

## Supplementary Materials

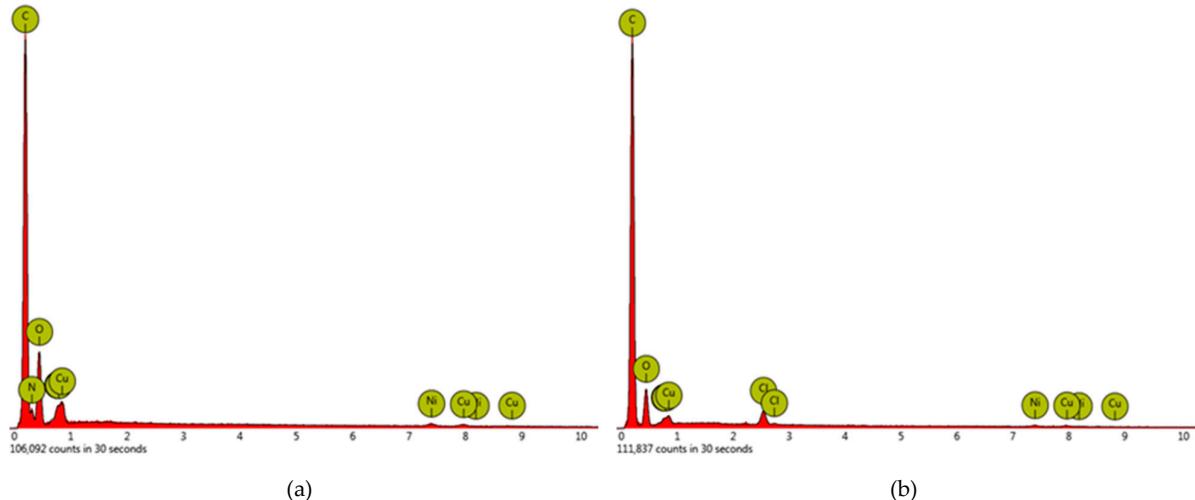
### 1. Membrane preparation

**Table SI-1.** List of MMMs prepared

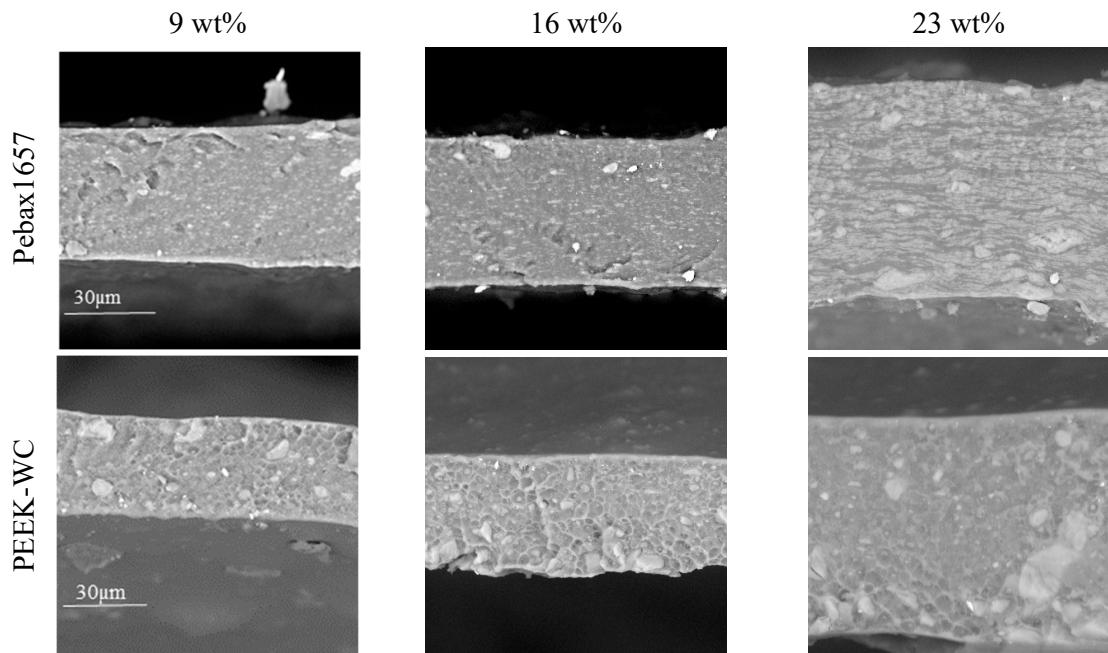
| MMM names           | Weight Ratio<br>PIM-1:MOF | Filler |       | Polymers |                      | (wt%) | (vol%) <sup>a)</sup> |
|---------------------|---------------------------|--------|-------|----------|----------------------|-------|----------------------|
|                     |                           | g      | g     | (wt%)    | (vol%) <sup>a)</sup> |       |                      |
| <b>PEBAX/CuNi</b>   | 10:1                      | 0,030  | 0,300 | 9,1      | 9,4                  |       |                      |
|                     | 10:2                      | 0,060  | 0,300 | 16,7     | 16,0                 |       |                      |
|                     | 10:3                      | 0,090  | 0,300 | 23,1     | 20,9                 |       |                      |
| <b>PEEK-WC/CuNi</b> | 10:1                      | 0,030  | 0,300 | 9,1      | 18,8                 |       |                      |
|                     | 10:2                      | 0,060  | 0,300 | 16,7     | 31,6                 |       |                      |
|                     | 10:3                      | 0,090  | 0,300 | 23,1     | 41,0                 |       |                      |

<sup>a)</sup> Volume fraction calculated from bulk density equal to 1,25 g cm<sup>-3</sup> for PEEK-WC and 1,14 g cm<sup>-3</sup> for Pebax®1657 and 0,54 g cm<sup>-3</sup> for CuNi-MOF.

### 2. Membrane characterization



**Fig. S-1** EDX of Pebax®1657/CuNi-MOF (A) and PEEK-WC/CuNi-MOF (B) at an accelerating voltage of 15Kv.



**Fig. S-2.** SEM images of cross section for MMMs of Pebax®1657/CuNi-MOF and PEEK-WC/CuNi-MOF with different MOF loadings at a magnification of 2,500 x and an accelerating voltage of 15 kV. The indicated scale bar is identical for all membranes.

### 3. Gas permeation

#### 3.1 Pure gas permeation measurements

An overview of the pure gas permeability, solubility and diffusion coefficients, and respective selectivity for Pebax1657 CuNi MMMs is given in

**Table S-2** Pure gas permeability, solubility and diffusion coefficients, and respective selectivity for neat Pebax1657 and Pebax1657/CuNi MMMs.

| CuNi  |  | Permeability [Barrer]  |                |                 |                 |                |      | $\alpha$ (Px/Py)                |                                  |                                |                                 |                                |
|-------|--|--|----------------|-----------------|-----------------|----------------|------|---------------------------------|----------------------------------|--------------------------------|---------------------------------|--------------------------------|
| [wt%] |  | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | He   | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     |  | 1.3  | 3.3            | 76.2            | 4.1             | 7.8            | 5.2  | 58.6                            | 18.6                             | 2.5                            | 1.9                             | 6.0                            |
| 9     |  | 1.2  | 3.2            | 71.9            | 3.8             | 7.7            | 5.0  | 61.3                            | 18.8                             | 2.7                            | 2.0                             | 6.5                            |
| 17    |  | 1.2  | 2.9            | 56.6            | 3.3             | 8.0            | 5.4  | 49.2                            | 17.3                             | 2.5                            | 2.4                             | 6.9                            |
| 23    |  | 1.4  | 3.8            | 70.9            | 3.8             | 11.5           | 8.0  | 51.9                            | 18.5                             | 2.7                            | 3.0                             | 8.4                            |
| CuNi  |  | Dx [10-12 m <sup>2</sup> s <sup>-1</sup> ]                     |                |                 |                 |                |      | $\alpha$ (Dx/Dy)                |                                  |                                |                                 |                                |
| [wt%] |  | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | He   | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     |  | 74   | 85             | 51              | 40              | 484            | 1005 | 0.7                             | 1.3                              | 1.1                            | 12.1                            | 6.5                            |
| 9     |  | 36   | 52             | 34              | 23              | 343            | 511  | 0.9                             | 1.5                              | 1.4                            | 14.9                            | 9.5                            |
| 17    |  | 14   | 25             | 16              | 10              | 206            | 297  | 1.1                             | 1.6                              | 1.8                            | 20.8                            | 14.4                           |
| 23    |  | 8  | 20             | 13              | 7               | 197            | 273  | 1.5                             | 2.0                              | 2.3                            | 30.1                            | 23.4                           |
| CuNi  |  | Sx [cm <sup>3</sup> (STP) cm <sup>-3</sup> bar <sup>-1</sup> ] |                |                 |                 |                |      | $\alpha$ (Sx/Sy)                |                                  |                                |                                 |                                |
| [wt%] |  | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | He   | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     |  | 0.0  | 0.0            | 1.1             | 0.1             | 0.0            | 0.00 | 85.0                            | 14.6                             | 2.2                            | 0.2                             | 0.9                            |
| 9     |  | 0.0  | 0.0            | 1.6             | 0.1             | 0.0            | 0.01 | 66.1                            | 12.9                             | 1.9                            | 0.1                             | 0.7                            |
| 17    |  | 0.1  | 0.1            | 2.7             | 0.2             | 0.0            | 0.01 | 44.0                            | 10.7                             | 1.4                            | 0.1                             | 0.5                            |
| 23    |  | 0.1  | 0.1            | 4.1             | 0.4             | 0.0            | 0.02 | 34.0                            | 9.4                              | 1.2                            | 0.1                             | 0.4                            |

An overview of the pure gas permeability, solubility and diffusion coefficients, and respective selectivity for PEEK-WC CuNi MMMs is given in Table S-3.

**Table S-3** Pure gas permeability, solubility and diffusion coefficients, and respective selectivity for neat PEEK-WC and PEEK-WC/CuNi MMMs.

| CuNi  |      | Permeability [Barrer]  |                |                 |                 |                |                                 | $\alpha$ (Px/Py)                 |                                |                                 |                                |
|-------|------|--|----------------|-----------------|-----------------|----------------|---------------------------------|----------------------------------|--------------------------------|---------------------------------|--------------------------------|
| [wt%] |      | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     | 0,24 | 1,20   | 6,06           | 0,20            | 13,43           |                | 25,45                           | 30,59                            | 5,04                           | 67,80                           | 56,40                          |
| 9     | 0,43 | 2,34   | 13,38          | 0,39            | -               |                | 31,35                           | 34,70                            | 5,48                           | -                               | -                              |
| 17    | 0,90 | 4,13   | 33,70          | 0,71            | 69,00           |                | 37,44                           | 47,46                            | 4,59                           | 97,18                           | 76,67                          |
| 23    | 1,32 | 6,51   | 47,84          | 1,00            | 68,01           |                | 36,17                           | 47,84                            | 4,92                           | 68,01                           | 51,42                          |
| CuNi  |      | Dx [10-12 m <sup>2</sup> s <sup>-1</sup> ]                     |                |                 |                 |                |                                 | $\alpha$ (Dx/Dy)                 |                                |                                 |                                |
| [wt%] |      | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     | 0,50 | 2,09   | 0,60           | 0,14            | 134             |                | 1,19                            | 4,38                             | 4,13                           | 982,27                          | 266,17                         |
| 9     | 3,32 | 9,88   | 2,31           | 0,61            | -               |                | 0,70                            | 3,79                             | 2,98                           | -                               | -                              |
| 17    | 4,22 | 12,41  | 3,18           | 0,70            | 1200            |                | 0,75                            | 4,55                             | 2,94                           | 1714,29                         | 284,36                         |
| 23    | 4,30 | 16,68  | 3,55           | 0,95            | 731             |                | 0,83                            | 3,74                             | 3,88                           | 770,17                          | 170,34                         |
| CuNi  |      | Sx [cm <sup>3</sup> (STP) cm <sup>-3</sup> bar <sup>-1</sup> ] |                |                 |                 |                |                                 | $\alpha$ (Sx/Sy)                 |                                |                                 |                                |
| [wt%] |      | N <sub>2</sub>   | O <sub>2</sub> | CO <sub>2</sub> | CH <sub>4</sub> | H <sub>2</sub> | CO <sub>2</sub> /N <sub>2</sub> | CO <sub>2</sub> /CH <sub>4</sub> | O <sub>2</sub> /N <sub>2</sub> | H <sub>2</sub> /CH <sub>4</sub> | H <sub>2</sub> /N <sub>2</sub> |
| 0     | 0,35 | 0,43   | 7,59           | 1,09            | 0,07            |                | 21,46                           | 6,99                             | 1,22                           | 0,07                            | 0,21                           |
| 9     | 0,10 | 0,18   | 4,35           | 0,47            | -               |                | 45,09                           | 9,16                             | 1,84                           | -                               | -                              |
| 17    | 0,16 | 0,25   | 7,94           | 0,76            | 0,04            |                | 49,62                           | 10,43                            | 1,56                           | 0,06                            | 0,27                           |
| 23    | 0,23 | 0,29   | 10,11          | 0,79            | 0,07            |                | 43,78                           | 12,81                            | 1,27                           | 0,09                            | 0,30                           |

### 3.2 Mixed gas permeation measurements

**Table S-4** Mixed gas permeabilities and selectivities of PEEK-WC/CuNi 23 wt% membrane using binary mixture CO<sub>2</sub>/CH<sub>4</sub> (35/65) at pressure of 1-6 bar

| <b>Total Pressure</b> | <b>Permeability (Barrer)</b> |                       | <b>Selectivity</b> |
|-----------------------|------------------------------|-----------------------|--------------------|
|                       | <b>CH<sub>4</sub></b>        | <b>CO<sub>2</sub></b> |                    |
| 1                     | 0.83                         | 45.4                  | 55.1               |
| 2                     | 0.84                         | 42.3                  | 50.1               |
| 3                     | 0.87                         | 40.1                  | 46.3               |
| 4                     | 0.82                         | 39.1                  | 47.5               |
| 5                     | 0.77                         | 37.5                  | 48.8               |
| 6                     | 0.72                         | 36.0                  | 49.7               |
| 5                     | 0.74                         | 36.8                  | 49.9               |
| 4.5                   | 0.77                         | 38.6                  | 49.9               |
| 3.5                   | 0.83                         | 40.8                  | 49.0               |
| 2.5                   | 0.91                         | 43.7                  | 48.1               |
| 1.5                   | 1.02                         | 46.9                  | 45.8               |
| 1                     | 1.09                         | 48.4                  | 44.2               |

**Table S-5** Mixed gas permeabilities and selectivities of PEEK-WC/CuNi 23 wt% membrane using binary mixture CO<sub>2</sub>/N<sub>2</sub> (15/85) at pressure of 1-6 bar

| <b>Total Pressure</b> | <b>Permeability (Barrer)</b> |                       | <b>Selectivity</b> |
|-----------------------|------------------------------|-----------------------|--------------------|
|                       | <b>N<sub>2</sub></b>         | <b>CO<sub>2</sub></b> |                    |
| 1                     | 1.08                         | 51.2                  | 47.4               |
| 2                     | 1.12                         | 49.7                  | 44.2               |
| 3                     | 1.08                         | 47.6                  | 44.0               |
| 4                     | 1.00                         | 45.7                  | 45.7               |
| 5                     | 0.97                         | 44.0                  | 45.6               |
| 6                     | 0.93                         | 42.0                  | 45.1               |
| 5                     | 0.94                         | 42.9                  | 45.6               |
| 4.5                   | 0.99                         | 44.5                  | 45.1               |
| 3.5                   | 1.05                         | 46.2                  | 44.0               |
| 2.5                   | 1.06                         | 48.6                  | 45.9               |
| 1.5                   | 1.19                         | 51.2                  | 43.1               |
| 1                     | 1.14                         | 52.1                  | 45.5               |

**Table S-6** Mixed gas permeabilities and selectivities of Pebax®1657/CuNi 23 wt% membrane using binary mixture CO<sub>2</sub>/CH<sub>4</sub> (35/65) at pressure of 1-6 bar

| <b>Total Pressure</b> | <b>Permeability (Barrer)</b> |                 | <b>Selectivity</b><br>CO <sub>2</sub> /CH <sub>4</sub> |
|-----------------------|------------------------------|-----------------|--|
|                       | CH <sub>4</sub>              | CO <sub>2</sub> |  |
| 1                     | 2.99                         | 63.3            | 21.2   |
| 2                     | 3.27                         | 63.2            | 19.3   |
| 3                     | 3.31                         | 63.5            | 19.2   |
| 4                     | 3.36                         | 63.6            | 19.0   |
| 5                     | 3.41                         | 64.0            | 18.8   |
| 6                     | 3.59                         | 70.8            | 19.7   |
| 5                     | 3.62                         | 71.0            | 19.6   |
| 4.5                   | 3.62                         | 67.5            | 18.6   |
| 3.5                   | 3.60                         | 67.9            | 18.9   |
| 2.5                   | 3.56                         | 68.2            | 19.2   |
| 1.5                   | 3.54                         | 68.3            | 19.3   |
| 1                     | 3.51                         | 68.8            | 19.6   |

**Table S-7** Mixed gas permeabilities and selectivities of Pebax/CuNi 23 wt% membrane using binary mixture CO<sub>2</sub>/N<sub>2</sub> (15/85) at pressure of 1-6 bar

| <b>Total Pressure</b> | <b>Permeability (Barrer)</b> |                 | <b>Selectivity</b><br>CO <sub>2</sub> /N <sub>2</sub> |
|-----------------------|------------------------------|-----------------|---|
|                       | N <sub>2</sub>               | CO <sub>2</sub> |   |
| 1                     | 1.18                         | 67.9            | 57.4  |
| 2                     | 1.22                         | 68.5            | 56.0  |
| 3                     | 1.22                         | 67.9            | 55.6  |
| 4                     | 1.22                         | 69.2            | 56.8  |
| 5                     | 1.23                         | 68.3            | 55.4  |
| 6                     | 1.25                         | 68.5            | 54.8  |
| 5                     | 1.25                         | 68.5            | 54.6  |
| 4.5                   | 1.28                         | 68.7            | 53.6  |
| 3.5                   | 1.27                         | 69.9            | 55.0  |
| 2.5                   | 1.31                         | 69.4            | 53.1  |
| 1.5                   | 1.31                         | 70.2            | 53.5  |
| 1                     | 1.33                         | 72.0            | 54.3  |