



Article Investigation of AgI-Based Solid Solutions with Ag₂CO₃

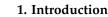
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Abstract: The formation phenomena of silver carbonate (Ag₂CO₃)–silver iodide (AgI) solid solutions were investigated by X-ray diffraction, thermogravimetry-differential thermal analysis, and electrical conductivity measurement. Results revealed that AgI and Ag₂CO₃ reacted with each other when mixed at room temperature. The reaction products were classified into three types: (1) AgI-based solid solutions in the AgI-rich region for x = 10% or less in x Ag₂CO₃–(1 - x) AgI; (2) Ag₂CO₃-based solid solutions in the Ag2-CO₃-rich region for x = 60% or more; and (3) silver carbonate iodides in the intermediate range for x between 10% and 60%. For the AgI-based solid solutions, the incorporation of Ag₂CO₃ into the AgI lattice expanded the unit cell and enhanced electrical conductivity. The solubility limit of Ag₂CO₃ into the AgI lattice estimated from the differential thermal analysis was $x \approx 5\%$.

Keywords: solid electrolyte; ionic conductor; solid solution; silver carbonate iodide; AgI; Ag₂CO₃



A solid electrolyte is a material that exhibits ionic conductivity through a bulk solid. A bulk solid with ionic conductivity similar to that of an electrolyte solution ($\sim 10^{-3}$ S/cm) is called a superionic conductor. Because of the use of liquids, electrolyte solutions currently used in primary and secondary batteries cause accidents such as leakage of electrolyte solution and explosions when organic electrolytes are used. However, by replacing electrolyte solutions with a solid superionic conductor, an all-solid-state battery that does not exhibit the problems associated with liquid electrolytes can be obtained. Improved safety, wide operating temperature ranges, and high energy density are the advantages of solid electrolytes [1,2].

Silver iodide (AgI) is a popular superionic conductor with three polymorphs: α -, β -, and γ -phase. The β - and γ -phase are predominant at room temperature (RT) and undergo a phase transition at 147 °C to the α -phase. The α -phase is a superionic conductor with an ionic conductivity of ~1 S/cm [3], whereas the β - and γ -phase have low ionic conductivities of 10^{-6} to 10^{-5} S/cm. The superionic conduction of α -AgI is explained by the melting of the Ag⁺ sublattice, whereas the I⁻ body-centered lattice supports the crystal structure [4–6].

We recently explored the AgI–Ag₂CO₃ system and discovered two new crystallographic phases with the nominal compositions of Ag₁₀(CO₃)₃I₄ [7] and Ag₁₇(CO₃)₃I₁₁ [8]. The latter was an Ag⁺ superionic conductor that was unknown before our work. It exhibited an ionic conductivity of 0.16 S/cm at RT with an activation energy of 0.33 eV in the temperature range of $-9 \,^{\circ}$ C to 19 $^{\circ}$ C. The ionic conductivity of Ag₁₇(CO₃)₃I₁₁ is comparable with or higher than that of other RT superionic conductive silver compounds such as RbAg₄I₅, KAg₄I₅ [9–13], Ag₁₉I₁₅P₂O₇, Ag₇I₄PO₄ [14], Ag₆I₄WO₄ [15], and Ag₂₆I₁₈W₄O₁₆ [16]. The conduction of Ag₁₇(CO₃)₃I₁₁ was completely ionic with an ionic transport number of 100%. Another silver carbonate iodide, Ag₁₀(CO₃)₃I₄, has a layered arrangement of the constituent atoms Ag/CO₃/Ag/I/Ag along <1 0 –1> and is a modest ionic conductor with an ionic conductivity of 10⁻⁶ S/cm [7].

Although superionic Ag⁺ conductivity has been known of for a long time, Ag⁺ conductors are not widely used in industries because of problems associated with phase stability



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). at RT. For instance, the α -AgI phase is stable only above 147 °C [3], RbAg₄I₅ is unstable in the presence of atmospheric moisture [10], and Ag₁₇(CO₃)₃I₁₁ is metastable at RT so that it gradually decomposes into AgI and Ag₁₀(CO₃)₃I₄ after a few weeks [8].

We recently discovered that Ag_2CO_3 and AgI form a solid solution and that adding Ag_2CO_3 to the AgI lattice improves the electrical conductivity of AgI-based solid solutions significantly. The specifics of this phenomenon are discussed herein. The investigation of this system will provide a deeper understanding of the mechanism by which CO_3 groups improve Ag^+ conductivity in silver compounds, as well as an insight into the design of a new Ag^+ superionic conductor. It is worth noting here that the AgI-based solid solution is formed by simply mixing Ag_2CO_3 and AgI at RT. This may allow for continuous synthesis, in contrast to typical Ag^+ conductors which are usually prepared in batch form at high temperatures. The stable and easy-to-prepare AgI-based solid solutions treated in this paper will open up innovative new applications for Ag^+ conductors.

2. Materials and Methods

The starting powders of AgI and Ag₂CO₃ were prepared by precipitating aqueous solutions of AgNO₃ (99.8%, Kanto Chemical Co., Inc., Tokyo, Japan) and KI (99.5%, Kanto Chemical) at 60 °C for AgI, and AgNO₃ and $(NH_4)_2CO_3$ (30 mass % as NH₃, Kanto Chemical) for Ag₂CO₃. The *x* Ag₂CO₃–(1 - x) AgI samples were prepared by thoroughly mixing Ag₂CO₃ and AgI powders at a particular molar ratio in an agate mortar for 40 min with a small amount of water as a mixing medium. The starting mixture was heated at 148 °C for 60 min in a glass tube with one end open. The samples for the electrical conductivity measurement were pelletized at 750 MPa before heating.

X-ray diffraction (XRD) with Cu K α radiation ($\lambda = 1.54183$ Å) was carried out to identify the crystalline phases using Rigaku MiniFlex 600 (Rigaku Co., Tokyo, Japan). The diffraction data were collected at RT using a one-dimensional detector (Rigaku D/teX Ultra 250). The X-ray tube was operated at 40 kV and 15 mA. The Rietveld method (Rigaku PDXL Ver. 2.8.1.1) was used to refine the lattice parameters [17]. Thermogravimetry–differential thermal analysis (TG-DTA) using Rigaku Thermo plus Evo was performed at a ramp rate of 3 °C/min in the presence of synthetic dry air flowing at 100 sccm (standard cubic centimeters per minute).

The electrical conductivity of the pelletized samples was measured using the alternating current impedance method at frequencies ranging from 5.5 MHz to 10 Hz and *Vrms* = 0.05 V using an NF ZM2376 LCR meter (NF Co., Yokohama, Japan) for pellets with a diameter of 4.25 mm and thickness of 1.5 mm. Au electrodes were deposited on both sides of the pellets by vacuum evaporation using JEOL JEE-03 (JEOL Ltd., Tokyo, Japan). The samples were handled in the dark to prevent photodegradation due to the potential photosensitivity of Ag compounds.

3. Results

Phase Identification

Figure 1 depicts the XRD patterns of the unheated samples of $x \operatorname{Ag}_2\operatorname{CO}_3$ – $(1 - x) \operatorname{AgI}$. The peaks at x = 0% were assigned to γ -AgI with the coexistence of a small amount of β -AgI. γ -AgI remained the main phase up to x = 10%. Complicated patterns from unidentified silver carbonate iodide(s) were observed between x = 21% and 50%. Although x = 21% and 43% correspond to the compositions of Ag₁₇(CO₃)₃I₁₁ and Ag₁₀(CO₃)₃I₄, respectively, the patterns do not coincide with the corresponding silver carbonate iodides because the formation of these silver carbonate iodides requires heat treatment. Ag₂CO₃ was seen as the main phase at $x \ge 60\%$.

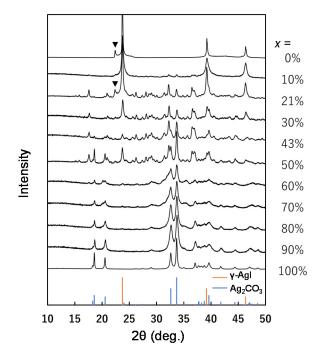
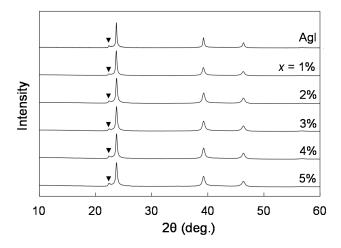


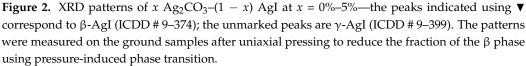
Figure 1. XRD patterns of the unheated $x \operatorname{Ag}_2\operatorname{CO}_3 - (1 - x) \operatorname{AgI}$ samples after mixing—the peaks indicated using \checkmark correspond to β -AgI (ICDD # 9–374); the line diagrams at the bottom indicate the peak positions of γ -AgI (orange) and Ag₂CO₃ (blue).

The results showed that Ag₂CO₃ and AgI reacted with each other even at RT during mixing to form solid solutions in the AgI-rich ($x \le 10\%$) or the Ag₂CO₃-rich ($x \ge 60\%$) regions. Silver carbonate iodides were formed in the intermediate range of x = 10-60%.

Subsequently, we focused on the effects of Ag_2CO_3 in the AgI-based solid solutions because the addition of Ag_2CO_3 to AgI enhanced the electrical conductivity, as discussed later.

The γ -phase is the RT phase of AgI. However, heated products are usually mixtures of γ - and β -AgI because γ -AgI (zinc-blende type) and β -AgI (wurtzite-type) are structurally similar. The β -phase in the mixtures can be reduced using the pressure-induced phase transition from β - to γ -AgI, as illustrated in Figure S1. The heated product contained β -AgI (Figure S1a), and applying pressure preferentially reduced the peaks of β -AgI (Figure S1b). Figure 2 shows the XRD patterns of AgI and AgI-based solid solutions at x = 1-5% prepared at 148 °C, where the samples were pretreated to suppress the peaks of β -AgI by uniaxial pressing for ease of profile fitting by the Rietveld method. The XRD patterns shown in Figure 2 were measured on the samples of the pressed pellets ground to a powder. Comparison based on the Rietveld analysis for the x = 0% sample (AgI) indicated that the uniaxial pressing reduced the fraction of β -AgI in the sample from 11% in the untreated state to 5.8%, which were estimated from the scale factors refined by the two-phase profile-fitting. The fractions of β -AgI in all the samples in Figure 2 were also around 4–6%.





The patterns in Figure 2 correspond to AgI (γ -AgI and a small amount of β -AgI). The peaks of the Ag₂CO₃-related compounds were not recognized, which again indicated that the AgI-based solid solutions were formed by the incorporation of Ag₂CO₃ into AgI.

 γ -AgI has a cubic zinc-blende-type structure with space group F4(-)3m [18]. The changes in the lattice parameters of γ -AgI with the addition of Ag₂CO₃ were examined by the Rietveld method. The profile fitting was carried out for the two phases of γ -AgI and β -AgI. Except for z of I in β -AgI, the x, y, and z coordinates were invariable in principle for the refinement because the atoms in γ -AgI and β -AgI are on the special positions. *z* of I in β -AgI was also fixed at 0.628 which was quoted from the literature [6] because of relatively small contribution of β -AgI to the diffraction intensity. Therefore, each pattern was fitted with the profile parameters of the pseudo-Voigt function, scale factors, and lattice parameters for γ -AgI and β -AgI, as well as the background function and the peak shift parameter common to the two phases, and the preferred orientation parameter of the March-Dollase function for β -AgI. Figure 3 shows the change in the lattice parameters of γ -AgI with the Ag₂CO₃ content *x*. The R_{wp}/R_p and *S* factors of the Rietveld refinement are listed in Table S1. The addition of Ag_2CO_3 resulted in a steep expansion of the unit cell from x = 0% to x = 2%, which is evidence of the incorporation of the CO₃ groups into the lattice of AgI. From the change in the lattice parameters, the solubility limit appeared to be around x = 2%. However, the lattice parameters increased up to x = 5%, and it was difficult to determine the solubility limit unambiguously. As discussed later, x = 2% coincided with the content of Ag_2CO_3 where a new endothermic peak arose in the differential thermal analysis (DTA).

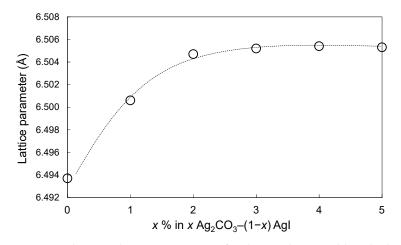


Figure 3. Change in lattice parameters refined using the Rietveld method against *x* in *x* Ag₂CO₃–(1-x) AgI.

The addition of Ag₂CO₃ to AgI enhanced the electrical conductivity, as shown in Figure 4a, which illustrates that the electrical conductivity increased with an increase in the Ag₂CO₃ content, *x*, from 2.7×10^{-6} S/cm at x = 0% to 5.2×10^{-3} S/cm at x = 7%. The electrical conductivity continued to increase until x = 21% and reached 1.6×10^{-1} S/cm. The slope of the increment was inflected around x = 7%. The XRD study showed the occurrence of superionic conductor Ag₁₇(CO₃)₃I₁₁ in the XRD peaks at $x \ge 7\%$. Figure 4b shows the XRD pattern of the x = 7% sample (after pressing treatment), indicating the occurrence of Ag₁₇(CO₃)₃I₁₁. Therefore, at x < 7%, the enhancement of the electrical conductivity with *x* was due to the incorporation of CO₃ groups into the AgI lattice to form the AgI-based solid solution. For $x \ge 7\%$, the increase in electrical conductivity was attributed to the fractional growth of the superionic conductor phase in the samples. The slope of this increment was steeper for the AgI-based solid solution at $x \le 7\%$.

Figure S2 shows the TG-DTA curves for the unheated $x \operatorname{Ag_2CO_3}(1 - x) \operatorname{AgI}$ mixture at x = 5%. The TG shows no substantial mass change up to 170 °C, demonstrating the thermal stability of the AgI-based solid solution against heat treatment in air until 170 °C without pyrolytic decomposition such as decarbonization. Two endothermic peaks were observed in the DTA at 120 °C and 133 °C. The former peak occurred specifically for the unheated sample and was considered to be associated with the formation of the high ionic conductivity phase.

Figure 5 shows the DTA curves of the $x \operatorname{Ag_2CO_3}(1-x) \operatorname{AgI}$ samples heat-treated at 148 °C from x = 0% to x = 7% without uniaxial pressing treatment. It should be noted that the pretreatment with uniaxial pressing had no substantial effect on the DTA results. The AgI (x = 0%) exhibited a sharp endothermic peak at 147 °C, corresponding to the phase transition to the α phase [3]. Since γ -AgI and β -AgI are difficult to distinguish due to the structural similarity, the term " β/γ -to- α phase transition" is used in this paper to describe this phase transition. The phase transition between γ -AgI and β -AgI is obscure and is usually not detected by DTA, as the fraction of β -AgI increases with increasing temperature.

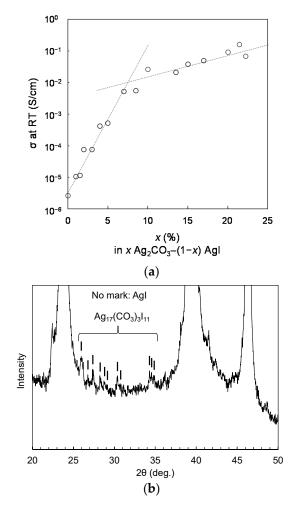


Figure 4. Electrical conductivity of $x \operatorname{Ag_2CO_3}(1 - x) \operatorname{AgI}$ at room temperature (**a**) and XRD pattern of the x = 7% sample pretreated with uniaxial pressing, showing the occurrence of small peaks of $\operatorname{Ag_{17}(CO_3)_3I_{11}}(\mathbf{b})$.

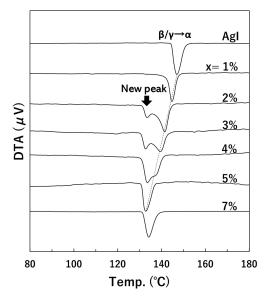


Figure 5. Differential thermal analysis curves of $xAg_2CO_3-(1 - x)$ AgI. The samples were not subjected to uniaxial pressing treatment.

The temperature of the β/γ -to- α phase transition shifted to a lower temperature with x, which was attributed to the incorporation of the CO₃ groups into the AgI lattice. Further, a new endothermic peak was recognized at 133 °C for $x \ge 2\%$, and its peak position was independent of x. This endothermic peak was observed regardless of the heating/cooling history for the samples and could thus be associated with a reversible phase transition. Because XRD revealed no peaks other than those of AgI, the new endothermic peak was also assumed to be due to the β/γ -to- α phase transition of the AgI-based solid solution, indicating that the AgI-based solid solution was separated into Ag₂CO₃-richer and -poorer regions. The two peaks observed in the DTA for x = 2%-4% overlapped at x = 5%; therefore, the concentration of the Ag₂CO₃-richer region was considered as 5%. It was unclear whether the phase separation was due to thermodynamic factors such as a decrease in free energy, or by the inhomogeneity of the starting Ag₂CO₃-AgI mixtures.

The enthalpy change $\Delta_t H_{\beta \to \alpha}$ associated with the phase transition between β -AgI and α -AgI has been reported to be 5.4 \pm 2 kJ/mol [19]. The estimated enthalpy changes by comparing the peak areas of the endothermic peaks at *x* = 1%, 2%, 3%, 4%, and 5% with that of AgI were 5.4, 5.4, 5.4, 5.1, and 5.2 kJ/mol, respectively, which were in reasonable agreement with the $\Delta_t H_{\beta \to \alpha}$ of AgI. This thermodynamic consideration supported that all the endothermic peaks in Figure 5 were due to the phase transition to the α phase.

4. Discussion

The results of this study showed that the incorporation of CO₃ groups into the AgI lattice led to the formation of the AgI-based solid solutions. The CO₃ groups expanded the unit cell of the AgI lattice, reduced the β/γ -to- α phase-transition temperature, and ultimately enhanced the electrical conductivity. The solubility limit of Ag₂CO₃ was unclear, as it depended on the characterization techniques of XRD, DTA, and electrical measurement. For example, the expansion of the unit cell leveled off around *x* = 2% (Figure 3) and the slope of electrical conductivity was inflected around *x* = 7% (Figure 4a).

The inflection point of the electrical conductivity at around x = 7% corresponded to the Ag₂CO₃ concentration at which the small peaks of $Ag_{17}(CO_3)_3I_{11}$ were observed in XRD (Figure 4b). The $Ag_{17}(CO_3)_3I_{11}$ phase is highly conductive, and the increase in the electric conductivity above x = 7% was attributed to the segregation of this conductive phase in the matrices of AgI-based solid solutions. On the other hand, XRD is not inherently sensitive to the detection of trace phases, and the presence of a very small amount of isolated $Ag_{17}(CO_3)_3I_{11}$ fragments was not expected to have a significant effect on the electrical conductivity of the sample. Therefore, it was difficult to determine the solubility limit based on the XRD peaks and the results of the electrical conductivity measurement. In addition, the DTA indicated the phase separation of the AgI-based solid solutions at x = 2%and above. x = 2% corresponded to the concentration at which the lattice expansion ceased in Figure 3. That was probably related to the fact that if the AgI-based solid solutions consisted of two regions with different Ag_2CO_3 concentrations and their peaks were not resolved, the Rietveld analysis might not provide the correct lattice parameters. Actually, the main peaks around 23.7° in Figure 2 broadened with increasing x, and their full-width at half-maximum increased from 0.20° at x = 0% to 0.30° at x = 5% through 0.26°, 0.28°, 0.29° , and 0.28° at x = 1%, 2%, 3%, and 4%, respectively. That was consistent with the coexistence of two regions with slightly different lattice parameters.

On the other hand, the DTA (Figure 5) indicated the phase separation of the AgIbased solid solution into two regions with different Ag₂CO₃ contents between x = 2% and 5%. The β/γ -to- α phase-transition temperature of the AgI-based solid solution decreased with increasing Ag₂CO₃ content down to 133 °C at x = 5%. The lowest phase-transition temperature was considered to originate from the region with the highest content of Ag₂CO₃ allowed in the AgI-based solid solution. Therefore, the solubility limit for Ag₂CO₃ in the AgI-based solid solution was concluded to be around x = 5%.

The mechanism of the CO₃ groups enhancing the electrical conductivity of the AgIbased solid solutions is still unclear and will be investigated in future studies.

5. Conclusions

This study revealed that reactions occurred between Ag₂CO₃ and AgI during their initial mixing at RT, which led to the formation of (1) AgI-based solid solutions in the AgI-rich region, (2) Ag₂CO₃-based solid solutions in the Ag₂CO₃-rich region, and (3) silver carbonate iodides in the intermediate range. In the AgI-based solid solutions, the incorporation of the CO₃ groups into the AgI lattice lowered the β/γ -to- α phase-transition temperature and enhanced the electrical conductivity of the AgI-based solid solution. The solubility limit of Ag₂CO₃ into the AgI lattice was estimated to be near x = 5% in the x Ag₂CO₃-(1 - x) AgI, and the incorporation of CO₃ groups at this concentration enhanced the electrical conductivity at RT by two orders of magnitude, from 2.7 × 10⁻⁶ S/cm at x = 0% to 5.2 × 10⁻⁴ S/cm after the heat treatment at 148 °C.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/ 10.3390/technologies9030054/s1. Figure S1. Demonstration of the pressure-induced phase transition from β- to γ-AgI—the peaks indicated using ▼ correspond to β-AgI (ICDD # 9–374); the unmarked peaks are γ-AgI (ICDD # 9–399); the sample heated at 148 °C was a mixture of β- and γ-AgI (a) and uniaxial pressing preferentially suppressed β-AgI (b). Figure S2. Thermogravimetry– differential thermal analysis curves of *x* Ag₂CO₃–(1 − *x*) AgI at *x* = 5%. Table S1. Fitting results of the Rietveld method.

Author Contributions: Conceptualization, Y.M.; methodology, K.U.; validation, K.U. and Y.M.; formal analysis, K.U.; investigation, K.U. and Y.M.; writing—original draft preparation, K.U.; writing review and editing, Y.M.; visualization, K.U.; supervision, Y.M.; and project administration, Y.M. All authors have read and agreed to the published version of the manuscript.

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