



Article Retrofit Existing Frame Structures to Increase Their Economy and Sustainability in High Seismic Hazard Regions

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Received: 29 October 2019; Accepted: 10 December 2019; Published: 13 December 2019



Featured Application: The study can be used for retrofitting frame structures to satisfy a revised seismic design code, where a building site had a low seismic hazard but now has a high seismic hazard.

Abstract: The study proposes a retrofitting method with an optimum design of viscous dampers in order to improve the structural resistant capacity to earthquakes. The retrofitting method firstly uses a 2D frame model and places the viscous dampers in the structure to satisfy the performance requirements under code-specific design earthquake intensities and then performs an optimum design to increase the structural collapse-resistant capacity. The failure pattern analysis and fragility analysis show that the optimum design leads to better performance than the original frame structure. For regular structures, it is demonstrated that the optimum pattern of viscous damper placement obtained from a 2D frame model can be directly used in the retrofitting of the 3D frame model. The economic loss and repair time analyses are conducted for the retrofitted frame structure under different earthquake intensities, including the frequent earthquake, the occasional earthquake, and the rare earthquake. Although the proposed method is based on time-history analyses, it seems that the computational cost is acceptable because the 2D frame model is adopted to determine the optimum pattern of viscous damper placement; meanwhile, the owner can clearly know the economic benefits of the retrofitting under different earthquake intensities. The retrofitting also causes the frame to have reduced environmental problems (such as carbon emission) compared to the original frame in the repair process after a rare earthquake happens.

Keywords: retrofitting; viscous dampers; optimum design; collapse-resistant capacity; economic benefit; sustainability

1. Introduction

The devastating Mw7.9-magnitude earthquake in Wenchuan county, Sichuan Province in China on 12 May 2008 [1,2], which killed more than 87,000 people, was one of the most loss-making earthquakes in the 21st century. This event led to modifications of the design earthquake intensities in about 60 regions in the Sichuan Province in the Chinese seismic design code. Such revisions of seismic design codes often change the design earthquake intensity in a region from low to high seismic hazards. On the other hand, some types of public buildings (e.g., hospitals, schools) are required to use a higher design earthquake intensity than the code-specific intensity [3]. The reason for such changes may be

due to several aspects; e.g., the new observations from recent earthquakes, technical improvements of hazard analysis, data accumulation, and societal and economic increases.

One of the issues is that a large number of existing buildings have insufficient resistant capacities to satisfy the increased design earthquake intensity. In terms of economic benefit and environmental sustainability, the best choice is to retrofit existing structures rather than demolish them and rebuild new ones. Among many retrofitting methods [4–11], the placement of viscous dampers may be one of the easy ways to improve the seismic performance of structures, because it only induces limited downtime. To date, many studies have focused on the retrofitting of structures with viscous dampers. Pekcan et al. [12] showed that the setting of the viscous damper coefficient of the story should be according to the story shear, and placements of dampers at upper stories may be not effective. Uriz and Whittaker [13] studied the effectiveness of using viscous dampers for the retrofit of a frame building before the Northridge earthquake. Silvestri and Trombetti [14] presented a parametric analysis to compare the performances offered by various systems of added viscous dampers in shear-type structures. Impollonia and Palmeri [15] studied the seismic performance of buildings retrofitted with adjacent reaction towers and viscous dampers. Karavasilis [16] studied frame structures with viscous dampers and highlighted that plastic hinges may occur in columns under earthquakes. Some studies focused on the design methods of retrofitting. Kim et al. [17] proposed a design procedure for viscous dampers based on the capacity spectrum method and verified by a 10-story and a 20-story frame structure. Lin et al. [18] presented a displacement-based seismic design method for regular buildings with viscous dampers. Habibi [19] proposed a multi-mode design method based on energy for the seismic retrofitting of structures with passive energy dissipation systems. Palermo et al. [20] proposed a "direct five-step procedure" for the seismic design of structures with viscous dampers. Zhou et al. [21] proposed a retrofitting method for frame structures with viscous dampers in order to make the structure appropriate for high-intensity earthquake environments. Although the addition of viscous dampers may induce larger residual displacements compared to other retrofitting methods (e.g., isolation, brace, etc.) in a few cases [22], the above studies demonstrate the effectiveness of structural retrofitting using dampers.

The optimum design of viscous dampers is a key issue in the retrofitting procedure based on viscous dampers. Zhang and Soong [23] presented a sequential searching procedure for the optimal placement of viscous dampers in structures. Singh and Moreschi [24] used a gradient-based method to optimally place viscous dampers in structures. In the study of Cimellaro [25], the optimal damping placement utilizing a generalized objective function is presented by accounting for displacements, absolute accelerations and base shear. Apostolakis and Dargush [26] presented a computational framework for the optimal placement of dampers in frame structures. Aydin [27] developed an optimization method to search for the optimal placement of viscous dampers based on the base moment of frame structures. Martinez et al. [28] proposed a procedure to optimally determine the damping coefficients of viscous dampers to satisfy the requirement of the maximum inter-story drift of structures. Shin and Singh [29] focused on the minimum-cost design of viscous dampers and the genetic algorithm, which was used to obtain the optimal number and placement of dampers in structures. Pollini et al. [30] also presented an effective method for seismic retrofitting using viscous dampers to achieve minimum-cost design. Parcianello et al. [31] studied a method for the optimal design of viscous dampers in order to improve the seismic behavior of structures. Lavan and Amir [32], Wang and Mahin [33] studied optimization design methods that follow the framework of performance-based earthquake engineering. Domenico and Ricciardi [34] performed an optimal design for structures with viscous dampers by a stochastic method based on the energy concept.

Viscous dampers can be employed to decrease displacements in a frame structure due to earthquakes, which allows the dissipation of seismic input energy. The design of these devices, however, is still an ongoing research topic, since it is often performed with time-history based trial-and-error methods or simplified analytical methods, which do not guarantee the optimal placements of the dampers. In addition, the existing methods have the following limitations: (1) in seismic design, it is not rational to adopt the optimum results using the minimum damping coefficient to meet the code-specific

requirements under the design earthquake intensities (e.g., a frequent earthquake corresponds to an exceedance probability of 63% in 50 years, an occasional earthquake corresponds to an exceedance probability of 10% in 50 years, and a rare earthquake corresponds to an exceedance probability of 2% in 50 years), because no margin resistance is present when the structures are subjected to larger earthquake loads; (2) collapse prevention is a primary performance target for structural design [35,36]. Although the above studies may possibly provide ways to reduce the risk of structural collapse, they do not provide methods to effectively improve the collapse-resistant capacity (ground motion intensity at the structural collapse state), and thus uncertain damage may happen when the structure is under larger earthquakes; and (3) some methods derived from 2D structural models may be difficult to extend to 3D cases. Considering the above limitations, in this study, we proposed a retrofitting method with an optimum design of viscous dampers to improve the structural collapse-resistant capacity to earthquakes under the same retrofitting cost compared with ordinary retrofitting methods. The aim is to increase the structural sustainability, in an earthquake environment with a higher seismic hazard than in the initial structural design.

2. Retrofitting Method Using Viscous Dampers

2.1. Structural Model Used for Verification

In order to verify the retrofitting method, a 6-story building is used with regular configurations in plan and elevation. This frame structure was designed according to the CSDB code [3] with the design earthquake environment of Region 6 (Peak Ground Acceleration, i.e., PGA (Peak Ground Acceleration) = 0.05 g, corresponding to a 10% exceedance probability in 50 years, with a type II site condition), and now it should meet the requirements of the design earthquake environment of Region 8 (PGA = 0.2 g corresponding to a 10% exceedance probability in 50 years, with a type II site condition) due to design code revision. The geometry layout of the frame structure is shown in Figure 1. More information on the reinforced concrete (RC) frame, such as cross-section dimensions of columns and beams and usage of steel rebars, is provided in Tables 1 and 2. The frame is a flexible structure with fundamental and second periods $T_1 = 1.88$ s and $T_2 = 0.62$ s, respectively.



Figure 1. Layout of frame structure (unit: mm).

Table 1. Dimensions of beams and rebars (X direction).

	Size (mm $ imes$ mm) Width $ imes$ Height		Area of Longitudinal Rebars (mm ²)/Stirrup						
Story	Sido Par	Middle Bay	Side	Bay	Middle Bay				
	Side Day	Wildule Day	Beam Ends	Midspan	Beam Ends	Midspan			
1	200×50	200×300	2250/ <i>ф</i> 8@100	1600/ <i>ф</i> 8@200	2250/ <i>ф</i> 8@100	1350/ <i>ф</i> 8@200			
2	200×50	200×300	2200/ <i>\oplus</i> 8@100	$1600/\phi 8@200$	2200/ <i>\phi</i> 8@100	1250/ <i>\phi</i> 8@200			
3	200×50	200×300	2050/ <i>\oplus</i> 8@100	$1600/\phi 8@200$	2050/ <i>\phi</i> 8@100	$1100/\phi 8@200$			
4	200×50	200×300	$1800/\phi 8@100$	1650/ <i>\phi</i> 8@200	$1800/\phi 8@100$	850/ <i>\phi</i> 8@200			
5	200×50	200×300	$1450/\phi 8@100$	$1650/\phi 8@200$	$1450/\phi 8@100$	750/ <i>ф</i> 8@200			
6	200×50	200×300	850/ <i>\phi</i> 8@100	$1400/\phi 8@200$	850/ <i>\</i> 08@100	600/ <i>\phi</i> 8@200			

Note: Beams in Y direction have the same usage of rebars as that in X direction.

Story	Size (n	nm × mm)	Area of Longitudinal Rebars (mm ²)/Stirrup			
Story	Side Column	Middle Column	Side Column	Middle Column		
1	400×400	400×400	2000/ <i>ф</i> 8@100	$1400/\phi 8@100$		
2	400×400	400×400	800/ <i>\$</i> 8@100	$1000/\phi 8@100$		
3	400×400	400×400	800/ <i>\phi</i> 8@100	$1000/\phi 8@100$		
4	400×400	400×400	$700/\phi 8@100$	700/ <i>\operator</i> 8@100		
5	400×400	400×400	$700/\phi 8@100$	700/ <i>\operator</i> 8@100		
6	400×400	400×400	$1300/\phi 8@100$	$1000/\phi 8@100$		

Table 2. Dimensions of columns and rebars.

The seismic response analysis is conducted using the OpenSees program [37]. The nonlinearBeamColumn elements with fiber section division are used to model beams and columns, while Concrete02 (Kent-Scott-Park) and Steel02 (Menegotto and Pinto) material models are used for the concrete and rebars [38]. The compression and tension strengths and strain at the peak stress of concrete are 20.1 Mpa, 2.01 Mpa and 0.002, respectively. The yielding strengths and elastic modulus of the longitudinal rebars are 335 Mpa and 2.0×10^5 Mpa. P- Δ coordinate transformation is used to consider the geometric nonlinearity. The shear failure is not considered in the element model. This assumption will not introduce large errors, because the columns and beams are required to be designed such that flexure damage occurs before shear damage. The damping ratio is set as 0.05 in the analyses.

The force provided by a viscous damper is calculated, in general, as

$$F = Cv^{\alpha} \tag{1}$$

where *C* is the damping coefficient, α is the velocity index, and *v* is the relative velocity. In the following numerical example, α is set as 1.0 corresponding to a linear viscous damper. The TwoNodeLink element with Maxwell material in OpenSees is used to model the viscous dampers [37]. The Maxwell material model comprises a series-wound stiffness spring and damping pot. The force from the damping pot is calculated by using Equation (1), and the stiffness is commonly selected within 2~3 times the value of coefficient (2.5 times is used in this study). Based on the survey of some companies' products, the commonly used damping coefficients of viscous dampers are 20, 50, 100, 150, 200, 250, 300, 350, 400, 500, 600, 750, 800, 1000, 1200, 1300, 1500, 1600, 1800, 2000, 2500, 2600, 2800, 3000, 3300, 3500, 3600, 3800, 4000, 4800, 5000, 5200, 5600, 6000, 6700, 8000, 8700, 9300, 10,000, 12,000, 15,000, 18,000, 20,000, 24,000, 26,000, 28,000, and 30,000 kN·(s/m). These parameters can be referred in the retrofitting procedure.

Ground motions (GMs) are selected from the PEER (Pacific Earthquake Engineering Research Center) NGA (Next Generation Attenuation) strong motion database (http://ngawest2.berkeley.edu) to be compatible with the design spectrum in the CSDB code [39] at the main period points. Since a suite of 3 to 11 GMs is usually recommended in codes [39–41] to get an accurate assessment of structural response in seismic design procedures, a total of 7 GMs (see Table 3) are used in this study. The matching to the design spectrum of the building site is shown in Figure 2.

Table 3. Selected ground motions (GMs).

Tag	Earthquake	NGA ID and Component	Year	Magnitude
1	San Fernando, USA	RSN68 SFERN PEL090	1971	6.61
2	San Fernando, USA	RSN93 SFERN WND143	1971	6.61
3	Tabas, Iran, USA	RSN143 TABAS TAB-T1	1978	7.35
4	Imperial valley—06, USA	RSN161 IMPVALL.H H-BRA315	1979	6.53
5	Imperial valley—06, USA	RSN178 IMPVALL.H H-E03230	1979	6.53
6	Imperial valley—06, USA	RSN180 IMPVALL.H H-E05140	1979	6.53
7	Imperial valley—06, USA	RSN183 IMPVALL.H H-E08140	1979	6.53



Figure 2. Selected GMs compatible with the design spectrum.

2.2. Design Method

A 2D model (a planar frame in the X direction) is firstly used in this section to illustrate the retrofitting method and while a 3D model will be adopted in Section 3. Figure 3 shows a typical placement layout of viscous dampers in the structure. The retrofitting method can be conducted through three steps (Step 1: Initial placements of dampers to satisfy code-specific requirements; Step 2: Optimum placements of the dampers under same retrofitting cost; and Step 3: Final check based on code-specific requirements). These steps will be discussed in detail in the following.



Figure 3. Placement layout of viscous dampers in the structure (planar frame for illustration).

2.2.1. Step1: Initial Placements of Dampers to Satisfy Code-Specific Requirements

Code-specific requirements under rare earthquakes are used in the initial design of dampers. The inter-story drift ratio of story $I(\delta_i)$ is used as the requirement, by considering that δ_i should be less than 1/50 for RC frame under rare earthquakes [3]. In Region 8, design intensities are PGA = 0.07 g, 0.2 g, and 0.4 g for frequent, occasional and rare earthquakes, respectively. Note that Step 1 can be implemented with any procedure provided that the design requirements are met. The following procedure is suggested:

- (1) For each GM, scale PGA to 0.4 g. Select a layout pattern of the damper placement; e.g., the pattern shown in Figure 3.
- (2) Use a uniform placement from a small damping coefficient, e.g., $C_i = 20 \text{ kN} \cdot (\text{s/m})$, as shown in Section 2.1 or from any other value based on the designer's experience.
- (3) Calculate δ_i for each story. If $\delta_i \le 1/50$ for any story, the initial placement of dampers satisfies code-specific requirements; stop the procedure, otherwise, increase the damping coefficients C_i until the requirement $\delta_i \le 1/50$ is met for story *i*. This procedure is performed until $\delta_i \le 1/50$ for any story. In such a way, C_i of each story is determined.

The use of the above procedure results in 7 schemes for initial placement patterns of dampers corresponding to the 7 GMs listed in Table 3. Table 4 provides the initial placements of dampers to satisfy code-specific requirements. Large discrepancies are observed in both the distribution pattern of damping coefficients among stories and the total damping coefficient (sum of damping coefficients of all stories). This observation reveals that although the GMs are compatible with the design spectrum, different demands may arise from the uncertainties of GMs. For example, to satisfy code-specific requirements, a total damping coefficient of $4,170,000 \text{ N} \cdot (\text{s/m})$ is needed for GM 3 while only 440,000 N $\cdot (\text{s/m})$ is needed for GM 2.

Retrofitting Scheme	C_1	<i>C</i> ₂	<i>C</i> ₃	C_4	<i>C</i> ₅	<i>C</i> ₆	$\sum_{i=1}^{6} C_i$
Initial scheme 1	300,000	20,000	250,000	250,000	20,000	20,000	860,000
Initial scheme 2	150,000	150,000	50,000	50,000	20,000	20,000	440,000
Initial scheme 3	1,300,000	1,300,000	1,000,000	500,000	50,000	20,000	4,170,000
Initial scheme 4	1,000,000	1,000,000	800,000	250,000	20,000	20,000	3,090,000
Initial scheme 5	1,200,000	1,300,000	750,000	200,000	50,000	50,000	3,550,000
Initial scheme 6	800,000	750,000	600,000	100,000	20,000	20,000	2,290,000
Initial scheme 7	20,000	20,000	500,000	50,000	20,000	20,000	630,000

Table 4. Initial placements of dampers to satisfy code-specific requirements (unit: N·(s/m)).

The incremental dynamic analysis (IDA) [42] is performed to check the collapse-resistant capacity of the frame after the initial placements of dampers. The structural collapse state is determined according to FEMA (Federal Emergency Management Agency) 350 [43], i.e., the 20% tangent slope method, which defines the point on the IDA curve with a tangent slope that reduces to 20% of the initial elastic slope as the collapse capacity point, or according to the inter-story drift ratio (IDR) is larger than 10%. The collapse-resistant capacities are $S_a(T_1) = 0.16$ g, 0.14 g, 0.22 g, 0.28 g, 0.19 g, 0.19 g, and 0.22 g after retrofitting by the 7 schemes, with increases of only 0.01 g, 0.0 g, 0.08 g, 0.03 g, 0.07 g, 0.05 g, and 0.0 g with respect to the original frame.

2.2.2. Step 2: Optimum Placements of the Dampers at the Same Retrofitting Cost

The initial design of dampers will be further optimized in this section to increase the structural collapse-resistant capacity at the same retrofitting cost. It is assumed that the cost of retrofit is proportional to the total damping coefficient [14,34]. Therefore, in the optimization, the total damping coefficient obtained in Step 1 is kept unchanged. The following procedure can be followed:

- (1) By referring to initial scheme 1, perform IDA analysis on the structure to obtain its collapse-resistant capacity *CC*. Note that the selected GM for initial scheme 1 corresponds to GM 1.
- (2) Scale GM to CC and perform a further dynamic analysis on the initial retrofitted structure. Obtain the inter-story drift ratio (δ_i) of each story.
- (3) If $\delta_{i, \max}$ is close enough to the pre-defined collapse inter-story drift ratio $\delta_{collapse}$, no iteration is necessary; otherwise, modify the distribution of the story damping coefficient C_i . The story damping coefficient C_i is reduced in stories with δ_i lower than $\delta_{collapse}$ and increased in stories with δ_i higher than $\delta_{collapse}$ (using Equation (2) for the adjustment and Equation (3) to keep the total damping coefficient unchanged). The adjustment is repeated until all the inter-story drift ratios satisfy Equation (4).

$$C_i^{j+1} = \left(\frac{\delta_i^j}{\delta_{average}}\right)^{\alpha} \cdot C_i^j \tag{2}$$

$$\sum_{i=1}^{6} C_i = C_{total} \tag{3}$$

$$\delta_i^{j+1} < \delta_{collapse} \tag{4}$$

In the above equations, C_i^{j+1} and C_i^j are the damping coefficients of dampers placed at story *I* after *j*+1th and *j*th adjustments; δ_i^{j+1} and δ_i^j are the inter-story drift ratios at story *I* after *j*+1th and *j*th adjustments under the scaled GM; $\delta_{average}$ is the average value of inter-story drift ratios of all stories; and α is a coefficient between 0 and 1 that controls the convergence gradient. In the study, α is set to 0.3; and C_{total} is the total damping coefficient of the initial retrofitted structure. Please note that 6, appearing in Equation (3), denotes the number of stories of the example frame. $\delta_{collapse}$ is the inter-story drift ratio to determine the collapse state of the optimum structure. According to FEMA 356 [44] and to experimental studies [45–47], stating that the inter-story drift ratio corresponding to "Collapse Prevention" state is in the range 2–4%, $\delta_{collapse}$ is set to 4% in this study. Note that 10% is used previously in the IDA analyses to check a real collapse state, whereas 4% is used here to assess a "Collapse Prevention" state which is actually a nominal collapse suitable to practical design.

- (4) Perform IDA analysis on the structure to obtain its new collapse-resistant capacity CC'. Scale the PGA of GM to CC' and perform (3) again. Carry out this procedure until any further iteration is unable to increase the CC'. The value of CC' so obtained is recognized as the optimum result for the selected GM.
- (5) Using the above procedure, 7 new schemes of placements of dampers for the frame can be obtained; these new schemes have the same retrofitting cost as the initial retrofitting schemes obtained in Step 1, but with higher collapse-resistant capacities.

For brevity, only the new scheme 1 is provided here for illustration. Table 5 shows the changes in the damping coefficients of each story in Step 2. It is observed that the damping coefficients of lower stories become larger while those of upper stories become smaller, and that there are no requirements for placements of dampers at the top two stories. This finding is consistent with the study of Pekcan et al. [12]. The collapse-resistant capacity increases to 0.03 g compared to the initial retrofitted frame. Figure 4 shows the change of the inter-story drift ratio of each story, evidencing how the collapse-resistant capacity increases in the procedure. It is shown that for the initial retrofitted schemes, one or two stories of the structure collapse under the GMs. With the optimum design, more than one story collapses nearly at the same ground motion intensity in contrast with what occurred for the initial retrofitted frame, in which a story collapses while other stories still remain in the elastic range. Figure 5 shows that, compared with the initial retrofitted schemes obtained in Step 1, the procedure carried out in Step 2 leads to an increase of the collapse-resistant capacities of the 7 schemes of 18.75, 7.14, 13.64, 28.57, 5.26, 47.4, and 13.64%, respectively. Note that the IDA curves shown in Figure 4 are presented only to illustrate the procedure proposed in the study. In the practical design, for saving the computational cost, the IDA analyses can start from a spectral value S_a corresponding to PGA = 0.4 g because the structural collapse-resistant capacity is surely larger than that intensity.

 $\sum^{6} C_i$ Collapse C_1 **Optimum Times** C_2 C_3 C_4 C_5 C_6 Resistance Initial scheme 1 0.16 g 300,000 20,000 250,000 250,000 20,000 20,000 860,000 1st time 0.18 g 499,230 32,883 185,666 127,186 7857 7178 860,000 2nd time 0.19 g 849,740 1476 5545 3329 0 0 860,000 0 Optimum scheme 1 0.19 g 849,740 1476 5455 3329 0 860,000

Table 5. Variation of damping coefficients in the optimum procedure (using Initial scheme 1 as an example) (unit: $N \cdot (s/m)$).



Figure 4. Variation of the collapse resistance in the optimum procedure (using Initial scheme 1 as an example; IDR: Inter-story drift ratio): (**a**) 1st story, IDA (incremental dynamic analysis) curves; (**b**) 2nd story, IDA curves; (**c**) 3rd story, IDA curves; (**d**) 4th story, IDA curves; (**e**) 5th story, IDA curves; (**f**) 6th story, IDA curves.



Figure 5. Comparison between the structural collapse resistance of the initial retrofitted scheme and the optimum retrofitted scheme.

2.2.3. Step 3: Final Check Based on Code-Specific Requirements

In the above two steps, the results of a retrofitted scheme under a given GM have been provided. In this section, a total of 7 GMs will be used together to get the final optimum retrofitted scheme. At first, the minimum total damping coefficient is obtained; then, the optimum distribution of this total damping coefficient along the height of the frame is determined. The following procedure is performed:

- (1) Determine the required minimum total damping coefficient. Note that the schemes obtained in Step 2, which satisfy the code-specific requirements about inter-story drift ratio under the rare earthquake intensity, are taken as schemes to be considered for each GM. In this step, each scheme obtained in Step 2 is analyzed under 7 GMs scaled to PGA = 0.07 g for frequent earthquake and PGA = 0.4 g for rare earthquake, respectively. Then, the average inter-story drift ratio of each scheme is obtained by averaging 7 results. The required minimum total damping coefficient is determined from the scheme average inter-story drift ratios, which satisfies the code requirements under frequent and rare earthquakes (1/550 and 1/50, respectively [3]).
- (2) Determine an optimum distribution pattern from schemes obtained in Step 2 with total damping coefficient scaled to the required minimum total damping coefficient. This procedure checks which distribution pattern is better under a given minimum total damping coefficient. The verification criteria are the same used in (1).

Using the above procedure, the final optimum scheme will be obtained. For the example frame, the required minimum total damping coefficient is $3,550,000 \text{ N} \cdot (\text{s/m})$. Scaling all the other schemes' total damping coefficients to this value, and checking the average inter-story drift ratios again, the final optimum retrofitted scheme is obtained and referred to as scheme 5, as shown in Table 6. Figure 6 shows that the optimum retrofitted scheme satisfies the code-specific requirements for the average inter-story drift ratio under frequent and rare earthquake intensities (1/550 and 1/50, respectively [3]).

Strengthen Scheme	<i>C</i> ₁	<i>C</i> ₂	<i>C</i> ₃	C_4	<i>C</i> ₅	<i>C</i> ₆	$\sum_{i=1}^{6} C_i$
Optimum scheme 1	849,740	1476	5455	3329	0	0	860,000
Optimum scheme 2	262,542	115,899	31,765	20,796	5172	3826	440,000
Optimum scheme 3	3,335,742	543,619	164,958	125,681	0	0	4,170,000
Optimum scheme 4	2,741,236	186,395	101,966	60,403	0	0	3,090,000
Optimum scheme 5	1,610,247	1,339,753	553,541	46,459	0	0	3,550,000
Optimum scheme 6	1,604,274	412,497	139,411	133,818	0	0	2,290,000
Optimum scheme 7	602,094	3659	22,695	1551	0	0	630,000

Table 6. Damping coefficients in the optimum retrofitted scheme (unit: N·(s/m)).



Figure 6. Average inter-story drift ratio (IDR) under frequent and rare earthquakes: (**a**) Frequent earthquake; (**b**) Rare earthquake.

2.3. Comparison of Failure Pattern and Collapse Fragility

This section verifies the seismic performance of the frame after retrofitting with the optimum scheme. The yielding occurs if the cross-section curvature response is larger than the yielding curvature value. Note that the concrete and rebar in a cross-section may be the same, but different axial compression ratios in columns among different stories lead to the cross-section curvatures not being the same in different stories. The calculated yielding curvatures for the side columns from the 1st to

6th story are 0.0111, 0.0099, 0.0090, 0.0092, 0.0078, and 0.0067 m⁻¹, and those for the center columns are 0.0107, 0.0113, 0.0102, 0.0102, 0.0085, and 0.0069 m⁻¹.

Figures 7 and 8 show the maximum curvature ductility μ_{max} (maximum value/yielding value) of columns in each story. The hollow red circle shows that the yielding is not achieved where $\mu_{max} < 1$. The solid red circle shows that the yielding is achieved where $\mu_{max} \ge 1$. In order to provide a clear demonstration, the viscous dampers placed on the structure are not displayed in the figures. The figures show that, for the initial retrofitted structure, the yielding occurs and the collapse occurs at the bottom section of the firs story columns under anyone of the 7 GMs, while the upper stories remain elastic. As a contrast, for the optimum retrofitted structure, yielding does not occur under GM 1, GM 2, and GM 7. Meanwhile, it seems that the yielding occurs more uniformly, and the maximum curvature ductility μ_{max} decreases by 51.6%~77.7% at the same locations. Therefore, the optimum retrofitted structure has a smaller probability of collapse. This figure clearly illustrates the effectiveness of the optimum retrofitted procedure.



Figure 7. Locations of yielding in columns of initial retrofitted frame (Initial scheme 5): (**a**) GM 1; (**b**) GM 2; (**c**) GM 3; (**d**) GM 4; (**e**) GM 5; (**f**) GM 6; (**g**) GM 7.

The collapse fragility, which is calculated using Equation (5) [48], is adopted to compare the change of the collapse-resistant capacity of the frame.

$$P(\text{Collapse}|\text{IM} = im) = \Phi\left(\frac{\ln(x/m_{\text{R}})}{\beta_{\text{R}}}\right)$$
(5)

Here is the standard normal distribution function; P(Collapse|IM = im) is the probability of collapse under GM with intensity *im*; and *m*_R and β_R are the median value and logarithmic standard deviation of the fragility. The collapse frequency shown by Equation (6) can be also used to calculate the fragility; then, *n*_c and *N*_{total} are calculated by statistical data, and finally fitted by Equation (5) to obtain a smooth fragility curve.

$$P(\text{Collapse}|\text{IM} = im) = \frac{n_c}{N_{total}}$$
(6)

In Equation (6), n_c is the number of collapse cases under GM with *im* (intensity measure); N_{total} is the number of total dynamic analyses under GM with *im*. The acceleration spectral intensity $S_a(T_1, \xi = 5\%)$ is used as *im* in the analyses.



Figure 8. Locations of yielding in columns of optimum retrofitted frame: (**a**) GM 1; (**b**) GM 2; (**c**) GM 3; (**d**) GM 4; (**e**) GM 5; (**f**) GM 6; (**g**) GM 7.

Figure 9 shows the fragility curves of the original frame, initial retrofitted frame, and the optimum retrofitted frame. In this figure, the result of the original frame was also provided because we want to illustrate both the retrofitting effect on the original structure and the optimum effect on the initial retrofitted frame. The figure shows that the collapse probability of the optimum retrofitted frame is the smallest, which demonstrates that the placements of viscous dampers can increase the structural collapse-resistant capacity. The maximum decline of collapse probability between the original and optimum retrofitted frames is 77.26%, and that between the initial retrofitted and optimum retrofitted frames is 33.53%. Note that the retrofitting costs of the initial retrofitting and optimum retrofitting are the same.



Figure 9. Collapse fragility curves of the 2D frame.

3. Extension to 3D Structures

The practical application of retrofitting is always on an actual 3D structure. This section will provide a way to extend the 2D results to 3D structures, which will significantly reduce the computational cost in the optimum retrofitting procedure. The 3D frame shown in Figure 1 is with 3-bay in X direction and 5-bay in Y direction. The dampers will only be installed at a few places in a 3D structure in order to minimally disturb the structural functions. Figure 10 shows the bays at which viscous dampers are placed in X direction and Y direction.



Figure 10. Placement of viscous dampers in X and Y directions (placed at shadow bays).

Since the distributions of the story lateral stiffness and story strength of the 3D frame are similar to those of the planar frame used in Section 2, the distribution patterns of additional story damping coefficients can be the same as those in the 2D case, and the values can be proportional to the results obtained by using the 2D case. As stated in Section 2.2.3, scheme 5 in Table 6 is the optimum scheme in the 2D case. Table 7 provides the damping coefficients used in the retrofitting in X direction and *Y* direction, respectively. Note that these values are for one of the planar frames in the 3D frame; i.e., 1/4 of the total damping coefficient used in X direction and 1/2 of the total damping coefficient used in Y direction. The damping coefficients in X direction are calculated as 1.5 times the values obtained in the 2D case. For the damping coefficients in Y direction, the distribution pattern is fixed but the values need to be determined. By using a trial-and-error method, the total damping coefficient is determined to be 8,875,000 N·(s/m). The ground motions are applied in both X direction and Y direction. Figure 11 shows the average inter-story drift ratios under the frequent earthquake and the rare earthquake in X direction and Y direction, which indicate that the structural performance satisfies the code-specific requirements (1/550 under frequent earthquake and 1/50 under rare earthquake). Collapse fragility analyses are also conducted on the initial retrofitted frame and optimum retrofitted frame in X direction and Y direction which reveal that, with the same retrofitting cost, the optimum retrofitted frame has a larger collapse-resistant capacity with about 15% increases compared with the initial retrofitted frame.

Table 7. Optimum damping coefficients of 3D frame (unit: N·(s/m)).

3D Frame	<i>C</i> ₁	<i>C</i> ₂	<i>C</i> ₃	C_4	<i>C</i> ₅	<i>C</i> ₆	$\sum_{i=1}^{6} C_i$
X direction	2,415,000	2,010,000	825,000	75,000	0	0	5,325,000
Y direction	4,025,000	3,350,000	1,375,000	125,000	0	0	8,875,000



Figure 11. Average inter-story drift ratio (IDR) under frequent and rare earthquakes: (**a**) X direction, frequent earthquake; (**b**) X direction, rare earthquake; (**c**) Y direction, frequent earthquake; (**d**) Y direction, rare earthquake.

4. Economic Analysis for the Proposed Method

The above study focuses on the seismic performance of the retrofitted frame. The economic benefit should be determined, as it has an impact on whether the retrofitting can be conducted or not. Therefore, this section discusses the economic benefit of the retrofitting of existing frame structures from low to high seismic hazard regions. The methodology proposed in FEMA P-58 and the PACT software [49] are used to conduct the economic analysis. Note that we have not investigated any other retrofitting solution, such as seismic isolation, and so the economic benefit analysis is only assessed for retrofitting with viscous dampers.

4.1. Performance Group of Structural and Non-Structural Members

The replacement cost is calculated as $(249.03 \times 441 \times 6)/10^4 = 65.9$ MUD (MUD represents one million/100 US dollars), in which 249.03 US dollars is the statistical construction cost of 1 m² at the building location [50], 441 m² is the slab area of one story (see Figure 1), and 6 is the number of stories. The total replacement cost includes the core, shell, and all tenant improvements and contents [49]. Considering that the building's function is a middle school, the total replacement cost is finally determined to be 76.7 MUD, including the cost due to structural replacement 65.9 MUD, and costs due to the damage of electronic teaching platforms, projectors, tables and chairs, blackboards, and computers (numbers and costs are provided in Table 8). Regarding the replacement time, including the foundation, upper structure, decoration, and elevator installation, etc., Table 9 provides the required workdays for each task according to the quota of construction information [51].

Table 8. Performance groups considered in the loss estimation of 6-story RC (reinforced concrete) frame.

Fragility ID [49]	EDP	Cost/Each (Unit: US Dollar)	Number in Each Story	Total Number
E2202.020	PFA	194.3	10	60
C3033.002	PFA	448.4	10	60
E2022.020	PFA	14.9	300	1800
E2022.021	PFA	29.9	10	60
E2022.022	PFA	448.4	10	60
	Fragility ID [49] E2202.020 C3033.002 E2022.020 E2022.021 E2022.022	Fragility ID [49] EDP E2202.020 PFA C3033.002 PFA E2022.020 PFA E2022.021 PFA E2022.022 PFA	Fragility ID [49] EDP Cost/Each (Unit: US Dollar) E2202.020 PFA 194.3 C3033.002 PFA 448.4 E2022.020 PFA 14.9 E2022.021 PFA 29.9 E2022.022 PFA 448.4	Fragility ID [49] EDP Cost/Each (Unit: US Dollar) Number in Each Story E2202.020 PFA 194.3 10 C3033.002 PFA 448.4 10 E2022.020 PFA 14.9 300 E2022.021 PFA 29.9 10 E2022.022 PFA 448.4 10

Construction Items	Construction Period (Unit: Workday)
Foundation project	30
Upper structure project	305
Decorate project	60
Elevator system installation	50
Heat-supply system installation	50
Air conditioning system installation	65
Electric power substation project	40
Total required workdays	600

Table 9. Construction periods of key items of the 6-story RC frame.

In the PACT software [49], members cataloged in the same performance group correspond to the same fragility curve. Table 10 provides the statistical structural and non-structural member information of the building. For the structural members, only the beam-column joint is set as a performance group because damage commonly occurred at the beam and column ends of the frame structures. Table 10 also gives the EDPs (Engineering Demand Parameters) used in the evaluation. IDR means that the member damage is sensitive to the inter-story drift ratio, and PFA means the member damage is sensitive to the peak floor acceleration. The fragility ID shows the fragility curves selected from the PACT software corresponding to the performance group. The costs of the performance groups in Table 10 are determined by using the built-in data in PACT software. Note that the performance groups in Table 8 are not built-in data in the PACT software, only similar fragility IDs are used and the costs are determined by their market prices.

	Performance Group	Fragility ID [49]	EDP	Costing Based Upon in PACT [49]	Number in Each Story	Total Number
Structural member	Beam joints	B1041.101b	IDR	1 EA	24	144
	Curtain walls	B2022.001	IDR	30 SF	34.82	208.92
	Partitions	C1011.001a	IDR	100 LF	5.32	31.92
	Wall finishes	C3011.001a	IDR	100 LF	1.34	8.04
	Cold water piping	D2021.011a	PFA	1000 LF	0.07	0.42
	Hot water piping	D2022.011a	PFA	1000 LF	0.40	2.40
	riot water piping	D2022.021a	PFA	1000 LF	0.16	0.96
	Sanitary waste piping	D2031.011b	PFA	1000 LF	0.21	1.26
	HVAC equipment	D3041.011a	PFA	1000 LF	0.24	1.44
Non-structural		D3041.031a	PFA	10 EA	2.37	14.22
member	Variable Air Volume (VAV) box	D3041.041a	PFA	10 EA	1.90	11.4
	Concrete tile roof	B3011.011	PFA	100 SF	32.28	32.28
	Recessed ceiling lighting	C3033.001	PFA	1 EA	71.21	427.26
	Independent pendant lighting	C3034.001	PFA	1 EA	71.21	427.26
	Sprinklor water supply	D4011.021a	PFA	1000 LF	0.85	5.1
	Sprinkler water suppry	D4011.031a	PFA	100 EA	0.38	2.28
	Stairs	C2011.001a	IDR	1 EA	2.00	12
	Low voltage switchgear	D5012.021a	PFA	225 AMP	1.00	6
	Elevator	D1014.011	PFA	1 EA	1.00	1.00
	Motor control center	D5012.013a	PFA	1 EA	2.00	2.00

Table 10. Statistical data on the performance groups of the 6-story frame.

Note: HVAC, Heating Ventilation Air Conditioning.

The cost of viscous dampers is proportional to the damping coefficient. After inquiring with several damper companies, the costs for viscous dampers in a single bay along the structural height in *X* direction were determined to be 4085, 3400, 1395, 127, 0, and 0 (a total of 9006 US dollars), and the costs for viscous dampers in a single bay along the structural height in *Y* direction are 6807, 5666, 2326, 211, 0, and 0 (a total of 15010 US dollars). Therefore, the total cost of all viscous dampers is (9006 × 2

 $\times 4 + 15010 \times 3 \times 2)/10^5 = 16.2$ MUD. The installation of a viscous damper needs 2 workers with 1 workday, and the cost is estimated as $45 \times 2 = 90$ US dollars, in which 45 US dollars are estimated as the salary for 1 worker per day at the building's location. The estimated total number of required viscous dampers is 56, hence the total installation cost is $(90 \times 56)/10^4 = 0.5$ MUD. Therefore, the total retrofitting cost of the 3D structure is 16.2 + 0.5 = 16.7 MUD.

4.2. Economic Benefit Analysis

Since the structure is retrofitted considering an increase of seismic hazard, according to Chinese seismic codes, from Region 6 to Region 8 [3], the economic benefit is calculated for both the original and the retrofitted frames under the earthquake intensity corresponding to Region 8 (PGA = 0.07 g, 0.2 g, and 0.4 g for the frequent earthquake, the occasional earthquake and the rare earthquake). Note that the results of a large number of analyses would provide a smoothed distribution for the probabilistic evaluation of earthquake results. However, with the current state of modeling capability, such a method would be infeasible for implementation in practice. Instead, the PACT software uses the Monte Carlo procedure to evaluate possible outcomes given a limited set of inputs [49]. In this procedure, limited suites of analyses are performed by using actual GMs to derive a statistical distribution of demands using many of building response states for a specific intensity of motion. In the present study, 1000 Monte Carlo realizations were conducted for a GM intensity level. The GMs selected in Section 2.1 are used here.

Figure 12a–f compares the repair costs between the original frame and retrofitted frame. These figures show that the probabilities are smaller than the specific repair cost levels. Figure 13 shows the median repair costs, which are the values corresponding to a probability of 50% in Figure 12. In the figure, we added the retrofitting cost (16.7 MUD) into the total repair cost in order to compare the economic benefit. The figure also compares the repair costs of structural members and non-structural members, respectively. According to FEMA P-58 [49], when the structure is seriously damaged, as in the case shown in Figure 13c, it is necessary to demolish the structure and remove it from the site. Hence, the repair cost (or the replacement cost, which is more rational here) includes the cost to demolish the damaged structure and clear the debris in addition to replacing the structure "in-kind". Demolition and site clearance will increase structural repair costs by up to 20–30%. Under the rare earthquake excitation, the original frame collapses; therefore, the total repair cost increases by 20% in the calculation, i.e., $76.7 \times 120\% = 92.04$ MUD. Hence, the ratio between the cost of complete replacement and the cost of retrofitting is about 45%.

The following observations can be made from these figures. (1) Under a frequent earthquake, for both the original and retrofitted frames, the losses are due to non-structural members, while the structural members' damages are negligible. (2) Under an occasional earthquake, losses are due to both the structural and non-structural members in the original frame, in which the loss due to non-structural members makes up a large proportion. The retrofitted frame suffers no loss due to the structural members. If the initial retrofitting cost is not considered, the loss of the retrofitted frame is smaller than that of the original frame. (3) Under a rare earthquake, for both the original and retrofitted frames, the losses are due to both the structural and non-structural members. The repair cost due to structural members accounts for a large proportion. (4) Generally, the total repair cost, repair costs of structural members and non-structural members increase with the increase of GM intensity. If the retrofitting cost is considered, the economic benefit of the retrofitting is not favorable when a future earthquake intensity, the economic benefit of the retrofitting is still not favorable (but acceptable) when a future earthquake has an occasional earthquake intensity, and the economic benefit of the retrofitting is favorable and can save life when a future earthquake has a rare or larger earthquake intensity.



Figure 12. Exceedance probabilities of economic loss under different earthquake intensities: (**a**) 3D original frame, frequent earthquake; (**b**) 3D retrofitted frame, frequent earthquake; (**c**) 3D original frame, occasional earthquake; (**d**) 3D retrofitted frame, occasional earthquake; (**e**) 3D original frame, rare earthquake (frame is collapse in this case); (**f**) 3D retrofitted frame, rare earthquake.



Figure 13. Median values of repair costs under different earthquake intensities: (a) Frequent earthquake; (b) Occasional earthquake; (c) Rare earthquake.

Figure 14a-f compares the repair times between the original frame and retrofitted frame. These figures show that the probabilities are smaller than the specific repair time levels (using the number of workdays as an index). Figure 15 shows the median repair times, which are the values corresponding to a probability of 50% in Figure 14. Table 11 shows the total median repair times of the original frame and the retrofitted frame under a frequent earthquake, occasional earthquake and rare earthquake. The observations are that (1) There are no obvious differences when the two frames are hit by a frequent earthquake, in both cases the repair times are within one week. (2) The repair time for the retrofitted frame is shorter than that of the original frame under an occasional earthquake, requiring 7 workdays for the retrofitted frame and 34 workdays for the original frame. (3) The repair time for the retrofitted frame is obviously shorter than that of the original frame under a rare earthquake, where 53 workdays are required for the retrofitted frame and 402 workdays for the original frame. In this case, the original frame collapses and needs reconstruction. Similar to the calculation of repair cost, demolition and site clearance will increase the structural repair time by up to 20–30%; therefore, the total repair time under rare earthquakes increases by 20%, i.e., $402 \times 120\% = 482$ workdays. Therefore, the ratio between the repair time of retrofitting and the repair time of complete replacement is about 10%. Note that the shorter the repair time to a building, the less the impact of environmental problems.

Table 11. Median repair times of the original frame and retrofitted frame (unit: workday).

Frame	Frequent Earthquake	Occasional Earthquake	Rare Earthquake
	PGA = 0.07 g	PGA = 0.2 g	PGA = 0.4 g
3D original frame	5	34	482
3D retrofitted frame	2	7	53



Figure 14. Exceedance probabilities of repair time under different earthquake intensities (Parallel construction): (**a**) 3D original frame, frequent earthquake; (**b**) 3D retrofitted frame, frequent earthquake; (**c**) 3D original frame, occasional earthquake; (**d**) 3D retrofitted frame, occasional earthquake; (**e**) 3D original frame, rare earthquake; (**f**) 3D retrofitted frame, rare earthquake.



Figure 15. Cont.



Figure 15. Median values of repair times under different earthquake intensities (parallel construction): (a) 3D original frame, frequent earthquake; (b) 3D retrofitted frame, frequent earthquake; (c) 3D original frame, occasional earthquake; (d) 3D retrofitted frame, occasional earthquake; (e) 3D original frame, rare earthquake; (f) 3D retrofitted frame, rare earthquake.

5. Sustainability Analysis for the Proposed Method

Besides the economic analysis, environmental sustainability is also an important factor nowadays to influencing retrofit planning. Carbon emission is a commonly used index relevant to the ecological environment. The carbon emission calculation for a building can be divided into four stages: material preparation, construction, building use and demolition. The carbon emission model in the life-cycle period is [52]

$$P_{LC} = P_1 + P_2 + P_3 + P_4 \tag{7}$$

where P_{LC} is the carbon emission in the life-cycle period; and P_1 , P_2 , P_3 , and P_4 are the carbon emissions during material preparation, construction, building use and demolition, respectively.

 P_1 positively correlates to material usages, their carbon emission factors, and their hauling distances. P_2 positively correlates to the amount of required equipment and their carbon emission factors, and the number of workdays. In this study, the carbon emission during the building use (P_3) for the original frame and for the retrofitted frame is assumed to be almost the same, so P_3 is not further discussed later in the calculation. P_4 positively correlates to $P_1 + P_2$, and so usually $10\%(P_1 + P_2)$ is adopted in the calculation.

The specific estimation process of carbon emission is as follows. P_1 can be calculated using the following equation

$$P_{1} = \sum_{i=1}^{n} M_{i} \times \left(EF_{cl,i} + L_{i} \times EF_{jt,i} \times 10^{-4} \right)$$
(8)

where M_i is the total usage of *i*th material; $EF_{cl,i}$ is the emission factor of *i*th material (about 0.2 for steel and 0.15 for concrete [52]); L_i is the hauling distance of the *i*th material; $EF_{jt,i}$ is the emission factor of *i*th material during hauling (about 0.07 for railway hauling, 1.65 for highway hauling, and 0.15 for waterway hauling [52]); and *n* is the number of used material types. P_2 can be calculated using the following equation

$$P_2 = \sum_{j=1}^{n} N_j \times EF_{sg,j} + R \times 0.012$$
(9)

where N_j is the amount of equipment of type j; $EF_{sg,j}$ is the emission factor of jth equipment; R is the number of workdays; 0.012 is the estimated value of carbon emission of a person per day; and n is the number of equipment types.

The original frame is collapsed and the retrofitted frame is in a repairable state under a rare earthquake. Therefore, the original frame needs complete replacement, which leads to extra demolition (P_4) and much more material usage (P_1) for rebuilding than for retrofitting. According to Equation (8), if the hauling type is the same, P_1 for original frame will be much larger than P_1 for the retrofitted frame, because the M_i for the original frame (in the case of total replacement) will be much larger than that of the retrofitted frame (in the case of repair). It is a difficult thing to estimate how much equipment will be used in the replacement process without a detailed construction organization analysis. However, it is easy to see that more equipment needs to be used in the replacement process than in the repair process. As shown in Table 11, R is 482 days and 53 days for the original frame and retrofitted frame, respectively. Therefore, according to Equation (9), P_2 for original frame will be much larger than P_2 for the retrofitted frame. Since $P_3 = 10\%$ ($P_1 + P_2$) is adopted in the calculation, P_3 for original frame is larger than P_3 for the retrofitted frame. In summary, if we want to recover the building function after rare earthquakes, the carbon emission for the original frame will be larger than that for the retrofitted frame in the repair process.

6. Conclusions

For a structure with insufficient earthquake resistance, this study proposed a retrofitting method based on an optimum placement of viscous dampers. The following conclusions can be drawn:

- (1) The proposed retrofitting method can be applied both to satisfy the requirements of design codes and to enhance the structural collapse-resistant capacity of existing structures. An advantage of the proposed method is that the retrofitted structure has a larger earthquake collapse-resistant capacity compared with an ordinary retrofitting method entailing the same retrofitting cost. For a regular 3D frame, the computational cost is low because a 2D frame model can be adopted to determine the optimum placement pattern of the viscous dampers. Similar to other design methods for the placement of dampers, the proposed method is also a procedure based on a series of time-history analyses. However, for the 6-story RC frame structure used in this study, one time-history analysis commonly only takes about three minutes (for the 2D frame model). Therefore, the computational cost of the proposed method is acceptable.
- (2) The economic benefit analysis is conducted to check the convenience of the proposed retrofitting method. The owners can clearly know the economic benefits under different earthquake intensities that may happen in the future. For the 6-story RC frame structure used in this study, during its lifetime cycle, the economic benefit of retrofitting is not favorable if the structure only suffers an earthquake with a frequent earthquake intensity, while the economic benefit of retrofitting is favorable if the structure suffers an earthquake with an occasional earthquake intensity (depending on the building functions which influence the economic loss by downtime/repair time. The example building used in this study is a middle school, meaning that downtime/repair time will not induce much economic loss. However, the economic loss will be higher if it would be a commercial building.), and the economic benefit of retrofitting is significantly favorable if the structure suffers an earthquake with a rare intensity (the ratio between the cost of retrofitting and the cost of complete replacement is about 45%; the ratio between the repair time of retrofitting will save householders' lives in case of earthquake. This economic benefit analysis results can be provided

to householders who may decide whether to perform retrofitting or not. Besides the economic benefit, environmental sustainability is also discussed by way of a carbon emission calculation. Under a rare earthquake, the original frame needs replacement, which leads to more carbon emissions than a retrofitted frame in the repair process.

Author Contributions: Conceptualization and funding acquisition, Writing—review and editing: S.L. Methodology and formal analysis: J.Z.

Funding: This research project was supported by the National Key R&D Program of China (Grant No. 2016YFC0701500), National Natural Science Foundation of China (Grant No. 51578202), and Natural Science Foundation of Heilongjiang (Grant No. YQ2019E021). The financial supports are greatly appreciated by the authors.

Conflicts of Interest: The authors declare no conflict of interest.

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