



Article The Biocatalytic Degradation of Organic Dyes Using Laccase Immobilized Magnetic Nanoparticles

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Abstract: Free laccase has limitations for its use in industrial applications that require laccase immobilization on proper support, to improve its catalytic activity. Herein, the nanoparticles of magnetic iron oxide (Fe₃O₄) and copper ferrite (CuFe₂O₄) were successfully used as support for the immobilization of free laccase, using glutaraldehyde as a cross-linker. The immobilization conditions of laccase on the surface of nanoparticles were optimized to reach the maximum activity of the immobilized enzyme. The synthesized free nanoparticles and the nanoparticle-immobilized laccase were characterized using different techniques, including X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FT-IR), scanning electron microscope (SEM), vibrating sample magnetometer (VSM), and thermogravimetric analysis (TGA). CuFe₂O₄ nanoparticles, as support, enhanced laccase activity compared to free laccase and Fe₃O₄ nanoparticle-immobilized laccase that appeared during the study of pH, temperature, and storage stability on free and immobilized laccase. The CuFe₂O₄ and Fe₃O₄ nanoparticle-immobilized laccase showed superior activity in a wide pH range, temperature range, and storage period, up to 20 days at 4.0 °C, when compared to free laccase. Additionally, the synthesized nanobiocatalysts were examined and optimized for the biodegradation of the anionic dye Direct Red 23 (DR23). HPLC analysis was used to confirm the dye degradation. The reusability of immobilized laccases for the biodegradation of DR23 dye was investigated for up to six successive cycles, with a decolorization efficiency over 70.0%, which indicated good reusability and excellent stability.

Keywords: activity enhancement; immobilization; magnetic nanoparticles; laccase; biodegradation

1. Introduction

The economy and development of the present world are essentially dependent on the industries. However, the other face of industrial development is the pollution of the environment, due to the release of toxic materials associated with different industries [1]. The presence of these materials is a great risk to the living ecosystem, because of their confirmed mutagenic and carcinogenic properties [2,3]. So, these harmful materials must be removed safely from different environmental systems. Dyes that are released into the environment through different printing and textile activities are an example of these dangerous pollutants [4,5]. These dyes were removed from contaminated industrial wastewater via



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). several biological and chemical methods. Attention is drawn to using biological methods, including enzymes, instead of chemical methods, due to limitations such as the discharge of harmful by-products, high cost, and ineffective purification [6]. These dyes' biodegradation is extensively investigated, using several peroxidases and oxidases [7–9]. The laccase enzyme is a multi-copper oxidase that is formed by several plants and fungi, and can oxidize different types of dyes in an eco-friendly and effective way [10]. However, the laccase's weak stability and difficult reusability limit its application in the water treatment from such contaminants [11]. Besides the non-reusability and low stability of soluble laccase, it is very sensitive towards denaturing agents that retard its function and hinder its use in real sample applications. These problems can be resolved by the laccase hold method on different types of supports, to enhance enzyme stability. Different carriers are used to support the laccase enzyme, and improve its catalytic efficiency and stability, and this process is known as immobilization. The immobilization of different biomolecules and enzymes is achieved by using many approaches, such as encapsulations, entrapment, crosslinking, adsorption, and covalent bonding [12]. The enzyme immobilization was reached using different types of materials, including inorganic materials (silica, metal oxides, and clays) [13–15], organic materials (natural and synthetic polymers) [16,17], and hybrids (joining organic and inorganic materials) [18]. Among all the materials used, nanomaterials are widely used due to their exceptional properties [19–24], such as high surface area, ease of synthesis, low cost, and ease of modification that can enhance the enzymatic activity. Many studies reported the successful immobilization of laccase on the surface of nanomaterials, to improve its stability and catalytic properties, for the removal of the dye from aqueous media. For instance, free laccase was successfully immobilized with improved properties and reused on the surface of green synthesized ZnO and MnO nanoparticles for the degradation of alizarin red S dye [25]. From nanomaterials, magnetic nanoparticles are the most used and favored as support for enzymes, due to their magnetic behavior that allows the magnetic separation from the reaction medium, using an external magnet. For example, a magnetic amino-functionalized metal–organic framework (Fe₃O₄-NH₂@MIL-101(Cr)) was successfully used for the immobilization of laccase, for the biodegradation of Reactive Black 5 (RB) and alizarin red S (AR) dyes in water [26], while a magnetic nanocomposite (Fe₃O₄/chitosan) was used for the successful immobilization of manganese peroxidase, for the removal of orange 16 and methylene blue [27]. The implantation of some heavy metals with the magnetic nanoparticles significantly enhances their immobilization efficiency for laccase, besides applied operability. Additionally, several heavy metals, such as cobalt, calcium, zinc, and copper, were reported in many works to improve the laccase activity [28]. Especially, copper ions at low concentrations serve as laccase modulators more than other heavy metals [29]. Accordingly, the laccase enzyme in the present study was immobilized on the surface of synthesized iron oxide nanoparticles (Fe_3O_4) and copper ferrite magnetic nanoparticles (CuFe₂O₄). The added copper helped the improvement of the laccase activity. The synthesized nanomaterials were characterized in detail. The effect of different parameters on dye degradation, using synthesized nanobiocatalysts, was studied. Additionally, the kinetics and reusability of the nanobiocatalysts for the removal of the dye were determined.

2. Materials and Methods

2.1. Chemicals

Ferric chloride hexahydrate (FeCl₃·6H₂O), ferrous chloride tetrahydrate (FeCl₂·4H₂O), cupric chloride dihydrate (CuCl₂·2H₂O), Direct Red 23 (DR23), 3-aminopropyl triethoxysilane (APTES), laccase (from Trametes versicolor) glutaraldehyde, and 2,2'-azino-bis (3-ethylbenzothiazoline-6-sulfonate) (ABTS) were purchased from Sigma-Aldrich. All used chemicals are of analytical grade and used as received without any modification.

2.2. Synthesis of Fe₃O₄ Magnetic Nanoparticles

The reported co-precipitation method [30] was used for the synthesis of magnetic nanoparticles as briefly discussed in this section. Firstly, we dissolved ferric chloride hexahydrate (FeCl₃·6H₂O) and ferrous chloride tetrahydrate (FeCl₂·4H₂O) with a molar ratio of 2:1, respectively, in 45.0 mL of deionized H₂O with sonication. The mixture was shaken at 70.0 °C and 1000 rpm for about 35.0 min. After that, the aqueous solution of sodium hydroxide (NaOH, 25%) was added stepwise to the previous mixture until a black precipitate was formed. The black precipitate was washed three times with deionized H₂O after being separated from the solution using an external magnet. Finally, the synthesized magnetic nanoparticles were dried at room temperature for 24 h to be ready for use.

2.3. Synthesis of Copper Ferrite (CuFe₂O₄) Magnetic Nanoparticles

The co-precipitation reported method [31] was used for the synthesis of $CuFe_2O_4$ nanoparticles as follows. Under an argon atmosphere, we dissolved cupric chloride dihydrate ($CuCl_2 \cdot 2H_2O$) and ferric chloride hexahydrate ($FeCl_3 \cdot 6H_2O$) in 76.0 mL deionized H_2O with a molar ratio of 1:2, respectively, with vigorous stirring for 10.0 min. After that, an aqueous solution of sodium hydroxide (0.005 M) was added slowly to the previous mixture with continuous stirring until a black precipitate was formed. The solution was then stirred for 5 h at 90.0 °C. The black precipitate of $CuFe_2O_4$ nanoparticles was washed several times with deionized H_2O and ethyl alcohol after being separated from the reaction solution using an external magnet. Finally, the precipitate was dried for 24.0 h at 85.0 °C in the oven and calcinated for 5 h at 700.0 °C.

2.4. Immobilization of Laccase on Synthesized Nanoparticles

For the immobilization of laccase enzyme on the surface of synthesized Fe₃O₄ and $CuFe_2O_4$ nanoparticles, their surfaces were firstly amino-functionalized. This can be reached using 3-aminopropyl triethoxysilane (APTES) as a modifying agent. Then, 200.0 mL of 1:1 mixed solvent (ethanol/ H_2O) was used to disperse 1.0 g of the nanoparticles under ultra-sonication for 35.0 min. Then, the previously suspended mixtures were stirred vigorously with the gradual addition of 10.0% solution of APTES and the stirring was continued at 70.0 $^{\circ}$ C for five hours. The mixed solvent of ethanol/H₂O was used for washing the amino-functionalized nanoparticles several times to remove any free APTES from their surfaces followed by drying the nanoparticles for 24.0 at room temperature. Then, a solution of sodium citrate buffer (pH = 4.8, 100.0 mM) was used to disperse the functionalized nanoparticles (Fe₃O₄ or CuFe₂O₄) and laccase enzyme with a nanoparticles:laccase ratio of 1.0:0.5, and 1:7.0 in the case of Fe₃O₄ and CuFe₂O₄, respectively. The enzyme nanoparticles mixtures were incubated at 30.0 °C and stirred for half an hour at 150.0 rpm. After that, glutaraldehyde as a cross-linker with a concentration of 50 mM was added and incubated for 9 h with stirring at 150.0 rpm. The immobilization conditions included (nanoparticles:enzyme ratio, glutaraldehyde concentration, and cross-linking incubation time) were determined in preliminary studies to determine the optimum conditions for the immobilization. Then, the immobilized Fe₃O₄ and CuFe₂O₄ were washed several times with the citrate buffer after being separated with an external magnet. For the storing of the immobilized Fe₃O₄ and CuFe₂O₄, the citrate buffer was used at a temperature of 4.0 °C.

2.5. Assay for Laccase Activity

ABTS as substrate was used for the determination of the activities of free laccase and nanoparticle-immobilized laccase (Fe₃O₄ and CuFe₂O₄). Sodium citrate buffer (350.0 μ L, pH = 4.8, 100.0 mM) was mixed with 100.0 μ L of enzyme and ABTS (50.0 μ L, 10.0 mM). Then, the mixture was quietly shacked for 10.0 min at a temperature of 25.0 °C. The quantity of enzyme necessary to catalyze the oxidation of 1.0 μ mol of ABTS per minute was one unit of laccase activity. UV–vis spectrophotometer (λ = 420.0 nm) was used to determine the oxidized substrate (blue–green color) as the enzyme oxidizes the ABTS to its oxidized form ABTS⁺.

2.6. The Stability of Free and Immobilized Laccase

2.6.1. Temperature and pH Effect

The free laccase, Fe₃O₄ nanoparticle-immobilized laccase, and CuFe₂O₄ nanoparticle-immobilized laccase were incubated for 60.0 min in a buffer of sodium citrate (pH = 4.8, 100.0 mM) in the temperature range of 30.0 °C to 70.0 °C to study the temperature effect. Also, the incubation of immobilized and free laccase was performed for 60.0 min at a temperature of 50.0 °C in different buffer solutions ranging from 3.0 to 9.0 to study the pH effect. The relative laccase activity after that was determined for different samples, assuming 100% for the highest activity.

2.6.2. Storage Stability

The free laccase, Fe₃O₄ nanoparticle-immobilized laccase, and CuFe₂O₄ nanoparticle-immobilized laccase were studied for storage stability by using a buffer of sodium citrate (pH = 4.8, 100.0 mM) to store the samples at a temperature of 4.0 °C for 20 days. During the 20 day storage period, the laccase activities were determined every 4 days. The laccase 100% activity was considered to be the initial activity.

2.6.3. Kinetic Parameters

A sodium citrate buffer (pH = 4.8, 100.0 mM) with different ABTS concentrations ranging from 0.20 mg/mL to 0.60 mg/mL was used for the calculation of free and immobilized laccase kinetic parameters, including maximum reaction rate (V_{max}) and Michaelis–Menten kinetic constant (K_m). Lineweaver–Burk plot was used for the calculation of kinetic parameters V_{max} and K_m from intercept and slope, respectively.

2.7. Biodegradation of DR23 Dye

The immobilized laccase was studied for the degradation of DR23 with the study of the effect of nano-biosorbents dosage in the range of 60 mg/mL to 300 mg/mL and the effect of dye concentration in the range of 10 mg/mL to 50 mg/mL. The biodegradation process was performed at a temperature of 50.0 °C and pH of 5.0 with repetition of the experiment three times to determine the errors. A UV/visible spectrophotometer was used for the determination of DR23 concentrations at $\lambda_{max} = 507$ nm. The decolorization of the dye was calculated using the following equation:

Decolorization (%) =
$$(Abs_i - Abs_f / Abs_i) \times 100$$
, (1)

where the symbols Abs_i and Abs_f denote the initial absorbance and final absorbance, respectively.

The reusability of the immobilized laccase on both supports (Fe₃O₄ and CuFe₂O₄ nanoparticles) for the degradation of DR23 was studied for up to five successive cycles. The first cycle obtained efficiency for the dye degradation that was considered to be 100.0% efficiency. The degradation conditions were adjusted as optimum conditions of pH, temperature, dosage, and dye concentration. After each cycle, the nano-biosorbent was washed several times with buffer solution after being collected from the reaction medium using an external magnet. Then, the nano-biosorbent was used to study the next cycle.

3. Results and Discussion

3.1. The Characterization of Synthesized Materials

The immobilization conditions included (nanoparticles:enzyme ratio, glutaraldehyde concentration, and cross-linking incubation time) were optimized to get the maximum activity of the laccase enzyme. The nanoparticles:laccase ratios (w/w) were 1.0:0.5 and 1:7.0 in the case of Fe₃O₄ and CuFe₂O₄, respectively, while the concentration of glutaraldehyde as a cross-linker was 50 mM, and the incubation time was 9 h. These optimized conditions provided the maximum activities of laccase that were 90.0% and 95.0% in the case of Fe₃O₄ and CuFe₂O₄, respectively.

To confirm the structure, morphology, and size of the synthesized nanomaterials, Fe₃O₄, CuFe₂O₄, and their nanoparticles immobilized enzyme, different characterization techniques were used, as discussed in the next section. Firstly, X-ray diffraction (XRD) was used for the characterization of synthesized free and immobilized nanoparticles, as shown in Figure 1a. According to Figure 1a, the 2-theta values with high intensities correspond to the planes (440), (511), (400), (311), and (220) for free and immobilized Fe_3O_4 and $CuFe_2O_4$ nanoparticles that appeared at 62.39, 57.99, 43.82, 35.25, and 33.64°, respectively. The XRD results indicated that Fe_3O_4 and $CuFe_2O_4$ nanoparticles have spinel crystal structures with face-centered cubic structure, as reported in the literature [32]. The laccase immobilization on the surface of the nanoparticles did not changed the phase and the nature of the synthesized nanoparticles, as indicated by the XRD results. The average size of Fe_3O_4 and $CuFe_2O_4$ nanoparticles, calculated using the Scherrer equation, was equal to 18.30 and 21.30 nm, respectively. Moreover, the sharp and strong XRD peaks of the nanoparticles indicated the crystallinity nature of the synthesized nanoparticles. For the study of the present functional groups in the synthesized nanoparticles, the FT-IR spectra of free Fe₃O₄ and CuFe₂O₄ nanoparticles, and their nanoparticle-immobilized laccase, are shown in Figure 1b. According to Figure 1b, the Cu-O octahedral metal oxides and Fe-O tetrahedral stretching vibration bands of the synthesized CuFe₂O₄ and Fe₃O₄ nanoparticles were observed at 550.0 and 400.0 $\rm cm^{-1}$, respectively. Free –OH stretching vibrations and CH₂ rocking vibrations appeared at 3421 and 813 cm⁻¹, respectively [33], in the spectra of CuFe₂O₄ nanoparticles, Fe₃O₄ nanoparticles, and their nanoparticle-immobilized laccase. The spinel ferrite was confirmed due to the clear bands that appeared in the region of 400.0 to 600.0 cm^{-1} [32], which confirms the XRD results. Stretching vibrations of N-H and Si-O-Fe that appeared as new bands in the spectra of nanoparticle-immobilized laccase were observed at 3481 and 1201 cm⁻¹, respectively [33], and appeared due to the immobilization that followed the silanization. The attached H₂O molecules on the surface of the nanoparticle-immobilized laccase were represented by the band at 1651 cm⁻¹ [34], which represents the bending H–O–H vibration. Additionally, the vibrating sample magnetometer (VSM) was used to investigate the magnetic properties of the synthesized nanoparticles Fe₃O₄ and CuFe₂O₄, and their nanoparticle-immobilized laccase, as shown in Figure 1c. According to Figure 1c, the Fe_3O_4 nanoparticle-immobilized laccase and CuFe2O4 nanoparticle-immobilized laccase showed a reduction in the saturation magnetization (M_s) that equaled to 23.0 and 9.90 emu g⁻¹, respectively, when compared to the free $\mathrm{Fe_3O_4}$ nanoparticles and $\mathrm{CuFe_2O_4}$ nanoparticles, with $\mathrm{M_s}$ values of 25.40 and 12.27 emu g^{-1} , respectively. The successful immobilization of nanoparticles was approved from the reduction in M_s values, as the immobilized enzyme obstacles the magnetic domain of nanoparticles. There is an agreement between the magnetization results and the values in previous studies [35,36].

Also, the thermogram outline of the synthesized nanoparticles and their nanoparticleimmobilized laccase was investigated using thermogravimetric analysis (TGA), as shown in Figure 1d. In the studied temperature range (100.0 to 450.0 °C), the Fe₃O₄ and CuFe₂O₄ nanoparticles showed weight loss of 3.0 and 10.5%, respectively, while these values increased after the immobilization of laccase to 8.9 and 15.5%, which indicated the successful immobilization. At the temperature of 150.0 °C, an identical weight loss % was observed for the free laccase and nanoparticle-immobilized laccase, due to the evaporation of adsorbed water molecules and light molecules. When the temperature increased from 150.0 °C to 300.0 °C, the immobilized nanoparticles showed a greater weight loss %, due to the decomposition of enzymatic proteins. While at a temperature higher than 300.0 °C, the organic molecules were completely decomposed, causing the highest increase in the weight loss %. For the study of synthesized Fe_3O_4 and $CuFe_2O_4$ nanoparticles' morphologies and sizes, SEM analysis was performed, as shown in Figure 2. Figure 2a shows the SEM image of Fe_3O_4 nanoparticles with an average particle size of 60.0 nm, while Figure 2b shows the SEM image of CuFe₂O₄ nanoparticles with an average particle size of 50.0 nm. According to the SEM images of Fe_3O_4 and $CuFe_2O_4$ nanoparticles, the particles are sponge-like, with a spherical shape and some agglomerations. Additionally, little plate-like particles appeared in the SEM images of the nanoparticles. Figure 2c shows the SEM image of the Fe₃O₄ nanoparticle-immobilized laccase, while Figure 2d shows the SEM image of the CuFe₂O₄ nanoparticle-immobilized laccase. The SEM images of the nanoparticle-immobilized laccase and nanoparticle-immobilized laccase, which indicated the successful immobilization process.



Figure 1. XRD (**a**), FT-IR (**b**), TGA curves (**c**), and magnetization curves (**d**) of synthesized Fe₃O₄ nanoparticles, CuFe₂O₄ nanoparticles, and nanoparticle-immobilized laccase.



Figure 2. SEM images of Fe_3O_4 nanoparticles (**a**), $CuFe_2O_4$ nanoparticles (**b**), Fe_3O_4 nanoparticleimmobilized laccase (**c**), and $CuFe_2O_4$ nanoparticle-immobilized laccase (**d**).

3.2. The Stability of Free and Immobilized Laccase

The application of immobilized enzymes in real sample treatment requires the assessment of the immobilized laccase's stability under severe conditions. So, the next sections discuss the efficiency of Fe_3O_4 and $CuFe_2O_4$ nanoparticles as support for the laccase enzyme, under the conditions of temperature, pH change, and storage stability.

3.2.1. Storage Stability of Free and Immobilized Laccase

Fe₃O₄ and CuFe₂O₄ nanoparticle-immobilized laccase, as well as free laccase, were kept for 20 days at a temperature of 4.0 °C, in a buffer solution of sodium citrate, to study their storage stability, as shown in Figure 3a. According to Figure 3a, the free laccase lost 71.0% of its initial activity after the storage for 20 days, while the Fe₃O₄ and CuFe₂O₄ nanoparticle-immobilized laccases lost only 27.0% of their initial activity within the same period. The nanoparticles of Fe₃O₄ and CuFe₂O₄, as support for laccase, made the enzyme retain its activity and resist the changes in its structure. The enzymatic active sites' distortion that causes the conformational modification was prevented in the immobilized laccase, due to the contact between laccase and Fe₃O₄ or CuFe₂O₄ nanoparticles, by covalent linkages. Also, the CuFe₂O₄ nanoparticle-immobilized laccase, which indicated the great effect of copper ions on the laccase activity. This laccase stimulation occurs by the binding of copper ions to laccase enzymes via the Cu-binding sites of type-2.



(c)

Figure 3. Storage stability (a), pH effect (b), and temperature effect (c) on free and immobilized laccase.

3.2.2. The pH Effect

The effect of pH on free laccase and nanoparticle-immobilized laccase was investigated in the range of 3.0 to 9.0, and the results are presented in Figure 3b. According to Figure 3b, free laccase and immobilized laccases show their maximum enzymatic activity at a pH of 5.0. So, the optimum pH of free and immobilized laccases is 5.0. Regardless of the pH of 5.0, the free laccase exhibited lower enzymatic activity than the immobilized laccases, which indicated the resistance of immobilized laccases on Fe₃O₄ and CuFe₂O₄ nanoparticles to the pH change compared to the free laccase. This wide pH range of immobilized laccase high activity could result from intermolecular interactions between the glutaraldehyde surrounding the active sites and the amino acid side chains of laccase. This interaction also prevents the laccase from unfolding, and subsequently resists the change in pH. Moreover, the CuFe₂O₄ nanoparticle-immobilized laccase showed more resistance to pH change than the Fe_3O_4 nanoparticle-immobilized laccase, due to the presence of copper ions, as discussed in the previous subsection.

3.2.3. The Temperature Effect

The temperature influence on free laccase and nanoparticle-immobilized laccase was investigated by the incubation for 60.0 min in a buffer solution of sodium citrate (pH = 4.8, 100.0 mM), in the range of 30.0 to 70.0 °C, and the results are presented in Figure 3c. According to Figure 3c, Fe₃O₄ and CuFe₂O₄ nanoparticle-immobilized laccases show their maximum activity at a temperature of 50.0 °C, while the free laccase shows the maximum activity at a temperature of 40.0 °C. So, the optimum temperatures were 50.0 °C and 40.0 °C for immobilized and free laccase, respectively. CuFe₂O₄ nanoparticles and Fe₃O₄ nanoparticle-immobilized laccases retain 71.0% and 61.0% of their initial activity, respectively, at a temperature of 70.0 °C, while the free enzyme retains only 23.0% of its activity at the same temperature. These results indicated the resistance of laccase on nanoparticles and enzymes, which makes immobilized laccase resist the changes in environmental conditions, such as high temperatures. As expected, the CuFe₂O₄ nanoparticle-immobilized laccase, due to the presence of copper ions, as discussed above.

3.2.4. Kinetic Parameters

By varying the substrate concentrations and measuring the initial reaction rates, according to the Lineweaver and Burk plots, we calculated the kinetic parameters (maximum velocity (V_{max}) and Michaelis constant (K_m)) for free laccase, Fe₃O₄ immobilized laccase, and CuFe₂O₄ nanoparticle-immobilized laccase. The kinetic parameters for the free and immobilized laccases are presented in Table 1. The affinity between the substrate and the enzyme is represented by the K_m value. According to Table 1, the Fe₃O₄ nanoparticleimmobilized laccase has the highest K_m value, which is denoted by its requirement for a greater concentration of the substrate to reach the V_{max} . The interaction between the enzymatic active sites and the substrate was hindered in the case of the immobilized enzymes, due to the steric hindrance that resulted from the nanoparticles laccase linkage and, subsequently, the K_m values are higher for the immobilized laccase than the free one [37]. The irregular results of the V_{max} and K_m values in the case of the CuFe₂O₄ nanoparticleimmobilized laccase, when compared to the free laccase, resulted from the increased activity of laccase, due to the presence of copper ions. Also, the Fe₃O₄ nanoparticle-immobilized laccase showed the lowest value for V_{max} , due to the reaction inhibition resulting from the accumulated product on the surfaces.

System	V _{max} (U/mL)	K _m (mg/mL)	R ²
Laccase@CuFe2O4	34.80	3.64	0.95
Laccase@Fe ₃ O ₄	30.93	3.76	0.97
Free laccase	33.60	3.65	0.96

 Table 1. Kinetic parameters for free laccase and nanoparticle-immobilized laccase.

3.3. Biodegradation of DR23 Dye

3.3.1. Effect of Dye Concentration

The DR23 dye degradation using the Fe₃O₄ and CuFe₂O₄ nanoparticle-immobilized laccases was studied at different concentrations of the dye, ranging from 10.0 mg/mL to 50.0 mg/mL, as shown in Figure 4a. The study of dye degradation at different concentrations of the dye was performed at optimum conditions, including a pH of 5.0 and a temperature of 50.0 °C, using a nanobiocatalyst dosage of 300.0 mg/mL. According to Figure 4a, the increased dye concentration led to a decrease in the biodegradation of the dye in the case of both nanobiocatalysts. The high dye concentration may lead to

failure to get the nanobiocatalyst/dye concentration to equilibrium state or, in some cases, the poisonousness of the nanobiocatalyst that causes decreased dye biodegradation with increased dye concentration [38]. Additionally, the low redox potential of the dye DR23 is responsible for the high affinity between the dye and both the nanobiocatalysts [39]. The CuFe₂O₄ nanoparticle-immobilized laccase showed a higher extent for DR23 degradation than the Fe₃O₄ nanoparticle-immobilized laccase, which could be attributed to the presence of copper ions. As discussed previously, the copper ions increase the catalytic properties of laccase, by binding to laccase through the copper-binding sites.



Figure 4. The effect of dye concentration (**a**) and the effect of nano-biosorbent dosage (**b**) for DR23 degradation using Fe_3O_4 and $CuFe_2O_4$ nanoparticle-immobilized laccase.

3.3.2. Effect of Nanobiocatalyst Dosage

DR23 dye degradation using the Fe₃O₄ and CuFe₂O₄ nanoparticle-immobilized laccases was studied at different nanobiocatalyst dosages, ranging from 60.0 mg/mL to 300.0 mg/mL, as shown in Figure 4b. The study of dye degradation at different nanobiocatalyst dosages was performed at optimum conditions, including a pH of 5.0 and a temperature of 50.0 °C, using a dye concentration of 10.0 mg/mL. According to Figure 4b, the increased dosage of the nanobiocatalyst caused an increase in the degradation of DR23, which could be attributed to the increased active sites of the enzymes with the added amount of the nanobiocatalyst [40]. DR23 dye showed a high affinity towards both the nanobiocatalysts. The results indicated that the most efficient dosage was 300.0 mg/L for Fe₃O₄ nanoparticles and CuFe₂O₄ nanoparticle-immobilized laccase, with the resultant dye degradation equal to 83.0% and 89.0%, respectively. So, the expected results were obtained, in which the CuFe₂O₄ nanoparticles that were used as support for the laccase enzyme enhanced its catalytic activity for dye degradation, due to the presence of copper ions.

3.3.3. The Mechanism of DR23 Biodegradation

HPLC analysis was used to confirm the biodegradation of DR23 using $CuFe_2O_4$ nanoparticle-immobilized laccase, as shown in Figure 5. The HPLC analysis of the control solution containing DR23 dye showed the peak appearance at a retention time of 0.96 min, as shown in Figure 5a. The HPLC analysis of DR23 dye using $CuFe_2O_4$ nanoparticle-immobilized laccase showed a reduction in the DR23 peak that appeared at the same retention time (0.96 min), with the appearance of an additional peak at a retention time of 1.73 min, as shown in Figure 5b. The appearance of the new peak indicated the biodegradation of DR23 and the new peak was related to the degradation products. The other

products of degradation may not appear in the HPLC analysis at the used wavelength [41]. The results indicated the successful biodegradation of DR23 dye using immobilized laccase on the surface of $CuFe_2O_4$ nanoparticles.



Figure 5. HPLC analysis of blank solution (a) and biodegraded DR23 dye solution using immobilized laccase (b).

The biodegradation of DR23 dye was reached through oxidation using the laccase to produce a phenolic ring that then oxidized to phenoxy radicals, and the radicals oxidized again to form carbonium ions. Then, unstable compounds were produced by the reaction of H_2O with the phenolic carbon [41,42]. In the presence of oxygen, unstable compounds are removed. This biodegradation of DR23 was achieved due to the presence of copper sites in the laccase enzyme, which is responsible for the oxidation of the substrate and the reduction in oxygen to water by the type 1 site, and type 2 and 3, respectively. Hence, the presence of copper ions in the support enhanced the catalytic performance of the laccase enzyme. The biodegradation of DR23 produces four radicals from four substrate molecules and two H_2O molecules from one oxygen molecule that represent the oxidation/reduction reaction [43]. The schematic representation of the azo dyes biodegradation mechanism using laccase enzyme is presented in the Supplementary Material (Scheme S1).

3.3.4. Reusability

Both nanoparticle-immobilized laccase (Fe₃O₄ and CuFe₂O₄) were investigated for the degradation of DR23 dye several successive times, as shown in Figure 6. The reusability has great importance in minimizing the overall cost of treatment, minimizing the enzyme wastes, and increasing its industrial applicability [44–46]. According to Figure 6, there is higher relative reusability of both the nanobiocatalysts towards the degradation of DR23 dye, with a gradual decrease in the efficiency of decolorization from cycle 1 to cycle 5. Cycle 1 showed the highest efficiency for both the nanobiocatalysts, while the last cycle showed the lowest efficiency.

This could attribute to the freshly used nanobiocatalyst in the first cycle. Reusing the nanobiocatalysts led to the protein leaching to the reaction medium, which caused the gradual decrease in the decolorization efficiency [47]. Also, the results indicated the higher reusability results for $CuFe_2O_4$ immobilized laccase than Fe_3O_4 immobilized laccase, indicating that $CuFe_2O_4$ nanoparticles are a better support for laccase than Fe_3O_4 nanoparticles. The decolorization efficiency of both the nanobiocatalysts was still over 70.0% after the

sixth cycle, indicating the effective recovery and reusing of nanobiocatalysts. However, the $CuFe_2O_4$ nanoparticles as support caused enhanced catalytic activity for the laccase enzyme. Future studies must be focused on the determination of thermodynamic parameters [48–50] for enzyme immobilization, to get a full image about the nanobiocatalyst.



Figure 6. The reusability of $CuFe_2O_4$ nanoparticle-immobilized laccase for DR23 biodegradation up to six successive cycles in optimum conditions.

4. Conclusions

We can conclude that the use of nanoparticles for the immobilization of the laccase enzyme through amino functionalization enhanced its catalytic activity for the successful biodegradation of DR23 dye. The CuFe₂O₄ nanoparticle-immobilized laccase showed higher storage stability for 20 days at 4.0 °C than the free laccase and Fe₃O₄ nanoparticleimmobilized laccase. Also, the CuFe₂O₄ nanoparticle-immobilized laccase showed higher activity in the pH range of 3.0 to 9.0 and temperature range of 30.0 to 70.0 °C. This higher laccase activity was attributed to the presence of copper ions that stimulated the laccase activity. Additionally, the CuFe₂O₄ nanoparticle-immobilized laccase showed higher biodegradation ability towards DR23 dye than the free laccase and Fe₃O₄ nanoparticleimmobilized laccase. The biodegradation of DR23 dye was confirmed by the HPLC results. Also, the immobilized laccase was investigated for the biodegradation of DR23 dye for up to six successive cycles, with good reusability results. Finally, the use of nanoparticles as support for the laccase enzyme can enhance their catalytic activity and enables their applicability in industrial applications.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/ 10.3390/app11178216/s1, Scheme S1: The mechanism of phenolic azo dye biodegradation using laccase enzyme.

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