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Study of the Static and Microwave Magnetic Properties of Nanostructured $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$

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Abstract: The effect of Ti substitution on the microwave and magnetostatic properties of nanostructured hexagonal $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ ferrite composites is studied. The microwave permeability is measured in the frequency range of 0.1–22 GHz by a coaxial technique. An analysis of the magnetostatic data is made by the law of approach to saturation. The ferrimagnetic resonance frequencies calculated from the magnetostatic data are consistent with those obtained from the microwave measurements. The natural ferrimagnetic resonance frequencies are located in the frequency range of 15 to 22 GHz, depending on the substitution level x . An increase in the amount of substitution elements results in a low-frequency shift of the ferrimagnetic resonance frequency for samples with $x < 1$. With x rising from 1 to 2.5, the resonance frequency increases. The results of the study demonstrate that the tailored optimization of the nano-structure of a functional material is a robust tool to fine-tune its microwave magnetic properties. The ferrites under study are promising materials to be applied as functional coatings intended to control electromagnetic interference in microwave devices.

Keywords: hexaferrites; magnetic composites; microwave magnets; microwave permeability; microwave coatings

1. Introduction

Magnetic materials with a high microwave permeability are needed in many fields of modern technology, such as high-frequency electronics, electromagnetic compatibility applications, and 5G communications. Generally, the applications of magnetic materials are divided into two categories [1]. The first of these is the energy conversion of electromagnetic fields and high-frequency signal matching—such materials are typically required to have a low loss, especially magnetic, with the real permeability being high. The second category implies materials having a high magnetic loss for applications where the attenuation and absorption of a high-frequency magnetic field is required. However, for both the cases, a typical requirement is low values of permittivity and conductivity.

For the radio frequency and low-frequency part of the microwave range (less than a few hundred MHz), spinel ferrites can meet these requirements. For higher frequencies (above few gigahertz), hexagonal ferrites and composites with ferromagnetic inclusions provide noticeable permeability values. In the frequency range from 10 to 30 GHz, important for 5G applications, hexaferrites and composites with hexaferrite inclusions are promising materials [2].

The manufacturing of coatings to reduce electromagnetic interference in the microwave region implies either plate materials or flexible sheets that can take the desired shape of radiating elements. Composites with hexaferrite inclusions or films based on hexaferrites may be employed for that purpose [3].

Hexaferrite films are advantageous in many respects. Films may be deposited directly on the device surface. The hexagonal symmetry allows texturizing films with the desired configuration: *c*-axis perpendicular to the film plane, along the film plane, or randomly distributed in the film plane [3–6]. For the case of composites, the most important factor which defines the effective permeability and permittivity is the shape of the inclusions [7–9]. The chemical composition of hexagonal ferrites may provide an additional opportunity to control the magnetic properties of the composites.

For example, M-type hexagonal ferrite BaFe₁₂O₁₉ (BaM ferrite) possesses strong magnetocrystalline uniaxial anisotropy along the *c*-axis, with the anisotropy field of $H_a = 17$ kOe and the highest saturation magnetization among hexaferrites, $M_s = 380$ G [10]. The ferrimagnetic resonance frequency of un-substituted BaFe₁₂O₁₉ is about 50 GHz [11]. A change in the composition of this hexaferrite by replacing iron with other elements leads to a decrease in the anisotropy field and even to a change in the type of anisotropy from the easy axis to the easy plane [11–15].

The operating frequency range for magnetic materials is well known to be limited by the frequency of the Ferromagnetic/Ferrimagnetic Resonance (FMR) f_r [16]. For most bulk magnets, including hexaferrites with the easy axis anisotropy type:

$$f_r = \gamma H_a \quad (1)$$

where $\gamma = 2.8$ MHz/Oe is the gyromagnetic ratio and H_a is the effective magnetic anisotropy field. For hexaferrites with the easy plane anisotropy type, the natural resonance frequency differs from Equation (1) and is given by:

$$f_r = \gamma \sqrt{H_\theta H_\phi} \quad (2)$$

where H_θ and H_ϕ are the anisotropy fields directed along the *c*-axis and perpendicularly to the *c*-axis, respectively. The resonance frequency for hexaferrites with *c*-axis anisotropy is typically higher than that for the case of the easy plane anisotropy, because the anisotropy field H_a is larger than $\sqrt{H_\theta H_\phi}$ [17]. From the archived literature, H_θ is about 10 kOe and H_ϕ is about a few hundred Oersted [10,18].

The substitution of iron ions also affects the saturation magnetization and coercivity [11,12,19]. Therefore, the doping of barium hexaferrite with various ions may be helpful for tailoring the static and dynamic magnetic properties and, consequently, tuning the operating frequency range.

In this study, titanium was chosen as an efficient dopant for barium hexaferrite property modification. Among a huge number of studies of BaM hexaferrites with various substituting elements, titanium-substituted ferrites are not sufficiently investigated. The anisotropy field as a function of the substitution level is given, and the FMR frequency is calculated in [13]; however, there is a lack of data on the microwave properties.

This study focuses on the effect of Ti ion substitution on the magnetic and microwave properties of hexaferrite composites of BaFe_{12-x}Ti_xO₁₉ with $x = 0.25$ to 2.5. An analysis of the magnetostatic data is made by the law of approach to saturation. The ferrimagnetic resonance frequencies calculated from the magnetostatic data are consistent with those obtained from the microwave measurements. The results demonstrate that the tailored optimization of the nano-structure of a functional material is a robust tool to finetune its microwave magnetic properties.

2. Materials and Methods

The stoichiometric amounts 99.0–99.5% of pure oxides and carbonate precursors, Fe₂O₃, BaCO₃, and TiO₂, were thoroughly mixed using a ball mill for 2 h in a wet medium, followed by drying in an oven. The dried homogeneous milled powders were compacted into tablets and were sintered at 1400 °C for 5 h. The sintered samples were ground into a fine powder.

The X-ray diffraction of $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ was studied with the use of a Rigaku Ultima IV diffractometer (Rigaku, Tokyo, Japan), with a copper tube $\text{Cu K}\alpha$ ($\lambda = 1.541 \text{ \AA}$). X-ray patterns were recorded in the range of angles 2θ from 5° to 90° , with 0.02 increments and at a speed of $2^\circ/\text{min}$. All the measurements were made at room temperature. The chemical composition of the samples was studied with the use of a JEOL JSM7001F scanning electron microscope (JEOL, Tokyo, Japan) equipped with an INCA X-max 80 energy dispersive X-ray fluorescence analyzer (Oxford Instruments, Abingdon, UK).

A typical SEM image of the milled powder study is shown in Figure 1. The powder particles are of an irregular, stone-like shape. The grain sizes are the same for all the compositions.

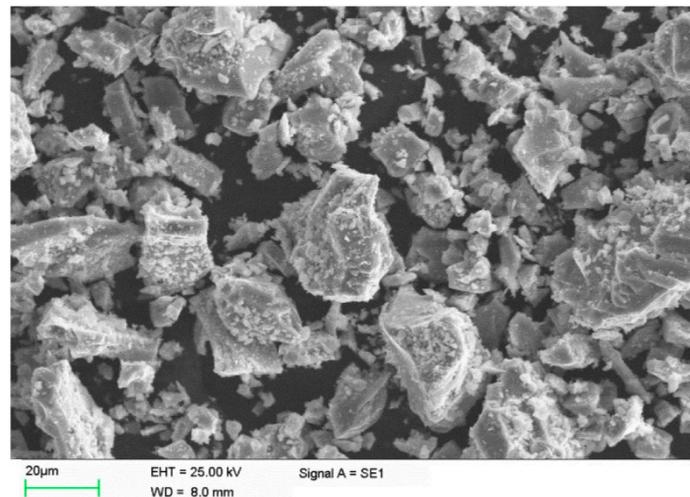


Figure 1. SEM micrographs of the powders under study.

The composite samples were prepared by the manual mixing of the BaM ferrite powder with molten paraffin wax. The permittivity and permeability of the samples were measured in the frequency range of 0.1 to 22 GHz using the transmission/reflection (Nicolson-Ross-Weir) technique in a $7/3$ coaxial line. The samples for microwave measurements were shaped to fit the coaxial line cross section.

Conventionally, measurements in the $7/3 \text{ mm}$ coaxial line are made in the frequency range below 18 GHz . Above this frequency, the TE_{11} higher mode and other higher-order modes can propagate in an empty coaxial waveguide. However, when a coaxial sample is placed in the waveguide, higher-order modes can emerge at the sample boundary and propagate through the sample with a feasible resonance in the sample length [20]. Similarly, the resonance of the fundamental TEM mode also emerges at a frequency where the sample thickness is equal to an integer multiple of $\lambda/2$, where λ is the wavelength. The resonance of the higher-order mode appears on the measured frequency dependence of the complex permittivity and permeability as an additional resonant loss. Therefore, the measured frequency dependences may demonstrate two types of unwanted behavior of higher-order modes, distorting the intrinsic frequency dependence of the complex permittivity and permeability. The first is due to the resonances, which emerge far from the sample in the signal path. The presence of such resonances is independent of the sample in the waveguide. They usually have a high Q-factor due to high conductivity of the waveguide conductors. The second type of unwanted behavior is defined by the sample itself, due to the resonance on its length. In this case, the location depends on the sample permittivity, permeability, and length.

The amplitude of resonances of higher-order modes is difficult to predict; it depends on the coupling of the energy of the TEM mode to a higher order mode. In the ideal case of a homogeneous sample with ideal boundary surfaces, a higher-order mode TE_{11} will not emerge.

At frequencies far from these resonances, the errors due to the excitation of higher modes are weak, because at frequencies below the critical the higher modes decay quickly, and above the critical

their impedance and propagation constant are close to those for the TEM wave. The smaller the sample under study is, the closer the frequency of the resonance will be to the value of the cut-off frequency for the corresponding mode propagating in an empty waveguide [20].

For this reason, the measurements could be made at frequencies above 18 GHz, up to 22 GHz, with great care considered in the interpretation of the measured data. At these frequencies, the magnetic loss peak corresponding to the ferrimagnetic resonance is easily distinguished against the background of the error. Above this range, a complex and poorly interpreted resonant pattern occurs, combining the effects of all the waves propagating in the line.

The volume fraction of the powder was 20% for samples with x from 0.25 to 1.3 and 35% for samples with $x \geq 1.5$. The need for a higher concentration of samples with $x \geq 1.5$ was related to a decrease in the sensitivity of measurements for samples with a high titanium content. The thickness of all the samples was 2 mm.

The hysteresis loops were measured with a vibrating sample magnetometer (VSM) in the field range of ± 15 kOe. The samples for VSM were made in a disc with a diameter of 7 mm, thickness of 1.5 mm and volume fraction of the ferrite less than 2%.

The analysis of the magnetostatic data was made from the law of approach to saturation (LAS) that governed the magnetization M behavior of a polycrystalline magnetic material in high magnetic fields [21]:

$$M(H) = M_s \left(1 - \frac{A}{H} - \frac{B}{H^2} \right) + \chi_p H. \quad (3)$$

The effective magnetic field H is the difference between the external magnetic field and the demagnetization field, M_s is the saturation magnetization of the material, and χ_p is the high-field susceptibility. Because of very low volume concentration, the fine particles in the paraffin may be considered as isolated particles without magnetic interaction. Therefore, the demagnetizing factor was taken as 1/3 due to the stone-like shape of the particles. The second term in the brackets, A/H , describes the behavior of inhomogeneous ferromagnets and usually vanishes in high fields [17,22]. The third term B/H^2 is related to the magnetocrystalline anisotropy. For hexagonal ferrites, $B = -Ha^2/15$, assuming $K_1 \gg K_2$, where K_1 and K_2 are the first and second anisotropy constants [21]. The values of M_s and B may be derived by fitting the hysteresis loops with Equation (3), assuming that the fields are high enough and that the second term in the brackets may be neglected.

The coercivity H_c was found from the measured hysteresis loops.

All the microwave and magnetostatic measurements were performed at room temperature.

3. Results and Discussion

3.1. X-ray Diffraction and Chemical Composition

The measured X-ray patterns are shown in Figure 2. A comparison of the obtained data with the diffraction pattern of non-substituted ferrite $\text{BaFe}_{12}\text{O}_{19}$ showed that the samples with an x value ranging from 0.25 to 1.5 comprise a single phase. This confirmed that the synthesis of samples was carried out successfully. Samples with $x > 1.5$ showed the presence of weak additional peaks.

The structural parameters and chemical formulas with the calculated substitution level are listed in Table 1. With x increasing, the lattice parameter a is almost constant, but parameter c increases, because the average radius of Ti^{4+} (0.627 Å) is larger than that of Fe^{3+} (0.550 Å) [11]. The cell volume rises with the substitution because of an increase in the c -axis by 0.3%. A similar result was obtained for Co-Zr-substituted BaM ferrite [12], and may indicate that substitution ions preferentially occupy some of the five crystallographic iron sites.

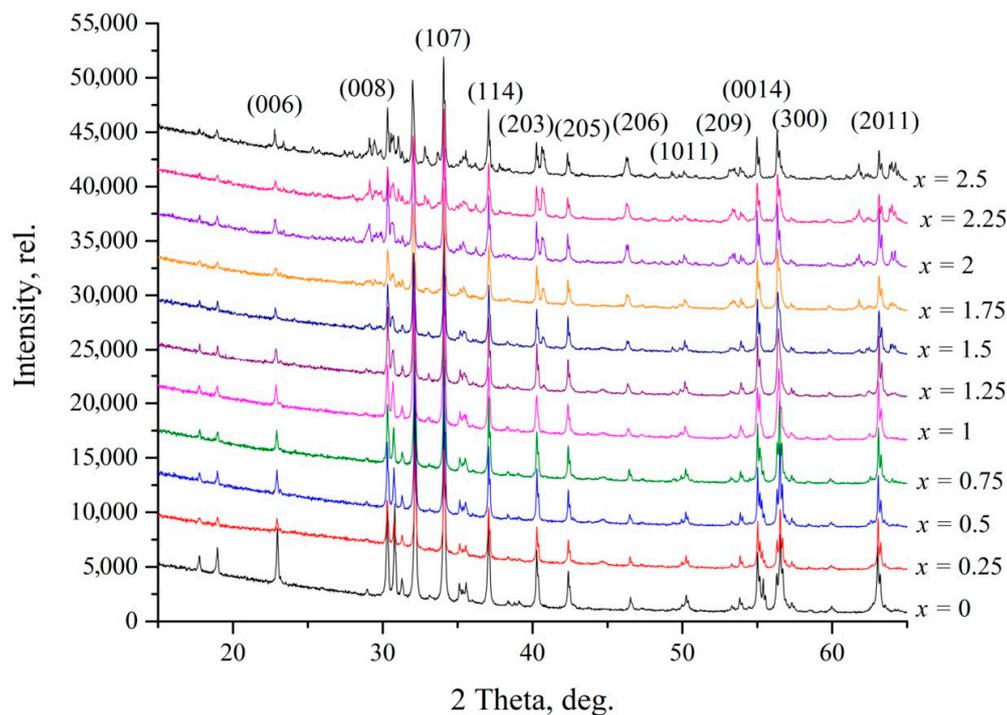


Figure 2. X-ray patterns for $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$, with x from 0 to 2.5.

Table 1. Lattice parameters a and c and cell volume V for $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$.

Substitution Level x	Calculated Brutto Formula	a , Å	c , Å	V , Å ³
0	$\text{BaFe}_{12}\text{O}_{19}$	5.8934(4)	23.2031(11)	698.01(9)
0.25	$\text{BaFe}_{11.72}\text{Ti}_{0.28}\text{O}_{19}$	5.8894(3)	23.2183(9)	697.44(6)
0.5	$\text{BaFe}_{11.51}\text{Ti}_{0.49}\text{O}_{19}$	5.8888(4)	23.2277(14)	697.58(9)
0.75	$\text{BaFe}_{11.26}\text{Ti}_{0.74}\text{O}_{19}$	5.8888(4)	23.2546(13)	698.39(9)
1	$\text{BaFe}_{10.98}\text{Ti}_{1.02}\text{O}_{19}$	5.8868(5)	23.2769(12)	698.58(8)
1.25	$\text{BaFe}_{10.72}\text{Ti}_{1.28}\text{O}_{19}$	5.8851(4)	23.3035(13)	698.96(9)
1.5	$\text{BaFe}_{10.46}\text{Ti}_{1.54}\text{O}_{19}$	5.8855(4)	23.3292(12)	699.83(8)
1.75	$\text{BaFe}_{10.28}\text{Ti}_{1.72}\text{O}_{19}$	5.8840(3)	23.3128(13)	698.98(8)
2	$\text{BaFe}_{9.83}\text{Ti}_{2.17}\text{O}_{19}$	5.8823(3)	23.3415(13)	699.45(8)
2.25	$\text{BaFe}_{9.69}\text{Ti}_{2.31}\text{O}_{19}$	5.8844(4)	23.3411(13)	699.94(8)
2.5	$\text{BaFe}_{9.36}\text{Ti}_{2.64}\text{O}_{19}$	5.8842(4)	23.3388(15)	699.82(9)

In the magnetoplumbite structure of M-type hexaferrite, Fe ions are known to be distributed in five nonequivalent crystallographic sites: 2a, 12k, 4f_{VI}—octahedral; 4f_{IV}—tetrahedral; 2b—the oxygen environment forms a bipyramidal site [19]. Ions with up-spin are located at the 2a, 12k, and 2b sites, and ions with down-spin are located at the 4f_{VI} and 4f_{IV} sites. As is shown in [23], titanium cations occupy the 12k and 4f_{VI} octahedral positions for Ti concentrations up to $x = 0.25$. With a substitution level $x > 0.25$, titanium cations may occupy 4f_{IV} tetrahedral positions, but the octahedral sites are still preferred. Such a distribution of substituting elements should result in a gradual decrease in the saturation magnetization.

3.2. Magnetic Properties

The measured magnetic hysteresis loops of the composite samples with $x = 0.25$ and $x = 2.5$ are shown in Figure 3a. The fitting curves and measured curves in high magnetic fields are shown in Figure 3b,c. They demonstrate good agreement.

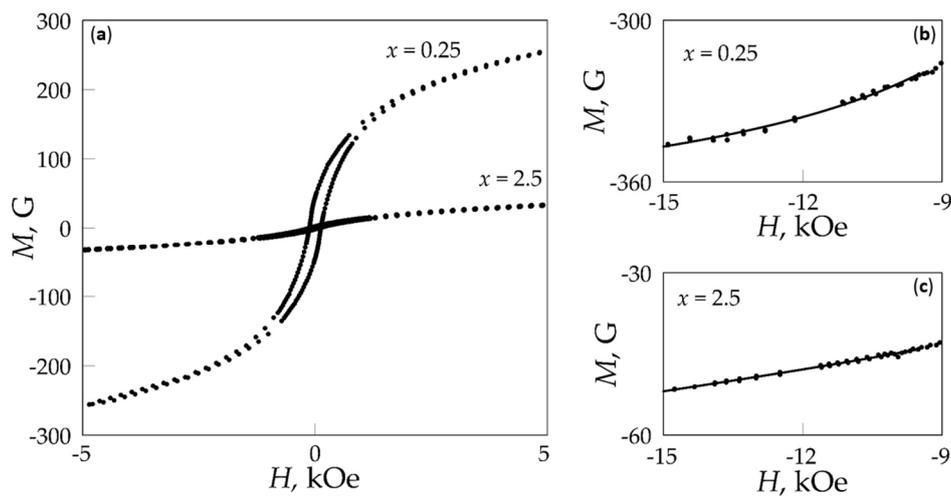


Figure 3. (a) The measured magnetic hysteresis loops for the composite samples of $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ with $x = 0.25$ and $x = 2.5$ are provided to demonstrate the fittings by Equation (3) at the high-field region for samples with (b) $x = 0.25$ and (c) $x = 2.5$.

The saturation magnetization M_S as a function of substitution level x is shown in Figure 4. When the Ti substitution is increased, M_S decreases gradually from 350 G for $x = 0.25$ to 35 G for $x = 2.5$. This is related to the distribution of substituting ions, as stated above. Single deviations on the graph of saturation magnetization dependence may be associated with an error in determining the concentration of composites due to small values of volume fraction of ferrite particles in the dielectric matrix of composites.

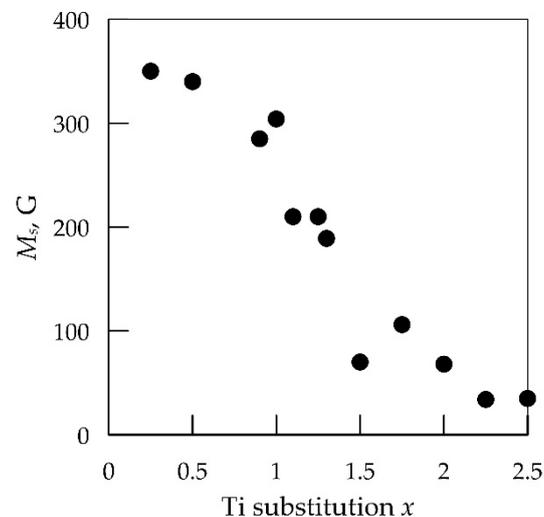


Figure 4. The saturation magnetization M_S derived from LAS for $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$.

The variation in coercivity H_c with the substitution x is shown in Figure 5. The coercivity rapidly decreases from 218 to 62 Oe, with the x value changing from 0.25 to 1. At higher substitution levels, from $x = 1$ to 1.5, the coercivity changes slowly, after which it increases again and achieves the value $H_c = 80$ Oe for $x = 2.5$.

The anisotropy field dependence derived from LAS is shown in Figure 5 with the black solid line. As the Ti substitution increases from 0.25 to 1, the anisotropy field reduces from 12 kOe to 5.8 kOe almost linearly. The increase in the Ti substitution from 1 to 1.3 does not affect significantly the anisotropy field, but a further increase in x is accompanied by a gradual increase in the anisotropy field. Such behavior of the anisotropy field may be caused by a change in the anisotropy type in the

range x from 1 to 1.3. A similar modification of the uniaxial anisotropy to planar anisotropy was observed in $\text{BaCo}_x\text{Ti}_x\text{Fe}_{12-2x}\text{O}_{19}$ at $x > 1.1$ [10]. Similarly, the substitution of Fe ions by Co-Zr leads to a change in anisotropy type at $x = 1.2$ [12]. The observed anisotropy fields for samples with $x > 1.3$ will be denoted as H_θ further, since they correspond to the anisotropy fields along the c-axis for the easy plane anisotropy type.

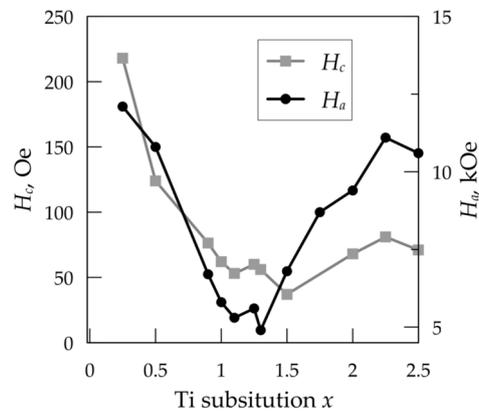


Figure 5. The anisotropy fields H_a calculated from LAS, and coercivity H_c for the composite samples of $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ plotted against the volume fraction. Lines are guides for eyes.

The coercivity dependence on the Ti substitution level has a shape that resembles the anisotropy field dependence. This leads to the conclusion that the above qualitative estimation of the anisotropy fields is accurate enough because the value of H_c is closely related to the anisotropy fields [12,24].

3.3. Microwave Properties

As stated above, two sets of composite samples with different volume concentrations were made for the microwave measurements. In accordance with Snoek's law [18,25], a strong decrease in the saturation magnetization with an increasing substitution level results in a decrease in the microwave permeability and therefore in a degradation of the measurement method sensitivity. The measured frequency dependence of magnetic loss for samples with $x = 1.25$ and a different volume fraction of ferrite is shown in Figure 6. An increase in the volume concentration does not lead to a shift in the resonance frequency, so it is acceptable to compare different concentrations.

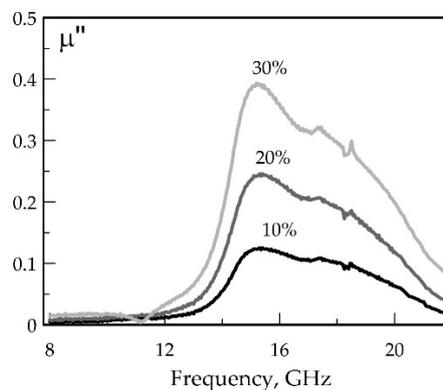


Figure 6. The measured frequency dependence of magnetic loss for the composite samples of $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ with different volume fractions of ferrite; $x = 1.25$.

The measured frequency dependencies of microwave permeability with different substitution levels are shown in Figure 7. It is seen that the permeability exhibits a strong frequency dispersion at frequencies from 12 to 22 GHz, which is attributed to the natural ferrimagnetic resonance.

The permittivity of the samples is almost constant, and the dielectric loss is small, so the frequency dependences of permittivity are not presented here. For samples with a volume fraction of 20%, the typical values of permittivity and the dielectric loss tangent are 6 and 0.03, respectively. For samples with a volume fraction of 35%, the permittivity is in the range of 10 to 13, with a loss tangent of 0.09 to 0.08.

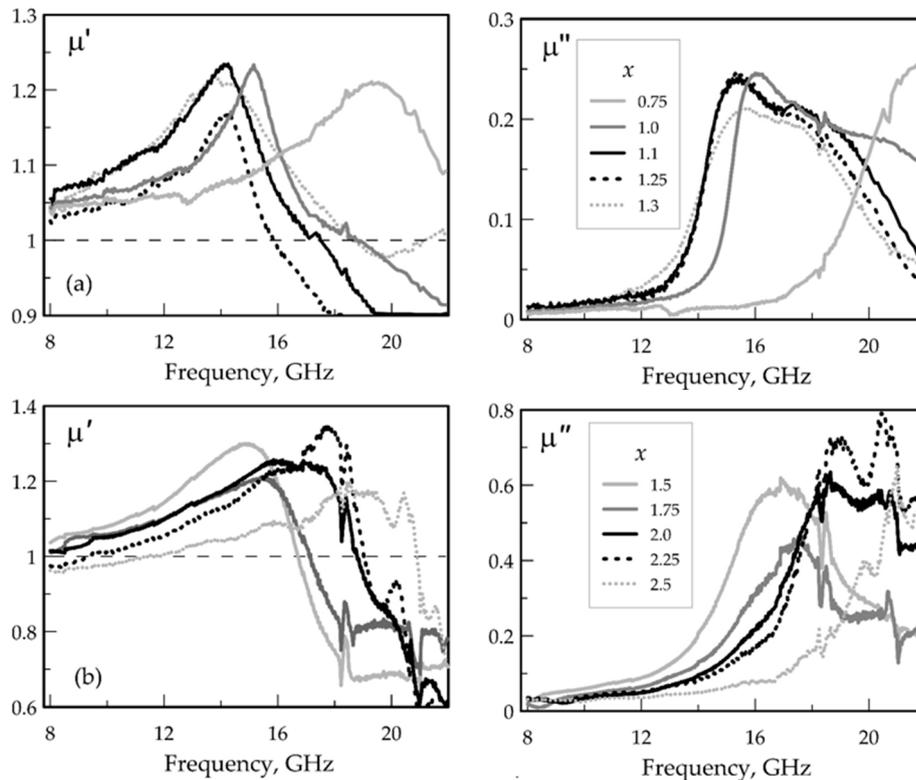


Figure 7. The measured frequency dependence of permeability for the composite samples of $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$: (a) x from 0.75 to 1.3, the volume fraction of the ferrite powder is 20%; (b) x from 1.5 to 2.5, the volume fraction of the ferrite powder is 35%.

The higher-order modes resonances on the sample length lead to the slight distortions at frequencies of 8 GHz and 13 GHz for samples with volume concentrations of 35% and 20%, respectively. The high Q-factor resonances between 18 and 19 GHz, which have the same location for all samples, are attributed to loss in waveguide walls. At higher frequencies, resonant measurement errors are also visible, but their presence does not lead to a large error in determining the peak of magnetic loss, from which the frequency of ferrimagnetic resonance is determined [10].

The black curve in Figure 8 represents the dependence of the FMR frequencies on the Ti substitution. The resonance frequency f_r decreases from 22 to 16 GHz with the increase in Ti substitution from $x = 0.75$ to $x = 1$. Further, the resonance frequency remains almost constant until $x = 1.3$, after which it shows a slow growth. The gray solid line in Figure 8 shows the resonance frequency evaluated from the anisotropy field by Equation (1). A clear discrepancy between the two curves is observed for $x > 1.3$. That may be caused by a modification of the anisotropy type into the easy plane, which makes Equation (1) no more valid. It should also be noted that the assumption $K_1 \gg K_2$ may not be obeyed at high values of substitution levels, which leads to the overstated values of the anisotropy field yielded by Equation (3). Paper [13] does not report an increase in the anisotropy field for samples with $x > 1$. This indicates that the increase in the resonance frequency is related to the growth of the anisotropy field H_φ in the hexagonal plane. The anisotropy field H_φ may be estimated from the obtained resonance frequencies and values H_θ by Equation (2). The calculation gives the values for H_φ from 4 to 8 kOe for samples with x from 1.3 to 2.5, which is too high, according to the literature [10,17,18]. It can

be concluded that H_0 increases for samples with $x > 1.3$, but comparatively slower, as was shown previously in Figure 5.

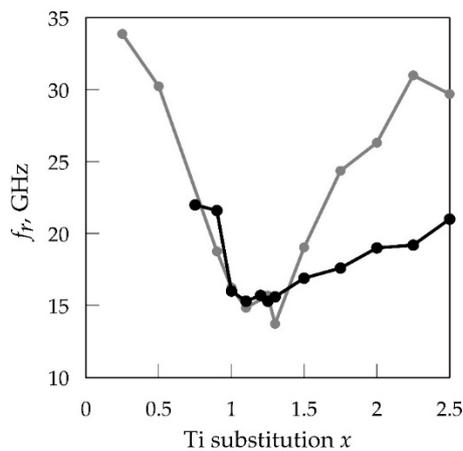


Figure 8. The resonance frequency plotted against the substitution level x . The black dots are measured values, the grey dots are calculated by Equation (1), the lines are guides for the eyes.

4. Conclusions

A set of M-Type hexagonal ferrites $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$, with x varying from 0.25 to 2.5, has been investigated. The magnetostatic analysis has shown that the presence of Ti ions induces a substantial decrease in the saturation magnetization. The anisotropy field decreases while the x value increases from 0.25 to 1 and rises with a further increase in x . The coercivity behavior with increasing the value of x resembles the anisotropy field dependence. The change in the magnetostatic properties may be induced by the modification of the anisotropy type from the easy axis to the easy plane.

The microwave properties of the samples are in agreement with the magnetostatic data for x value ranges from 0.25 to 1.3. The natural ferrimagnetic resonance frequencies are located in the frequency range of 15 to 22 GHz depending on x . Based on the microwave and static results, $\text{BaFe}_{12-x}\text{Ti}_x\text{O}_{19}$ is of potential interest for customized functional coating applications in microwave devices and high-speed electronics.

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