

Supplementary materials

Direct Exfoliation of Natural SiO₂-Containing Molybdenite in Isopropanol: A Cost Efficient Solution for Large-Scale Production of MoS₂ Nanosheets

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Table S1: Content of natural molybdenite by component analysis using XRF

Element	Mo	K ₂ O	CaO	Mn	Sr	Na ₂ O	Sn	Ge	Yb	Y	As
Content/10 ⁻² (wt%)	58	1	0.4	0.05	0.008	<0.01	<0.004	<0.002	<0.002	<0.001	<0.0008
Element	S	Fe ₂ O ₃	Zn	Ni	F	Hg	Ti	In	Hf	Te	Co
Content/10 ⁻² (wt%)	21	1	0.2	0.02	<0.05	<0.01	<0.003	<0.002	<0.002	<0.001	<0.0007
Element	SiO ₂	Pb	MgO	Bi	Cd	Sb	Th	La	Ta	W	Zr
Content/10 ⁻² (wt%)	11	1	0.1	0.01	<0.02	<0.009	<0.003	<0.002	<0.002	<0.001	<0.0006
Element	Al ₂ O ₃	C	Cr	Rb	Ba	Ag	V	Ce	Cu	Ga	Nb
Content/10 ⁻² (wt%)	2	1	0.06	0.009	<0.02	<0.006	<0.002	<0.002	<0.001	<0.0008	<0.0005

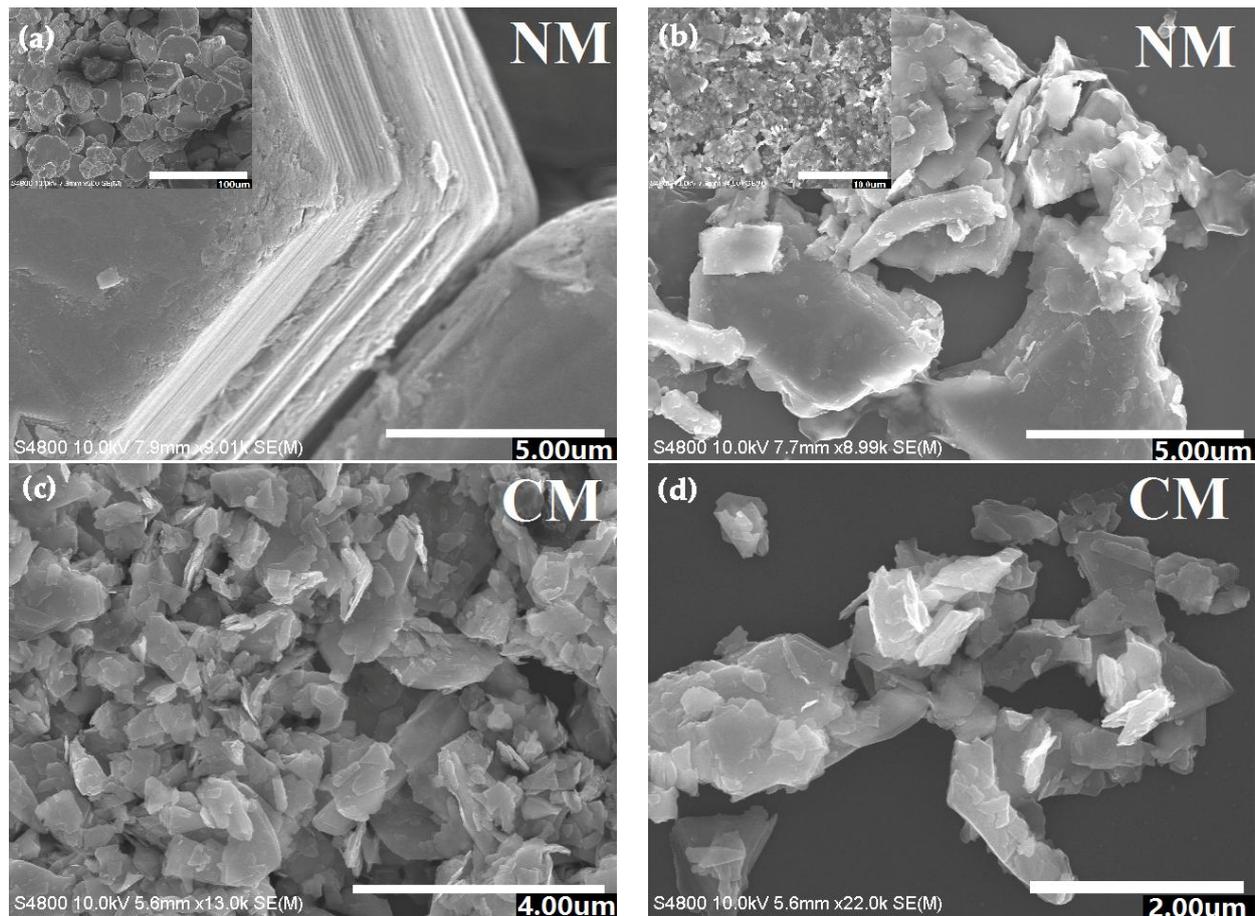


Figure. S1: SEM images of natural molybdenite (a), sifted natural molybdenite after ball-milled (b) and commercial MoS₂ (c, d).

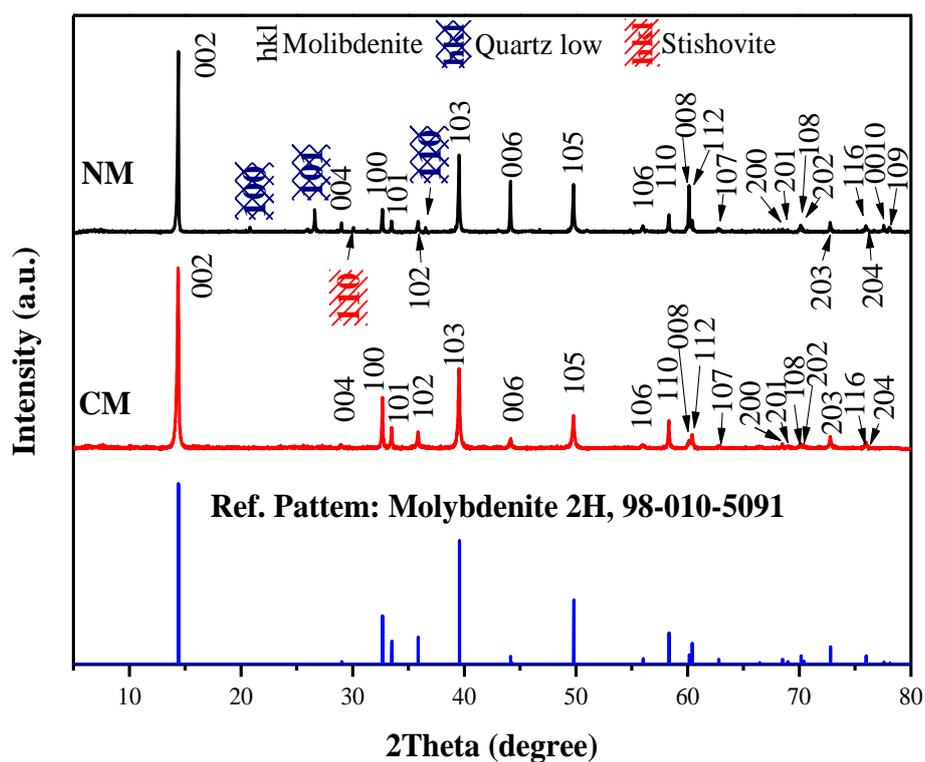


Figure. S2: XRD patterns of natural molybdenite and commercial MoS₂ shows both raw material mainly consist of 2H MoS₂ and the presence of quartz phase SiO₂ in natural molybdenite.

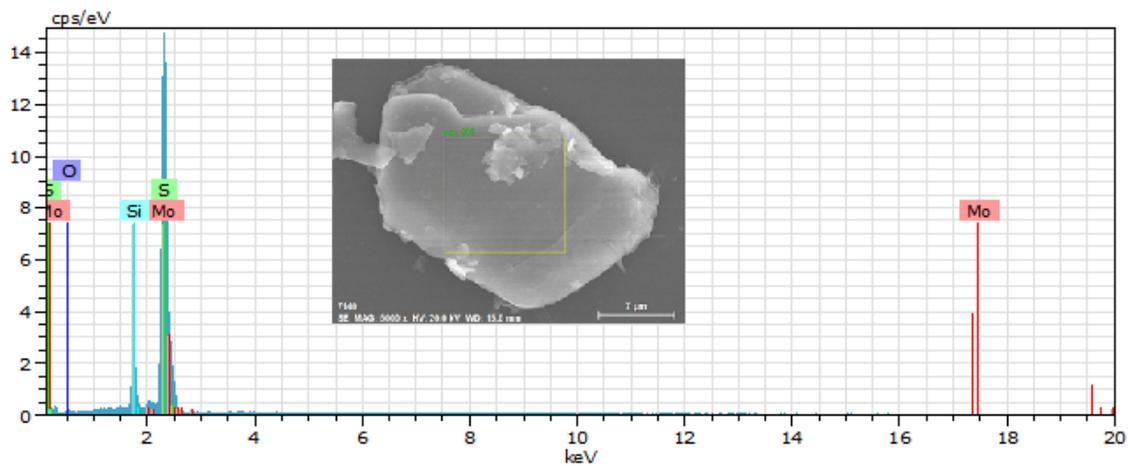


Fig. S3: Elemental analysis of natural molybdenite using EDS shows the SiO₂ and MoS₂ are mixed uniformly in the micro-scale.

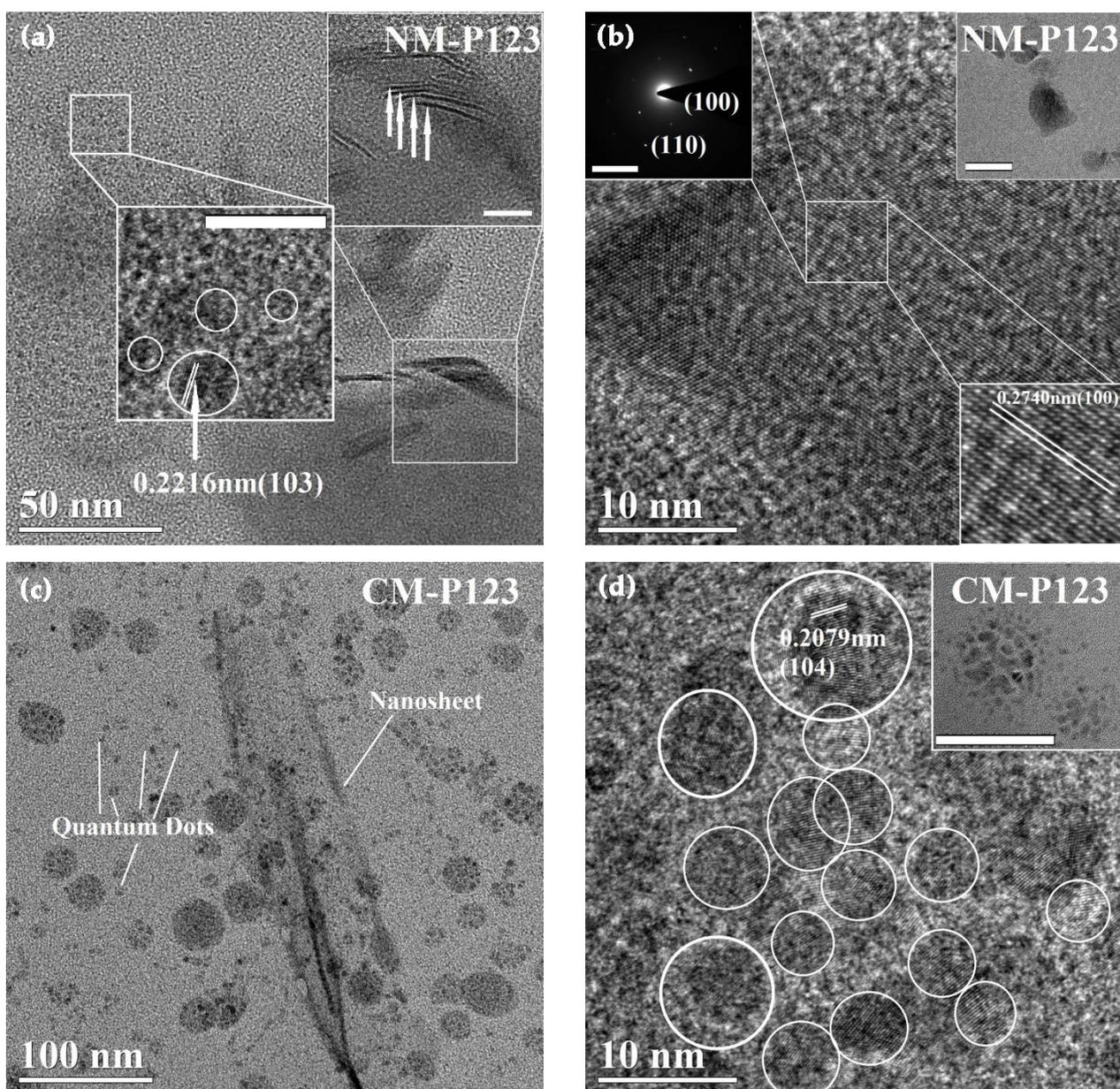


Figure. S4: TEM images of products exfoliated in P123 aqueous solution from natural molybdenite (a, b), commercial MoS₂ (c, d). Inset in (a): magnifications of the selected area; insets in (b): a SAED pattern, scale bar=5nm⁻¹, a low resolution image, scale bar=100nm; inset in (d): a low resolution image, scale bar=20nm.

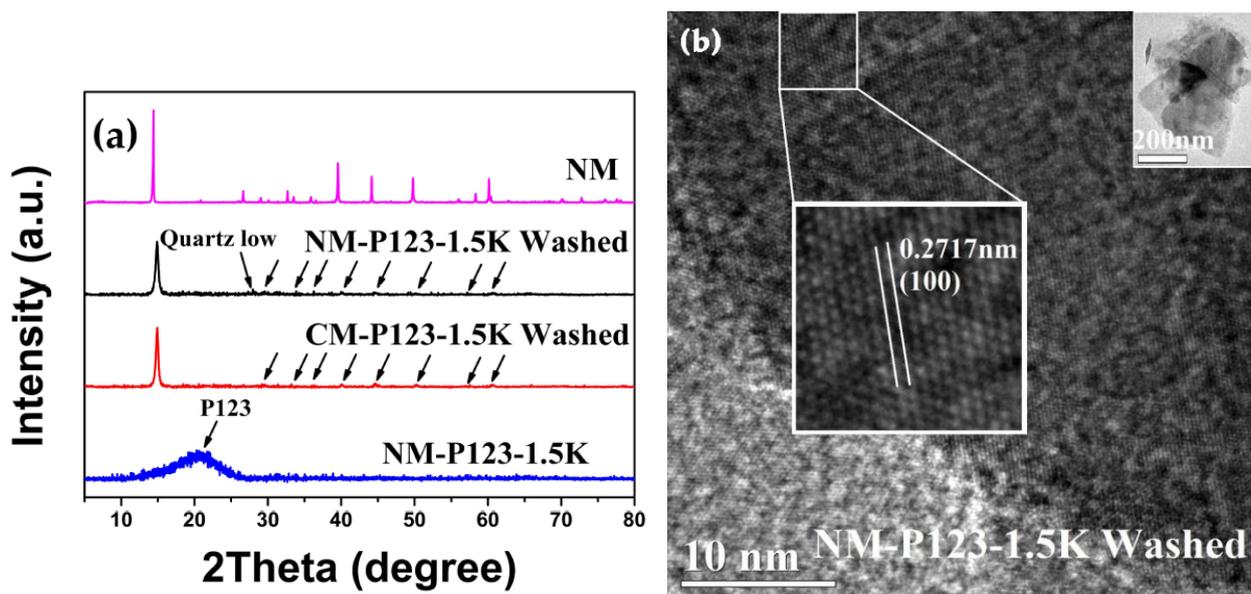


Figure. S5: (a): XRD patterns of products exfoliated in P123 from natural molybdenite and commercial MoS₂. (b): TEM images of NM-P123 powder-sample obtained by washing with deionized water several times to remove P123 after centrifuging at 1500rpm for 45min. It is shown that 1500rpm is not sufficient to completely separate the bulk material, and nanosheets are lost during washing.

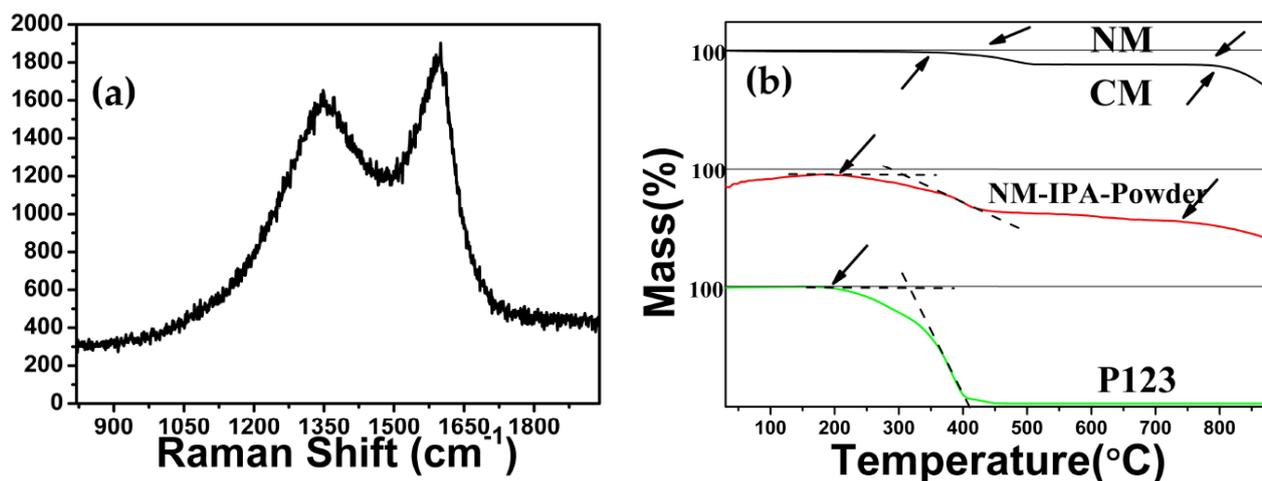


Figure. S6: (a): Raman spectrum of NM-P123 powder-sample obtained by calcining at 450°C for 2h (no characteristic shifts of MoS₂ and many shifts of organic carbon were found). (b): TGA curves of NM, CM, NM-IPA-Powder and P123 (burning at 450°C could cause the change of MoS₂ nanosheets and introduce new organic carbon impurities).

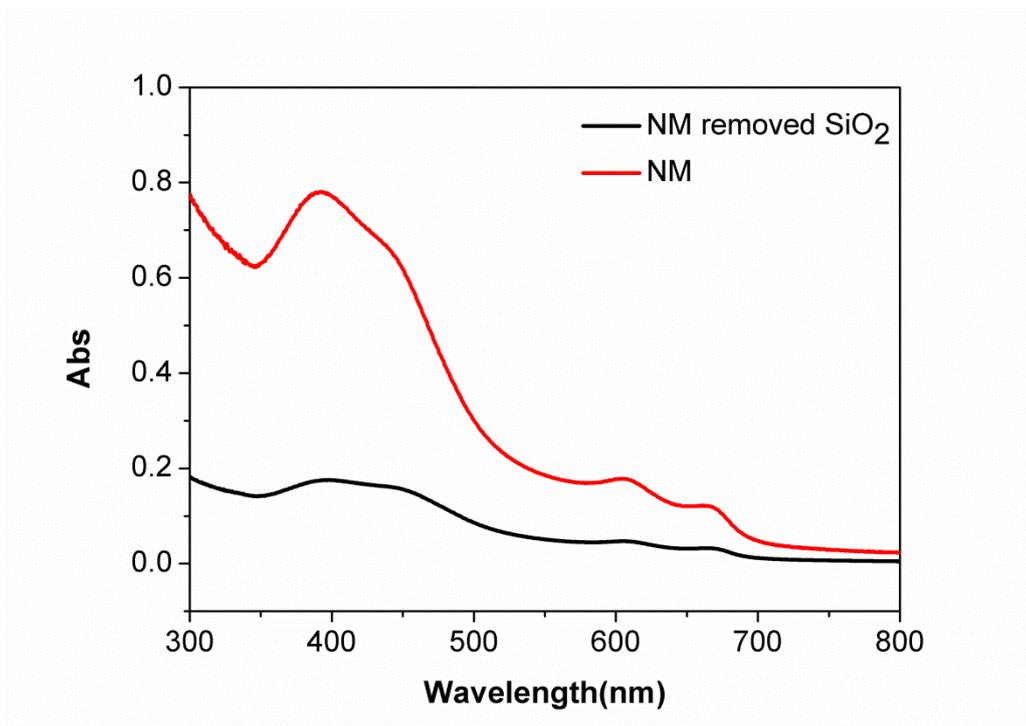


Figure. S7: UV-Vis absorption spectra stack plot of MoS₂ dispersions obtained from the initial NM and NM removed SiO₂.