



Article A Hierarchical Architecture of Functionalized Polyaniline/Manganese Dioxide Composite with Stable-Enhanced Electrochemical Performance

Yapeng Wang ^{1,2}, Yanxiang Wang ^{1,2,*}, Chengjuan Wang ² and Yongbo Wang ²

- Key Laboratory for Liquid-Solid Structural Evolution and Processing of Materials (Ministry of Education), State Key Laboratory of Crystal Materials, Shandong University, Jinan 250061, China; 202014149@mail.sdu.edu.cn
- ² Carbon Fiber Engineering Research Center, School of Materials Science and Engineering, Shandong University, Jinan 250061, China; wcj3519@163.com (C.W.); Wangyapeng@163.com (Y.W.)
- * Correspondence: wyx079@sdu.edu.cn

Abstract: As one of the most outstanding high-efficiency and environmentally friendly energy storage devices, the supercapacitor has received extensive attention across the world. As a member of transition metal oxides widely used in electrode materials, manganese dioxide (MnO_2) has a huge development potential due to its excellent theoretical capacitance value and large electrochemical window. In this paper, MnO_2 was prepared at different temperatures by a liquid phase precipitation method, and polyaniline/manganese dioxide ($PANI/MnO_2$) composite materials were further prepared in a MnO_2 suspension. MnO_2 and $PANI/MnO_2$ synthesized at a temperature of 40 °C exhibit the best electrochemical performance. The specific capacitance of the sample MnO_2 -40 is 254.9 F/g at a scanning speed of 5 mV/s and the specific capacitance is 241.6 F/g at a current density of 1 A/g. The specific capacitance value of the sample $PANI/MnO_2$ -40 is 323.7 F/g at a scanning speed of 5 mV/s and the specific capacitance is 291.7 F/g at a current density of 1 A/g, and both of them are higher than the specific capacitance value of MnO_2 . This is because the δ -MnO_2 synthesized at 40 °C has a layered structure, which has a large specific surface area and can accommodate enough electrolyte ions to participate the electrochemical reaction, thus providing sufficient specific capacitance.

Keywords: manganese dioxide; supercapacitors; polyaniline; electrochemical performance; specific capacitance

1. Introduction

With the depletion of fossil energy, global warming and the limited development of new energy, it has become an urgent task to develop a new environment-friendly energy storage device with high efficiency [1]. The supercapacitor has emerged through the joint efforts of researchers all over the world. It is considered to be the next -generation energy storage device with great development potential given that it has longer life, it is easier to manipulate, and it is more environment-friendly than fuel and secondary cells [2,3]. Electrode materials play a vital decisive role in supercapacitors' excellent performance, which include three types: carbon materials, conductive polymers and transition metal compounds [4]. As a representative of conductive polymers, polyaniline (PANI) has become a commonly used electrode material due to its simple synthesis process, low price and good electrical conductivity [5,6]. As a transition metal oxide, manganese dioxide (MnO₂) has great attraction as electrode material because of easy synthesis, non-toxic environmental protection and theoretical capacitance value, becoming a typical pseudocapacitive material [7,8].

Li et al. [9] published the theoretical and experimental specific capacitance of polyaniline in sulfuric acid. According to this, assuming that PANI reacts completely during



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). charging and discharging, the maximum capacitance of PANI can reach 2000 F/g. Although PANI has many advantages, its electrical conductivity decreases due to electrode polarization and poor oxidation rate [10]. In addition, PANI will expand or contract after many cycles, and the electrochemical performance of PANI will be seriously affected. Therefore, it is often combined with other materials to improve the stability of the electrode material and to increase the practical application of the PANI electrodes. Researchers are now focusing on the preparation of composite materials to improve the structural stability.

Due to the unique valence changes of metal elements, transition metal compounds have a wide range of applications in the field of pseudocapacitance materials [11]. As a typical representative, MnO_2 has attracted great attraction as an electrode material [12]. Various forms of manganese dioxide can be obtained under different process conditions. The most common crystal forms are: α -MnO₂, β -MnO₂, γ -MnO₂, δ -MnO₂ and λ -MnO₂ [13]. These MnO_2 isomers can be used in different fields according to their tunnel size, crystal system type, which gives full play to their respective advantages [14]. There is a large gap between the actual specific capacitance value and the theoretical specific capacitance value of MnO₂, which limits its further applications. The development of efficient and stable MnO₂ electrode materials is still a major challenge [15,16]. Kumar et al. [17] prepared NiO/MnO₂ NPs on surfaces of reduced graphene oxide nanosheets (rGO NSs) by microwave irradiation anchoring which has opened a novel route towards the simple and effective preparation of MnO₂ electrode materials. Xie et al. [18] prepared a γ -MnO₂/PANI composite electrode by in-situ synthesis technology, indicating that the composite material has great development prospects. Sun et al. [19] synthesized a binary composite material with a honeycomb structure of MnO₂ nanospheres coated with a PANI layer. When the current density is 0.8 A/g, the capacity is 143 mAh/g, after 1000 charge and discharge cycles, the electrode material retains about 77% of the initial capacitance.

In this paper, MnO_2 was successfully synthesized by liquid phase precipitation and polyaniline/manganese dioxide (PANI/MnO₂) composites were prepared in the suspensions of MnO_2 . The morphology, functional groups and electrochemical properties of the samples were analyzed. MnO_2 was prepared with different temperatures, showing three different lattice structures of δ -MnO₂, α -MnO₂ and γ -MnO₂, respectively. Herein, the liquid phase precipitation method was used, and manganese sulfate and potassium permanganate were used as raw materials to prepare MnO_2 under different temperature conditions, and the influence of temperature on the surface morphology, crystal structure and electrochemical properties of MnO_2 was explored. Afterwards, PANI/MnO₂ composite materials were prepared by in-situ polymerization of aniline in a suspension of MnO_2 , and the differences in morphology, structure and performance of different composite materials were explored.

2. Materials and Methods

2.1. Preparation of Polyaniline (PANI)

2 mL of aniline was added into a three-necked bottle containing 100 mL of the deionized water. Then 10 mL of 2 mol/L hydrochloric acid was added into it, and the mixture was stirred. Keeping the temperature of the water bath at 5 °C, 0.065 g of ammonium persulfate were weighed and dissolved in 50 mL of the deionized water, and then the solution was added dropwise to the three-necked flask with a separatory funnel, and the mixture was stirred for 6 h to complete the reaction. After the reaction, the precipitate was washed with the deionized water five times, and after filtration and drying under a vacuum, PANI was obtained.

2.2. Preparation of MnO_2

In this experiment, the liquid phase precipitation method was used to prepare MnO₂ using potassium permanganate and manganese sulfate. The principle is shown in the following formula:

$$3 \text{ MnSO}_4 + 2 \text{ KMnO}_4 + 2 \text{ H}_2\text{O} = 5 \text{ MnO}_2 \downarrow + 2 \text{ H}_2\text{SO}_4 + \text{K}_2\text{SO}_4$$
(1)

We added 3 g of manganese sulfate to a three-necked flask containing 70 mL of the deionized water, and the mixture was stirred for 10 min to fully dissolve. 2.5 g of potassium permanganate was dissolved in 70 mL of the deionized water and then the solution was added dropwise to a three-necked flask with a separatory funnel to react. We set the temperature of the water bath to 40 °C, 50 °C, 60 °C and 70 °C, respectively, and the reaction time was 6 h. After the reaction, the precipitate was washed with the deionized water five times. After filtration and drying under vacuum, MnO₂ was obtained. The four groups of samples were named MnO₂-40, MnO₂-50, MnO₂-60 and MnO₂-70.

2.3. Preparation of PANI/MnO₂ Composite

We added 0.02 g of MnO₂ into a three-necked bottle containing 100 mL of the deionized water, and a micro syringe was used to measure 20 µL of aniline into it. Then 10 mL of 2 mol/L hydrochloric acid and 1.2 g of PVP were added into it, and the mixture was stirred. Keeping the temperature of the water bath at 5 °C, 0.065 g of ammonium persulfate were weighed and dissolved in 50 mL of the deionized water, and then the solution was added dropwise to the three-necked flask with a separatory funnel, and the mixture was stirred for 6 h to complete the reaction. The mass ratio of MnO₂ to aniline was 1:1, and the wt% of MnO₂ in polyaniline was about 50%. After the stirring stopped, the pure PANI/MnO₂ composite material could be obtained by washing with the hydrochloric acid twice and the deionized water three times by suction filtration, and vacuum drying. The four sets of MnO₂ samples obtained previously were prepared in the same way as composite materials, and the four sets of samples were named after PANI/MnO₂-50, PANI/MnO₂-60 and PANI/MnO₂-70, respectively.

2.4. Preparation of Electrode

The working electrode was fabricated by mixing 0.8 g of PANI/MnO₂ composites, 0.1 g of acetylene black and 0.1 g of polytetrafluoroethylene (PTFE) binder in alcohol solvent under sonication to form a homogeneous slurry. After that, the slurry was coated on 1 cm \times 1 cm of nickel foam, and pressed for 1 min under a pressure of 15 MPa to obtain an electrode sheet. Ensure that the mass of the active material on each electrode sheet was about 3 mg.

2.5. Characterization

The surface morphology and microstructure of the composite were observed by using a scanning electron microscope (SEM, SU-70). The Fourier transform infrared spectrum (FTIR, Vector 33) was obtained to analyze the absorption peak of functional groups, with the scanning range from 4000 to 400 cm⁻¹ at room temperature. X-ray diffraction (XRD) was characterized to analyze the crystalline properties using x-ray diffractometer (Rigaku D/max-RC) with Cu K α target in the 2 θ range from 5° to 70°. The electrochemical characterizations, such as cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD), were performed using a potentiostatic electrochemical workstation (CHI660E) with the help of a three-electrode system. The electrochemical performance was measured in the aqueous electrolyte of 1 M Na₂SO₄.

3. Results and Discussion

3.1. Surface Morphology Analysis

Figure 1 shows the scanning electron microscope images of MnO_2 prepared under different temperature conditions. The four groups of samples show different morphology. As shown in Figure 1a, MnO_2 -40 has a spherical shape with a diameter of about 200 nm and a relatively uniform morphology. In Figure 1b, MnO_2 -50 is irregular spherical, with linear structure on the surface, and agglomeration is more serious. After the reaction temperature rises, as shown in Figure 1c, MnO_2 -60 presents a nanowire structure with a length less than 1 μ m. The morphology is not uniform, with a little agglomeration. The nanowires pile up in clumps. In Figure 1d, MnO_2 -70 has a sheet-like structure, which shows its agglomeration. Due to the difference in reaction temperature, the crystallization process of MnO_2 is influenced, and different lattice structures are formed, showing the different morphological characteristics [20,21].



Figure 1. Scanning electron microscope (SEM) images of MnO₂: (a) MnO₂-40, (b) MnO₂-50, (c) MnO₂-60, (d) MnO₂-70.

Figure 2 is a SEM of PANI/MnO₂ composite material, which shows different morphology of the four groups of samples. As shown in Figure 2a, PANI/MnO₂-40 sample has a flaky structure on the basis of the spherical shape, which is caused by the presence of PANI, the mixture of flaky and spherical shapes is relatively uniform. In Figure 2b, PANI/MnO₂-50 is an irregular spherical shape, and the agglomeration phenomenon is very serious. As shown in Figure 2c, PANI/MnO₂-60 presents a agglomeration, and the linear structure of MnO₂-60 cannot be seen. This is due to the high degree of polymerization of PANI, which covers MnO₂. Therefore, it is difficult to show its appearance. In Figure 2d, the sheet structure of PANI/MnO₂-70 is more obvious, and the agglomeration phenomenon is more serious. Because the particle size of MnO₂ is very small, the polymerization of aniline in its suspension is prone to the agglomeration of PANI, and it is difficult to control the morphology of the composite material [22,23].



Figure 2. SEM images of polyaniline (PANI)/MnO₂ composite (**a**) PANI/MnO₂-40, (**b**) PANI/MnO₂-50, (**c**) PANI/MnO₂-60, (**d**) PANI/MnO₂-70.

3.2. Chemical Structure Analysis of MnO₂ and PANI/MnO₂ Composite

Figure 3 shows FTIR spectra of MnO₂ samples. The four groups of samples all show the strong infrared absorption peaks near 520 cm⁻¹, manifesting the vibration of the Mn-O bond [24]. In the infrared spectra of MnO₂-40 and MnO₂-50, the obvious infrared peaks appear at 3340 cm⁻¹ and 1637 cm⁻¹, respectively, representing the vibration of the O–H bond [25] and the crystal of δ -MnO₂. The lattice is a layered structure, and there are water molecules and cations between the layers, so the absorption peak of hydroxyl appears. Because α -MnO₂ and γ -MnO₂ belong to the tunnel structure, there are only oxygen and manganese atoms in the molecule, and the infrared absorption peak of the hydroxyl group does not appear [26]. Through infrared spectrum analysis, the crystalline form of MnO₂ has been further verified.

Figure 4 shows FTIR spectra of PANI/ MnO_2 composite materials. It can be found that the infrared peaks at 1150 cm⁻¹, 1310 cm⁻¹, 1490 cm⁻¹ and 1580 cm⁻¹ correspond to the C=N bond of the quinone ring, the C–N bond of the benzene ring, the C=C bond of the benzene ring and the C=C bond of the quinone ring, respectively, which shows the typical infrared absorption peak of PANI. In the fingerprint vibration zone, the infrared absorption peak of the Mn–O bond remains near 520 cm⁻¹, which further confirms the coexistence of PANI and MnO₂ in the composite. Combined with SEM analysis, it can be seen that there are more PANI agglomerations in the samples PANI/MnO₂-60 and PANI/MnO₂-70, which make the infrared absorption peak of PANI in the composite material more obvious.



Figure 3. Fourier transform infrared (FTIR) spectra of MnO₂ prepared at different temperatures.



Figure 4. FTIR spectra of PANI/MnO₂ composites.

3.3. X-ray Diffraction (XRD) Analysis of MnO₂ and PANI/MnO₂ Composite

Figure 5 shows XRD patterns of four groups of MnO₂ samples. MnO₂-40 and MnO₂-50, both of them show the same crystalline characteristics, with four obvious diffraction peaks (JCPDS: 80-1098) near $2\theta = 11.5^{\circ}$, 23.7° , 37.8° and 66.9° , corresponding to the vibrations of the four groups of crystal planes of MnO₂ (001), (002), (100) and (110), respectively, which are the lattice structure of δ -MnO₂ [13]. MnO₂-60 has diffraction peaks (JCPDS: 44-0141) near $2\theta = 12.3^{\circ}$, 19.2° , 28.7° , 37.8° , 42.1° , 49.7° , 58.8° , 65.3° and 69.6° , corresponding to the vibration of MnO₂ (110), (200), (310), (211), (301), (411), (521), (002) and (541) crystal planes, respectively, showing the lattice structure of α -MnO₂ [26,27]. The sample MnO₂-70 shows diffraction peaks (JCPDS: 14-0644) near $2\theta = 22.7^{\circ}$, 37.9° , 42.5° , 56.2° and 68.1° , corresponding

ing to MnO₂ (120), (131), (300), (160) and (421) crystal plane vibrations, respectively, which are the lattice structure of γ -MnO₂ [18]. The diffraction peaks of the four groups of MnO₂ samples are relatively strong, showing a good crystallization performance.



Figure 5. X-ray diffraction (XRD) patterns of MnO₂ prepared at different temperatures.

Figure 6 shows XRD patterns of PANI/ MnO_2 composite materials. Due to the joint action of PANI and MnO_2 , the diffraction peak intensity of the composite material between $20^{\circ}-25^{\circ}$ increases and the peak shape becomes wider, reflecting the diffraction characteristics of PANI. The other diffraction peaks of the composite material correspond to the MnO_2 respectively, and the position do not change, but the intensity is different, still showing the different crystalline characteristics of MnO_2 , which also proves that PANI and MnO_2 were successfully recombined. On the whole, due to the presence of PANI, the crystallization performance of the composite material has decreased.



Figure 6. XRD patterns of PANI/MnO₂ composites.

3.4. Electrochemical Characterization

Figure 7 shows the electrochemical performance of PANI. Figure 7a shows the CV curve of PANI at a scanning speed of 5 mV/s. Calculated by Formula (1), the capacitance value of PANI is 197.3 F/g. Figure 7b shows the GCD curve of PANI at the current density of 1 A/g. The capacitance value of PANI calculated by Formula (2) is 98.7 F/g.

$$C_m = \frac{1}{v \cdot m \cdot \Delta V} \int i(V) dV \tag{2}$$



Figure 7. PANI: (**a**) cyclic voltammetry (CV) profile at the scan rate of 5 mV/s, (**b**) galvanostatic charge-discharge (GCD) profile at the current density of 1 A/g.

In the Formula, C_m (F/g) is the mass specific capacitance, v (mV/s) is the scan rate, m (g) is the mass of the active material, i (A) is the current that varies with voltage, and ΔV (V) is voltage range.

С

$$_{m} = \frac{i \cdot \Delta t}{m \cdot \Delta V} \tag{3}$$

In the Formula, C_m (F/g) is the mass specific capacitance, Δt (s) is the discharge time, m (g) is the mass of the active material, i (A) is the current that varies with voltage, and ΔV (V) is the voltage interval.

Figure 8 reflects the electrochemical performance of four groups of MnO₂ samples. The CV curves at a scanning speed of 5 mV/s are shown in Figure 8a. The four sets of curves have similar shapes, and all have a set of redox peaks, manifesting the valence changes of manganese in the electrochemical process [28]. MnO_2 is a kind of pseudocapacitance electrode material. As a transition metal element, manganese will change valence during the electrochemical process. Among them, the area enclosed by the CV curve of MnO₂-40 is the largest, showing the highest specific capacitance of 254.9 F/g. As shown in Figure 8b, the specific capacitance of the other three groups of samples are 240.3 F/g, 227.6 F/g and 216.1 F/g, respectively. The specific capacitance values of the four groups of samples are slightly different, which is caused by the different lattice structure of MnO₂. δ -MnO₂ has a layered structure, and electrolyte ions can enter the interlayer, so it has a better electrochemical activity [29]. For the GCD curves at a current density of 1 A/g as shown in Figure 8c, the four sets of curves show similar electrochemical processes, and the discharge time is different, which leads to differences in their specific capacitance values. Figure 8d is the specific capacitance diagram under the current density of 1 A/g. The specific capacitances of the four groups of samples are 241.6 F/g, 230.4 F/g, 195.2 F/g and 182.7 F/g. MnO₂-40 shows the highest specific capacitance value.



Figure 8. MnO₂ prepared at different temperature: (a) CV profiles at the scan rate of 5 mV/s, (b) the plot of specific capacitance at the scan rate of 5 mV/s, (c) GCD profiles at the current density of 1 A/g, (d) the plot of specific capacitance at current density of 1 A/g.

Figure 9 reflects the electrochemical performance of PANI/ MnO₂ composites. The CV curves at a scanning speed of 5 mV/s are shown in Figure 9a, reflecting the valence change of manganese in the electrochemical process. However, compared with the redox peaks of MnO₂, those of PANI/MnO₂-40 and PANI/MnO₂-50 become weaker. Meanwhile, the redox peaks of PANI/MnO₂-60 become stronger, and those of PANI/MnO₂-70 have almost no change. These different changes are due to PANI with different morphology and degree of agglomeration [30]. As shown in Figure 9b, it can be concluded that the specific capacitance of the four groups of samples are 323.7 F/g, 311.4 F/g, 286.5 F/g and 279.3 F/g, respectively. All of them are higher than that of MnO_2 samples, which is due to the common contribution of PANI and MnO₂ to the electrochemical process. The synergistic effect of PANI and MnO₂ enhances the electrochemical activity and thereby increases the specific capacitance. Figure 9c is the GCD curve at the current density of 1 A/g. The charge and discharge curves of the four groups of composite materials are different, and the charge and discharge time are obviously different. The sample PANI/MnO₂-40 has the longest discharge time, and its specific capacitance value is highest, which can reach up to 291.7 F/g. As shown in Figure 9d, the specific capacitance of the other three groups of samples are 276.5 F/g, 247.4 F/g and 239.2 F/g, respectively, which is higher than the specific capacitance of the corresponding. Through electrochemical performance analysis, it can be proved that PANI and MnO₂ interact synergistically in the electrochemical process



of composite materials, which jointly promote ion transfer, improved the electrochemical activity, and then show an excellent electrochemical performance [31].

Figure 9. PANI/MnO₂ composite: (a) CV profiles at the scan rate of 5 mV/s, (b) the plot of specific capacitance at the scan rate of 5 mV/s, (c) GCD profiles at the current density of 1 A/g, (d) the plot of specific capacitance at current density of 1 A/g.

The addition of MnO_2 can solve the problem of poor cycle stability. As a transition metal oxide, MnO_2 can undergo the redox reactions in a suitable voltage range, and has some high capacitance and energy density [32], which has a mesoporous structure and a high specific surface area, and the pore size distribution is uniform. The interaction between the electrode and the electrolyte can promote the rapid transmission of ions, which leads to a pseudocapacitance much higher than the double-layer capacitance [33].

In addition, the direct addition of MnO_2 during the polymerization of aniline can make polyaniline uniformly coat the outside of the MnO_2 nanoparticles, forming a "shell-core structure", so that the two have a better coordination on the nano-scale, and in nano-composite. Thus, the material exerts a better synergistic effect and improves the electrochemical performance of the composite material [34].

Table 1 shows the comparison of different PANI/MnO₂ materials. It can see that the PANI/MnO₂ synthesized in this article is not only simple in synthesis method, but also high in capacitance.

Material	Synthesis Method	Capacitance	Electrolyte	Ref. No.
PANI/ α -MnO ₂	in-situ polymerization	75 F/g (0.1 A/g)	1 M Na ₂ SO ₄	[35]
sandwich-structured MnO ₂ /PANI/MnO ₂	electrochemical deposition and in-situ polymerization	214 F/g (0.5 A/g)	$0.5M$ Na $_2$ SO $_4$	[36]
δ -MnO ₂ /PANI	liquid phase precipitation and in-situ polymerization	291.7 F/g (1A/g)	1 M Na ₂ SO ₄	This work

Table 1. Comparison among different PANI/MnO₂ samples.

4. Conclusions

In conclusion, MnO_2 was synthesized by the liquid phase precipitation method, the PANI/MnO₂ composite materials was successfully prepared in the manganese dioxide suspension. MnO₂ prepared by liquid phase precipitation method under different temperature conditions show three different lattice structures: δ -MnO₂, α -MnO₂ and γ -MnO₂. MnO₂-40 is spherical, MnO₂-50 is irregular spherical, MnO₂-60 is nanowire structure, and MnO_2 -70 is sheet structure, respectively. The four groups of MnO_2 samples all have a set of redox peaks, manifesting the valence changes of manganese in the electrochemical process. The specific capacitance of the sample MnO_2 -40 is the highest, with a specific capacitance of 254.9 F/g at a scanning speed of 5 mV/s and a specific capacitance of 241.6 F/g at a current density of 1 A/g. Due to the layered structure of δ -MnO₂, electrolyte ions can enter between the layers to obtain better electrochemical activity. The redox peaks of the four groups of composite materials are different from those of the MnO_2 samples, but they all show the valence changes of manganese in the electrochemical process. The specific capacitance value of the sample $PANI/MnO_2-40$ is the highest, the specific capacitance is 323.7 F/g at a scanning speed of 5 mV/s, and the specific capacitance is 291.7 F/g at a current density of 1 A/g. Compared with some previous work, our work exhibits the merits of low-cost, simple preparation, low energy consumption, high material stability, green chemistry and straightforward scale-up production.

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