by applying fines to their wearers or sellers. To ensure compliance, a certification mark can be included in a visible area of the mask. In addition, all manufacturers should provide information about the materials used in each layer (composition, weave, weight, and thread count), the number of layers [25], and faceseal leakage. Recommendations regarding decontamination must also be provided.
- Instead of generally enforcing the use of disposable masks, these can be specially enforced only in high-risk situations, such shared indoor environments (e.g., hospitals, offices, shops, and markets), while maintaining reusable masks in lower-risk situations (e.g., walking outside). For instance, in Austria, FFP2 masks are already required in transit, businesses, market, and carpooling [9]. Similarly, the World Health Organization recommends reusable masks, except in suspected cases, those caring for COVID-19 infected, people over 60, and those with underlying conditions which increase risk [71]. Moreover, the effects of the widespread use of disposable masks on daily incidence of disease in specific situations can be modeled, maximizing their benefits.
- When implementing the obligatory use of disposable masks, and considering their higher costs, availability in stores and equal access must be guaranteed, especially for lower-income families. Otherwise, this measure can increase social injustices. State co-payment, such as often applied to pharmaceutical products, can be implemented in these cases, considering the importance of masks for public health. For instance, people over 60 or with chronic conditions in Germany will receive FFP2 masks [9]. Besides medical-risk groups, low-income families should also receive masks.
- Masks and other PPEs should be collected in proper containers for end-of-life repurposing or incineration. Collection can be made in sealed specific-colored bags for door-to-door collection or in specific bins distributed in public places, allowing for separation and specific treatment [39]. PPE-bins have already been installed in Montreal, Canada, and in Guimarães, Portugal [72,73]. Separation also allows for specific treatment (e.g., incineration and recycling) of PEE waste.

- Recycling of disposable masks can be achieved by thermo-recycling [48,49] or by producing composites (e.g., conducted by companies such TerraCycle and UBQ Materials; see References [74,75]). When recycling is not feasible, incineration is preferred since it eliminates pathogens and avoids landfilling. Due to the large amount of waste requiring incineration (e.g., medical waste), countries may need to increase their treatment capacity, either by involving private companies or having backup incinerators, or at least having sufficient waste-storage spaces.
- Public awareness and education can provide tools on the proper use and disposal of masks. Awareness programs can support the use of certified reusable masks and their proper decontamination. Additionally, it may encourage the correct disposal of masks after use and advertising for the public health and environmental dangers of incorrect disposal of masks. Targeted actions may be applied to areas where the incorrect disposal of masks is more likely to happen (e.g., near hospitals and grocery shops; see Reference [51]).

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