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Abstract: In this work, hydrochloric acid (HCl)-doped molybdenum ditelluride (MoTe₂) nanosheets/ polyaniline (PANI) nanofiber composites are prepared by in situ chemical oxidation polymerization, and then the composites are deposited on interdigital electrodes (IDEs) to fabricate a NH₃ gas sensor. Morphological analysis of the composites reveals that the PANI fibers are deposited on 2D MoTe₂ sheets, showing a porous mesh microstructure structure with a more continuous distribution of PANI layer. FTIR spectrum analysis indicates the interaction between the MoTe₂ nanosheets and the PANI in the MoTe₂/PANI composites. The results demonstrate that the as-prepared MoTe₂/PANI composites exhibit higher response than the pure PANI, in particular, the 8 wt.% MoTe₂/PANI composites display about 4.23 times enhancement in response value toward 1000 ppm NH₃ gas compared with the pure PANI. The enhanced NH₃ gas-sensitive properties may be due to the increasing surface area of MoTe₂/PANI composite films and the possible interaction of the P-N heterojunctions formed between PANI and the 2H-MoTe₂ nanosheets.

Keywords: MoTe₂ nanosheets; polyaniline; NH₃ gas sensor; P-N heterojunctions; ammonia



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1. Introduction

Ammonia (NH₃) gas is widely used in the chemical industry, light industry, chemical fertilizer and pharmaceutical industries [1]. No matter the field, be it air quality monitoring or health care, it is imperative to the real-time detection of NH₃ gas.

Among the large number of NH_3 gas-sensitive materials, polyaniline (PANI), as a member of conducting polymer family, has been widely studied due to its operation at room temperature; ease of processing; and unique, simple and reversible acid/base doping/dedoping chemistry [2,3]. However, as a gas sensitive material, PANI has some drawbacks, such as relatively low sensitivity and long response/recovery time, which seriously affect its practical application in NH_3 gas sensors [4–6]. In order to further improve the performance of PANI-based NH_3 gas sensors, a number of works on PANI incorporated with various materials (e.g., metal oxide [7], metallic nanoparticles [8], carbon nanotubes [9], graphene [4,10], MXene [11] and TMDs [12], etc.) have been reported.

Among the above materials, transition metal dichalcogenides (TMDs), such as MoS₂, WS₂, MoSe₂ and MoTe₂, have received considerable attention in the field of chemical sensors owing to their unique structural and electrical properties, such as high specific surface area and surface energy level [13–16]. Jha et al. [12] reported WS₂/PANI composite-based sensors with enhanced sensitivity and selectivity toward NH₃ gas at room temperature. Liu et al. [17] presented a porous polyaniline/tungsten disulfide (PANI/WS₂) nanocomposite film for the detection of NH₃ gas at ppm level. Zhang et al. [18] synthesized polyaniline/multiwall carbon nanotubes/molybdenum disulfide ternary nanocomposites (PANI/MWCNTs/MoS₂) and PANI/MoS₂ binary nanocomposites for NH₃ gas sensing under room temperature, respectively.

As one of the promising TMDs materials, the MoTe₂ lattice has a three-layer structure, in which a hexagonal plane of Mo atoms is sandwiched between two separate hexagonal

planes composed of Te atoms, and each layer is bonded together by weak Van der Waals force [19,20]. Iman Shackery et al. [21] reported a gas sensor based on α -MoTe₂ with a back-to-back diode structure, and response tests to NH₃ gas and NO₂ gas showed that this type of sensor has a better response performance for NH₃ gas than it does for NO₂ gas, which suggested that MoTe₂ could be a candidate for NH₃ gas sensing applications. Feng et al. [16] developed a field-effect tube (FET) gas sensor based on MoTe₂ flakes (thickness about 6.5 nm) and tested its sensitive properties to NH₃ gas and NO₂ gas; the results show that the detection sensitivity of MoTe₂ for NH₃ is higher than that of NO₂ and the recovery time in NH₃ gas is shorter than that in NO₂ gas. However, the more complicated preparation process and the weaker output signal limit the further application of these devices.

Compared to other TMDs, MoTe₂ has a larger bond length, lower binding energy and a narrower band gap (about 1.0 eV), which is more favorable for the adsorption of gas molecules [17,22]. Meanwhile, the two crystal structures of MoTe₂, 2H (hexagonal) as a semiconductor and 1T' (distorted octahedral) as a metal type [22], make it beneficial to employ the synergistic effect between multiple materials to facilitate enhanced gas-sensitive properties when incorporated with other materials [15,22]. Moreover, the MoTe₂ nanosheet is a 2D material and the flexible PANI is incorporated with the 2D material, so that the 2D material can act as a structural support, thus avoiding the excessive stacking of the PANI matrix and facilitating the formation of a larger contact area with analyte molecules [10]. However, there are few reports of PANI incorporated with MoTe₂ for NH₃ gas sensor.

In the present work, $MOTe_2/PANI$ composites are prepared by a simple in situ chemical oxidative polymerization of aniline on N type 2H-MoTe₂ nanosheets. Then, NH₃ gas sensors are formed by coating the MoTe₂/PANI composites films onto the gold interdigital electrodes (IDE). The experimental results show that the NH₃ gas-sensitive properties of the PANI based composites are further enhanced after being hybridized with MoTe₂. Finally, the possible sensitive mechanism of the prepared sensor toward NH₃ gas is proposed in detail.

2. Experimental

2.1. Materials and Reagents

An N type 2H-MoTe₂ nanosheets dispersion (0.5 mg/mL) was purchased from Nanjing MKNANO Tech. Co., Ltd (Nanjing, China). Aniline monomers, ammonium persulfate (APS), hydrochloride (HCl) and ethanol were purchased from Chengdu Kelong Chemical Reagents Co., Ltd. (Chengdu, China). All materials and reagents used in the experiment were analytical grade without further treatment, except for aniline monomers, which were purified by reduced pressure distillation before use. Deionized (DI) water (18.2 M Ω cm resistivity, Milli-Q) was used in the experiments.

2.2. Synthesis of MoTe₂/PANI Composites

MoTe₂/PANI composites were synthesized by an in situ oxidative polymerization method, which was reported in our previous work [23]. In this typical process, a 30 mL MoTe2 nanosheet dispersion, 0.2 mL (0.002 mol) aniline monomer and 8.3 mL (1 M) HCl solution were mixed with 50 mL DI water and sonicated for 0.5 h. Then the mixture was transferred to an ice bath (0–5 °C) with continuous magnetic stirring. After that, 0.465 g APS (0.002 mol) was dissolved in 20 mL DI water and gradually dropped into the above mixture. Subsequently, the polymerization reaction occurred. The mixture was kept for 15 h at 0–5 °C and the MoTe₂/PANI composites was obtained, showing a dark green color. Next, the obtained precipitate was filtered and rinsed with DI water and ethanol for several times, then dried in a vacuum oven at 25 °C for 24 h. A part of the precipitate was collected for characterization.

For comparison, the pure PANI and MoTe₂/PANI composites with the various volumes of nanosheet dispersion (5 mg and 60 mg) were synthesized utilizing the same process.

For the prepared MoTe₂/PANI composites, the mass ratios of MoTe₂ nanosheets (5 mg, 15 mg and 30 mg) to PANI were calculated to be 2.7 wt.%, 8 wt.% and 16 wt.%, respectively.

2.3. Characterization

The surface microstructure and morphology of the as-synthesized materials was elucidated via scanning electron microscopy (FE-SEM, GeminiSEM 300, ZEISS company, Oberkochen, Baden-Württemberg, Germany) and high-resolution transmission electron microscopy (HRTEM, JEM1200EX, JEOL company, Tokyo, Japan). Fourier transform infrared spectra (FTIR) of the as-synthesized materials were recorded on a PerkinElmer Frontier spectrometer with the samples were dispersed and pressed with KBr pellets over the wavenumber range of 400–4000 cm⁻¹ at room temperature.

2.4. Fabrication of NH₃ Gas Sensor

The NH₃ gas sensor was fabricated by coating the as-synthesized sensitive materials on gold interdigital electrodes. The specific fabrication process is a two-step process as follows:

The first step was to fabricate the gold interdigital electrodes. First, a layer (300 nm) of SiO₂ film was thermally grown on the silicon wafer as a passivation layer. A layer (100 nm) of titanium (Ti) layer and a layer (100 nm) of gold (Au) were successively deposited on the SiO₂ passivation layer by magnetron sputtering, in which the Ti layer played a role in enhancing the adhesion between the SiO₂ passivation layer and the Au electrode. Subsequently, a layer of photoresistance is applied to the silicon wafer and the interdigitated electrode pattern was photo-lithographically defined by using the mask. Each interdigital electrode was composed of 10 pairs of fingers with 25 μ m width and 25 μ m gaps, and the silicon wafers containing gold interdigitated electrodes were obtained. Finally, the silicon wafer was then diced into individual chips. Before the deposition of sensitive materials, gold interdigitated electrodes were successively rinsed with DI water and ethanol and dried in a vacuum desiccator at room temperature for 24 h.

The second step was to apply the sensitive materials to the gold interdigitated electrodes. First, the as-synthesized MoTe₂/PANI composites and pure PANI were, respectively, dispersed ultrasonically into a mixture of DI water and ethanol (1 mg/mL) for 15 min to obtain stable suspension. Then, 4 microliters (μ L) of the MoTe₂/PANI composites, PANI suspension and MoTe₂ Nanosheets dispersion were, respectively, applied onto the interdigitated electrodes by the drop-coating method using a micropipette. Finally, the well-coated interdigitated electrodes were dried in a vacuum desiccator at room temperature for 3 h to obtain the gas sensors.

In order to investigate a possible synergies interaction between the P type PANI and N type MoTe₂ nanosheets in the MoTe₂/PANI composites, a layered heterostructured sensor composed of 2H-MoTe₂ nanosheet films and PANI films was fabricated by sequentially apply the N type 2H-MoTe₂ nanosheets dispersion and PANI dispersion onto the channel and electrode of the planar electrode, as shown schematically in Figure 1.



Figure 1. Schematic diagram of the layered heterostructured sensor device composed of 2H-MoTe₂ film and PANI film.

2.5. Gas-Sensing Test

A gas-sensing test was carried out by exposing the sensors to various concentrations of NH₃ gas under laboratory conditions ($62.7 \pm 3\%$ RH, 22 ± 2 °C). The NH₃ gas sensing measurement systems used in this work was described in our previous study [23]. The

sensor was placed in a test chamber (1 L in volume) with an inlet and an outlet. Standard NH₃ gas (10,000 ppm, N₂ was used as the balance gas) was purchased from NIMTT (Chengdu, China). Various NH₃ gas concentration (ranging from 10 ppm to 1000 ppm) environments were achieved by regulating a mass flow system consisting of a 5 SCCM and a 500 SCCM mass flowmeters. Clean air was used to clear the residual NH₃ gas in the test chamber before and after the gas-sensing test. The resistance of the sensor was monitored and measured in real time by a digital multimeter (34461A, Keysight company, Cleveland, OH, USA), which was connected to a computer via the USB interface for data acquisition, and the resistance was recorded at a rate of once every 500 milliseconds. The current–voltage (I-V) characteristics of sensor are measured with a computerized source meter (Keithley 2400, Tektronix, Beaverton, OR, USA).

The response value (S) of the sensor is defined as:

$$S = \frac{R}{R_0} = \frac{R_1 - R_0}{R_0}$$
(1)

where R_1 and R_0 are the resistance of the sensor when exposed to the given concentration of NH₃ gas and the clean air, respectively. The response times and recovery times of the sensor are calculated as the times to attain 90% of total resistance change.

3. Results and Discussion

3.1. The Characterization of Morphology and Microstructure

SEM images of pure PANI, MoTe₂ nanosheets and MoTe₂/PANI composites are shown in Figure 2a-c, respectively. High-resolution SEM image of MoTe₂/PANI composites (100 nm scale) is shown in Figure 2d. As can be seen in Figure 2b, it is clear that a large number of 2D layered sheets with sizes of tens to hundreds of nanometers stack together. In Figure 2a,c, it can be found that both of pure PANI and MoTe₂/PANI composites exhibit an interconnected mesh nanofiber morphology. However, it can also be clearly seen in the SEM images of $MoTe_2/PANI$ composites in Figure 2c,d that the PANI fibers are covered and deposited on the lamellar MoTe₂ nanosheets, which indicates that there is good contact between PANI nanofibers and MoTe₂ nanosheets, facilitating the formation of interactions between different components at interface. On the other hand, compared to the microstructure of pure PANI in Figure 2a, the deposition of PANI fibers on 2D nanosheets in the MoTe₂/PANI composites reduces the stacking in the vertical direction and expands the distribution area in the planar direction, resulting in a relatively more uniform distribution of PANI layers. For the application of gas-sensitive materials, this microstructure facilitates a further increase in the contact area with the gas molecules, thus achieving a further improvement in gas-sensitive properties [10].

HRTEM images of pure PANI, MoTe₂ nanosheets and MoTe₂/PANI composites are shown in Figure 3a–c, respectively. The lamellar structure of MoTe₂ nanosheets with a size of about several hundred nanometers can be clearly observed in Figure 3b; the reticulated structural morphology of PANI nanofibers with the diameter of about several tens of nanometers can be observed in Figure 3a; the PANI nanofibers with the reticulated structural morphology can also be clearly observed in Figure 3c; however, compared with Figure 3a, the PANI nanofibers in Figure 3c are deposited on the lamellar MoTe₂ nanosheets, and the MoTe₂ nanosheets are well distributed without obvious agglomeration. This difference in microstructure morphology is also consistent with SEM characterization in Figure 2a–c above, which suggests a better spatial distribution uniformity of PANI layers in the MoTe₂/PANI composites.



Figure 2. SEM images of (**a**) pure PANI, (**b**) MoTe₂ nanosheets, (**c**) MoTe₂/PANI nanocomposites; (**d**) high-resolution SEM image of MoTe₂/PANI nanocomposites (100 nm scale).



Figure 3. High-resolution TEM (HRTEM) images of (**a**) pure PANI, (**b**) MoTe₂ nanosheets, (**c**) MoTe₂/PANI nanocomposites (200 nm scale); (**d**) HRTEM image of MoTe₂/PANI nanocomposites (50 nm scale).

3.2. FTIR Analysis

The FTIR spectrum of MoTe₂ nanosheets, pure PANI and 8 wt.% MoTe₂/PANI composites are shown in Figure 4. The FTIR spectra of 8 wt.% MoTe₂/PANI composites, as well as MoTe₂ nanosheets, show a similar characteristic peak, both around 669.5 cm^{-1} , which is attributed to the vibration of the Mo–Te bond [22]. For pure PANI, the characteristic peak at 795.9 $\rm cm^{-1}$ corresponds to the out-of-plane bending vibration of C-H bond of the para-aromatic ring, the characteristic peak at 1113.2 cm^{-1} is attributed to the in-plane bending vibration of C-H bond, the characteristic peak at 1241.4 cm⁻¹ corresponds to stretching vibration of $C \equiv N$ bond of aromatic secondary amine and the characteristic peak at 1296.8 cm⁻¹ is ascribed to the stretching vibration of the C-N bond, the characteristic peaks at 1484.4 cm⁻¹ and 1567.8 cm⁻¹ are assigned to stretching vibration of C=C bond and stretching vibration of C=N of quinoid ring, respectively [10,24–27]. All these main characteristic peaks above can be observed in the FTIR spectrum of 8 wt.% MoTe₂/PANI composites with similar peaks, which further confirms that the PANI component in both pure PANI and MoTe₂/PANI composites prepared in this work exist in the form of the highly conductive emeraldaniline salt [26,28]. Moreover, the main characteristic peaks of doped PANI observed in the FTIR spectrum of 8 wt.% MoTe₂/PANI composites have slight shifts compared to the position of pure PANI, which indicates the interaction between the MoTe₂ nanosheets and the PANI matrix in the MoTe₂/PANI composites [28,29].



Figure 4. FTIR spectrum of MoTe₂ nanosheets, pure PANI and MoTe₂/PANI nanocomposites.

3.3. NH₃ Gas Sensing Properties

3.3.1. Gas Response

The sensor response to NH_3 gas is achieved by switching the response/recovery cycle between different concentrations of NH_3 gas and air. The transient resistance variation of the sensors toward NH_3 gas varied from 10 to 1000 ppm are shown in Figure 5. It can be observed that the resistance value of the sensor based on pure $MoTe_2$ nanosheets shows hardly any significant changes when exposed to various concentrations of NH_3 gas. However, the resistance values of sensors based on pure PANI and $MoTe_2/PANI$

composites increase rapidly with increasing NH₃ gas concentrations and gradually reach to saturation, and then return to the approximate baseline state after the test chamber is refilled with air in each response/recovery cycle. Specifically, when the concentration of NH₃ gas is varied from 0 to 1000 ppm, the resistance of the MoTe₂/PANI composites sensors changes from 1.19 Kohm to 66.8 Kohm (2.7 wt.% MoTe₂/PANI composites composites), 27.7 Kohm to 2961.1 Kohm (8 wt % MoTe₂/PANI composites), 1.87 Kohm to 148.1 Kohm (16 wt.% MoTe₂/PANI composites) and the resistance of the pure PANI sensor changes from 5.34 Kohm to 141.1 Kohm.



Figure 5. Transient resistance of gas sensors based on (**a**) pure MoTe₂ nanosheets, (**b**) pure PANI, (**c**) 2.7 wt.% MoTe₂/PANI composites, (**d**) 8 wt.% MoTe₂/PANI composites and (**e**) 16 wt.% MoTe₂/PANI composites when exposed to various concentrations of NH₃ gas in a laboratory environment.

Regarding the data in Figure 5, the response values of sensors prepared in this work toward different concentrations of NH₃ gas are obtained and collected in Table 1, of which these response values are also demonstrated in Figure 6. Taking the response at a 1000 ppm concentration of NH₃ gas as an example, the responses of 2.7 wt.% MoTe₂/PANI composites, 8 wt.% MoTe₂/PANI composites and 16 wt.% MoTe₂/PANI composites sensors are 2.18, 4.23 and 3.11 times as much as those of pure PANI-based sensor, respectively. This result indicates that the response of MoTe₂/PANI composites sensors toward NH₃ gas have been significantly improved compared to that of a pure PANI sensor. This implies that enhanced response of the MoTe₂/PANI composites toward NH₃ gas has been achieved by the introduction of MoTe₂ nanosheets.

Table 1. The response values of sensors prepared in this work regarding NH₃ gas.

NH ₃ Gas Concentration Response	10 ppm	25 ppm	50 ppm	100 ppm	200 ppm	500 ppm	1000 ppm
pure PANI	0.48	1.24	1.69	3.15	6.91	14.12	25.01
2.7 wt.% MoTe ₂ /PANI composites	0.76	1.19	1.99	7.16	17.12	33.9	54.44
8 wt.% MoTe ₂ /PANI composites	1.23	2.24	4.12	8.16	35	59.62	105.9
16 wt.%MoTe ₂ /PANI composites	1.14	1.97	3.37	7.5	19.1	38.48	77.99



Figure 6. Response of pure PANI sensor and MoTe₂/PANI composites sensors as a function of NH₃ gas concentration at laboratory environment.

The response data in Figure 6 also reveals the relationship between the number of $MoTe_2$ nanosheets and the response of $MoTe_2/PANI$ composites sensors to NH_3 gas to some extent. The response of $MoTe_2/PANI$ composites sensors to NH_3 gas does not always increase with the increase of $MoTe_2$ nanosheet amounts. When the mass ratio of $MoTe_2$ nanosheets to PANI is about 8 wt.%, the $MoTe_2/PANI$ composites sensor has the maximum response to NH_3 gas.

3.3.2. Response and Recovery Times

The dynamic response and recovery of the gas sensors based on pure PANI and $MoTe_2/PANI$ composites to 100 ppm concentration of NH₃ gas are shown in Figure 7, respectively. It is estimated that the response times (T₁) of the sensors based on pure PANI and MoTe₂/PANI composites with various MoTe₂ nanosheets amounts are about 36 s, 25 s, 26 s and 25 s, and the corresponding recovery times (T₂) are about 27 s, 12 s, 24 s and 24 s, respectively (as shown in Table 2). It can be seen that the response times of MoTe₂/PANI composites sensors are usually shorter than those of pure PANI sensors. Therefore, the addition of MoTe₂ nanosheets into the PANI matrix can allow the composites sensitive film to exhibit a faster response/recovery speed. When combining the analysis of the morphology with the microstructure of MoTe₂/PANI composites described in Section 3.1, the improvement in response/recovery times may be ascribed to the fact that the PANI nanofibers are covered and deposited on the lamellar MoTe₂ nanosheets during the in situ polymerization process, resulting in a more continuous distribution and increased surface area. It provides more active sites for the adsorption of the NH₃ gas molecules, thus accelerating the response/recovery rate and reducing the response/recovery times.

The NH_3 gas-sensitive properties of the $MoTe_2/PANI$ composites sensor in this work in comparison with some NH_3 gas sensors reported recently are summarized in Table 3.



Figure 7. Dynamic response–recovery curves of gas sensors based on (a) the pure PANI, (b) 2.7 wt.% $MoTe_2/PANI$ composites, (c) 8 wt.% $MoTe_2/PANI$ composites and (d) 16 wt.% $MoTe_2/PANI$ composites when exposed to a 100 ppm concentration of NH₃ gas in a laboratory environment.

Table 2. Response times	(T1) and recovery	times (T2) of sensors	under 100 ppm NH ₃ gas.
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Sensitive Film	Pure PANI	2.7 wt.% MoTe ₂ /PANI	8 wt.% MoTe ₂ /PANI	16 wt.% MoTe ₂ /PANI
Response times (T_1)	36 s	25 s	26 s	25 s
Recovery times (T_2)	27 s	12 s	24 s	24 s

Table 3. Comparison of $MoTe_2/PANI$ composites based NH3 gas sensor and those reported in the literature.

Material	Response (×100%)	T ₁ (s)	T ₂ (s)	Type of Transducer	Reference
PANI/GO/PANI/ZnO	38.31%@100 ppm	30	_	Impedance	[30]
PANI- α -Fe ₂ O ₃	72%@100 ppm	50	1575	Resistive	[31]
PANI/WS ₂	81%@200 ppm	260	790	Resistive	[12]
PAni-WO ₃	158%@100 ppm	39	377	Resistive	[32]
3D RGO/PANI hybrid	10.8%@100 ppm	370	675	Resistive	[33]
PANI/Nb ₂ CTx nanosheets	301%@100 ppm	105	143	Voltage	[34]
MoTe ₂ /PANI	816%@100 ppm	25	24	Resistive	This work

3.3.3. Repeatability and Selectivity

In this work, repeatability and selectivity tests were carried out for the 8 wt.% $MoTe_2/PANI$ composites sensor. Figure 8a shows the response of the 8 wt.% $MoTe_2/PANI$ composites sensor when exposed to a 100 ppm concentration of NH_3 gas for three repeated cycles; it can be found that there is no significant deviation during the cycle testing of the

sensor, which indicates a good reproducibility of the sensor. Figure 8b shows the response of the 8 wt.% $MoTe_2/PANI$ composites sensor to 100 ppm concentrations of NH_3 gas, methane (CH₄), ethanol (C₂H₅OH), acetone (CH₃COCH₃), formaldehyde (CH₂O), benzene (C₆H₆) and nitrogen dioxide (NO₂), respectively. It is clear that the response of the 8 wt.% $MoTe_2/PANI$ composites sensor toward NH_3 gas is significantly higher than that of the other gases measured.



Figure 8. (a) Repeatability and (b) selectivity of 8 wt.% MoTe₂/PANI composites gas sensor.

3.3.4. Enhanced Mechanism for the Gas-Sensitive Response of MoTe₂/PANI Composites

From the results obtained in Section 3.3.1, MoTe₂ nanosheets do not show a significant response behavior to NH_3 gas, but after compounding with PANI significantly enhance the NH_3 gas-sensitive response of the $MoTe_2/PANI$ composites. This potential NH_3 gas-sensitive mechanism is not fully understood, but these enhanced gas-sensitive properties may be due to the morphology of the composites and the synergistic interaction between the components of the composites.

According to the morphology and microstructure analysis of $MoTe_2/PANI$ composites, as discussed in Section 3.1, it is evident that the PANI nanofibers are polymerized on 2D $MoTe_2$ nanosheets in the composites with the introduction of $MoTe_2$ nanosheets. Moreover, due to the deposition of PANI nanofibers on 2D nanosheets in the composites, the stacking in the vertical direction is reduced and the distribution area in the planar direction is expanded, which provides a large number of active sites for the adsorption of NH_3 gas molecules onto the composites films.

In order to further investigate the enhanced gas-sensitive mechanism of $MoTe_2/PANI$ composites, the characteristics of the layered heterostructured sensor is tested. The I-V characteristic curves of the layered heterostructured sensor when exposed to a 500 ppm concentration of NH₃ gas are shown in Figure 9. It can be observed that the I-V characteristic curves of the layered heterostructured sensor exhibit non-ohmic characteristics and show a certain rectification behavior of a P-N heterojunction within the voltage range of $-1\sim+1$ V, which indicates a certain degree of heterojunction interaction between N-type 2H-MoTe₂ nanosheets and P-type PANI [35,36]. This result is consistent with the observation of a certain degree of interaction between the MoTe₂ nanosheets and the PANI in the FTIR spectrum in Section 3.2.

The formation of the heterojunction may be related to the energy level structure of the two materials (as shown in Figure 10). The positions of the lowest unoccupied molecular orbital (LUMO) and the highest occupied molecular orbital (HOMO) in PANI, as well as the positions of the conduction bands (Ec) and valence band (Ev) in the 2H-MoTe₂ nanosheets and the positions of their Fermi energy levels relative to the vacuum energy levels, are shown in Figure 10. According to previous reports, the band gaps of PANI and 2H-MoTe₂ are 2.8 Ev and 1.0 Ev, respectively [16,37]. When PANI nanofibers are polymerized and deposited on 2H-MoTe₂ nanosheets, due to gradient difference in carrier concentrations at the interface between PANI and MoTe₂ nanosheets, the majority carriers (holes) in PANI

and the majority carriers (electrons) in 2H-MoTe₂ nanosheets diffuse along their opposite directions until reaching an equilibrium at the Fermi energy level and P-N heterojunctions are subsequently formed at the interface between PANI and MoTe₂ nanosheets [18,38]. When the MoTe₂/PANI composites are exposed to NH₃ gas, NH₃ molecules capture protons from the composites, leading to a decrease in the doping concentrations of the PANI component in the composites, which not only results in an increase for the intrinsic resistance of PANI but also in a broadening of depletion layer of the P-N heterojunction. It may result in a further increase in the resistance of the composites, which enhances the NH₃ gas-sensitive response of the MoTe₂/PANI composites sensor [39].



Figure 9. I-V characteristic curve of the layered heterostructured sensor composed of 2H-MoTe₂ film and PANI film when exposed to exposed to a 500 ppm concentration of NH₃ gas.



Figure 10. Schematic diagram of band structure at the interface between MoTe₂ nanosheets and PANI nanofibers of MoTe₂/PANI composites.

4. Conclusions

MoTe₂/PANI nanocomposites were prepared by in situ chemical oxidation polymerization and the NH₃ gas sensor was assembled by using MoTe₂/PANI nanocomposites combined with an IDE transducer. It was found that PANI nanofibers cover the lamellar MoTe₂ nanosheets and form a porous mesh microstructure, which increases the surface area of PANI layer and provides more active sites for the adsorption of gas molecules. The sensitive characteristics of NH₃ gas show that the MoTe₂/PANI composites sensors have better response to NH₃ gas over the concentration range of 10–1000 ppm than the pure PANI sensors. In particular, the 8 wt.% MoTe₂/PANI composite sensor shows the highest response (4.23 times as much as the pure PANI sensor at 1000 ppm NH₃ gas). The response of MoTe₂/PANI nanocomposites is also faster than that of pure PANI sensors. Beyond the morphological and microstructure analysis of the MoTe₂/PANI composites, the effect of introducing 2D MoTe₂ nanosheets to the enhanced NH₃ gas-sensitive properties of PANI is also discussed in this work in terms of the possible formation of P-N heterojunctions at the interface between MoTe₂ nanosheets and PANI.

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