

# Highly Flexible Poly(1,12-dodecylene 5,5'-Isopropylidene-bis(ethyl 2-furoate)): A Promising Biobased Polyester Derived from a Renewable Cost-Effective Bisfuranic Precursor and a Long-Chain Aliphatic Spacer

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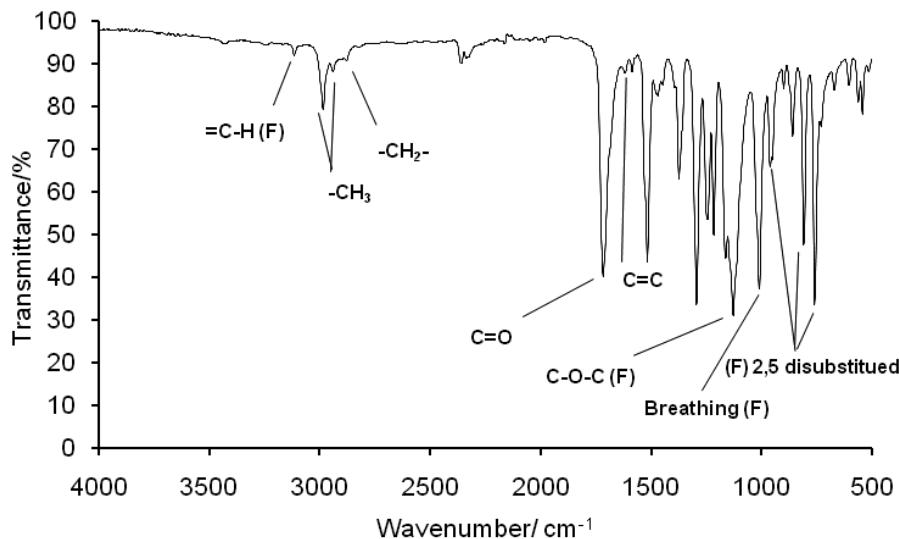
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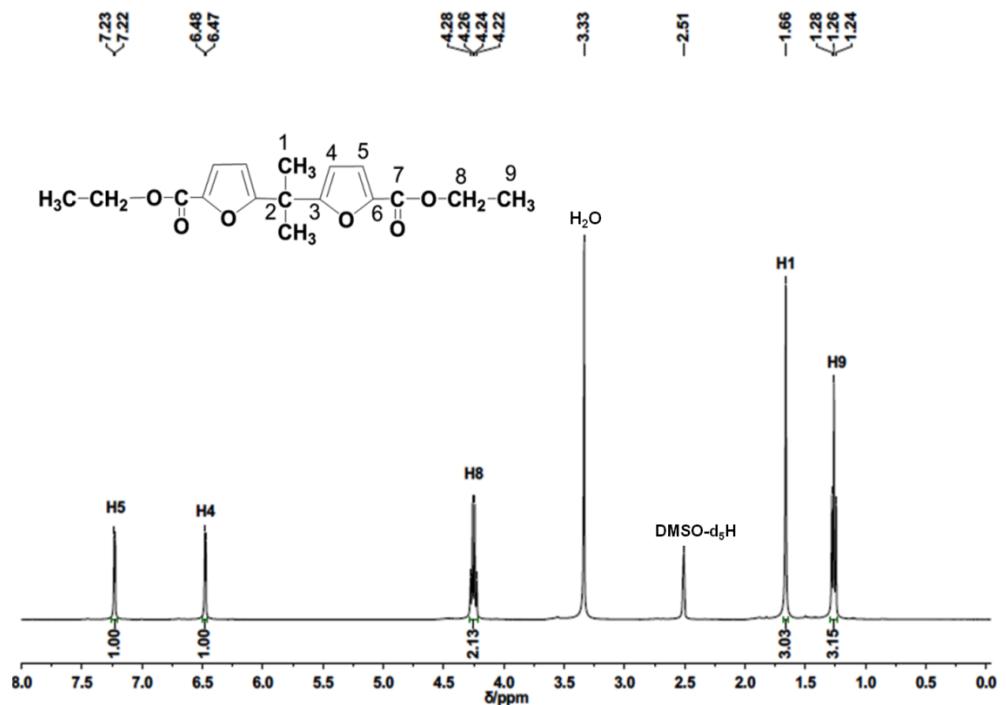
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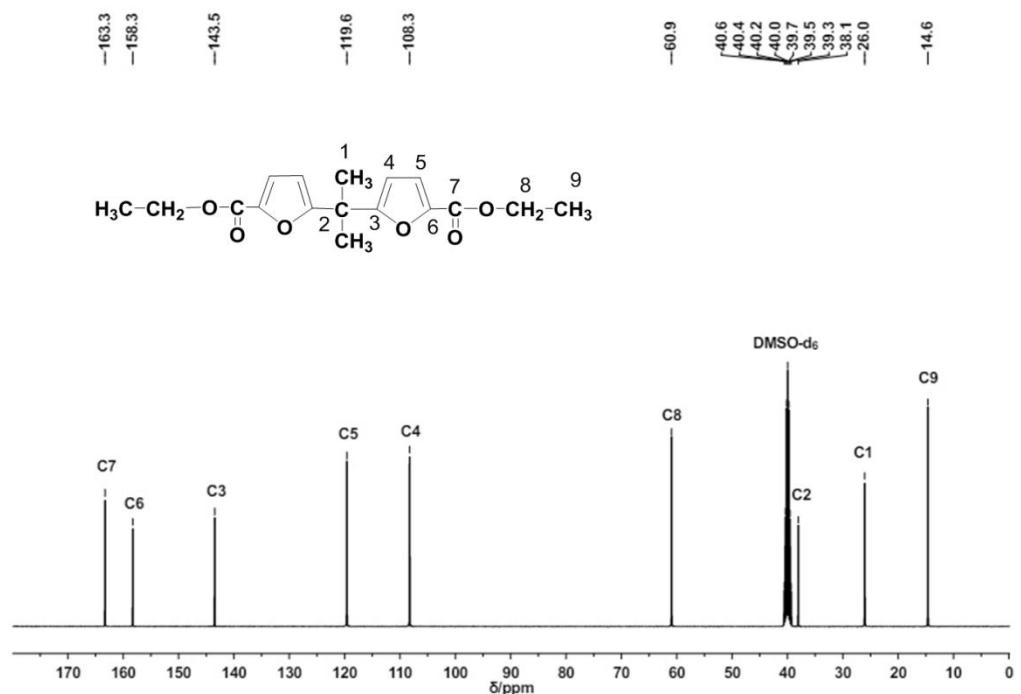
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**Figure S1.** FTIR spectrum of DEbF.



**Figure S2.** <sup>1</sup>H NMR spectrum of DEmF.

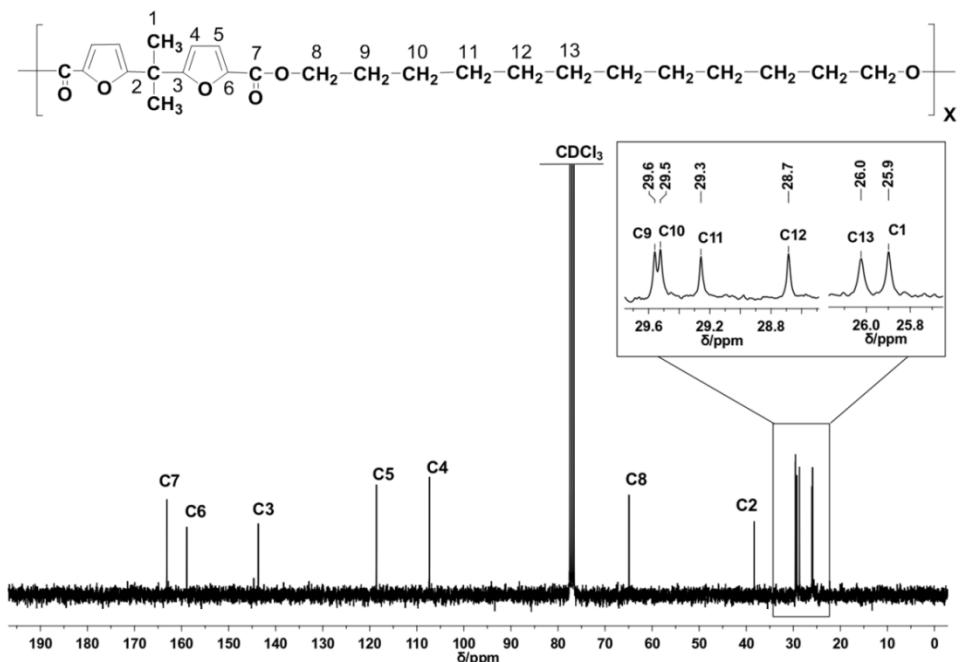


**Figure S3.** <sup>13</sup>C NMR spectrum of DEmF.

**Table S1.**  $^1\text{H}$  NMR resonances [300 MHz,  $\text{CDCl}_3$ -d] of PDDbF.

Assignments	$\delta/\text{ppm}$	multiplicity	Integration area
H5	6.97-6.98	d	1.00
H4	6.10-6.11	d	1.00
H8	4.15-4.20	t	2.19
H1,H9	1.59-1.66	m	5.85
H10,H11,H12,H13	1.20-1.30	m	9.91

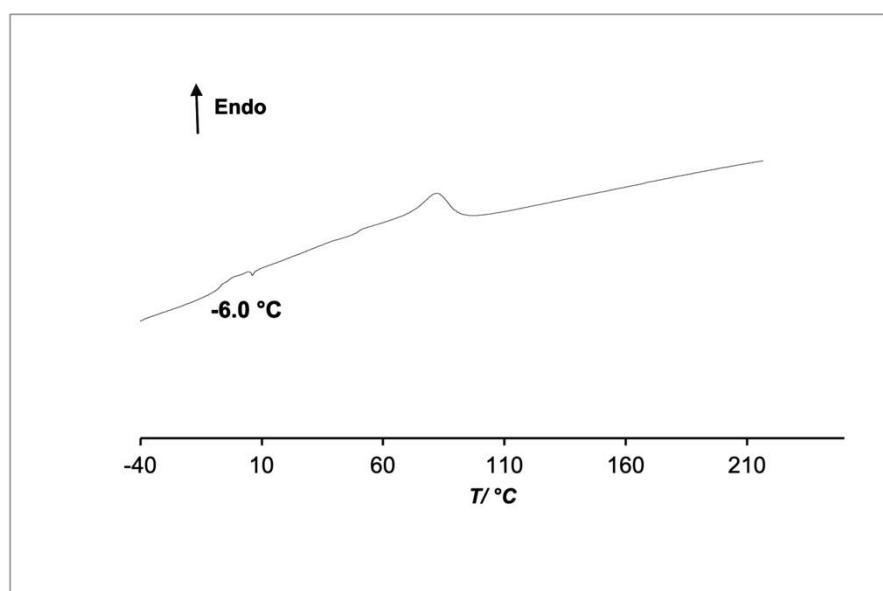
d: doublet; t: triplet; m: multiplet.



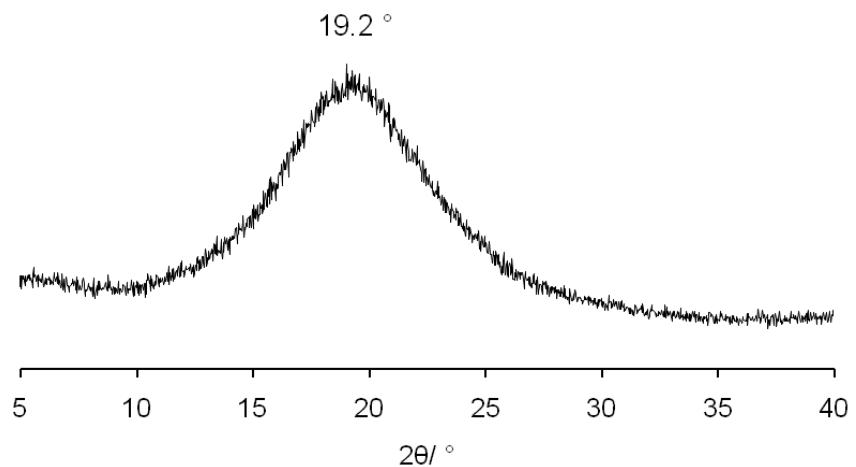
**Figure S4.**  $^{13}\text{C}$  NMR spectrum of PDDbF. The inset figure shows the different methylene and methyl proton resonances.

**Table S2.**  $^{13}\text{C}$  NMR chemical shifts assignments of PDDbF.

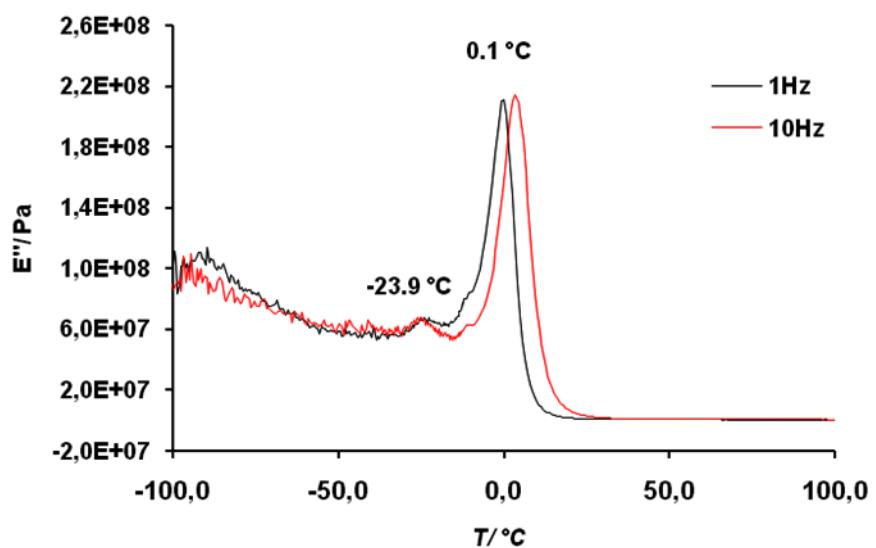
Assignments	$\delta/\text{ppm}$
C7	163.1
C6	158.9
C3	143.7
C5	118.6
C4	107.3
C8	64.9
C2	38.3
C9	29.6
C10	29.5
C11	29.3
C12	28.7
C13	26.0
C1	25.9



**Figure S5.** DSC thermogram for PDDbF.



**Figure S6.** XRD pattern of PDDbF.



**Figure S7.** Loss modulus trace of PDDbF.